

**MATERIALS:**  
 THE SIGN BASE MATERIAL MAY BE ANY OF THE FOLLOWING WITH THE MINIMUM THICKNESS NOTED:  
 FLAT SHEET ALUMINUM 0.080"  
 LESS THAN 24" X 24" 0.060"  
 WHEN USED ON GUIDE SIGNS 0.060"  
 24" X 24", 30" X 24", 36" X 24" 0.100"  
 36" X 36", 48" X 36"  
 GALVANIZED FLAT SHEET STEEL 18 GAUGE  
 WHEN USED ON GUIDE SIGNS 18 GAUGE  
 24" X 24", 30" X 24", 36" X 24" 14 GAUGE  
 36" X 36", 48" X 36"  
 THE REFLECTIVE MATERIAL SHALL BE WHITE REFLECTIVE SHEETING APPLIED TO THE ENTIRE BACKGROUND. THE TEXTS MAY BE LETTERING FILM, SILK SCREENED OR HAND PAINTED.

**COLORS:**  
 REFLECTORIZED WHITE TEXT ON REFLECTORIZED GREEN OR BLUE BACKGROUND AS INDICATED. THE GREEN AND BLUE SHALL CONFORM TO THOSE FOUND IN STANDARD COLOR TOLERANCE CHARTS AS PROVIDED BY THE USDOT AND THE FIA.

**LETTERING:**  
 LETTERS AND SIGNS SHALL CONFORM TO THE REQUIREMENTS FOUND IN THE RELEVANT STANDARD ALPHABETS FOR HIGHWAY SIGNS AND EXACTLY MARKINGS PRINTED BY THE FIA.

**DESIGNS:**  
 THE DESIGN OF THESE SIGNS SHALL CONFORM TO THE DETAILS SET FORTH IN THE MANUAL "STANDARD HIGHWAY SIGNS" AS SPECIFIED IN THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."

**SPECIFICATIONS:**  
 THE SIGNS SHALL MEET THE STANDARD SPECIFICATIONS FOR "TRAFFIC SIGNS".

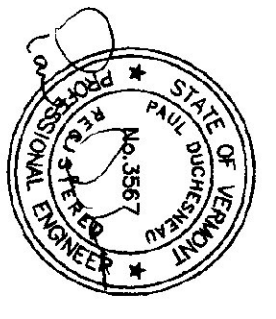
**POSTS:**  
 FINAL POST LENGTHS ARE TO BE DETERMINED IN THE FIELD. POST SIZES ARE STANDARD AND SHALL CONFORM TO THE STANDARD SPECIFICATIONS FOR TRAFFIC SIGN POSTS (93B, E-101). CONSULT THE TRAFFIC DESIGN SECTION, VAOT.

REVISIONS	BY

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**CHAMPLAIN CONSULTING ENGINEERS**

85 PRIM ROAD, P.O. BOX 453  
 COLCHESTER, VERMONT 05446  
 (802) 863-8060  
 (802) 864-1878 FAX



**INTERSTATE 89 SOUTHBOUND  
 WILLISTON INFORMATION CENTER  
 SIGN DETAILS**

WILLISTON VERMONT PROJECT # IM-BLDG(4)

DRAWN: CCE  
 CHECKED: CCE  
 PD: CCE  
 SCALE: NONE  
 DATE: 01/16/01  
 JOB NO.: 93114  
 SHEET: C13sb  
 OF 19 SHEETS