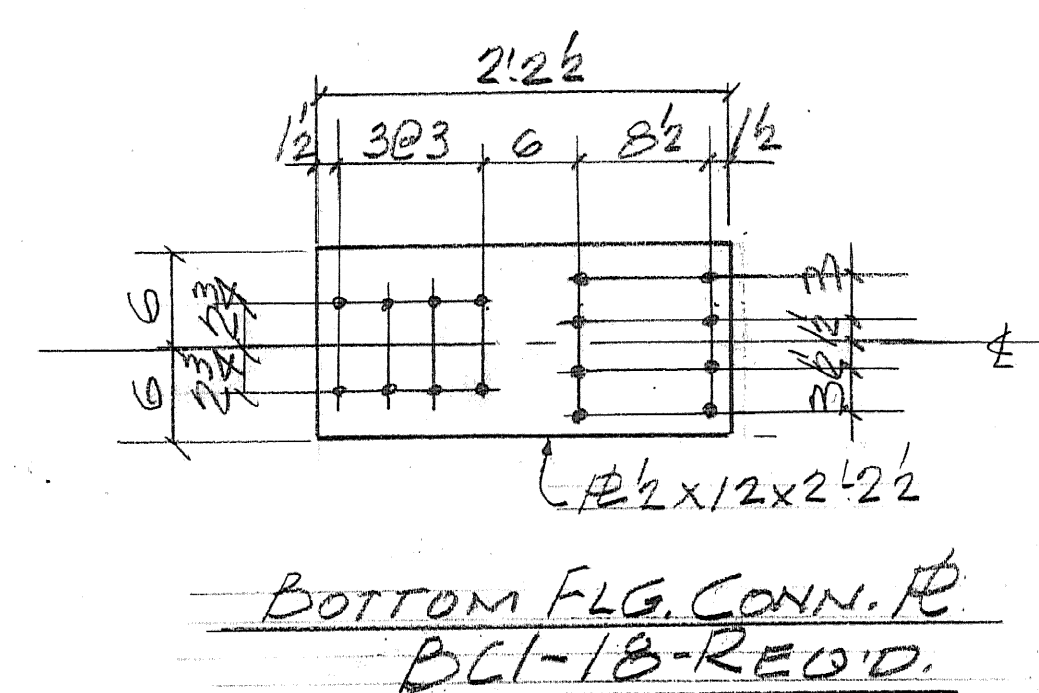
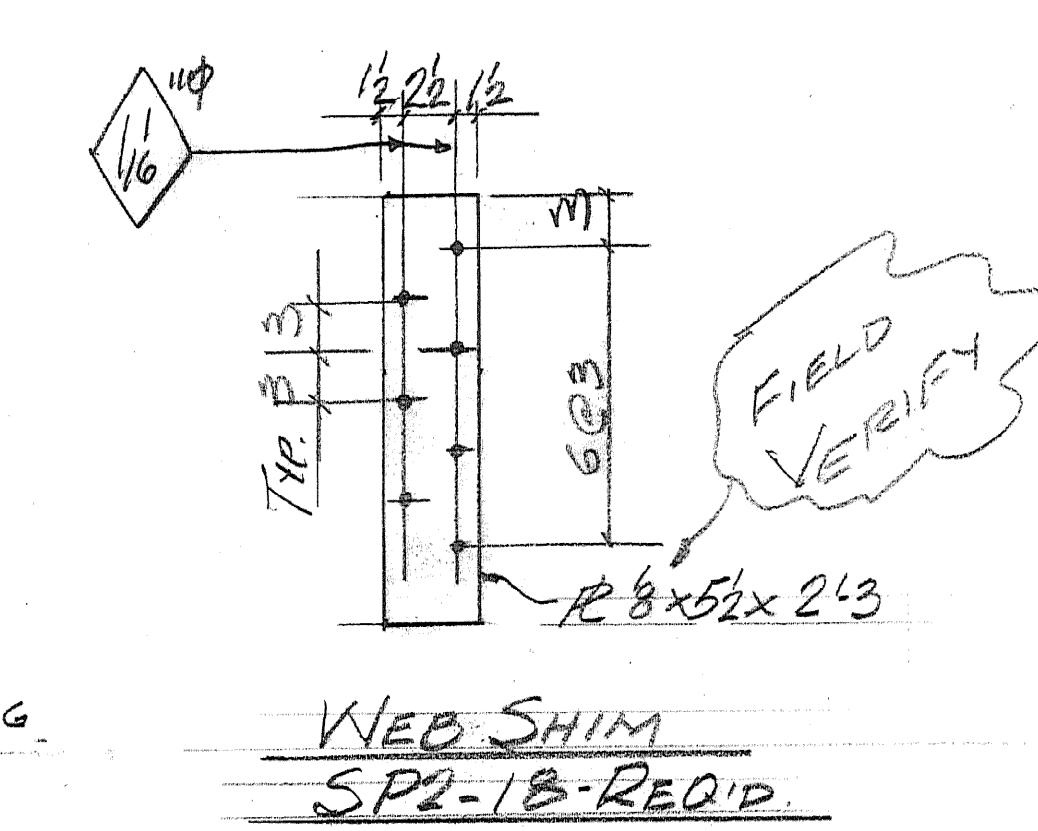
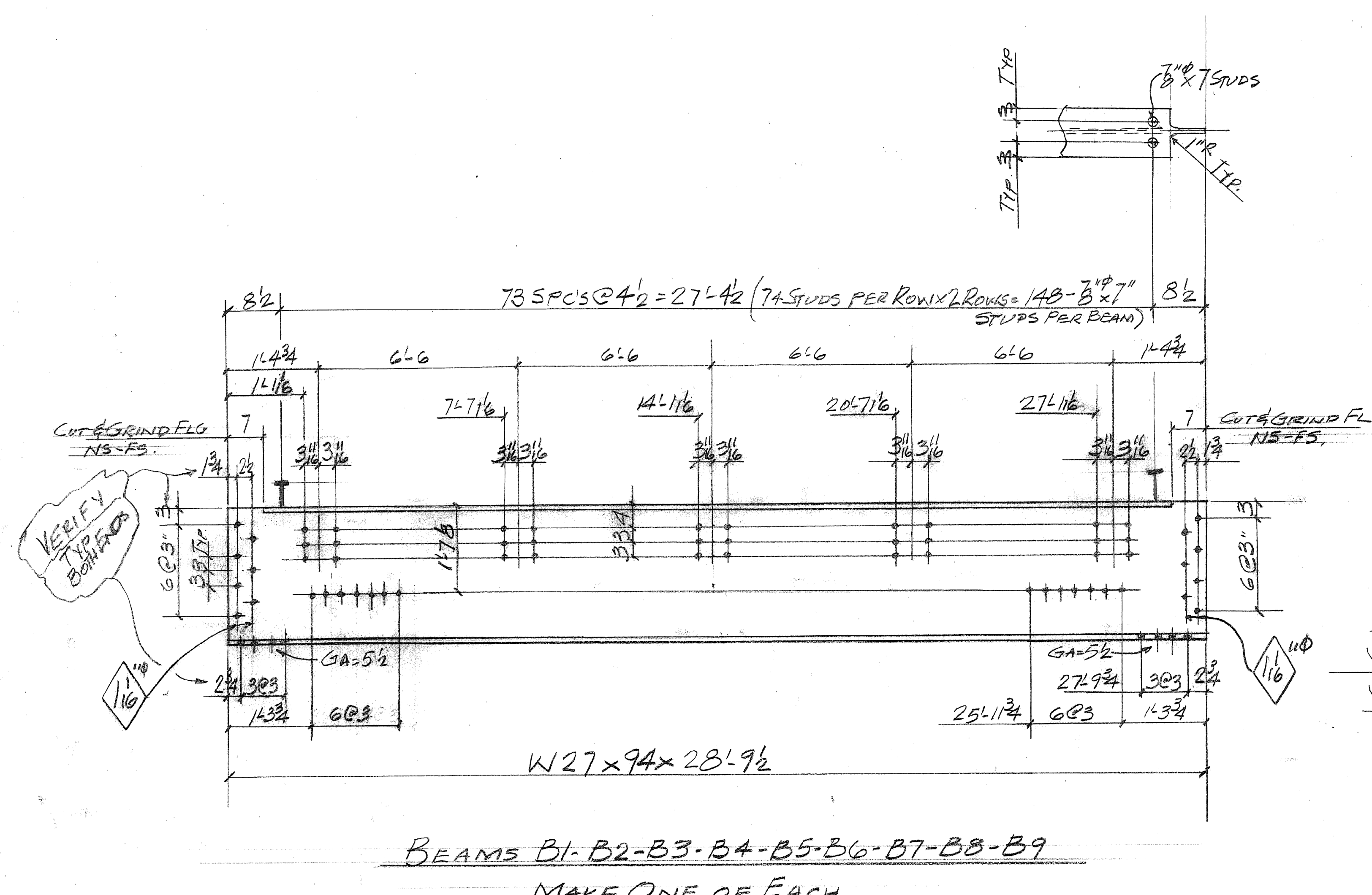


ABM INFO		SHOP BILL				JOB NO.	DRG. NO.		
PAGE	LINE	NO.	DESCRIPTION	FT	IN	ASSEMBLY MARK	SHIPPING MARK	REMARKS	WEIGHT
	1		W27x94	28	9 1/2		B1		
	1			28	9 1/2		B2		
	1			28	9 1/2		B3		
	1			28	9 1/2		B4		
	1			28	9 1/2		B5		
	1			28	9 1/2		B6		
	1			28	9 1/2		B7		
	1			28	9 1/2		B8		
	1		W27x94	28	9 1/2		B9		
	18		A2x12	2	2 1/2		BC1		
	18		A2x5 1/2	2	3		SP2		
FIELD BOLTS (A325TC GALV.)									
	136		3/8" BOLTS	3				N.W.	
	144		DO	232				DO	
	1382		3/8" SHEAR CONN	7					



SHOP DRAWINGS ARE REVIEWED UNLESS NOTED OTHERWISE

NO EXCEPTION TAKEN	<input checked="" type="checkbox"/>
REVISE AS NOTED	<input type="checkbox"/>
RESUBMISSION NOT REQUIRED	<input type="checkbox"/>
REVISE AS NOTED	<input type="checkbox"/>
RESUBMISSION	<input type="checkbox"/>
REJECTED	<input type="checkbox"/>

DATE: 4/23/00

SIGNATURE: Michael Cloutt

REVIEW BY: \_\_\_\_\_

PURPOSE OF ASSEMBLY: \_\_\_\_\_

DESIGN: \_\_\_\_\_

DIMENSIONS: \_\_\_\_\_

METHODS: \_\_\_\_\_

COORDINATION: \_\_\_\_\_

DETAIL DESIGN OF COMPONENTS AND ERRORS OR OMISSIONS ON SHOP DRAWINGS

Per Blow & Cote, Inc., all circled dimensions have been verified and they have released to fabricate using these dimensions. If all verification of existing holes for W27 and existing plates and angles can be verified prior to fabrication Casco Bay Steel Structures will shop drill. If not, Blow & Cote will field drill these holes.

OUT FOR APPROVAL 3/19/00

ISSUED TO SHOP 4/17/00

FIELD & OFFICE

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
1	ADD 20 STUDS	4/15/00	JPF								

PROJECT NO. BHF-0302(3)5 STATE PROJECT NO.

MATERIAL: A325TC GALV. ELECTRODES: - HOLES: 1/8" SHOP BOLTS: -

SURFACE PREP. & PAINT: SHERWIN WILLIAMS-CORDTHANE / GALVAPAC ONE PACK ZINC PRIMER 3.5 TO 4 MILS DFT

DESCRIPTION: BEAM DETAILS DRAWN BY: JPF DATE: 3-08

JOB: IMPROVEMENTS BRIDGE No. 41 ON TH No. 2 RICHFORD, VT. CHKD BY: APPROV BY: Q.A.

CUSTOMER: BLOW & COTE INC.

CASCO BAY STEEL STRUCTURES, INC. JOB NO. 361 DRG. NO. 52

75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179 REV. 1