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STATE OF VERMONT AGENCY OF TRANSPORTATION



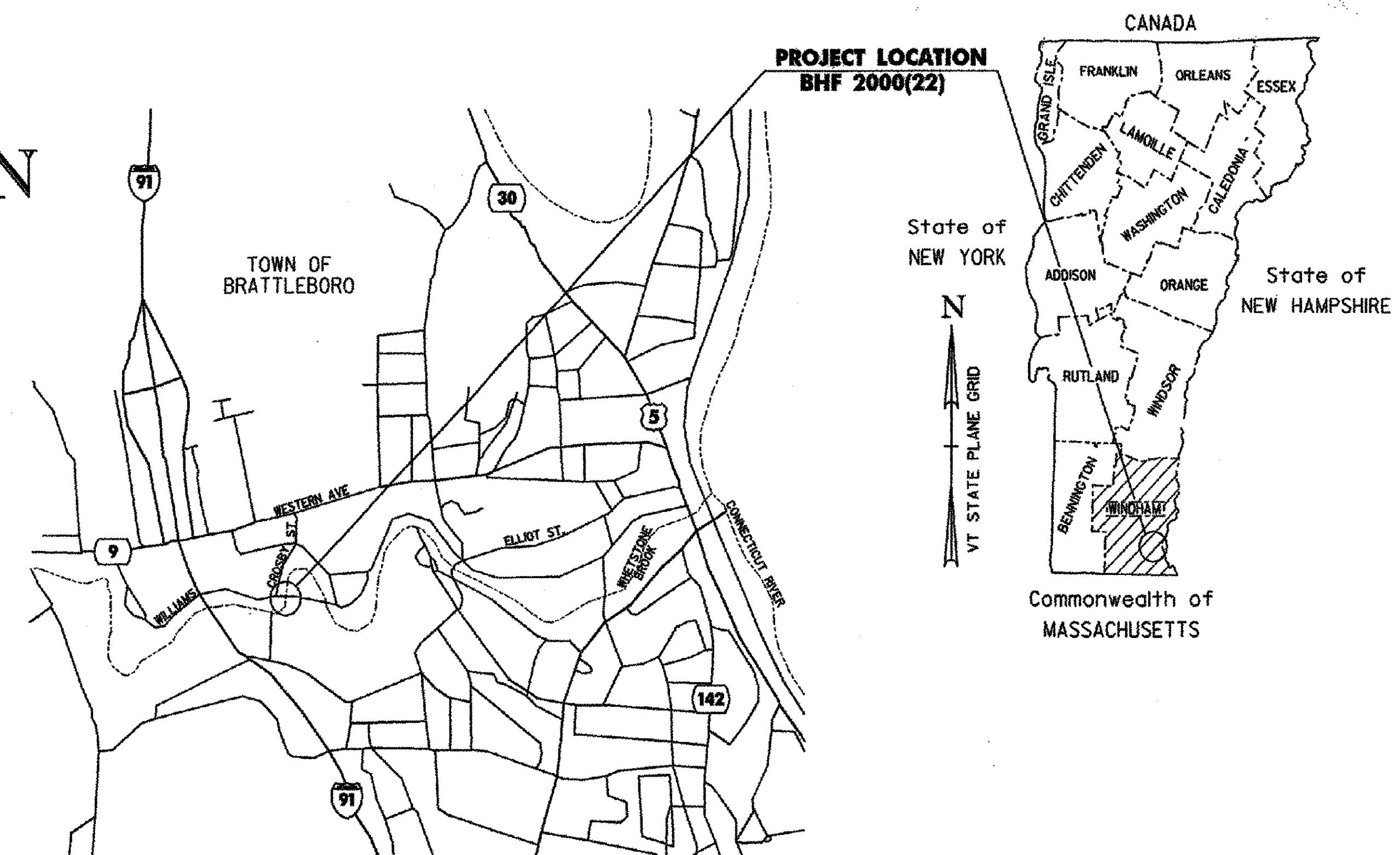
PROPOSED IMPROVEMENT BRIDGE PROJECT TOWN OF BRATTLEBORO COUNTY OF WINDHAM

WILLIAMS ST. (TH 378), CLASS 2, BRIDGE NO. 34

PROJECT LOCATION: BEGINNING AT A POINT ON WILLIAMS ST. (TH 378), APPROXIMATELY 0.96 MILES SOUTH EAST OF THE JUNCTION OF VT 9 AND WILLIAMS STREET AND EXTENDING EASTERLY ALONG WILLIAMS ST. (TH 378) FOR 0.042 MILES.

PROJECT DESCRIPTION: REMOVAL OF EXISTING CONCRETE DECK AND BRIDGE RAIL, CONSTRUCTION OF NEW CAST IN PLACE CONCRETE DECK ON EXISTING STEEL BEAMS, AND RELATED APPROACH WORK.

LENGTH OF STRUCTURE = 98.47 FEET = 0.019 MILES
 LENGTH OF ROADWAY = 121.53 FEET = 0.023 MILES
 LENGTH OF PROJECT = 220.00 FEET = 0.042 MILES

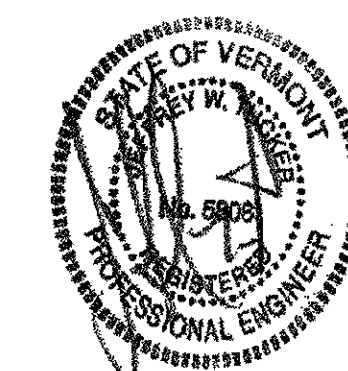
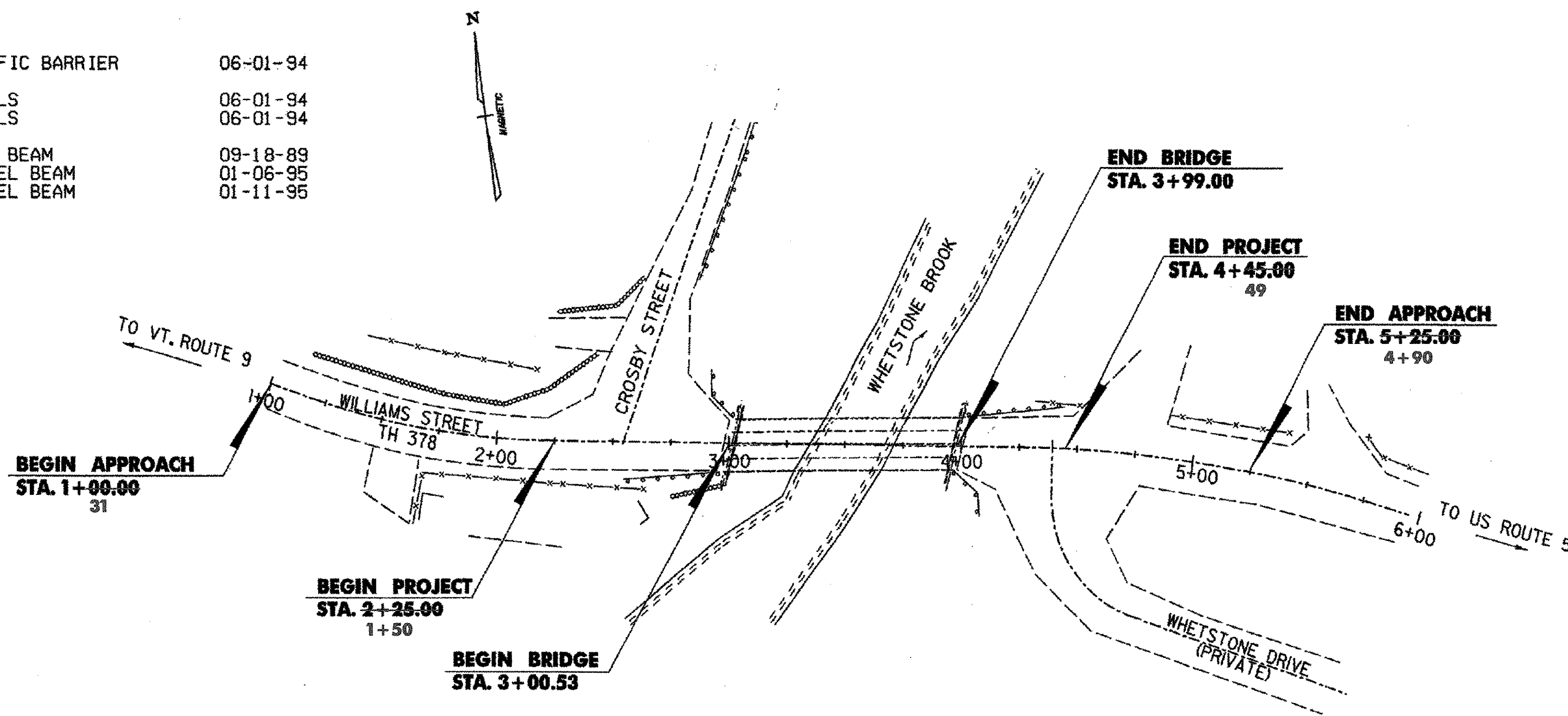


LOCATION MAP
NOT TO SCALE

CONVENTIONAL SIGNS

COUNTY LINE	---
TOWN LINE	- - - -
LIMITS OF ACCESS	○-○-○-○
POINT OF ACCESS	X
FENCE LINE	-x-x-
STONE WALL	○○○○○○○○○○
TRAVELED WAY	----
GUARD RAIL	○-○-○-○
RAILROAD	
SURVEY LINE	+
CULVERT	----
POWER POLE	□
FIRE HYDRANT	◇
TELEPHONE POLE	◇
TREES	⊗ ⊛
CONTROL OF ACCESS	///
PROPERTY LINE	---
R.O.W. TAKING LINE	SR
SLOPE RIGHTS	○-△
TOP OF CUT	△-△
TOE OF SLOPE	○-○

DATUM
 VERTICAL ASSUMED
 HORIZONTAL ASSUMED



RECORD PLANS

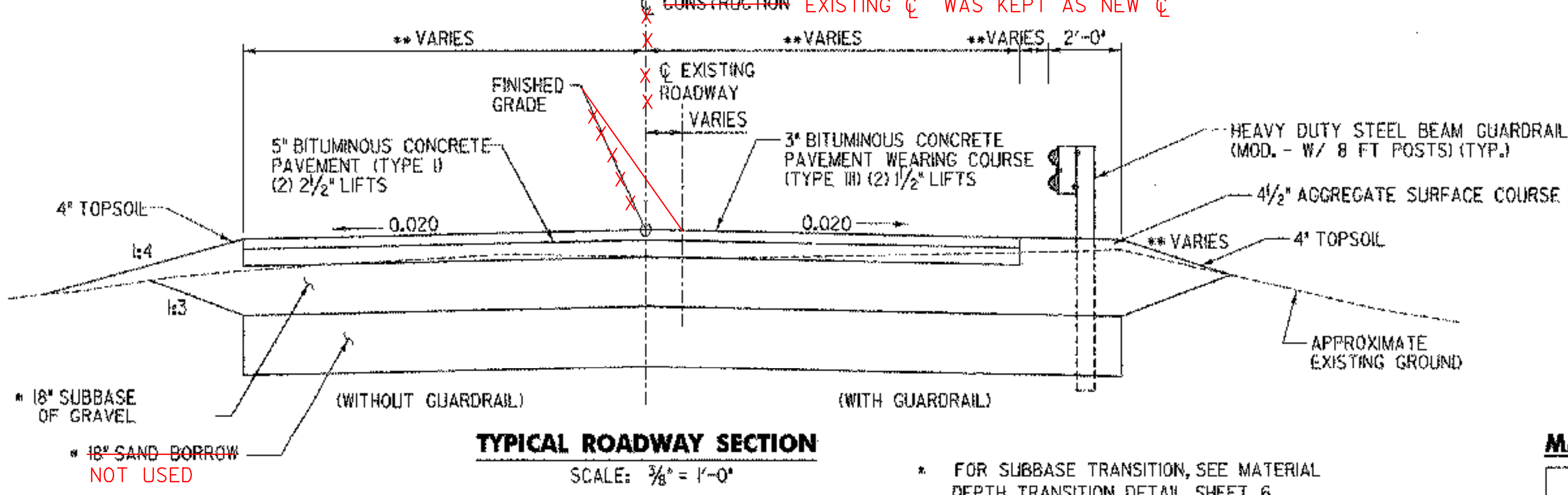
CONTRACTOR: FW WHITCOMB CONSTRUCTION CORP. - WALPOLE, NH
 RESIDENT ENGINEER: FRED W. ROSS III
 CONSTRUCTION BEGAN: JULY 26, 2004
 CONSTRUCTION COMPLETE: NOVEMBER 12, 2004
 RECORD PLANS BY: FRED ROSS & N. GARBACIK

I HEREBY CERTIFY THAT ALL THE CONSTRUCTION REQUIRED BY THIS SET OF DRAWINGS HAS BEEN ACCOMPLISHED AS INDICATED HEREIN.
 BY: *Fred W. Ross III* RESIDENT ENGINEER
 DATE: 3-21-07

NOTE: Any further information concerning final quantities, amounts or other details relative to this project may be found at Central Files in the electronic archives.

THESE PLANS ARE SUBJECT TO SUCH ENGINEERING CHANGES AS MAY BE REQUIRED BY THE FEDERAL HIGHWAY ADMINISTRATION OR THE DIRECTOR OF PROJECT DEVELOPMENT.
 CONSTRUCTION IS TO BE CARRIED ON IN ACCORDANCE WITH THESE PLANS AND THE STANDARD SPECIFICATIONS FOR CONSTRUCTION DATED 2001, ON JANUARY 4, 2001 AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION FOR USE ON THIS PROJECT, INCLUDING ALL SUBSEQUENT REVISIONS AND SUCH REVISED SPECIFICATIONS AND SPECIAL PROVISIONS AS ARE INCORPORATED IN THESE PLANS.

APPROVED <i>Stephen Barrett</i> DATE 2-5-04 STEPHEN BARRETT MUNICIPAL PROJECT MANAGER
APPROVED <i>Fred Ross</i> DATE 2/19/04 DIRECTOR OF PROGRAM DEVELOPMENT
PROJECT BRATTLEBORO BHF 2000(22)
D & K DWG NO. 11366 Sheet 1 of 20



TYPICAL ROADWAY SECTION

SCALE: 3/8" = 1'-0"

- * FOR SUBBASE TRANSITION, SEE MATERIAL DEPTH TRANSITION DETAIL SHEET 6
- ** ROADWAY WIDTH AND SIDE SLOPES VARY. SEE ROADWAY CROSS SECTIONS.

TRAFFIC DATA

2000 ADT =	1340
2000 DHV =	185
2000 ADTT =	55
2020 ADT =	1820
2020 DHV =	270
2020 ADTT =	75
D =	62%
T =	4%
DESIGN SPEED =	30 mph
ESALS (2000-2020) =	638,000
(2000-2040) =	2,036,000

MATERIALS TOLERANCE TABLE

MATERIAL ITEM	THICKNESS TOLERANCE
PAVEMENT	± 1/4" (TOTAL)
SUBBASE	± 1"
SAND BORROW	± 1"

FINAL HYDRAULICS REPORT

HYDROLOGIC DATA

DRAINAGE AREA: _____
 CHARACTER OF TERRAIN: _____
 CHARACTER & TYPE OF STREAM: _____
 NATURE OF STREAMBED: _____
 Q2.33= _____ Q50= _____
 Q10= _____ Q100= _____
 Q25= _____ Q500= _____
 DATE OF FLOOD OF RECORD: _____
 WATER SURFACE ELEV. ESTIMATED DISCHARGE: _____
 NATURAL STREAM VELOCITY @ Q _____
 ICE CONDITIONS: _____ DEBRIS: _____
 DOES THE STREAM REACH MAXIMUM HIGHWATER ELEVATION RAPIDLY _____
 IS ORDINARY RISE RAPID? _____
 IS STAGE AFFECTED BY UPSTREAM OR DOWNSTREAM CONDITIONS? _____
 IF YES, DESCRIBE: _____
 WATERSHED STORAGE _____ HEADWATERS _____ UNIFORM THROUGHOUT WATERSHED _____
 IMMEDIATELY ABOVE SITE _____

PROPOSED STRUCTURE

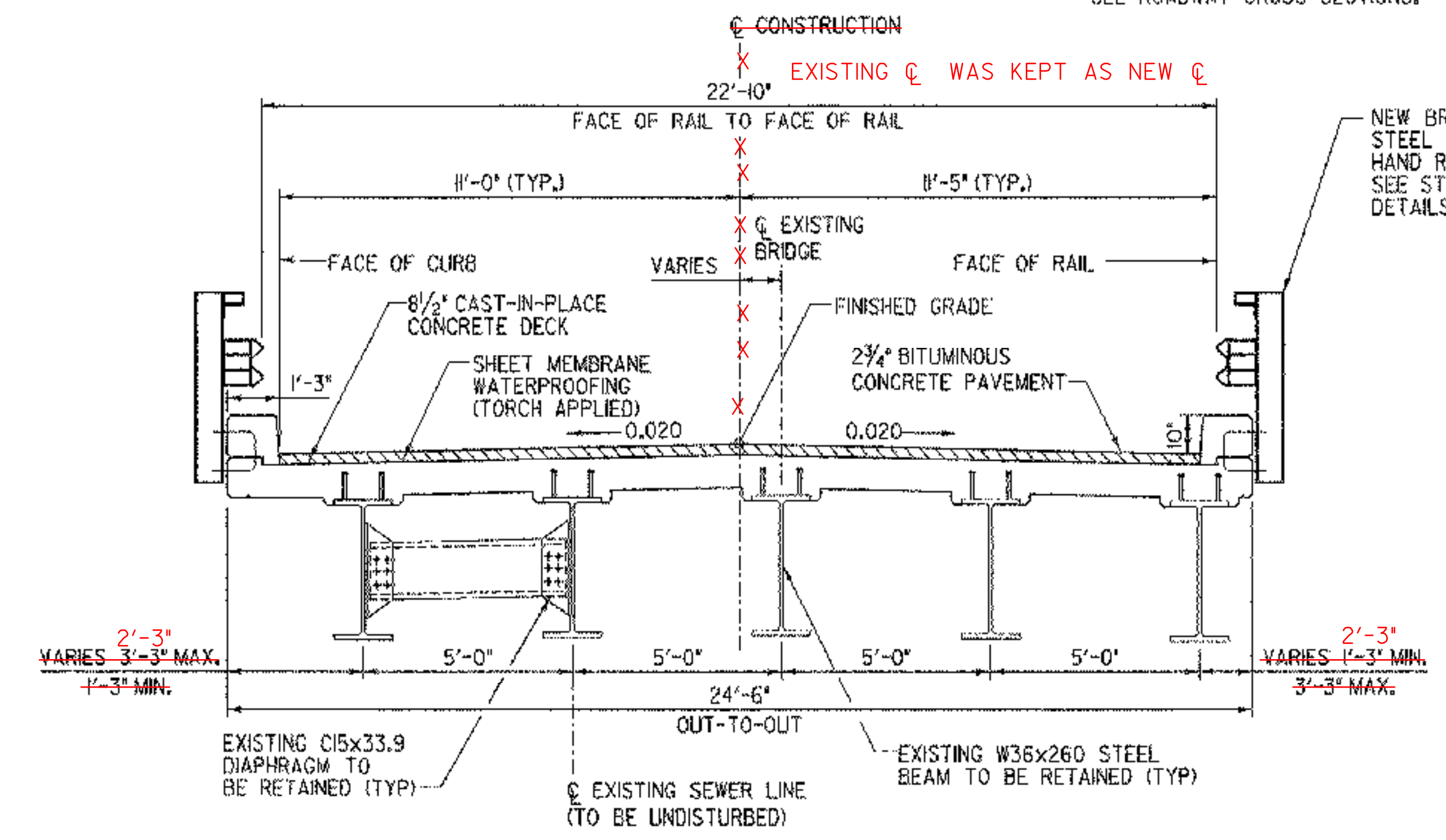
STRUCTURE TYPE: SINGLE SPAN STEEL BEAM WITH COMPOSITE CONCRETE DECK
 CLEAR SPAN (NORMAL TO STREAM): _____
 VERTICAL CLEARANCE ABOVE STREAMBED: _____
 WATERWAY OF FULL OPENING: _____
 WATER SURFACE ELEV. @ Q2.33= _____ VELOCITY= _____
 Q10= _____
 Q25= _____
 Q50= _____
 Q100= _____
 IS THE ROADWAY OVERTOPPED BELOW THE Q100? _____ FREQUENCY: _____
 RELIEF ELEVATION: _____ DISCHARGE OVER ROAD @ Q100: _____
 AVERAGE LOW ELEVATION OF SUPERSTRUCTURE: _____
 VERTICAL CLEARANCE @ Q25 _____
 SCOUR: _____
 REQUIRED CHANNEL PROTECTION: _____

PERMIT INFORMATION

AVERAGE DAILY FLOW: _____
 ORDINARY LOW WATER: _____ DEPTH: _____
 ORDINARY HIGH WATER: _____ DEPTH: _____

ADDITIONAL COMMENTS

HYDRAULIC CONDITIONS FOR PROPOSED STRUCTURE SAME AS EXISTING STRUCTURE



TYPICAL BRIDGE SECTION

SCALE: 3/8" = 1'-0"

BRIDGE DECK PAVEMENT

TOP LIFT = 1-1/2" TYPE III
 BOTTOM LIFT = 1-1/4" TYPE IV
 EMULSIFIED ASPHALT BETWEEN LIFTS TO BE APPLIED AT A RATE OF 0.015 gal/sy PAID SUBSIDIARY TO ITEM NO. 406.27

SEEDING FORMULA URBAN AREAS

% MASS	lbs/s	NAME	PUR%	GERM%
42.5	34.0	CREeping RED FESCUE	98	85
10.0	8.0	PERENNIAL RYE GRASS	95	90
42.5	34.0	KENTUCKY BLUE GRASS	85	85
5.0	4.0	ANNUAL RYE GRASS	95	85
100.0	80.0			

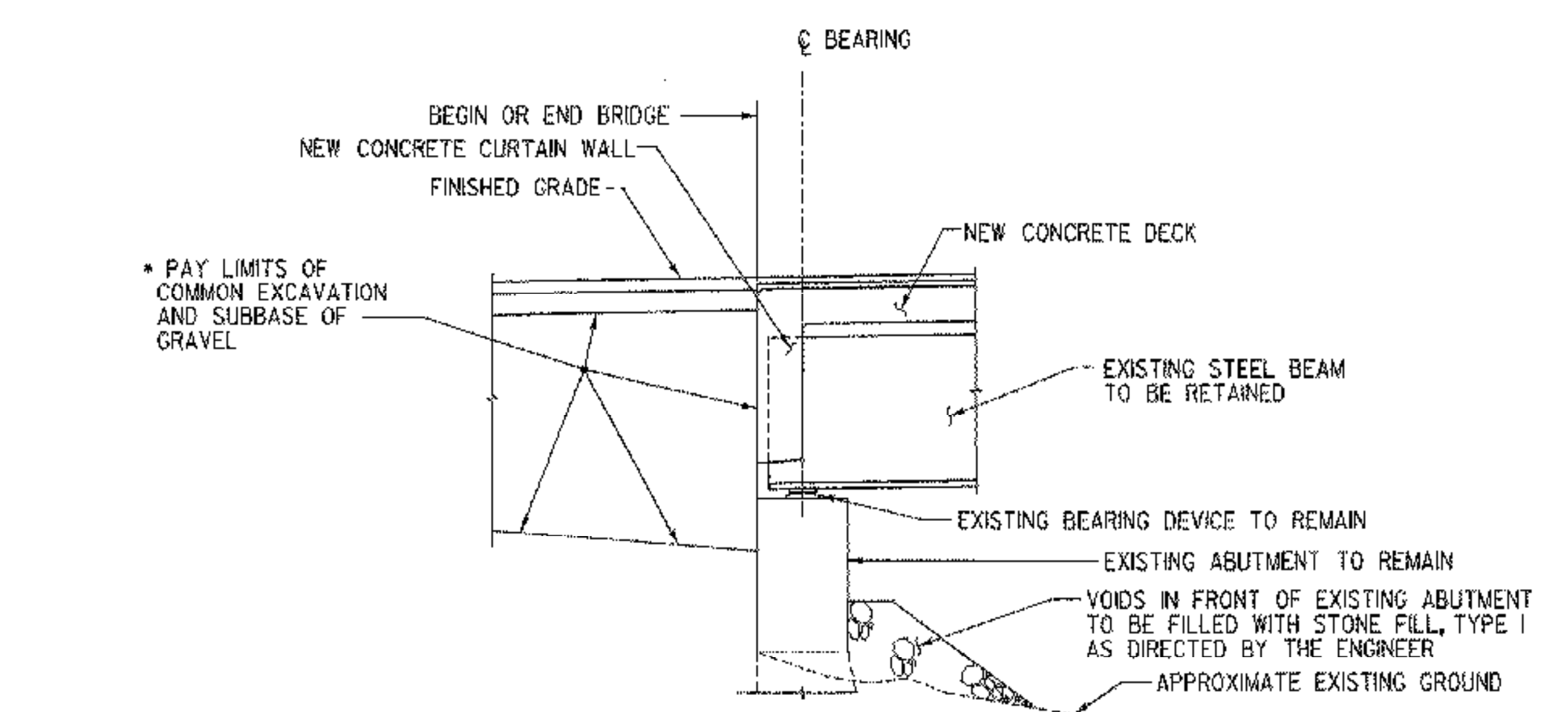
SEED MIXTURE:
 SHALL NOT HAVE A WEED CONTENT EXCEEDING 0.40% BY MASS AND SHALL BE FREE OF ALL NOXIOUS WEED SEED.
SEED:
 TO BE APPLIED PER SEEDING FORMULA DIRECTED BY THE RESIDENT ENGINEER.
FERTILIZER:
 FORMULA 10-20-10 TO BE USED WITH SEED, APPLIED AT THE RATE OF 500 lbs/acre (HYDRO SEEDERS MAY USE 19-19-19 FORMULA).
AGRICULTURAL LIMESTONE:
 TO BE APPLIED AT THE RATE OF 2 tons/acre OR AS DIRECTED BY THE RESIDENT ENGINEER.
HAY MULCH:
 TO BE APPLIED ON EARTH SLOPES AT THE RATE OF 2 tons/acre OR AS DIRECTED BY THE RESIDENT ENGINEER.
TOPSOIL:
 TO BE USED WITH SEED AS INDICATED ON THE PLANS OR AS DIRECTED BY THE RESIDENT ENGINEER.

DESIGN CRITERIA:

1. DESIGN LIVE LOAD AASHTO	HS20-40
2. DESIGN SPAN	96.93 FEET
3. ALLOWABLE LOAD FOR SPREAD FOOTINGS ON SOIL	N/A ON LEDGE N/A
4. ALLOWABLE LOAD FOR PILING	N/A TYPE N/A ESTIMATED LENGTH N/A
5. STRUCTURAL STEEL (EXISTING) F _y	33 KSI (ASSUMED)
6. REINFORCING STEEL	GRADE 60
7. CONCRETE HIGH PERFORMANCE CLASS	A F _c 4000 psi HIGH PERFORMANCE CLASS B F _c 3500 psi

TRAFFIC MAINTENANCE:

1. IS TRAFFIC TO BE MAINTAINED? NO IF YES, ON EXISTING STRUCTURE N/A OR ON TEMPORARY BRIDGE N/A
 EXISTING BRIDGE TO BE CLOSED, TRAFFIC TO BE DETOURED AROUND CONSTRUCTION SITE
 2. TEMPORARY BRIDGE REQUIREMENTS: ONE OR TWO WAY N/A TRAFFIC CONTROL SIGNALS REQUIRED N/A
 MINIMUM CLEAR SPAN (NORMAL TO STREAM): _____ VERTICAL CLEARANCE ABOVE STREAMBED: _____
 WATERWAY OF FULL OPENING: _____
 ARE SIDEWALKS REQUIRED? _____ IF SO, ON WHAT SIDE? _____
 STRUCTURE TYPE: _____



TYPICAL ABUTMENT SECTION

SCALE: 3/8" = 1'-0"

- * FOR SUBBASE TRANSITION, SEE MATERIAL DEPTH TRANSITION DETAIL SHEET 6

STRENGTH RF = $\frac{\phi M_n - 1.3M_{DL}}{A \times M_{LL+H}}$
 * SERVICEABILITY RF = B $\left[\frac{.95F_y S_{LL+H} - M_{DL} \frac{S_{LL+H}}{SOL} - M_{SD} \frac{S_{LL+H}}{SOL}}{1.67 M_{LL+H}} \right]$

LOADING LEVELS (LOAD FACTOR)	LOAD RATING (TONS)						
	H	HS	3S2	6 AXLE	3A STR	4A STR	5A SEMI
INVENTORY A=2.17 B=1.00	*30	*44					
POSTED A=1.55 B=1.40	*42	*52	*41		*57	*58	*65
OPERATING A=1.30 B=1.67		*73	*49	*95	*68	*69	

PLOTTED 02/03/2004

REVISIONS		
NO.	DESCRIPTION	BY & DATE

engineering planning management development

STATE OF VERMONT AGENCY OF TRANSPORTATION

Town Of **BATTLEBORO** Bridge No. **34**
 Highway No. **378** Log Sta. _____
 Surv. Sta. _____

TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK

PRELIMINARY INFORMATION SHEET

Designed By **J. W. KAMB** Drawn By **E. B. SMALL**
 Checked By **Date** Bridge Design Supervisor
J. W. TUCKER 04/01 **J. W. TUCKER** Date 04/01


PROJECT **BATTLEBORO** PROJECT NO. **BHF 2000(22)**
 I.G.C. Info. ...zj228dtdgn

BRIDGE QUANTITY SHEET

NO.	ITEM	UNIT								TOTAL	GRAND TOTAL
			SUPER STRUCT.	ABUTMENT NO. 1	ABUTMENT NO. 2	EROSION CONTROL	ROADWAY	FULL E & C			
203.15	COMMON EXCAVATION	CY		5			620			625	
203.31	SAND BORROW	CY					125			125	
204.25	STRUCTURE EXCAVATION	CY		12						12	
204.30	GRANULAR BACKFILL FOR STRUCTURES	CY		4						4	
210.10	COLD PLANING - BITUMINOUS CONCRETE	SY					350			350	
301.15	SUBBASE OF GRAVEL	CY					450			450	
401.10	AGGREGATE SURFACE COURSE	CY					12			12	
406.27	MED DUTY BIT. CONCRETE PAVEMENT (PG 58-28)	TON	36				405			441	
501.33	CONCRETE, HIGH PERFORMANCE CLASS A	CY	94							94	
501.34	CONCRETE, HIGH PERFORMANCE CLASS B	CY		1.5	1.5					3	
506.60	STRUCTURAL STEEL (STEEL PLATES)	LB	200							200	
507.15	REINFORCING STEEL	LB		200	200					400	
507.16	DRILLING AND GROUTING DOWELS	LF		20	20					40	
507.17	EPOXY COATED REINFORCING STEEL	LB	19600							19600	
508.15	SHEAR CONNECTORS (1300 - 7/8" X 7")	LS	1							1	
514.10	WATER REPELLENT	GAL	7	2	3					12	
516.10	BRIDGE EXPANSION JOINT (ASPHALTIC PLUG TYPE)	LF	25							25	
519.20	SHEET MEMBRANE WATERPROOFING (TORCH APPLIED)	SY	275							275	
525.43	BRIDGE RAILING-HDSB/FASCIA MNTD/HAND RAIL (MOD. - STEEL TUBE)	LF	212.5							212.5	
529.10	REMOVAL OF BRIDGE PAVEMENT	SY	220							220	
529.20	PARTIAL REMOVAL OF STRUCTURE	EA	0.8	0.1	0.1					1	
580.13	REPAIR CONCRETE SUBSTRUCTURE SURFACE CLASS I	SY		2	2					4	
580.14	REPAIR CONCRETE SUBSTRUCTURE SURFACE CLASS II	SY		2	2					4	
580.15	REPAIR CONCRETE SUBSTRUCTURE SURFACE CLASS III	CY		0.5	0.5					1	
604.40	CHANGING ELEVATIONS OF DI, CB OR MH	EA					1			1	
612.10	GABION RETAINING WALL	CY		8						8	
613.10	STONE FILL, TYPE I	CY		20						20	
621.21	HDSB GUARDRAIL (MOD. - W/ 8FT POSTS)	LF					150			150	
621.60	ANCHOR FOR STEEL BEAM RAIL	EA					4			4	
621.80	REMOVAL AND DISPOSAL OF GUARD RAIL	LF					101			101	
621.90	TEMPORARY TRAFFIC BARRIER	LF					60			60	
630.10	UNIFORMED TRAFFIC OFFICERS	HR					40			40	
630.15	FLAGGERS	HR					150			150	
631.10	FIELD OFFICE - ENGINEERS	LS						1		1	
631.16	TESTING EQUIPMENT - CONCRETE	LS						1		1	
631.17	TESTING EQUIPMENT - BITUMINOUS	LS						1		1	
631.25	FIELD OFFICE - TELEPHONE (N.A.B.I.)	LU						1		1	
635.10	MOBILIZATION	LS	1							1	
641.10	TRAFFIC CONTROL	LS					1			1	
646.20	4 INCH WHITE LINE	LF					825			825	
646.21	4 INCH YELLOW LINE	LF					750			750	
646.26	24 INCH STOP BAR	LF					65			65	
646.30	LETTER OR SYMBOL	EA					4			4	
649.31	GEOTEXTILE UNDER STONE FILL	SY		16						16	
649.51	GEOTEXTILE FOR SILT FENCE	SY				200				200	
651.15	SEED	LB				20				20	
651.18	FERTILIZER	LB				100				100	
651.20	AGRICULTURAL LIMESTONE	TON				0.5				0.5	
651.25	HAY MULCH	TON				0.5				0.5	
651.26	HAY BALES FOR EROSION CONTROL	EA				20				20	
651.35	TOPSOIL	CY				25				25	
652.10	EROSION & SEDIMENT CONTROL PLAN	LS				1				1	
652.20	MONITORING EROSION & SEDIMENT CONTROL PLAN	HR				40				40	
652.30	FIELD MAINTENANCE OF EROSION & SEDIMENT CONTROL PLAN (N.A.B.I.)	LU				1				1	
675.20	TRAFFIC SIGNS, TYPE A	SF					13			13	
675.30	FLANGED CHANNEL SIGN POSTS	LF					26			26	

PLOTTED 02/03/2004

REVISIONS		
NO.	DESCRIPTION	BY & DATE



engineering
planning
management
development

STATE OF VERMONT AGENCY OF TRANSPORTATION

Town Of **BRATTLEBORO** Bridge No. **34**

Highway No. **378** Log Sta. _____
Surv. Sta. _____

TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK

QUANTITY SHEET

Designed By **R. L. JOY** Drawn By **E. B. SMALL**

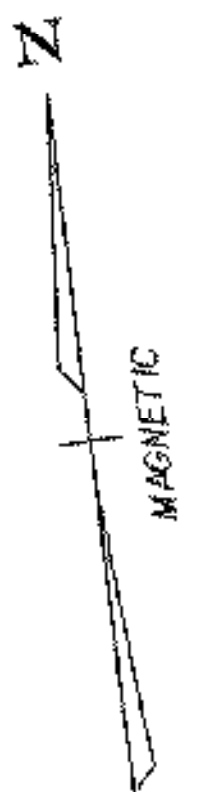
Checked By **Date** Bridge Design Supervisor

J. W. TUCKER 01/01 **J. W. TUCKER** Date 01/01

PROJECT **BRATTLEBORO** PROJECT NO. **BHF 2000(22)**

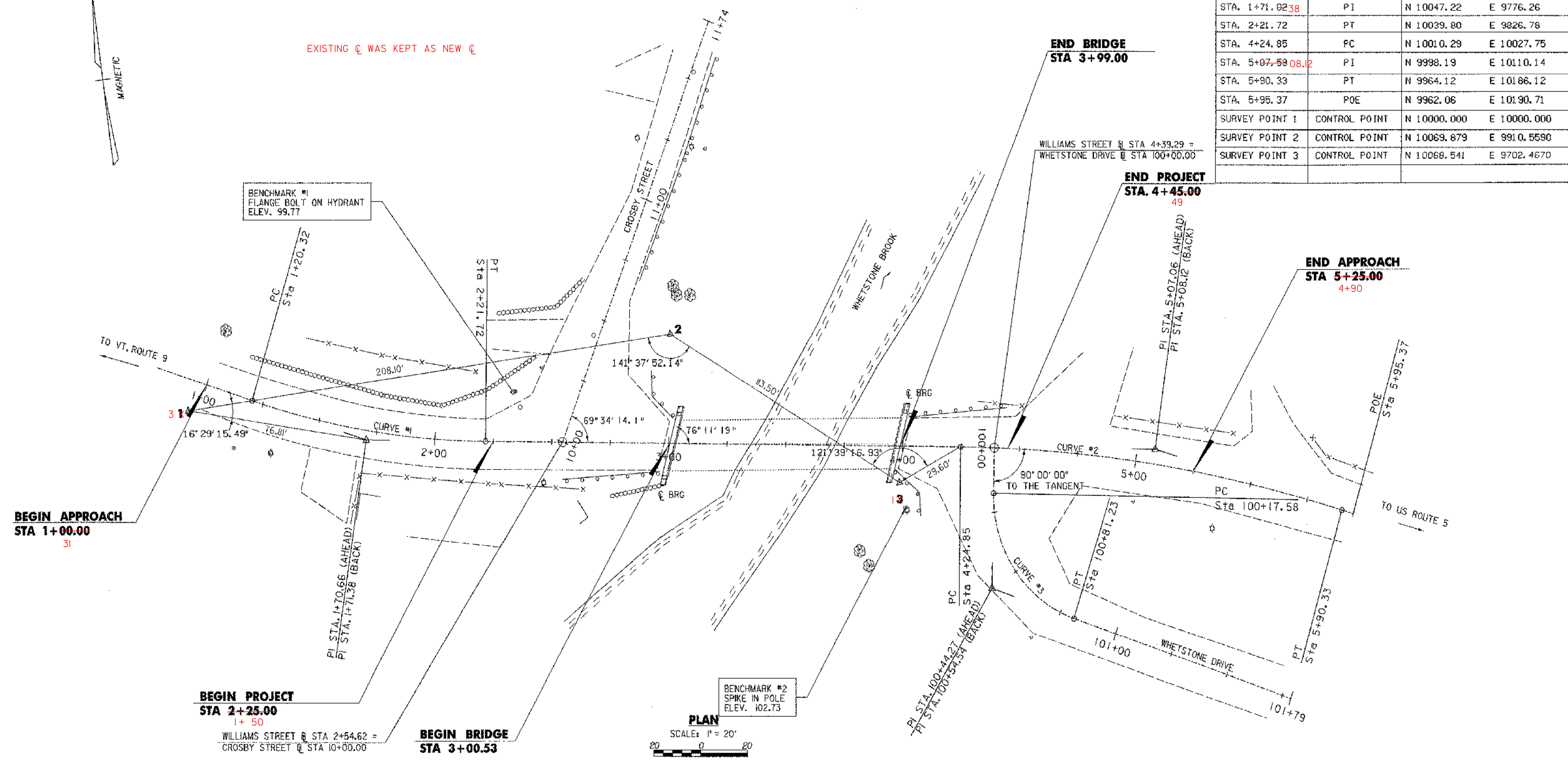
I.G.C. Info. ...zj228frm.dgn

D & K DWG NO. **11368** Sheet **3 of 20**



EXISTING C WAS KEPT AS NEW C

LAYOUT COORDINATES			
STA. 0+00.00	POB	N 10119.51	E 9620.88
STA. 1+20.32	PC	N 10068.75	E 9729.97
STA. 1+71.0238	PI	N 10047.22	E 9776.26
STA. 2+21.72	PT	N 10039.80	E 9826.78
STA. 4+24.85	PC	N 10010.29	E 10027.75
STA. 5+07.590812	PI	N 9998.19	E 10110.14
STA. 5+90.33	PT	N 9964.12	E 10186.12
STA. 5+95.37	POE	N 9962.06	E 10190.71
SURVEY POINT 1	CONTROL POINT	N 10000.000	E 10000.000
SURVEY POINT 2	CONTROL POINT	N 10069.879	E 9910.5590
SURVEY POINT 3	CONTROL POINT	N 10068.541	E 9702.4670



BEGIN APPROACH
STA 1+00.00
31

BEGIN PROJECT
STA 2+25.00
1+50

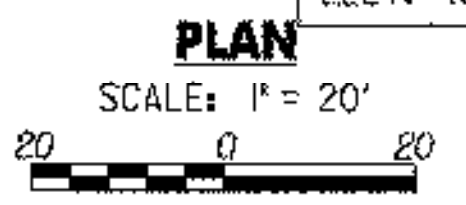
WILLIAMS STREET @ STA 2+54.62 =
CROSBY STREET @ STA 10+00.00

BEGIN BRIDGE
STA 3+00.53

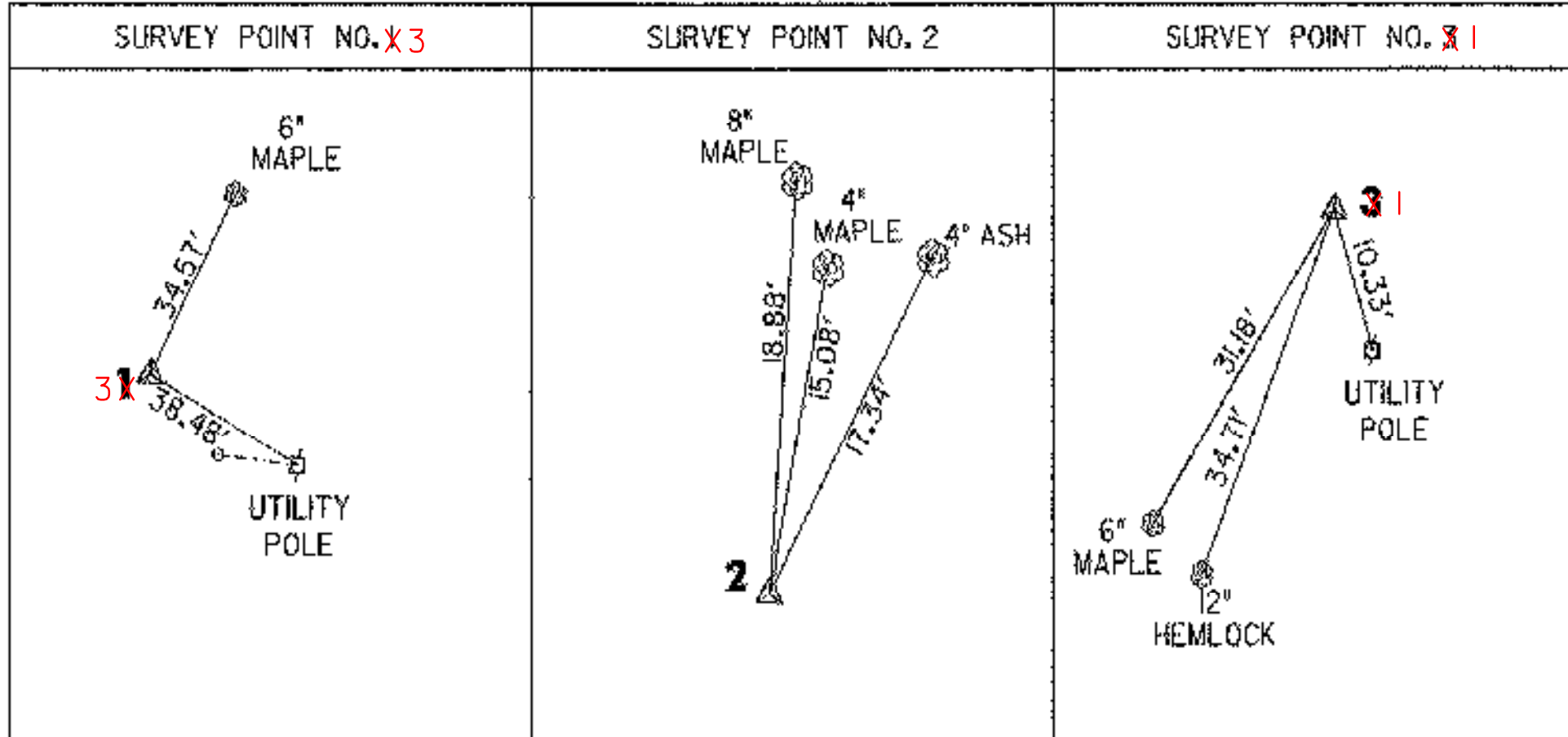
END BRIDGE
STA 3+99.00

END PROJECT
STA 4+45.00
49

END APPROACH
STA 5+25.00
4+90



TIES



CURVE DATA

CURVE #1	CURVE #2	CURVE #3
$\Delta = 16^\circ 35' 57''$	$\Delta = 15^\circ 48' 10''$	$\Delta = 72^\circ 56' 19''$
$D = 16^\circ 22' 13''$	$D = 09^\circ 32' 57''$	$D = 114^\circ 35' 30''$
$R = 350.00'$	$R = 600.00'$	$R = 50.00'$
$T = 51.06'$	$T = 83.27'$	$T = 36.96'$
$L = 101.40'$	$L = 165.49'$	$L = 63.65'$
$E = 3.70'$	$E = 5.75'$	$E = 12.18'$

DATUM	
VERTICAL	ASSUMED
HORIZONTAL	ASSUMED

REVISIONS		
NO.	DESCRIPTION	BY & DATE

STATE OF VERMONT
AGENCY OF TRANSPORTATION

Town Of **BRATTLEBORO** Bridge No. **34**

Highway No. **378** Log Sta.

TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK

TIE SHEET

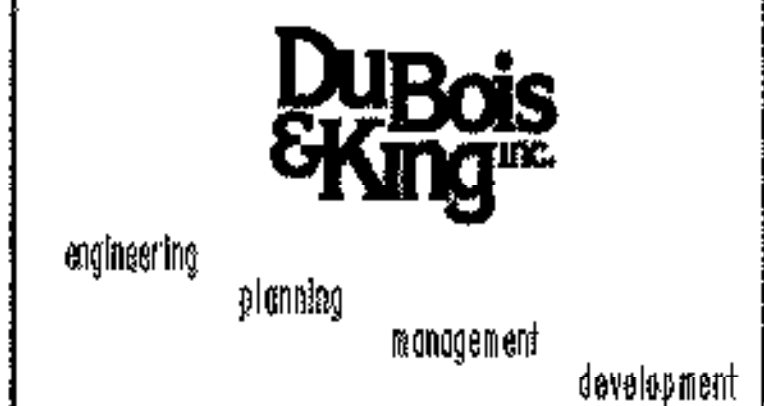
Designed By **E. B. SMALL** Drawn By **E. B. SMALL**

Checked By **R. W. BELL** Date **04/01** Bridge Design Supervisor **J. W. TUCKER** Date **04/01**

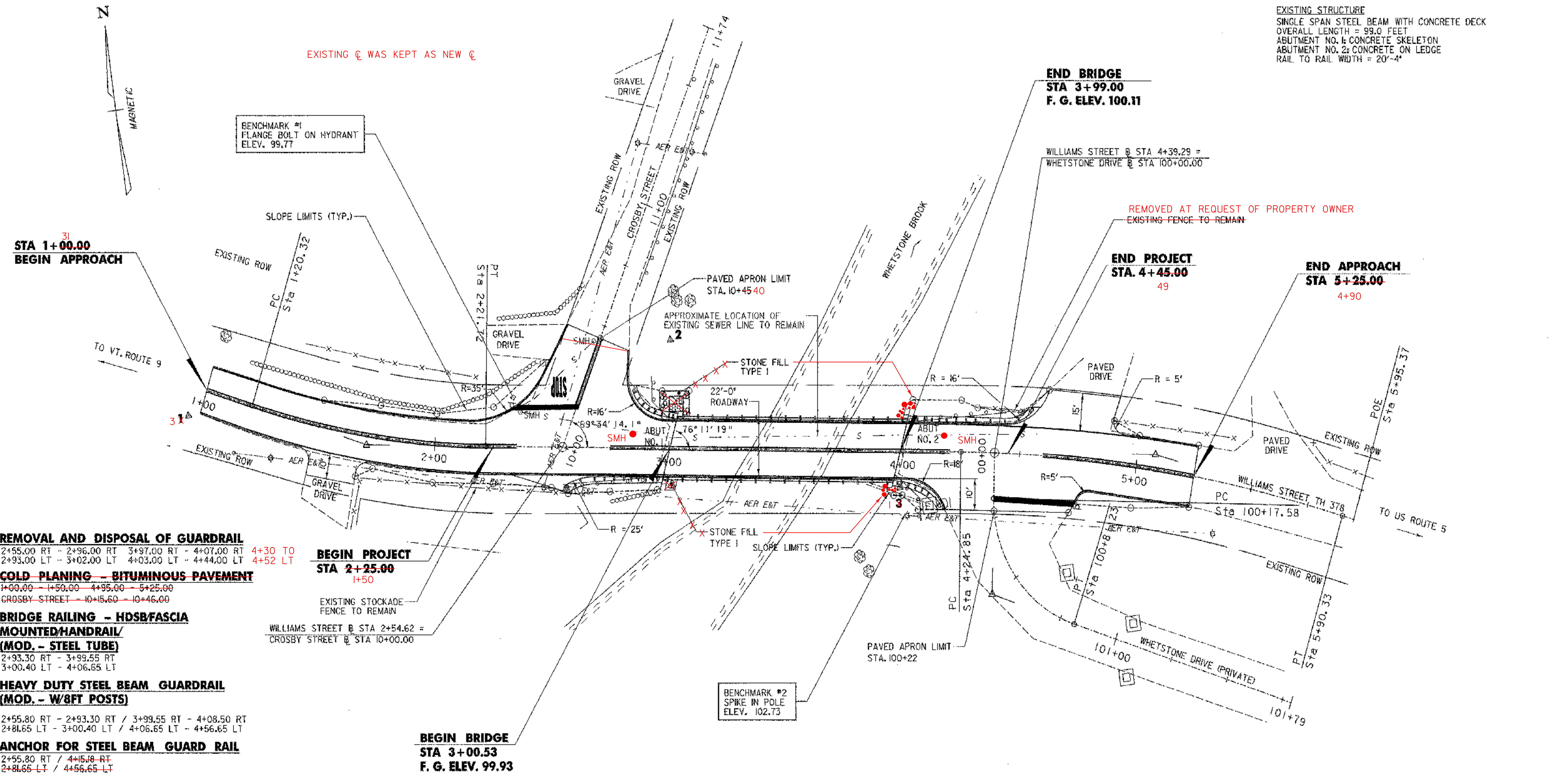
PROJECT **BRATTLEBORO** PROJECT NO. **BHF 2000(22)**

I.G.C. Info. **...zj228bdr.dgn**

D & K DWG NO. **11369** Sheet **4 of 20**

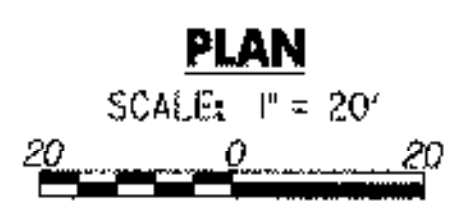


EXISTING STRUCTURE
 SINGLE SPAN STEEL BEAM WITH CONCRETE DECK
 OVERALL LENGTH = 99.0 FEET
 ABUTMENT NO. 1: CONCRETE SKELETON
 ABUTMENT NO. 2: CONCRETE ON LEDGE
 RAIL TO RAIL WIDTH = 20'-4"



- REMOVAL AND DISPOSAL OF GUARDRAIL**
 2+55.00 RT - 2+96.00 RT / 3+97.00 RT - 4+07.00 RT / 4+30 TO 4+52 LT
 2+93.00 LT - 3+02.00 LT / 4+03.00 LT - 4+44.00 LT
- COLD PLANING - BITUMINOUS PAVEMENT**
 1+00.00 - 1+50.00 / 4+95.00 - 5+25.00
 CROSBY STREET - 10+15.60 - 10+46.00
- BRIDGE RAILING - HDSB/FASCIA MOUNTED/HANDRAIL/ (MOD. - STEEL TUBE)**
 2+93.30 RT - 3+99.55 RT / 3+00.40 LT - 4+06.65 LT
- HEAVY DUTY STEEL BEAM GUARDRAIL (MOD. - W/8FT POSTS)**
 2+55.80 RT - 2+93.30 RT / 3+99.55 RT - 4+08.50 RT / 2+81.65 LT - 3+00.40 LT / 4+06.65 LT - 4+56.65 LT
- ANCHOR FOR STEEL BEAM GUARD RAIL**
 2+55.80 RT / 4+15.18 RT / 2+81.65 LT / 4+56.65 LT
- 4" YELLOW LINE** 0+51 - 2+35 / 5+90
 1+00.00 - 2+35.00 / 2+75.00 - 4+20.00 / 4+60.00 - 5+25.00
 CROSBY STREET - 10+15.60 - 10+46.00
 (DOUBLE CENTERLINE)
- 4" WHITE LINE**
 1+00.00 RT - 4+18.00 RT / 4+75.00 RT - 5+25.00 RT / 1+00.00 LT - 2+32.00 LT / 2+87.00 RT - 5+25.00 LT / CROSBY STREET - 10+15.60 - 10+46.00 LT & RT
- 24" STOP BAR**
 2+47.00 LT / 4+58.00 RT
- LETTER OR SYMBOL**
 2+54.00 LT STOP

- BEGIN PROJECT**
 STA 2+25.00
 I+50
- BEGIN BRIDGE**
 STA 3+00.53
 F. G. ELEV. 99.93
- CHANGE ELEVATION OF SEWER MANHOLE (TO BE PERFORMED BY THE TOWN ONLY)**
 CROSBY STREET - 10+43.06 LT / 2+85 LT
 CROSBY STREET - 10+06.05 LT / 4+17 LT
- CHANGE ELEVATION OF DI, CB OR MH**
 4+11.79 RT
- CONSTRUCT GABION RETAINING WALL**
 3+00.65 - 3+06.65 LT
- CONSTRUCT PAVED APRON**
 1+58.00 RT / 4+40.00 RT / 4+75.00 RT
- TRAFFIC SIGN, TYPE A**
 2+32.50 LT (STOP) / 4+76.70 RT (STOP)

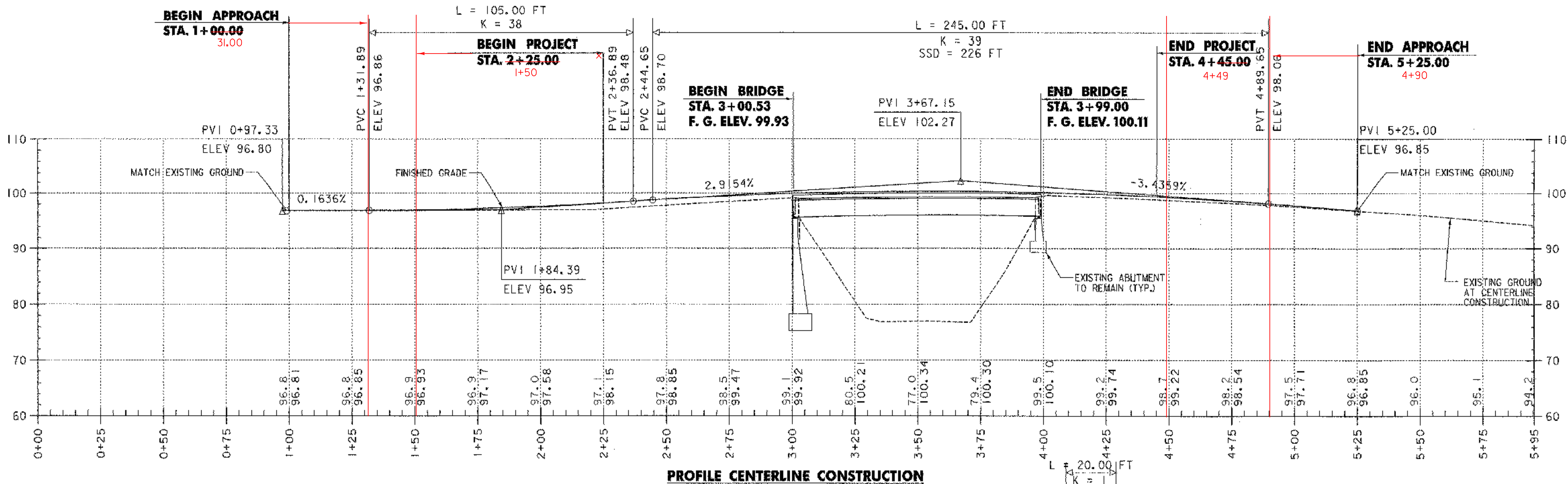


- NOTES:**
- ALL CONSTRUCTION ACTIVITY SHALL REMAIN WITHIN THE EXISTING RIGHT-OF-WAY OR ON PROPERTY OWNED BY THE TOWN OF BRATTLEBORO.
 - THE EXISTING R.O.W. ON WILLIAMS STREET IS ASSUMED TO BE A 3 ROD (49.5 FEET), CENTERED ON THE EXISTING ROADWAY (UNLESS OTHERWISE SHOWN, AS OBTAINED FROM THE TOWN OF BRATTLEBORO).
 - THE EXISTING R.O.W. ON CROSBY STREET IS ASSUMED TO BE A 2 ROD (33.0 FEET), CENTERED ON THE EXISTING ROADWAY, AS OBTAINED FROM THE TOWN OF BRATTLEBORO.
 - THE CONTRACTOR SHALL GRADE THE SHOULDERS AND FINAL PAVEMENT TO ENSURE POSITIVE DRAINAGE TO THE DROP INLETS.

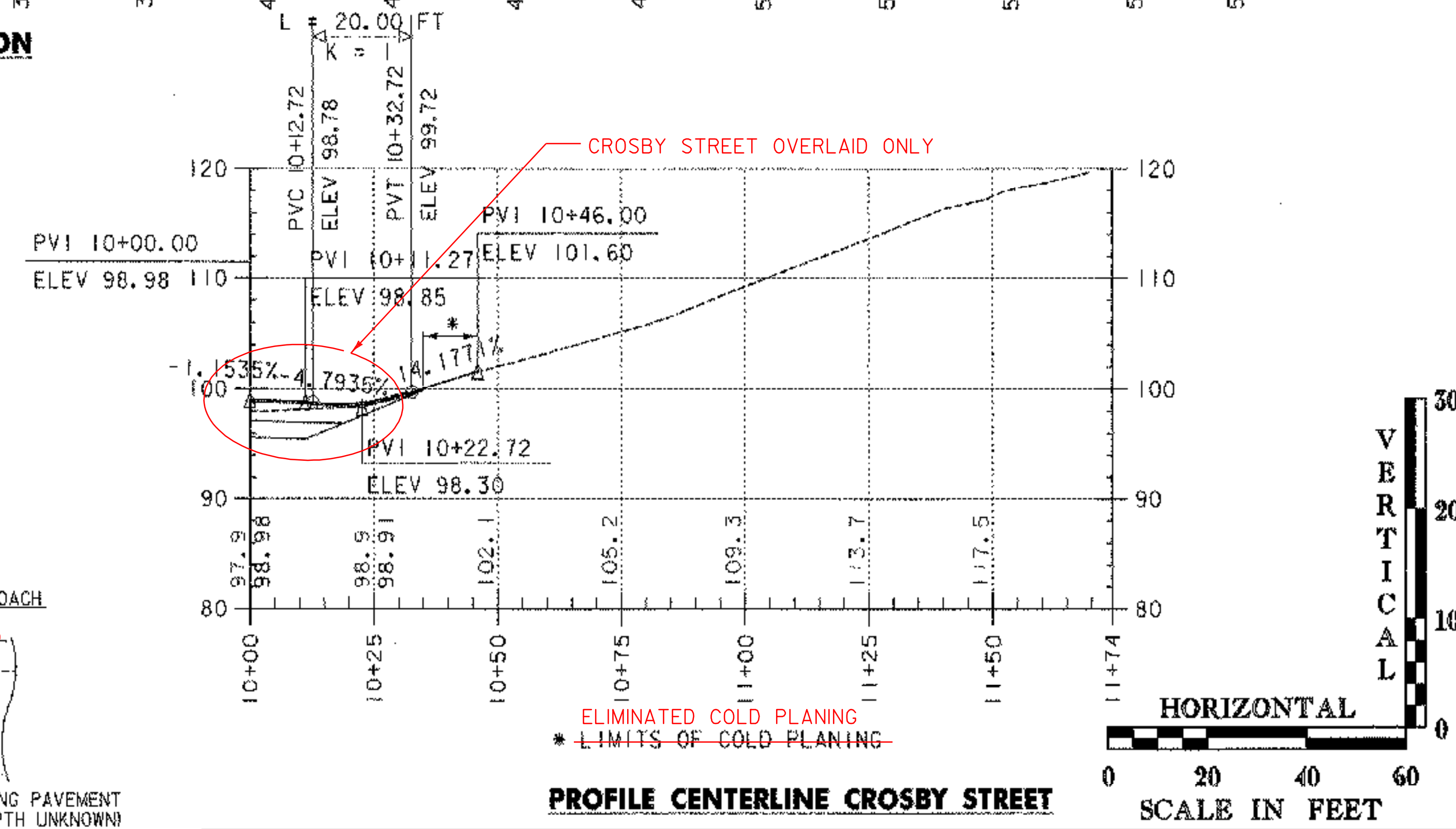
REVISIONS		
NO.	DESCRIPTION	BY & DATE

STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of BRATTLEBORO	Bridge No. 34
Highway No. 378	Log Sta. Surv. Sta.
TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK	
PLAN	
Designed By E. B. SMALL	Drawn By E. B. SMALL
Checked By J. W. TUCKER	Date 04/01 Bridge Design Supervisor J. W. TUCKER Date 04/01
PROJECT BRATTLEBORO	PROJECT NO. BHF 2000(22)
I.G.C. Info. ...zj228bdr.dgn	
D & K DWG NO. 11370	Sheet 5 of 20

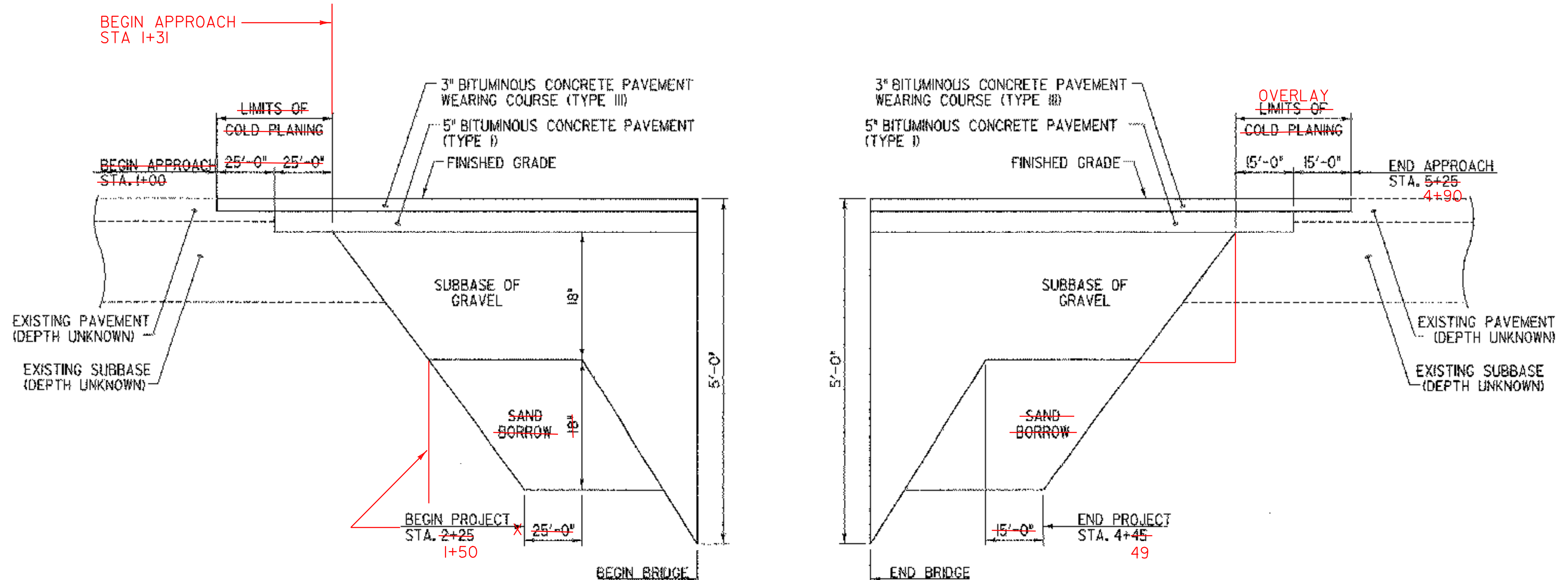
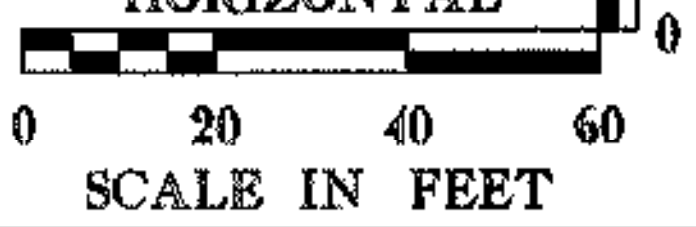




PROFILE CENTERLINE CONSTRUCTION



PROFILE CENTERLINE CROSBY STREET



MATERIAL DEPTH TRANSITION DETAIL

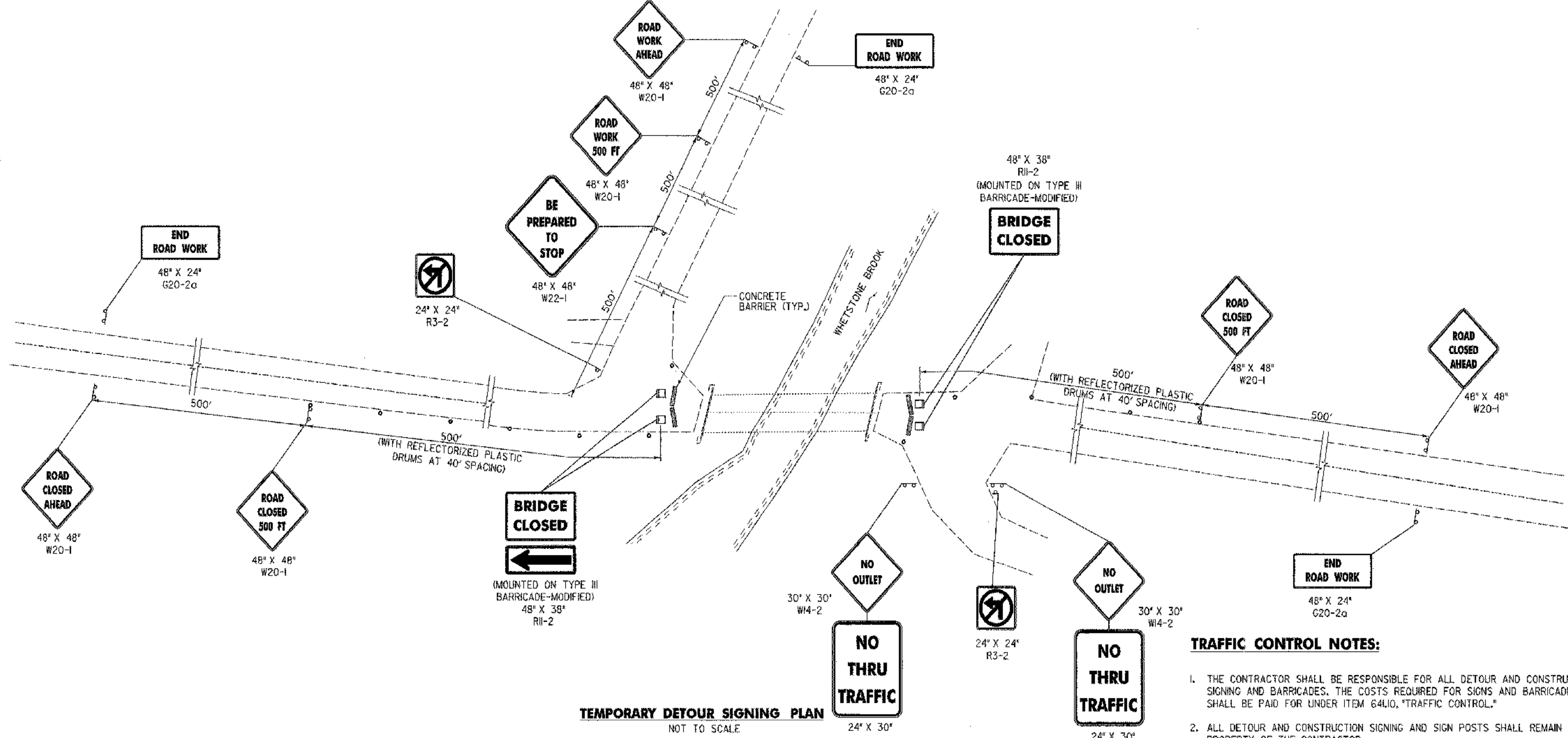
NOT TO SCALE

* SEE CONSTRUCTION NOTE 10 ON SHEET 9 REGARDING EXISTING SANITARY SEWER LINE.

DATUM	
VERTICAL	ASSUMED
HORIZONTAL	ASSUMED

REVISIONS		
NO.	DESCRIPTION	BY & DATE

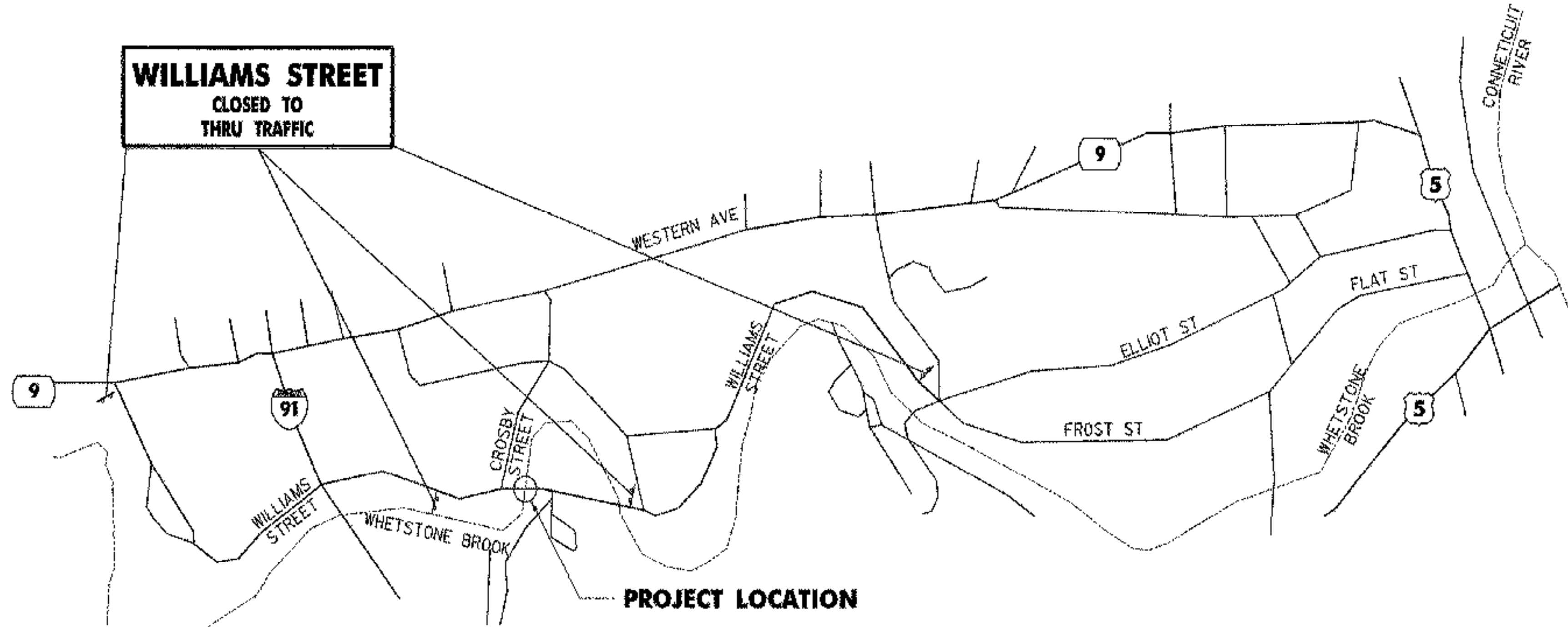
STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of BRATTLEBORO	Bridge No. 34
Highway No. 378	Log Sta. Surv. Sta.
TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK	
PROFILE	
Designed By E. B. SMALL	Drawn By E. B. SMALL
Checked By J. W. TUCKER	Bridge Design Supervisor J. W. TUCKER
PROJECT BRATTLEBORO	PROJECT NO. BHF 2000(22)
I.G.C. Info. ...zj228xsl.dgn	
D & K DWG NO. 11371	Sheet 6 of 20



TEMPORARY DETOUR SIGNING PLAN
NOT TO SCALE

TRAFFIC CONTROL NOTES:

1. THE CONTRACTOR SHALL BE RESPONSIBLE FOR ALL DETOUR AND CONSTRUCTION SIGNING AND BARRICADES. THE COSTS REQUIRED FOR SIGNS AND BARRICADES SHALL BE PAID FOR UNDER ITEM 6410, "TRAFFIC CONTROL."
2. ALL DETOUR AND CONSTRUCTION SIGNING AND SIGN POSTS SHALL REMAIN THE PROPERTY OF THE CONTRACTOR.
3. THE CONTRACTOR SHALL PROVIDE ADEQUATE TEMPORARY CONCRETE TRAFFIC BARRIERS DURING THE CONSTRUCTION PERIOD TO PREVENT VEHICLES FROM DRIVING OFF THE BRIDGE OR APPROACHES. ALL COSTS SHALL BE INCLUDED IN ITEM 62190, "TEMPORARY TRAFFIC BARRIER."
4. THE CONTRACTOR SHALL MAINTAIN ACCESS TO ALL DRIVES AND SIDE ROADS DURING CONSTRUCTION. COSTS SHALL BE INCLUDED IN ITEM 6410, "TRAFFIC CONTROL."
5. ALL SIGNS SHALL BE ORANGE WITH BLACK LETTERING AND BLACK BORDERS.
6. ALL DETAILS NOT SPECIFIED SHALL BE IN ACCORDANCE WITH THE MUTCD AND VAOT E SERIES STANDARDS.



TEMPORARY DETOUR SITE PLAN
NOT TO SCALE

REVISIONS		
NO.	DESCRIPTION	BY & DATE

**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

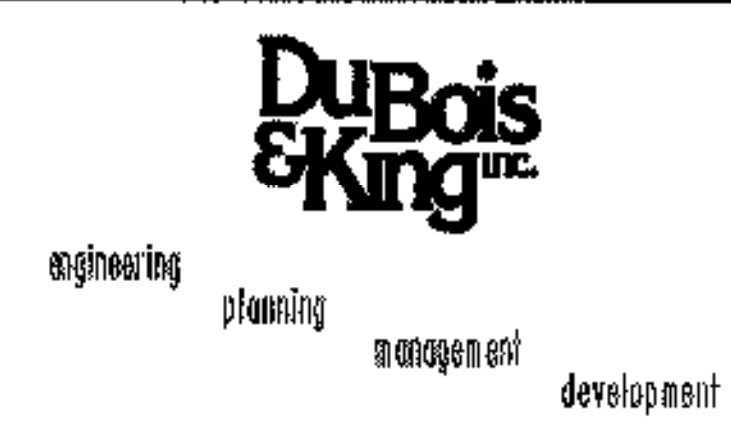
Town Of **BATTLEBORO** Bridge No. **34**
 Highway No. **378** Log Sta.
 Surv. Sta.

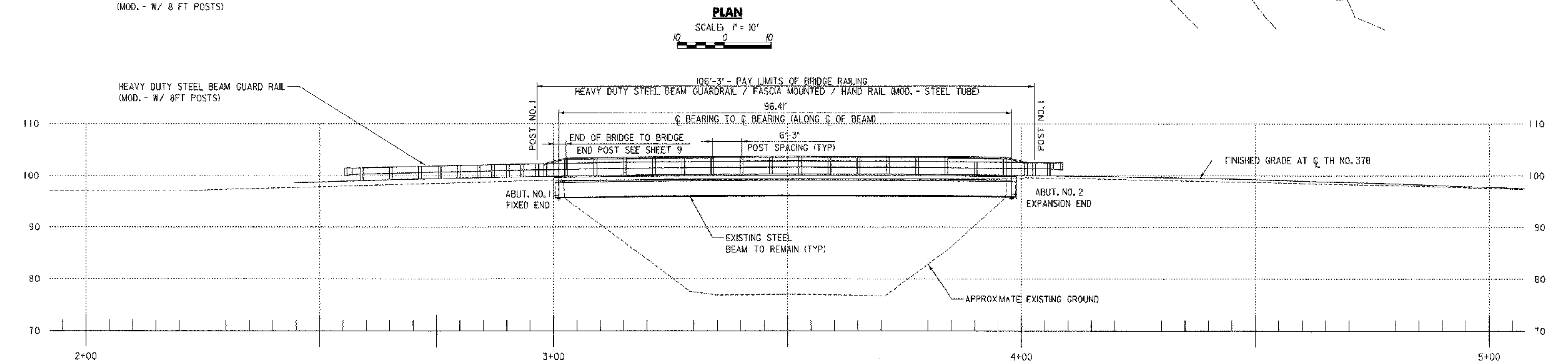
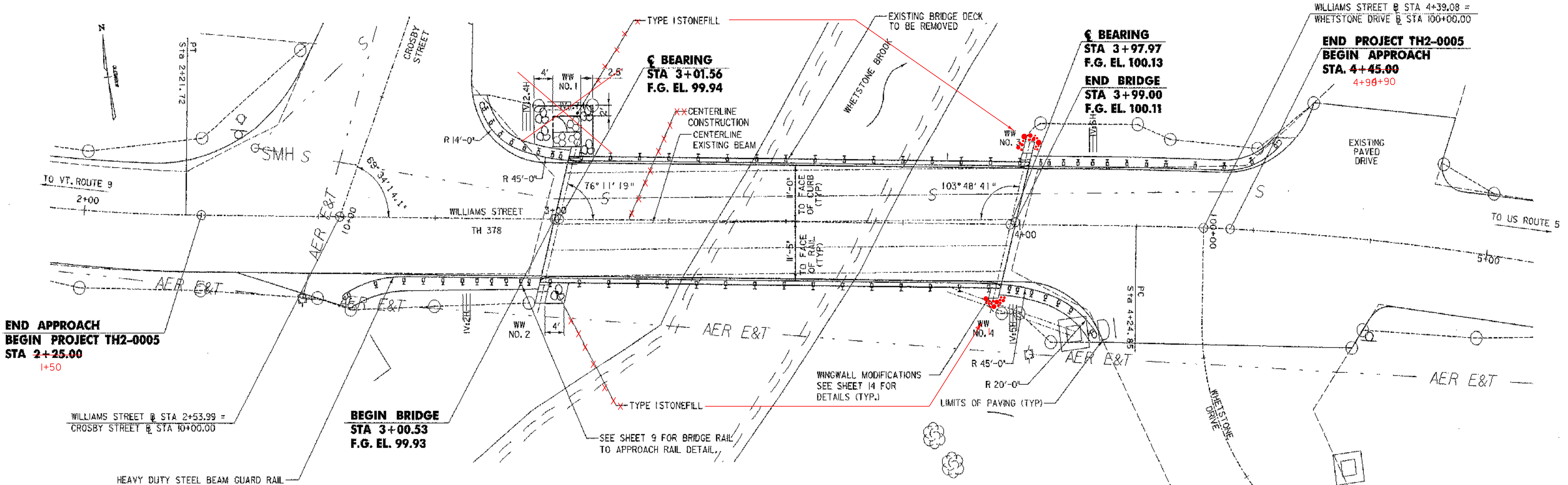
**TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK
TRAFFIC CONTROL SHEET**

Designed By **K. S. MARSHIA** Drawn By **E. B. SMALL**
 Checked By **Dafa** Bridge Design Supervisor
 J. W. TUCKER 04/01 J. W. TUCKER Date 04/01

PROJECT **BATTLEBORO** PROJECT NO. **BHF 2000(22)**

L.G.C. Info. **...zj228bdr.dgn**
 D & K DWG NO. **11372** Sheet **7 of 20**





DATUM

VERTICAL	ASSUMED
HORIZONTAL	ASSUMED



REVISIONS		
NO.	DESCRIPTION	BY & DATE

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engineering planning management development

STATE OF VERMONT	
AGENCY OF TRANSPORTATION	
Town Of BRATTLEBORO	Bridge No. 34
Highway No. 378	Lag Sta.
Surv. Sta. 	
TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK	
PLAN AND ELEVATION	
Designed By E. B. SMALL	Drawn By E. B. SMALL
Checked By J. W. TUCKER	Date 04/01
Bridge Design Supervisor J. W. TUCKER Date 04/01	
PROJECT BRATTLEBORO	PROJECT NO. BHF 2000(22)
I.G.C. Info. ...zj228bdr.dgn	
D & K DWG NO. 11373	Sheet 8 of 20

PLOTTED 02/03/2004

GENERAL NOTES:

- ALL MATERIALS AND CONSTRUCTION SHALL CONFORM TO STATE OF VERMONT AGENCY OF TRANSPORTATION'S STANDARD SPECIFICATIONS FOR HIGHWAY AND BRIDGE CONSTRUCTION, DATED 2001, AND ITS LATEST REVISIONS, AND THE AASHTO STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES, 17TH EDITION, DATED 2002, AND ITS LATEST REVISIONS.
- DIMENSIONS, ANGLES, BEARINGS, AND ELEVATIONS OF THE EXISTING BRIDGE SHOWN ON THESE PLANS HAVE BEEN OBTAINED FROM PLANS OF THE EXISTING STRUCTURE AND LIMITED FIELD INVESTIGATION AND MAY NOT ACCURATELY REFLECT ACTUAL FIELD CONDITIONS. THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAKING FIELD MEASUREMENTS OF ALL EXISTING STRUCTURE COMPONENTS IMPACTED BY THE NEW WORK TO ASSURE CONSISTENCY WITH THE PROPOSED MODIFICATIONS. ANY DISCREPANCIES IN DIMENSIONS, CHARACTER OR EXTENT OF THE EXISTING FEATURES SHALL BE BROUGHT TO THE ATTENTION OF THE RESIDENT ENGINEER BEFORE ADVANCING THE WORK.
- WORKING DRAWINGS REQUIRED FOR VARIOUS ITEMS OF WORK SHALL INDICATE THE ACTUAL FIELD MEASUREMENTS AND SHALL BE SO NOTED.
- ALL DIMENSIONS ARE HORIZONTAL OR VERTICAL, AND ARE GIVEN AT 68 DEGREES FAHRENHEIT, UNLESS NOTED OTHERWISE.
- FOR TRAFFIC CONTROL NOTES, SEE SHEET 7.

CONSTRUCTION NOTES:

- THE CONTRACTOR SHALL USE CAUTION WHEN WORKING AROUND UNDERGROUND AND OVERHEAD UTILITIES.
- THE CONTRACTOR SHALL REVIEW AND UNDERSTAND ALL APPLICABLE ENVIRONMENTAL PERMITS AND ENSURE THAT ALL CONSTRUCTION CONDITIONS ARE MET.
- A THOROUGH INSPECTION BY THE RESIDENT ENGINEER WILL BE MADE OF ALL SUBSTRUCTURE AREAS AT THE TIME OF CONSTRUCTION. AREAS OF CONCRETE FOUND TO BE SPALLED, DELAMINATED OR OTHERWISE UNSOUND WILL BE REPAIRED. THE CONTRACTOR SHALL SUPPLY ANY LABOR, MATERIALS AND EQUIPMENT NECESSARY TO ASSIST THE ENGINEER IN PERFORMING THE INSPECTION. THE COST OF PROVIDING THESE ITEMS AS NEEDED SHALL BE INCLUDED IN THE PAY ITEMS OF SECTION 580 IN THE CONTRACT.
- NO BACKFILL WILL BE PLACED AGAINST ANY STRUCTURAL ELEMENTS UNTIL THE RESIDENT ENGINEER HAS APPROVED THIS WORK.
- THE CONTRACTOR SHALL SUBMIT A SITE SPECIFIC EROSION/SEDIMENT CONTROL PLAN WITH A SCHEDULE OF EVENTS. THIS WORK SHALL BE PAID FOR UNDER ITEM 652.10, "EROSION AND SEDIMENT CONTROL PLAN."
- THE CONTRACTOR SHALL LOAM, SEED, FERTILIZE AND MULCH ALL DISTURBED AREAS, EXCEPT ROADWAY AND SHOULDERS PRIOR TO THE COMPLETION OF THE PROJECT.
- BLANK
- THE CONTRACTOR SHALL PROVIDE ADEQUATE BRACING TO PREVENT BEAM ROTATION DURING THE DECK PLACEMENT. **POURED BACKWALL PRIOR TO ACCOMPLISH THIS**
- AT STATIONS 2+75.00 TO 2+78.00 RT AND 4+07.00 TO 4+10.00 LT THE CONTRACTOR SHALL GRADE FROM THE BOTTOM OF THE SUBBASE STRAIGHT TO THE SLOPE AND BACKFILL WITH A SUBBASE OF GRAVEL TO ENSURE PROPER DRAINAGE OF EXCAVATED AREAS. THE PAYMENT FOR THESE AREAS SHALL BE UNDER ITEM 203.15, COMMON EXCAVATION AND ITEM 301.15, SUBBASE OF GRAVEL.
- THE CONTRACTOR SHALL BE AWARE OF ALL SANITARY SEWER LINES THAT ARE KNOWN TO EXIST IN THE APPROACHES. ALL SANITARY SEWER LINES SHALL REMAIN UNDISTURBED. THE CONTRACTOR IS RESPONSIBLE FOR ALL COSTS OF REPAIR DUE TO DAMAGE DURING CONSTRUCTION
- THE TOWN OF BRATTLEBORO WILL BE RESPONSIBLE FOR CHANGING THE ELEVATION OF ALL EXISTING SANITARY MANHOLES WITHIN THE PROJECT LIMITS. THE CONTRACTOR SHALL BE RESPONSIBLE FOR CONTACTING THE MUNICIPAL PROJECT MANAGER EARLY IN THE PROJECT AND DISCUSSING THE SCHEDULING OF THIS WORK AND SHOULD BE RESPONSIBLE FOR PROVIDING ACCESS TO THE SITE FOR THE TOWN.
- ~~EXCAVATION NECESSARY FOR PLACING THE GABION WALL SHALL BE PAID FOR AS ITEM 204.25, STRUCTURE EXCAVATION. EXCAVATION NECESSARY FOR PLACING THE STONE FILL NEAR THE GABION WALL SHALL BE PAID FOR AS ITEM 203.15, COMMON EXCAVATION.~~
THIS WASN'T DONE OR USED

REMOVAL NOTES:

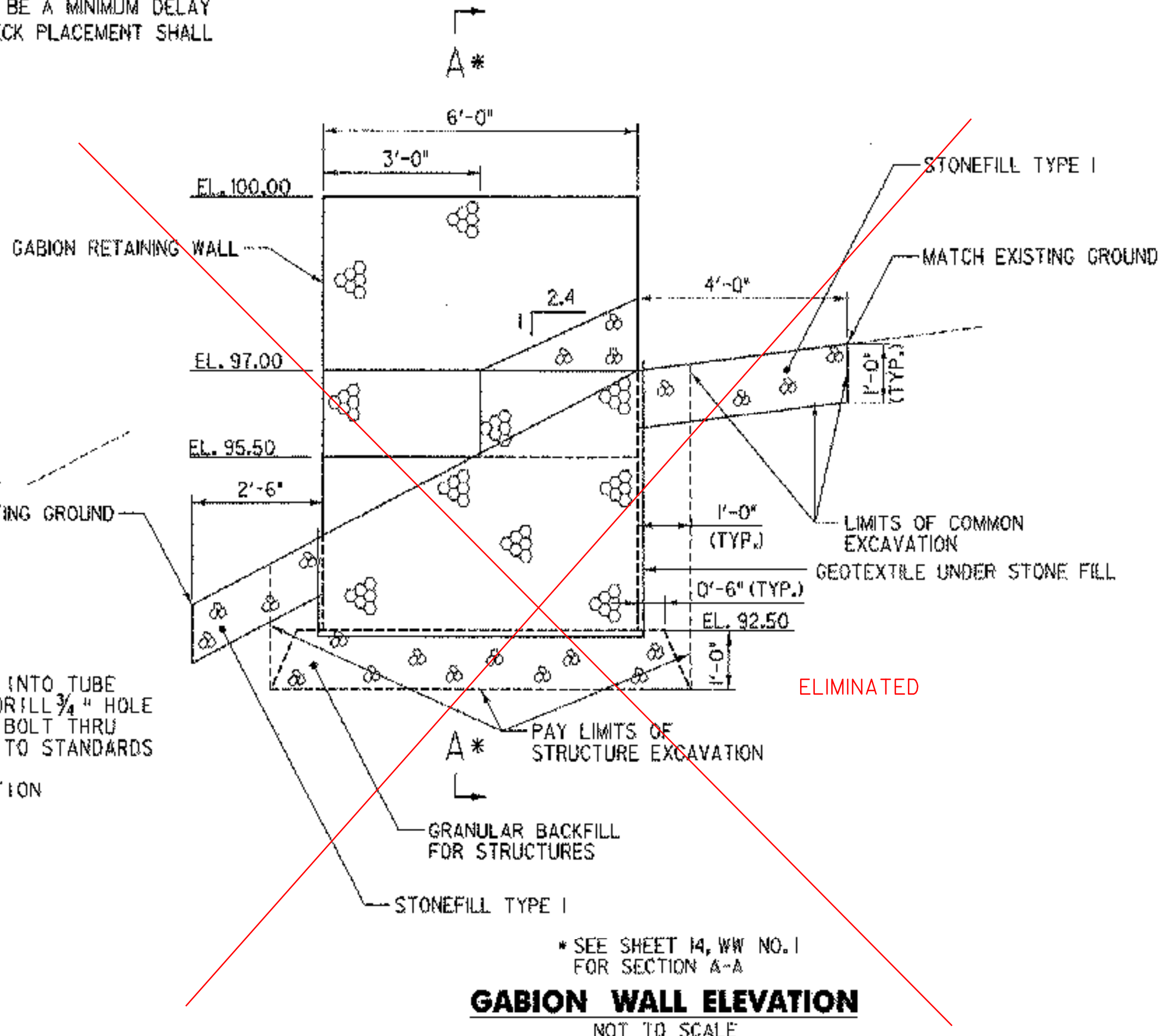
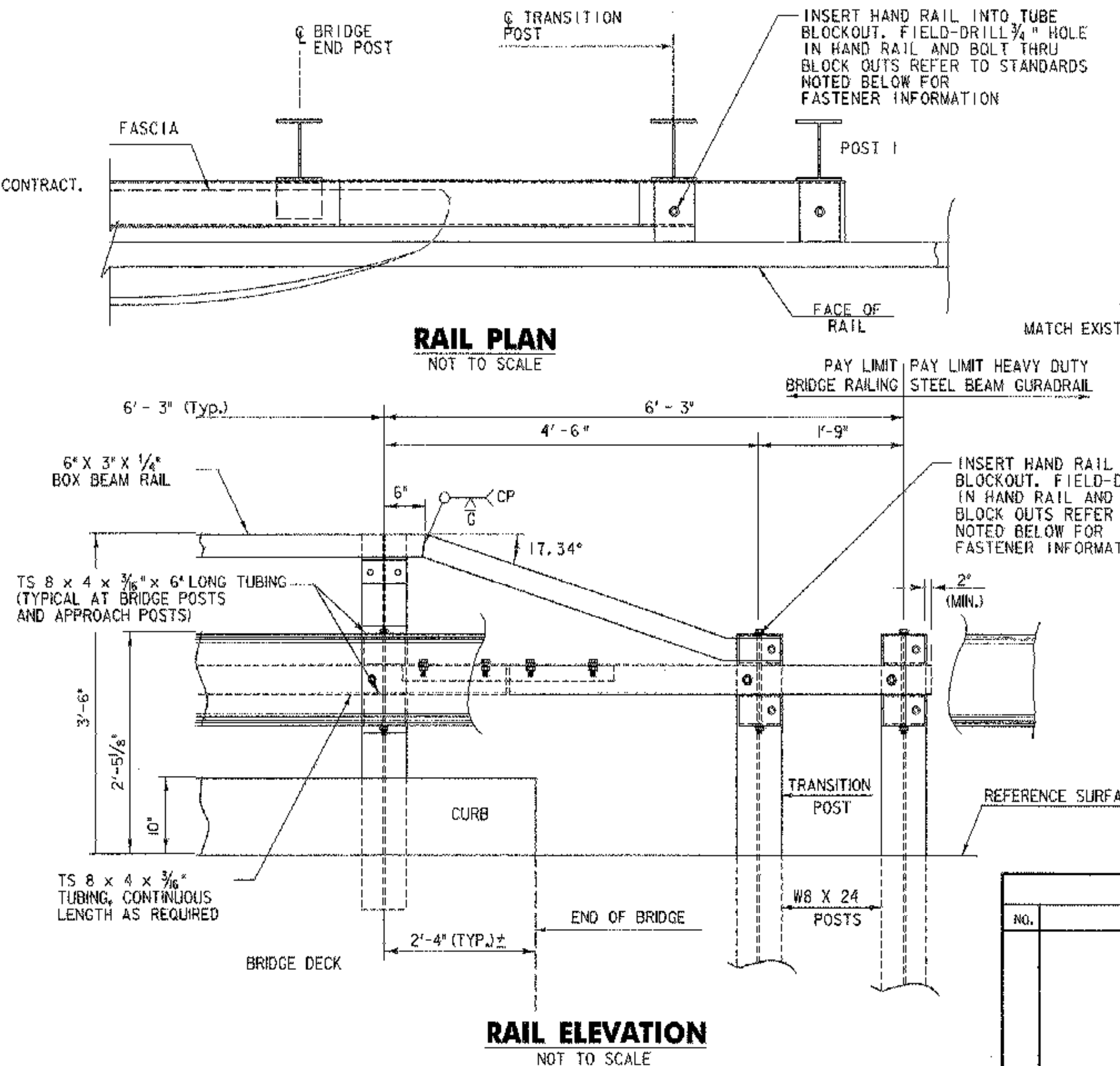
- ITEM 529.20, PARTIAL REMOVAL OF STRUCTURE SHALL INCLUDE REMOVAL OF THE EXISTING BRIDGE RAILING, CONCRETE CURBS AND POSTS, CONCRETE BRIDGE DECK AND CURTAIN WALLS. REMOVAL OF PORTIONS OF THE EXISTING WINGWALLS AS SHOWN ON THE PLANS AND AS DIRECTED BY THE RESIDENT ENGINEER. ERECTION, MAINTENANCE AND REMOVAL OF TEMPORARY STRUCTURES TO PREVENT DEBRIS FROM FALLING INTO THE WHETSTONE BROOK. THE REMOVAL OF THE BRIDGE PAVEMENT SHALL BE UNDER ITEM 529.10, "REMOVAL OF BRIDGE PAVEMENT".
- LIMITS OF WINGWALL REMOVAL ARE APPROXIMATE. THE RESIDENT ENGINEER SHALL ESTABLISH ACTUAL LIMITS AFTER A COOPERATIVE INSPECTION BY THE CONTRACTOR AND THE RESIDENT ENGINEER. EXISTING ELEVATIONS SHALL BE FIELD VERIFIED TO ENSURE THAT THE REMOVAL LIMITS ARE ADEQUATE TO OBTAIN THE REQUIRED DIMENSIONS AND ELEVATIONS OF THE NEW CONSTRUCTION.
- SAWCUTS SHALL BE ONE INCH DEEP ALONG ALL EXPOSED REMOVAL LINES WHERE NEW CONCRETE IS PLACED AGAINST EXISTING CONCRETE. ALL COSTS SHALL BE INCLUDED IN ITEM 529.20, PARTIAL REMOVAL OF STRUCTURE.
- EXISTING REINFORCING STEEL EXPOSED DURING REMOVAL OPERATIONS, WITHIN THE LIMITS OF THE NEW MASONRY, SHALL BE RETAINED AND INCORPORATED INTO THE NEW MASONRY. EXISTING REINFORCING STEEL TO BE RETAINED SHALL BE CLEANED OF ALL CONCRETE, DIRT, DETRIMENTAL SCALE, PAINT, OIL, AND OTHER FOREIGN SUBSTANCES. ALL COSTS SHALL BE INCLUDED IN ITEM 529.20, PARTIAL REMOVAL OF STRUCTURE.

CONCRETE NOTES:

- CONCRETE PAYMENT AND CLASSIFICATION SHALL BE AS FOLLOWS:
ITEM 501.33, "CONCRETE, HIGH PERFORMANCE CLASS A"; DECK, CURTAIN WALLS AND BRUSH CURBS
ITEM 501.34, "CONCRETE, HIGH PERFORMANCE CLASS B"; WINGWALLS
- ITEM 514.10, WATER REPELLENT, SHALL BE APPLIED TO ALL EXPOSED CONCRETE ON THE BRIDGE SUPERSTRUCTURE, EXCEPT THE BOTTOM OF THE DECK BETWEEN THE DRIP NOTCHES. WATER REPELLENT SHALL ALSO BE APPLIED TO THE EXPOSED CONCRETE ON THE EXISTING ABUTMENTS AND NEW WINGWALL CAPS.
- ALL EXPOSED EDGES OF CONCRETE SHALL BE CHAMFERED INCH BY INCH, UNLESS OTHERWISE NOTED. A ONE-HALF INCH RADIUS SHALL BE USED ON THE TOP INSIDE CORNER OF THE CURBS.
- JOINTS AND SCORE MARKS IN CONCRETE SHALL BE CONSTRUCTED AS INDICATED ON THE PLANS OR AS DIRECTED BY THE RESIDENT ENGINEER.
- THE KEY IN CONCRETE CONSTRUCTION JOINTS SHALL BE MONOLITHIC AND CONTINUOUS FOR THE FULL LENGTH OF THE JOINT UNLESS OTHERWISE INDICATED. ANY UPWARD KEY SHALL BE PLACED INTEGRALLY WITH THE CONCRETE BELOW THE JOINT.
- THE CONCRETE DECK SHALL BE PLACED CONTINUOUSLY WITHIN ONE EIGHT-HOUR WORKING DAY. NO COLD JOINTS WILL BE ALLOWED. IF CIRCUMSTANCES BEYOND THE CONTRACTOR'S CONTROL PREVENT THIS FROM BEING ACCOMPLISHED, A CONSTRUCTION JOINT MAY BE USED. THERE SHALL BE A MINIMUM DELAY PERIOD OF 96 HOURS BETWEEN POURS. CONCRETE DECK PLACEMENT SHALL START FROM THE LOW END.

REINFORCING STEEL NOTES:

- REINFORCING STEEL IN THE DECK, CURTAIN WALL, AND BRUSH CURBS SHALL BE EPOXY COATED.
- DRILLING AND GROUTING DOWELS SHALL BE PAID AS ITEM 507.16, DRILLING AND GROUTING DOWELS. ALL DRILLED HOLES SHALL HAVE A MINIMUM OF 6-INCH CLEAR COVER.
- FLAME CUTTING OF EPOXY COATED REINFORCING STEEL SHALL NOT BE PERMITTED.
- MINIMUM CLEAR COVER FOR REINFORCING STEEL SHALL BE AS FOLLOWS:
ALONG BACK FACES OF WALLS AGAINST EARTH: 2.0 INCHES
ALONG TOP SURFACE OF DECK SLAB: 2.5 INCHES
ALONG BOTTOM SURFACE OF DECK SLAB: 1.5 INCHES
ELSEWHERE UNLESS OTHERWISE INDICATED: 3.0 INCHES
- REINFORCING STEEL PLACEMENT TOLERANCES SHALL BE:
SPACING = +1/-1"
CLEARANCE = +1/-1/4"



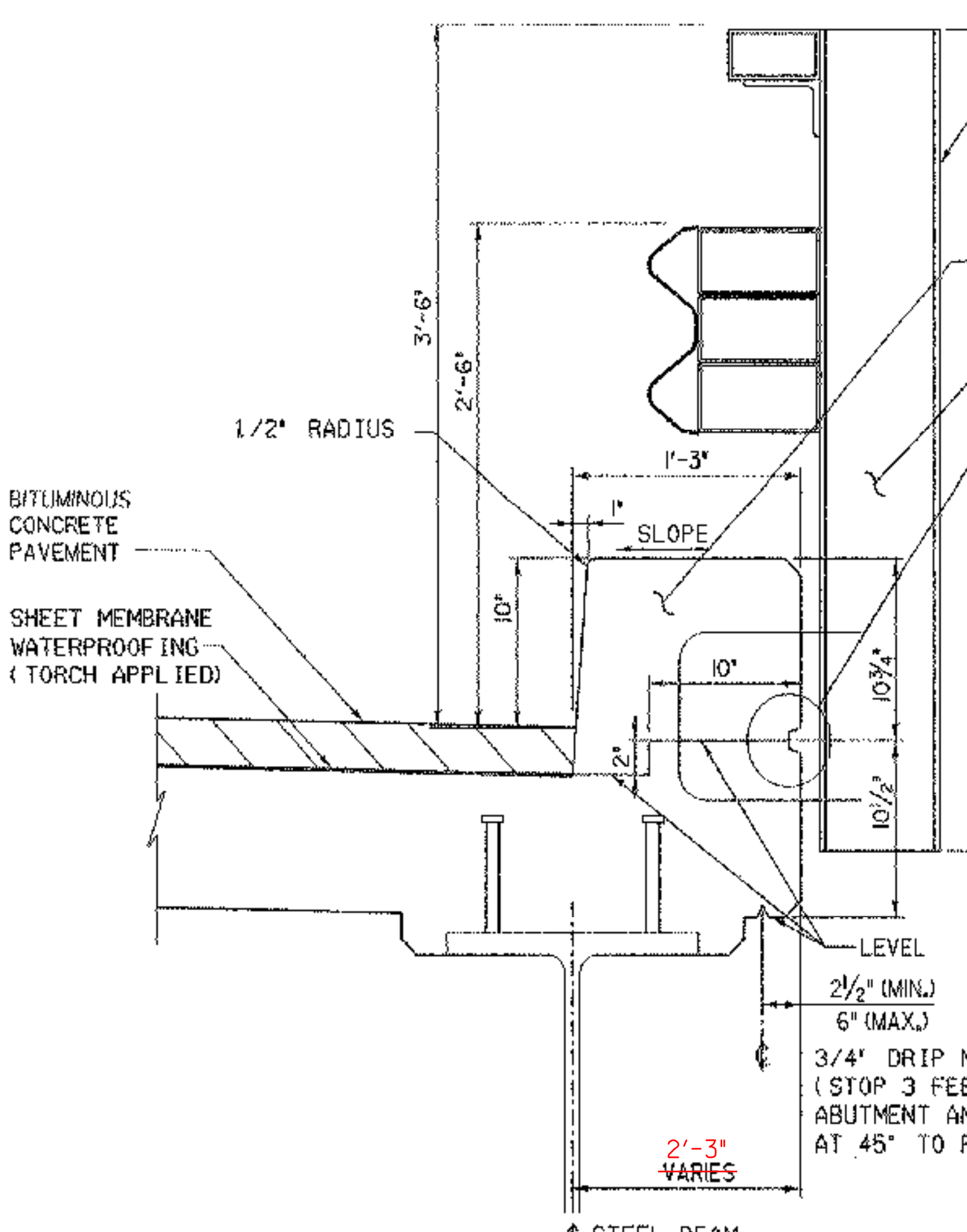
NOTES:

- SEE VAQT STANDARD SHEET SB-R6-86 AND SB-R7-90 FOR ADDITIONAL DETAILS.
- FIELD DRILLED HOLES IN HAND RAIL SHALL BE GALVANIZED PER ASTM A 760

REVISIONS		
NO.	DESCRIPTION	BY & DATE

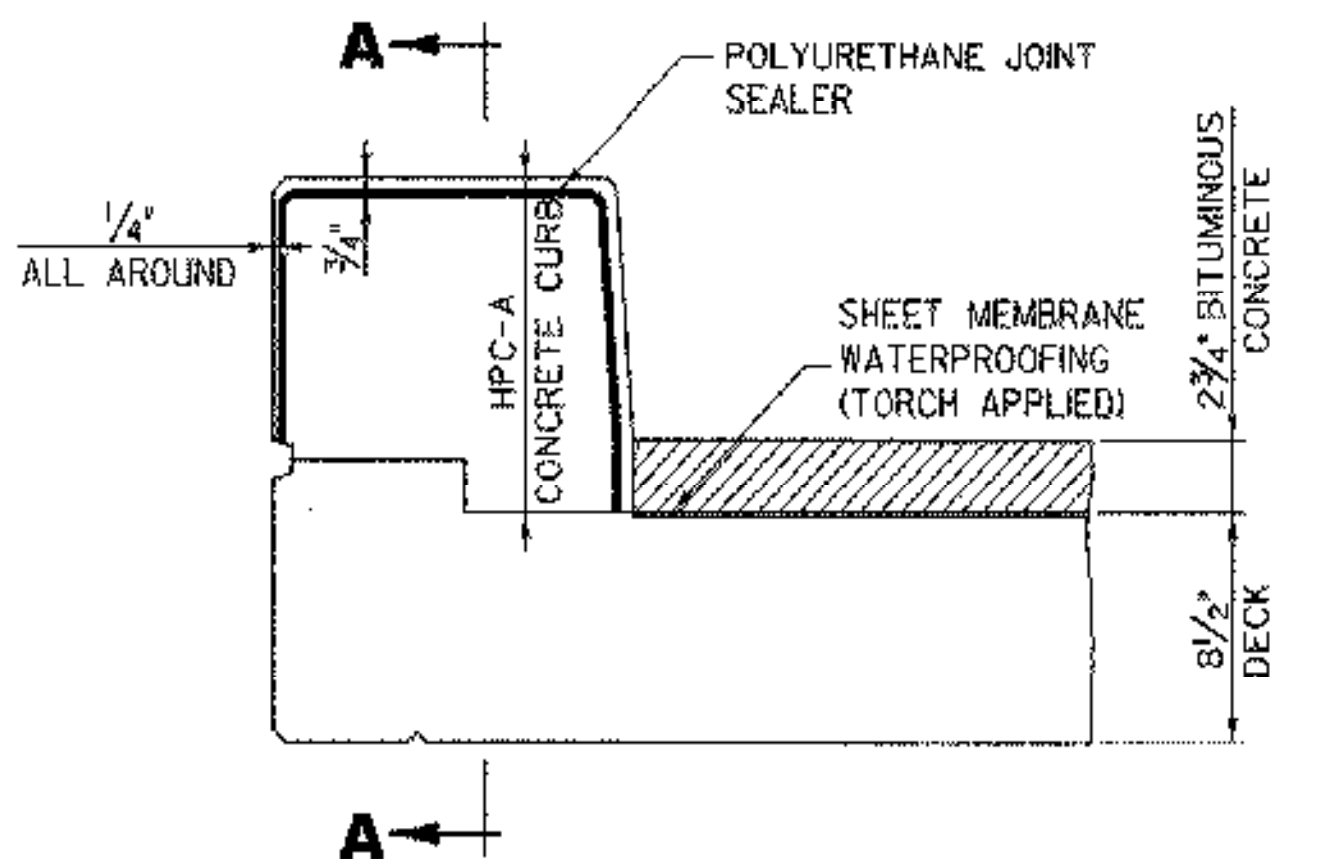
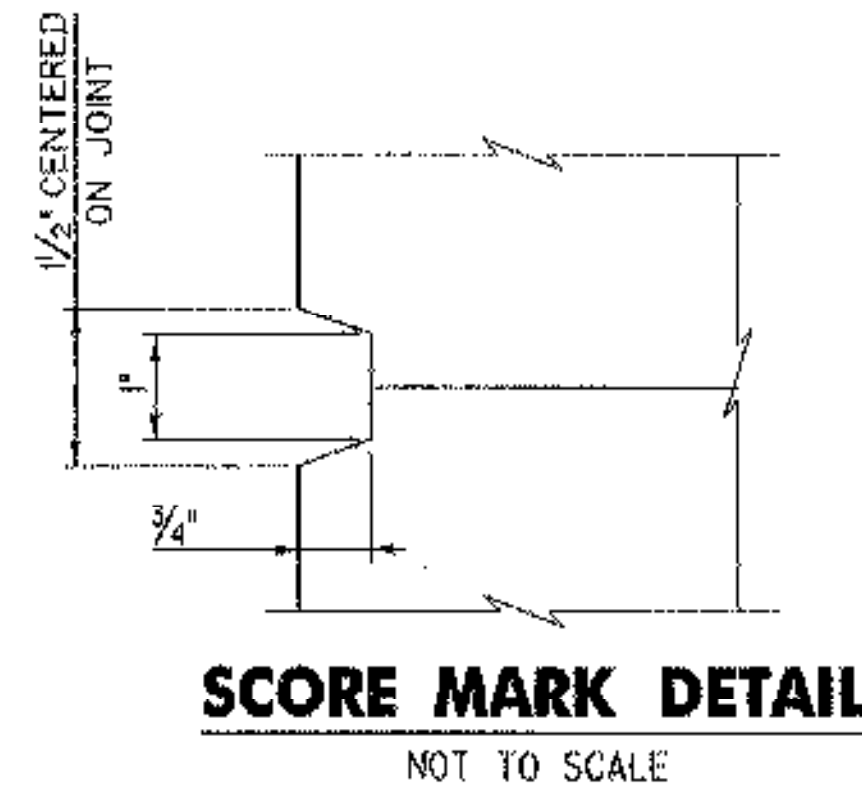
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engineering planning management development

STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of BRATTLEBORO	Bridge No. 34
Highway No. 378	Log Sta. _____ Surv. Sta. _____
TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK	
CONSTRUCTION NOTES AND DETAILS	
Designed By R. L. JOY	Drawn By S. E. SCHMITT
Checked By J. W. TUCKER	Bridge Design Supervisor
Date 04/01	Date 04/01
PROJECT BRATTLEBORO	PROJECT NO. BHF 2000(22)
I.G.C. Info. ...zj228bdr.dgn	
D & K DWG NO. 11374	Sheet 9 of 20

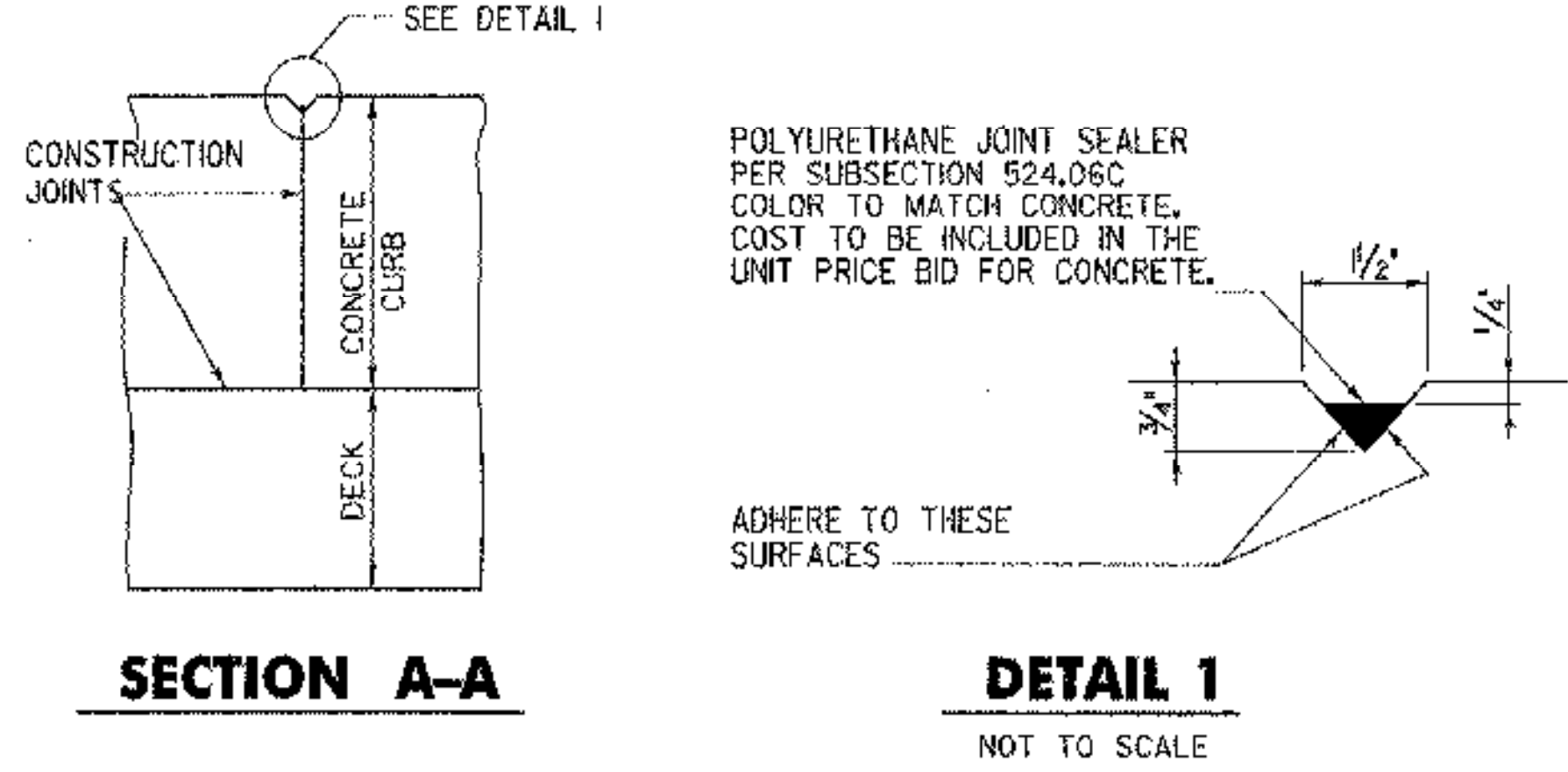


TYPICAL CURB DETAIL
SCALE: 1/2" = 1'-0"

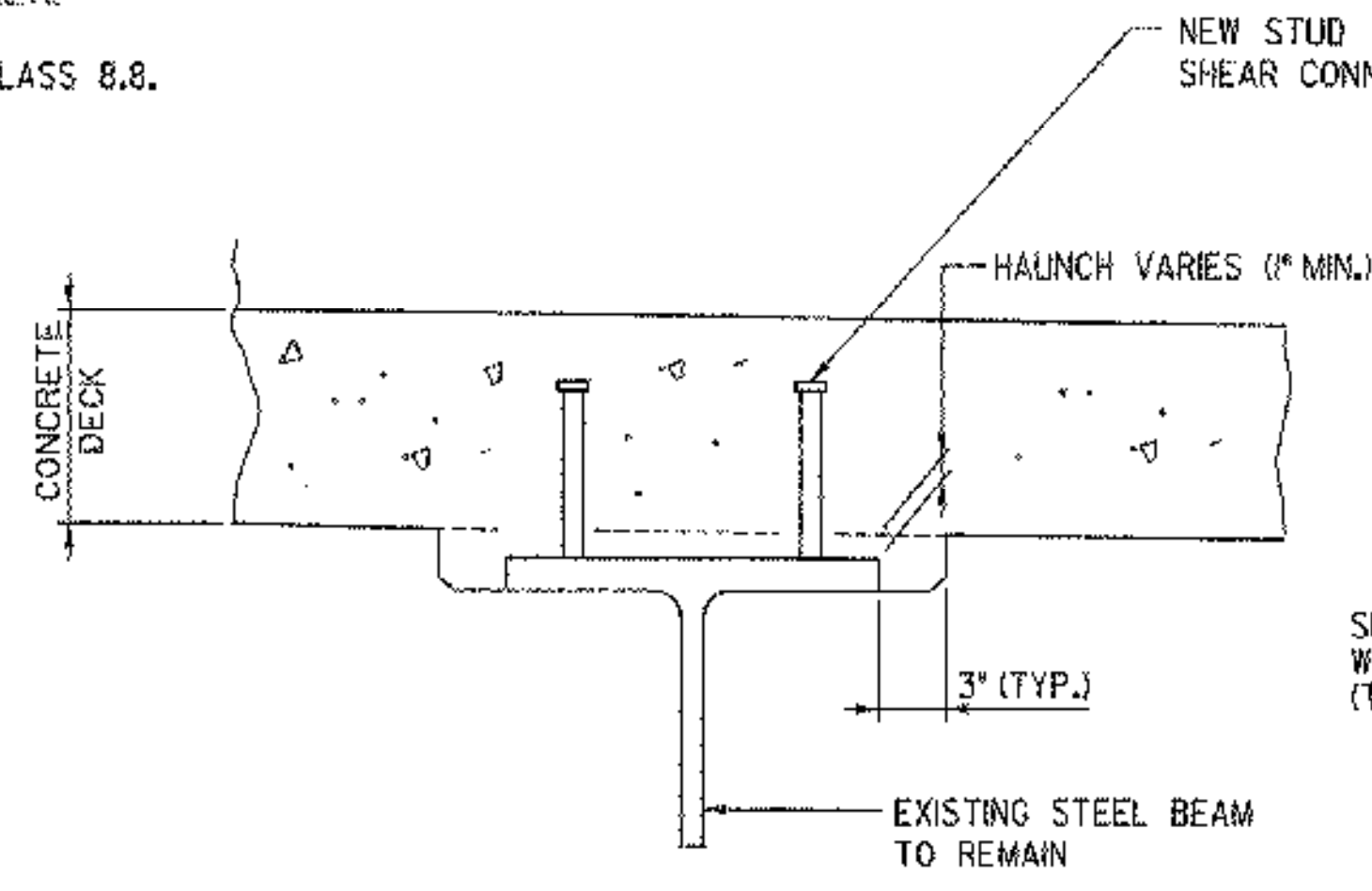
- NOTES**
1. SHEET MEMBRANE WATERPROOFING SHALL EXTEND TO FACE OF CURB AS SHOWN.
 2. BLAST CLEAN ~~3'-0" FROM FACE OF CURB AND 3' UP CURB FACE~~ **WHOLE DECK** PRIOR TO PLACING MEMBRANE.
 3. SEE VAOT STD. SB-R6-82 "ANCHORAGE DETAIL" FOR ADDITIONAL DETAILS
 4. SEE VAOT STD. SB-R6-82 "PLATE WASHER DETAIL" FOR ADDITIONAL DETAILS
 5. CONTRACTOR SHALL VERIFY LOCATION OF ANCHOR "U" BOLTS PRIOR TO POURING CONCRETE
 6. ALL HARDWARE SHALL BE GALVANIZED AND CONFORM TO ASTM SPECIFICATION F568M, CLASS 8.8.
 7. REFER TO VAOT STANDARD SB-R6-82 AND SB-R7-90 FOR ADDITIONAL DETAILS.



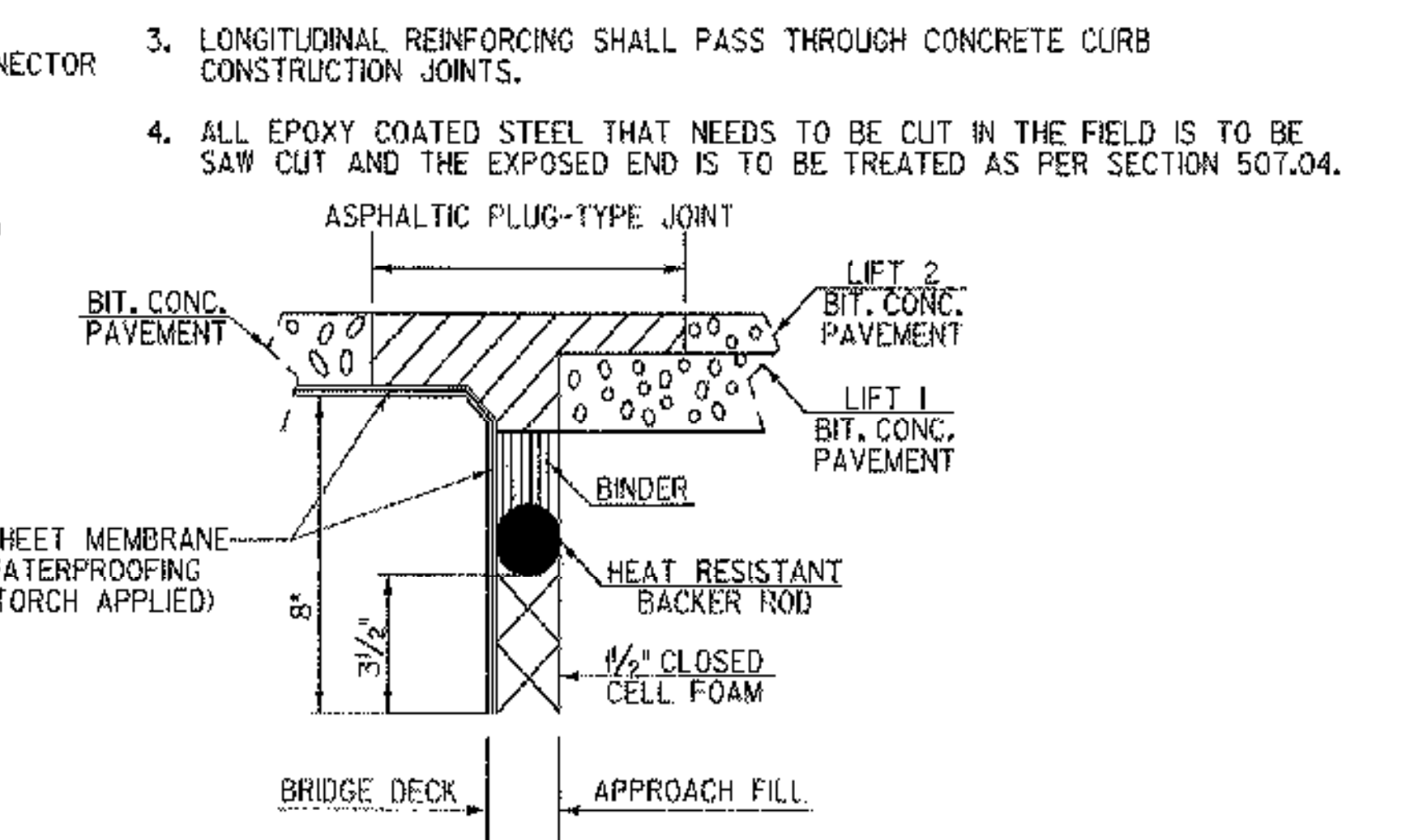
TYPICAL SECTION THROUGH CONCRETE CURB CONSTRUCTION JOINT



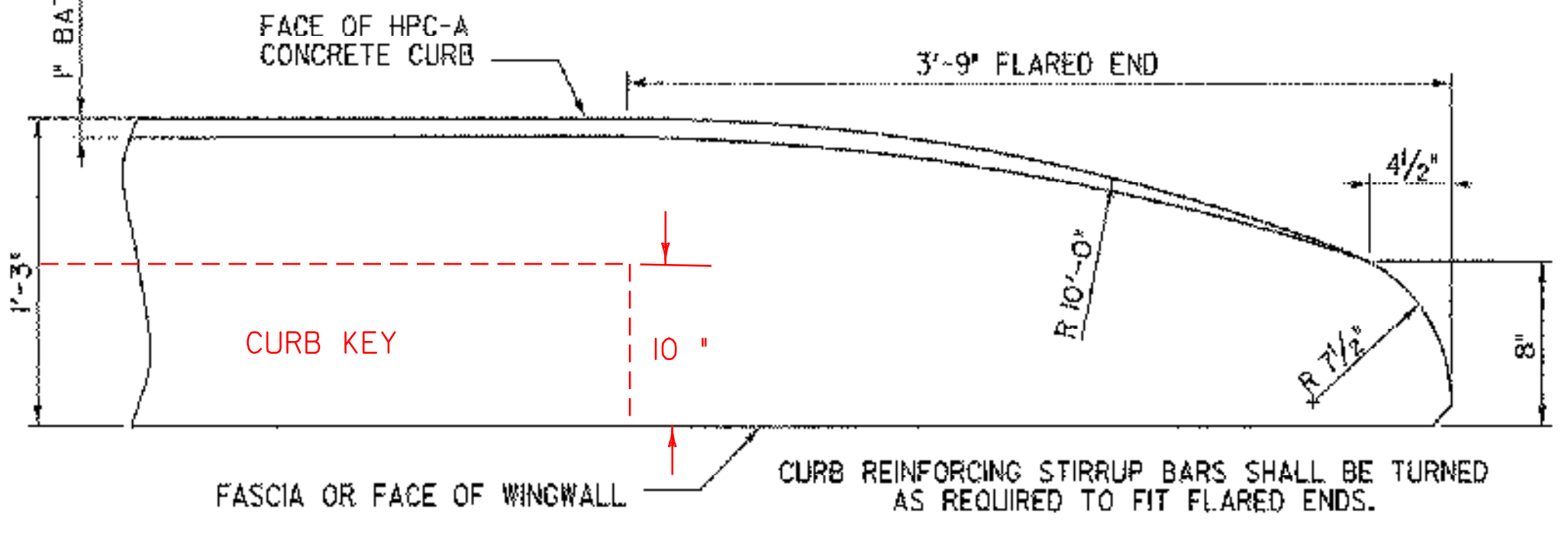
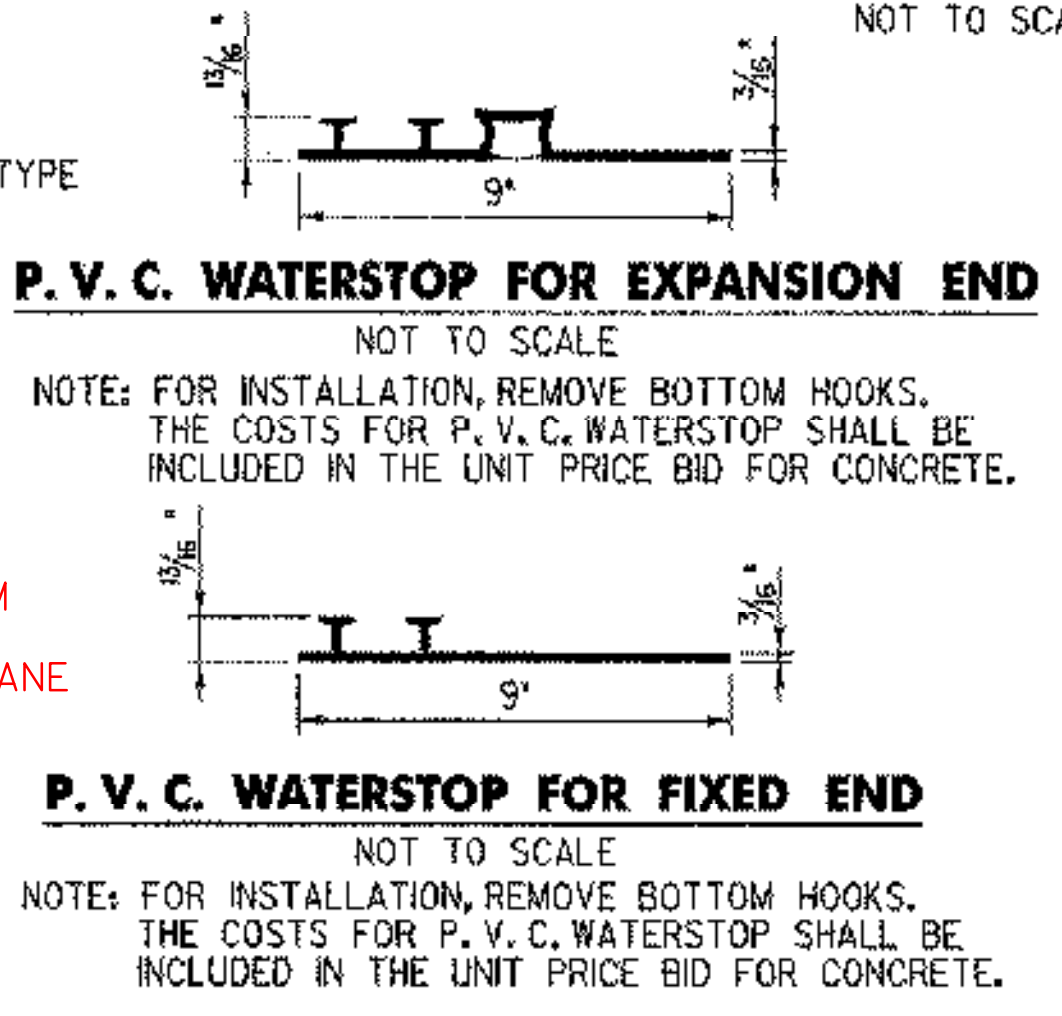
- NOTES:**
1. POLYURETHANE MEMBRANE AND BLAST CLEANING SHALL BE INCLUDED IN THE UNIT PRICE BID FOR SHEET MEMBRANE WATERPROOFING (TORCH APPLIED).
 2. CONSTRUCTION JOINTS THROUGH CONCRETE CURBS SHALL BE SPACED MAXIMUM 15'-0" CENTER TO CENTER AND SHALL BE 1'-6" MINIMUM FROM THE CENTER OF THE NEAREST BRIDGE RAIL POST. CONCRETE SHALL BE PLACED IN ALTERNATING SECTIONS WITH A MINIMUM OF 48 HOURS DELAY BETWEEN ADJACENT POURS.
 3. LONGITUDINAL REINFORCING SHALL PASS THROUGH CONCRETE CURB CONSTRUCTION JOINTS.
 4. ALL EPOXY COATED STEEL THAT NEEDS TO BE CUT IN THE FIELD IS TO BE SAW CUT AND THE EXPOSED END IS TO BE TREATED AS PER SECTION 507.04.



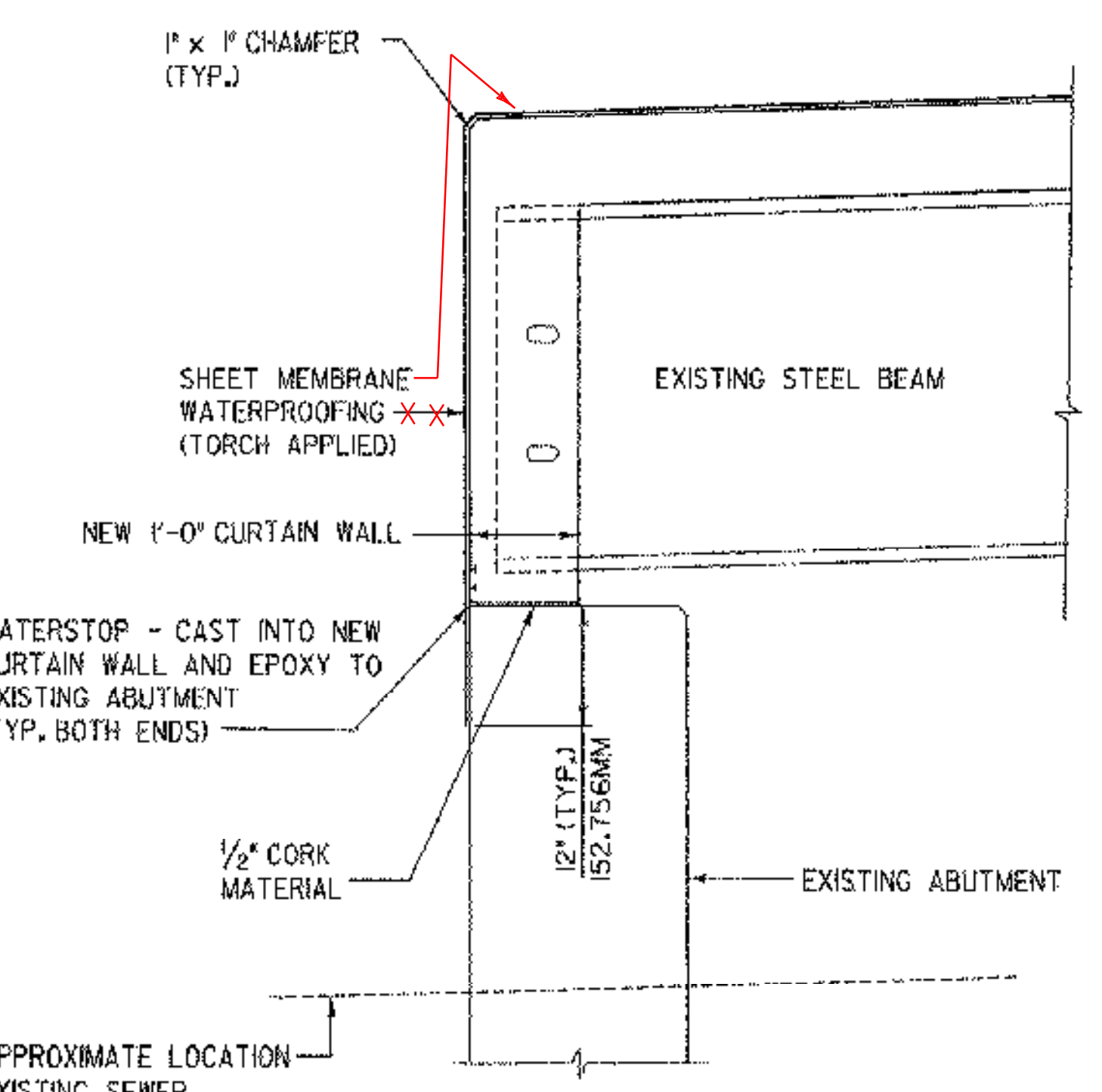
HAUNCH DETAIL
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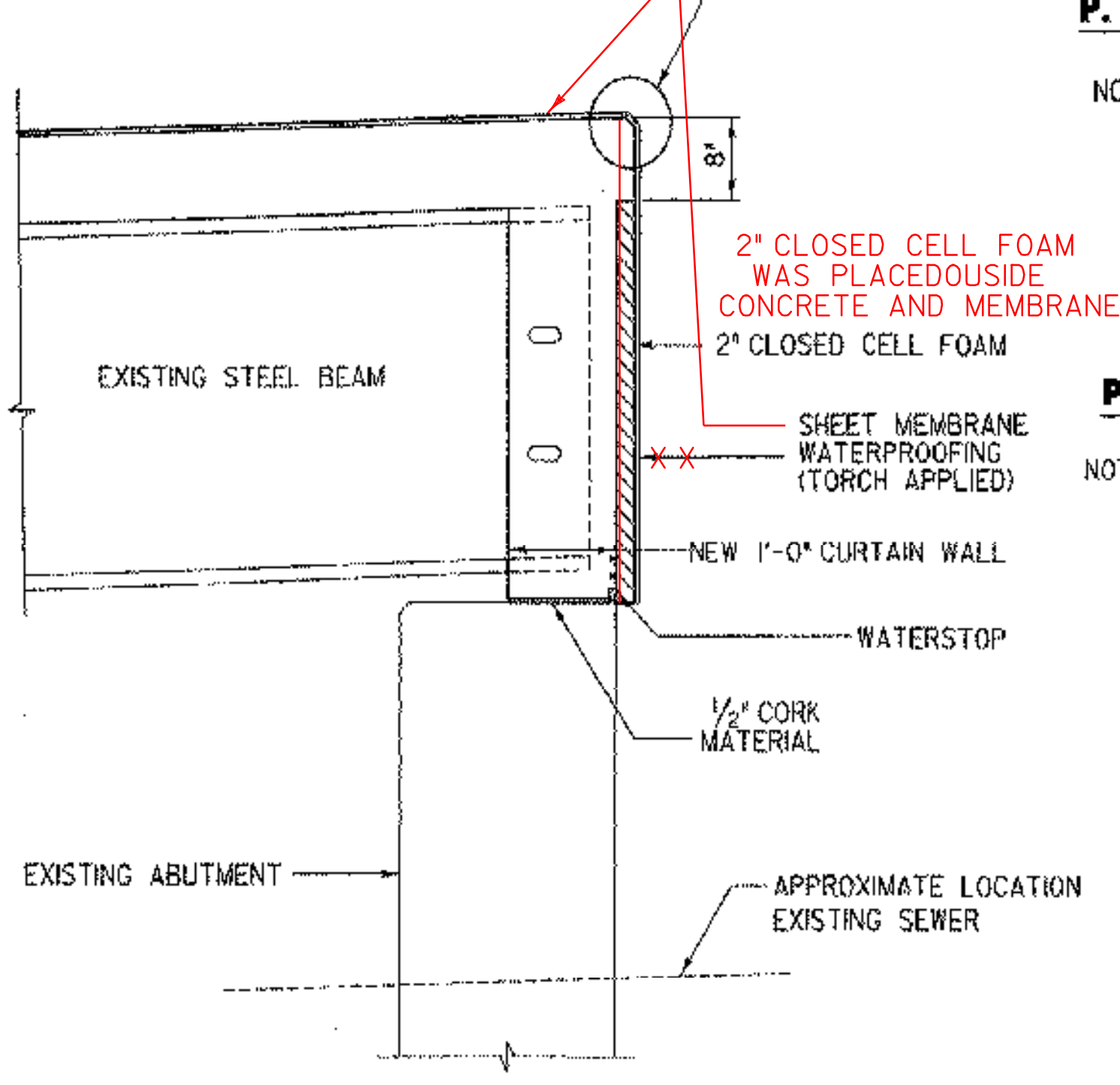
ASPHALTIC PLUG - TYPE JOINT DETAIL
NOT TO SCALE



FLARED END DETAIL FOR 1'-3" CURB
NOT TO SCALE



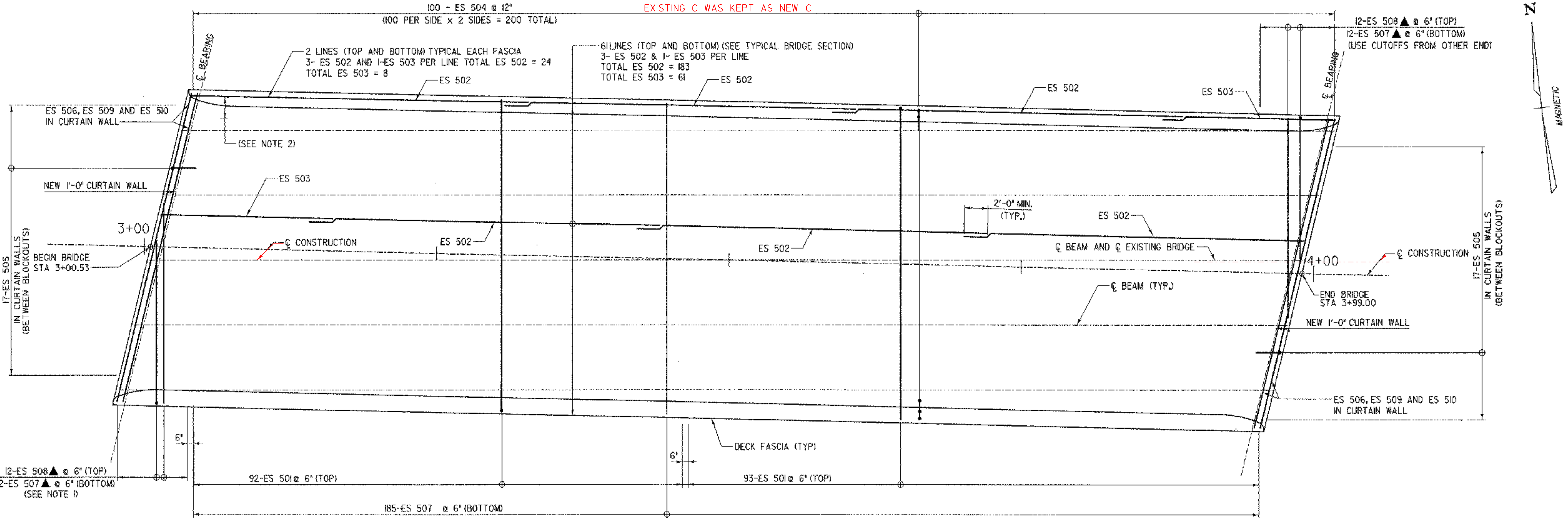
BRIDGE END DETAIL AT ABUT NO. 1 (FIXED END)
SCALE: 3/8" = 1'-0"



BRIDGE END DETAIL AT ABUT NO. 2 (EXPANSION END)
SCALE: 3/8" = 1'-0"

REVISIONS		
NO.	DESCRIPTION	BY & DATE

STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of BRATTLEBORO	Bridge No. 34
Highway No. 378	Log Sta. Surv. Sta.
TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK	
DECK DETAILS	
Designed By R. L. JOY	Drawn By E. B. SMALL
Checked By J. W. TUCKER	Date 04/01
PROJECT BRATTLEBORO	PROJECT NO. BHF 2000(22)
I.G.C. Info. ... \zj228d+9.dgn	D & K DWG NO. 11375
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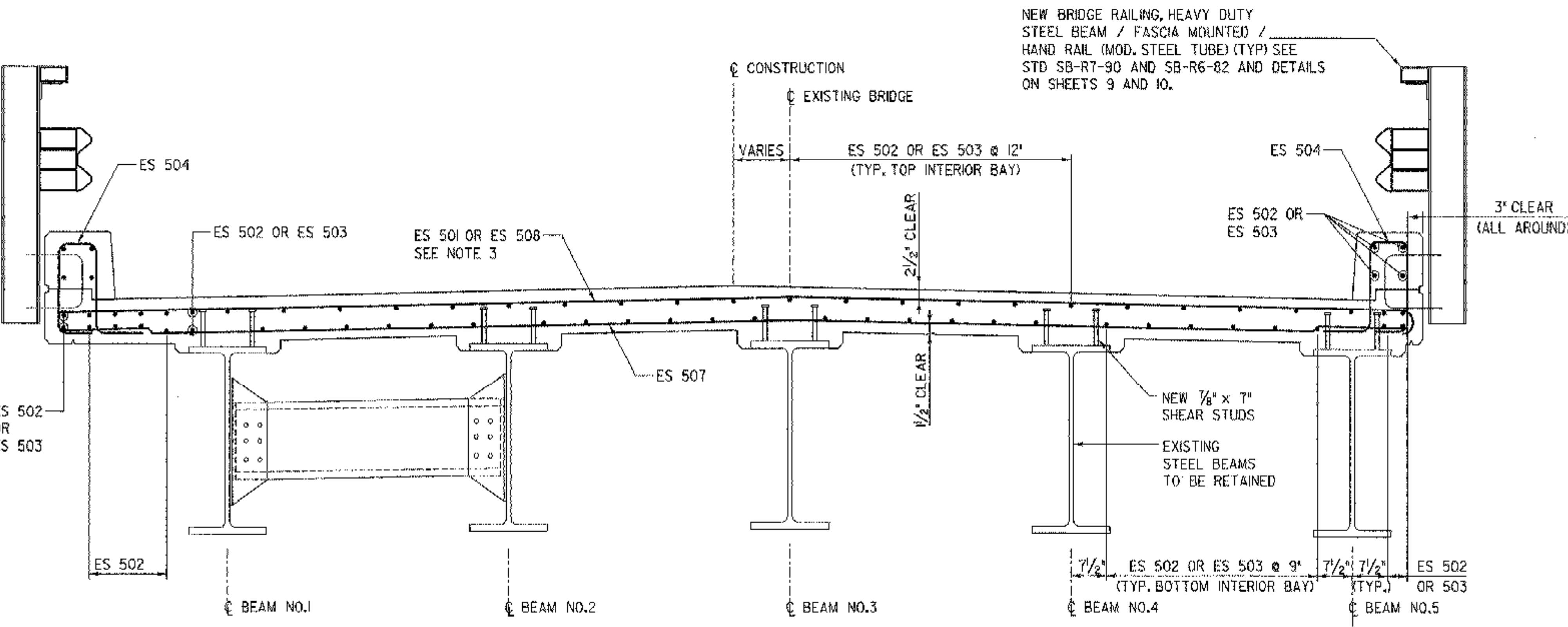
PLAN

SCALE: 1/4" = 1'-0"

NOTES:

1. USE CUTOFFS FROM THIS END OF BRIDGE FOR THE OTHER END OF BRIDGE.
2. PLACE ES 502 BARS AT 6 INCH MAXIMUM SPACING.
3. THE LOCATION OF HOOKED END OF THE ES501 BARS ARE TO ALTERNATE LEFT & RIGHT SIDES OF THE DECK.

KEY
 N.F. = NEAR FACE
 F.F. = FAR FACE
 E.F. = EACH FACE
 ▲ = CUT TO FIT IN FIELD



TYPICAL BRIDGE SECTION

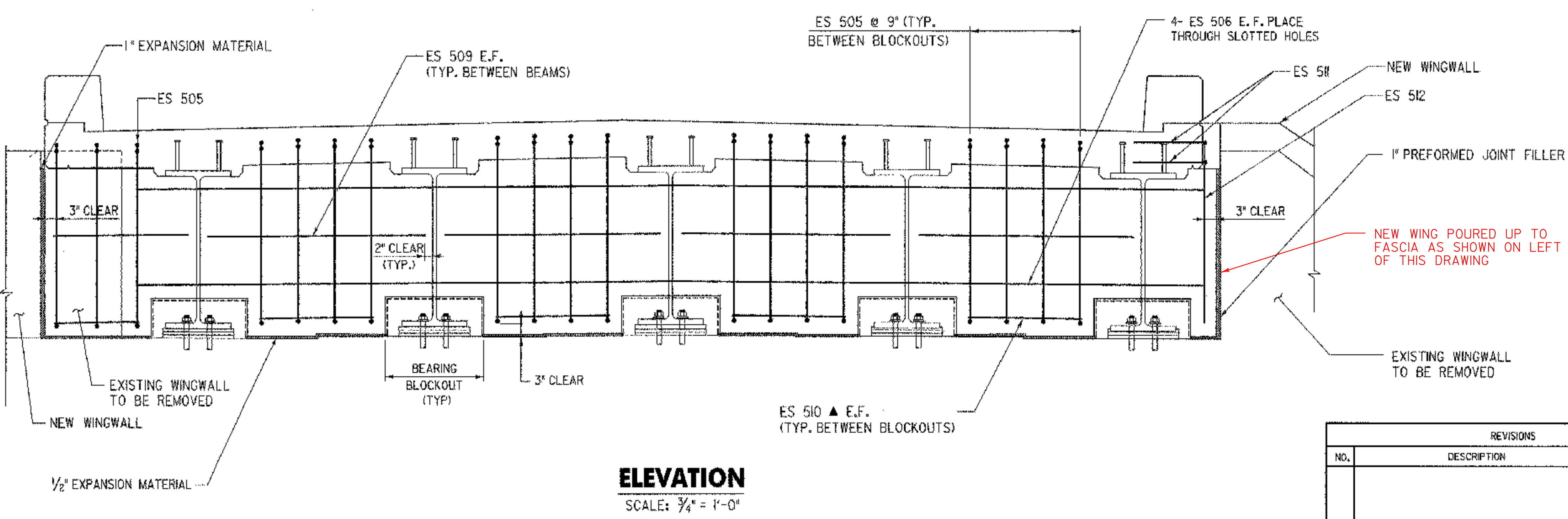
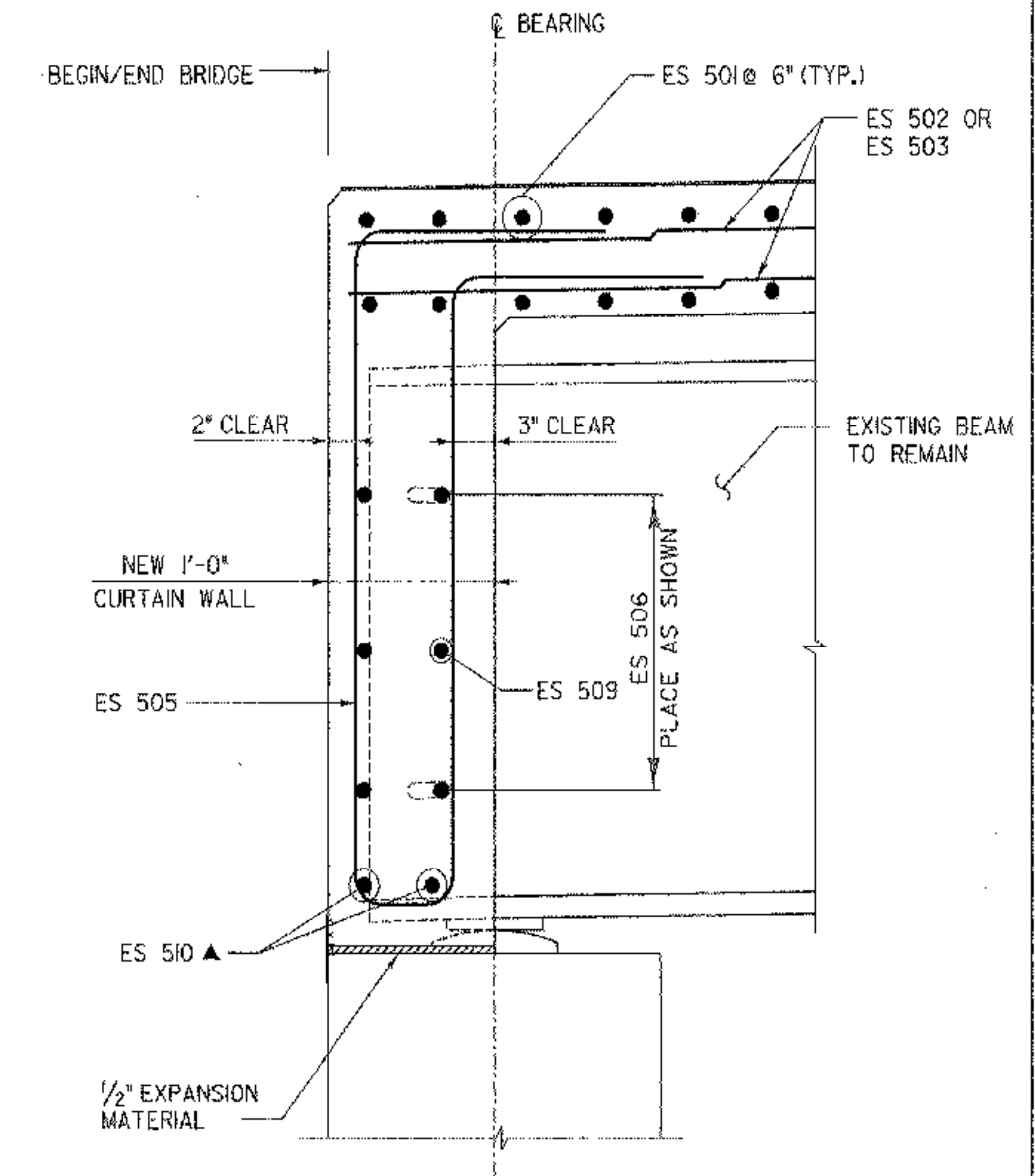
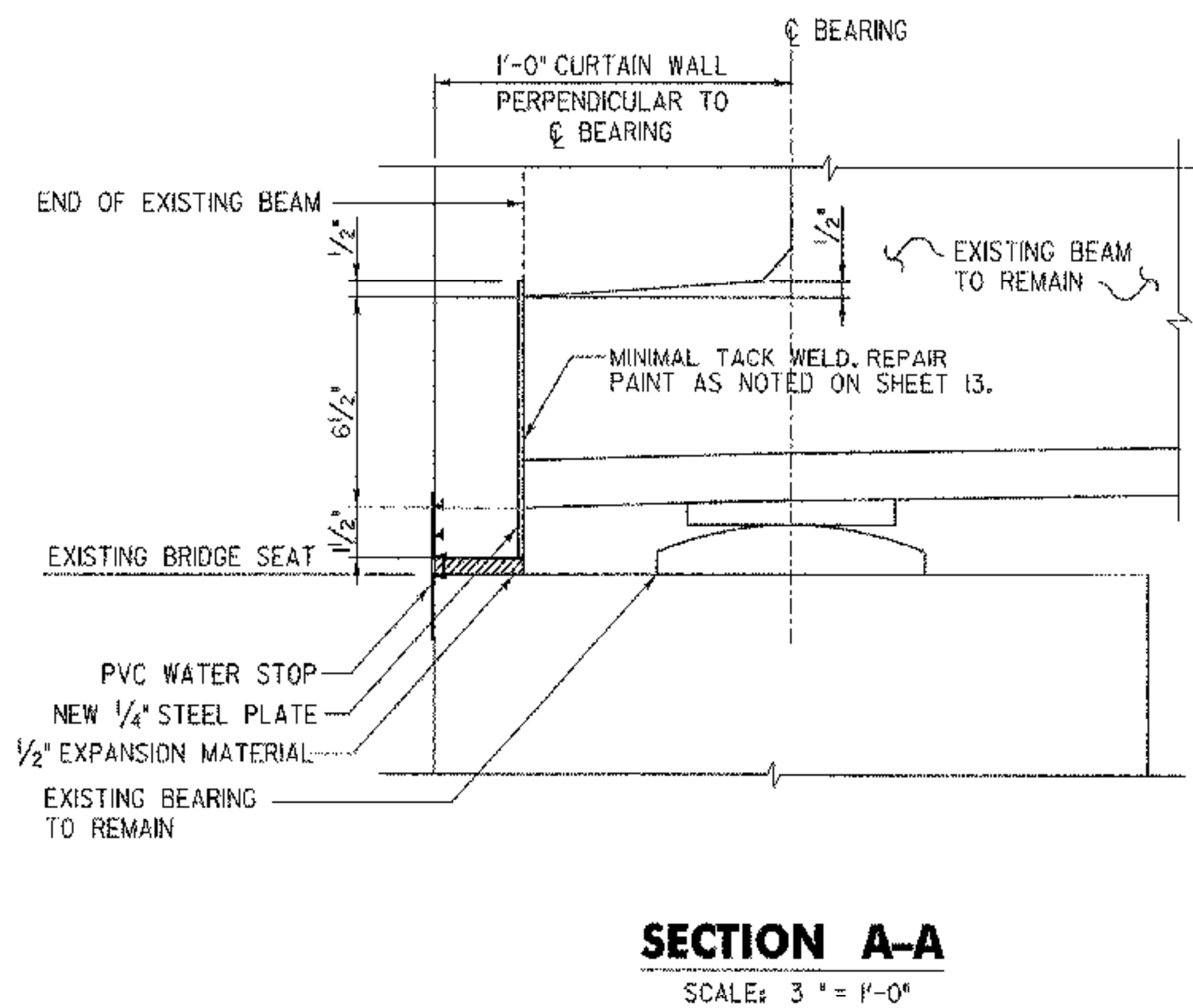
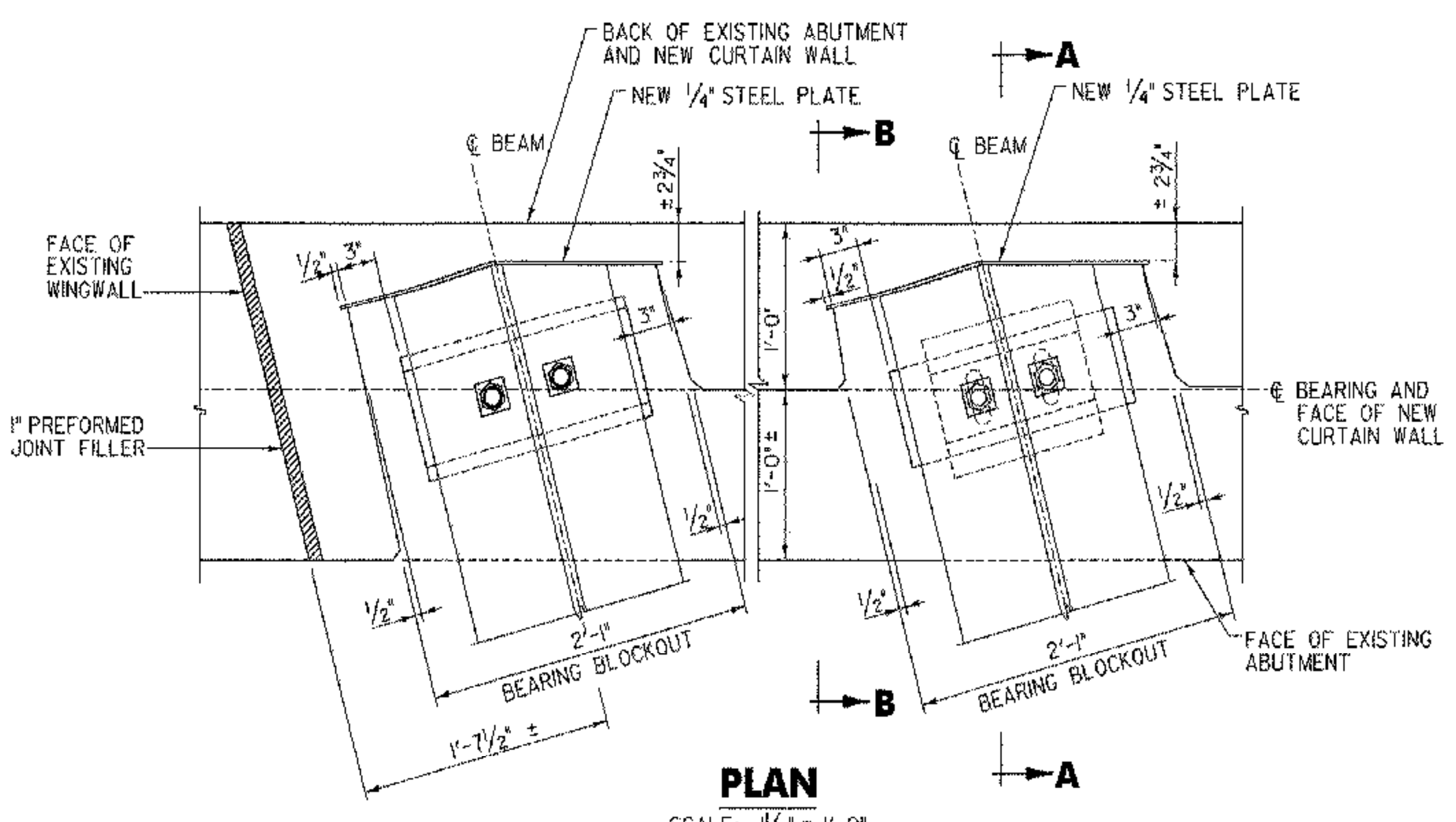
SCALE: 3/4" = 1'-0"

REVISIONS		
NO.	DESCRIPTION	BY & DATE

STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of BRATTLEBORO	Bridge No. 34
Highway No. 378	Log Sta. Surv. Sta.
TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK	
DECK REINFORCEMENT	
Designed By G. J. WOJCIECHOWSKI	Drawn By E. B. SMALL
Checked By J. W. TUCKER	Bridge Design Supervisor J. W. TUCKER
Date 04/01	Date 04/01
PROJECT BRATTLEBORO	PROJECT NO. BHF 2000(22)
I.G.C. Info. ...zj228dt2.dgn	
D & K DWG NO. 11376	Sheet 1 of 20



PLOTTED 02/03/2004



SECTION B-B
SCALE: 1/2" = 1'-0"
FIXED END SHOWN, EXPANSION END SIMILAR, EXCEPT AS DETAILED ON SHEET 10.

NOTES:
1. STEEL PLATE USED BETWEEN THE CURTAIN WALL AND THE ENDS OF THE BEAM SHALL BE PAID FOR UNDER ITEM 506.60, STRUCTURAL STEEL.

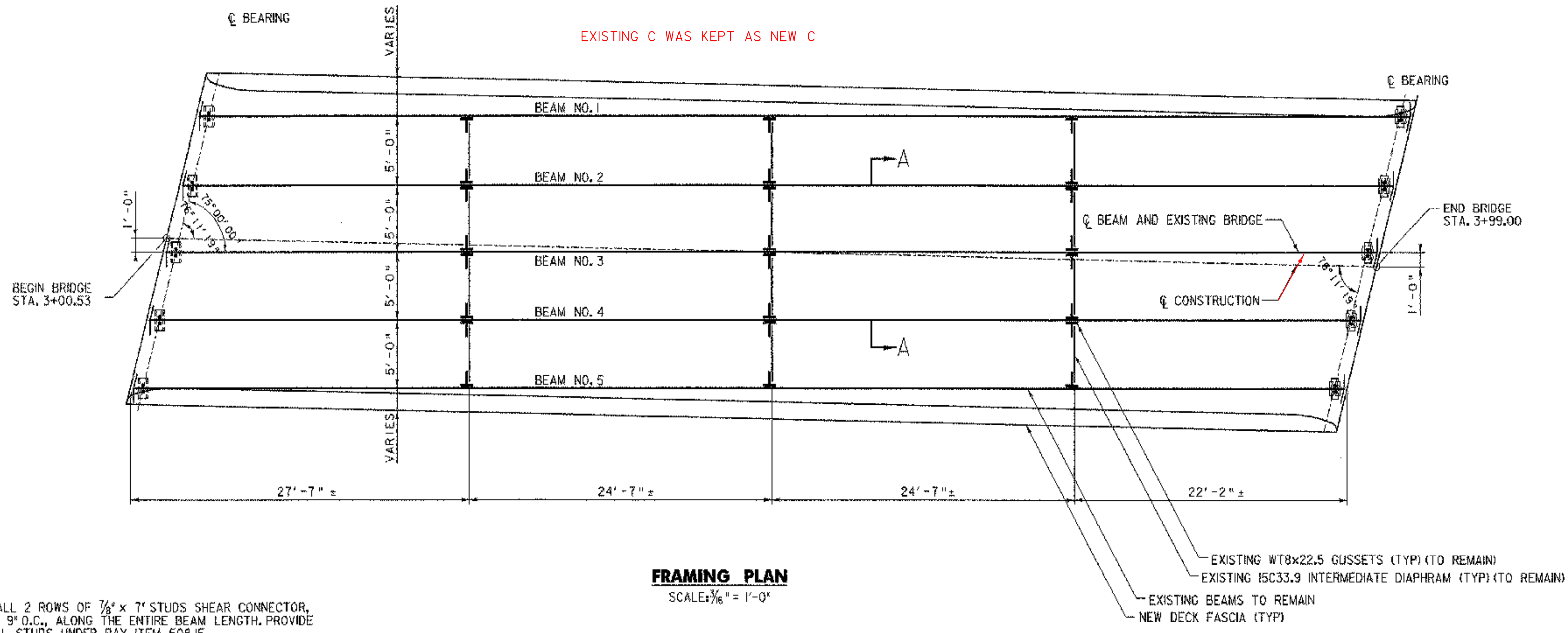
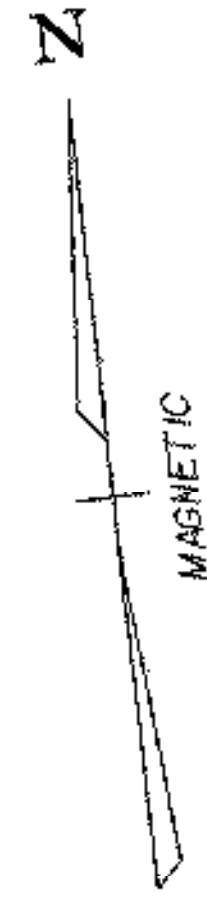
KEY
N.F. = NEAR FACE
E.F. = FAR FACE
E.F. = EACH FACE
▲ = CUT TO FIT IN FIELD

REVISIONS		
NO.	DESCRIPTION	BY & DATE

STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of BRATTLEBORO	Bridge No. 34
Highway No. 378	Log Sta. Surv. Sta.
TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK	
CURTAIN WALL	
Designed By G. J. WOJCIECHOWSKI	Drawn By G. J. WOJCIECHOWSKI
Checked By J. W. TUCKER	Bridge Design Supervisor
Date 04/01	Date 04/01
PROJECT BRATTLEBORO	PROJECT NO. BHF 2000(22)
I.G.C. Info. ...vzj228d+3/dgn	
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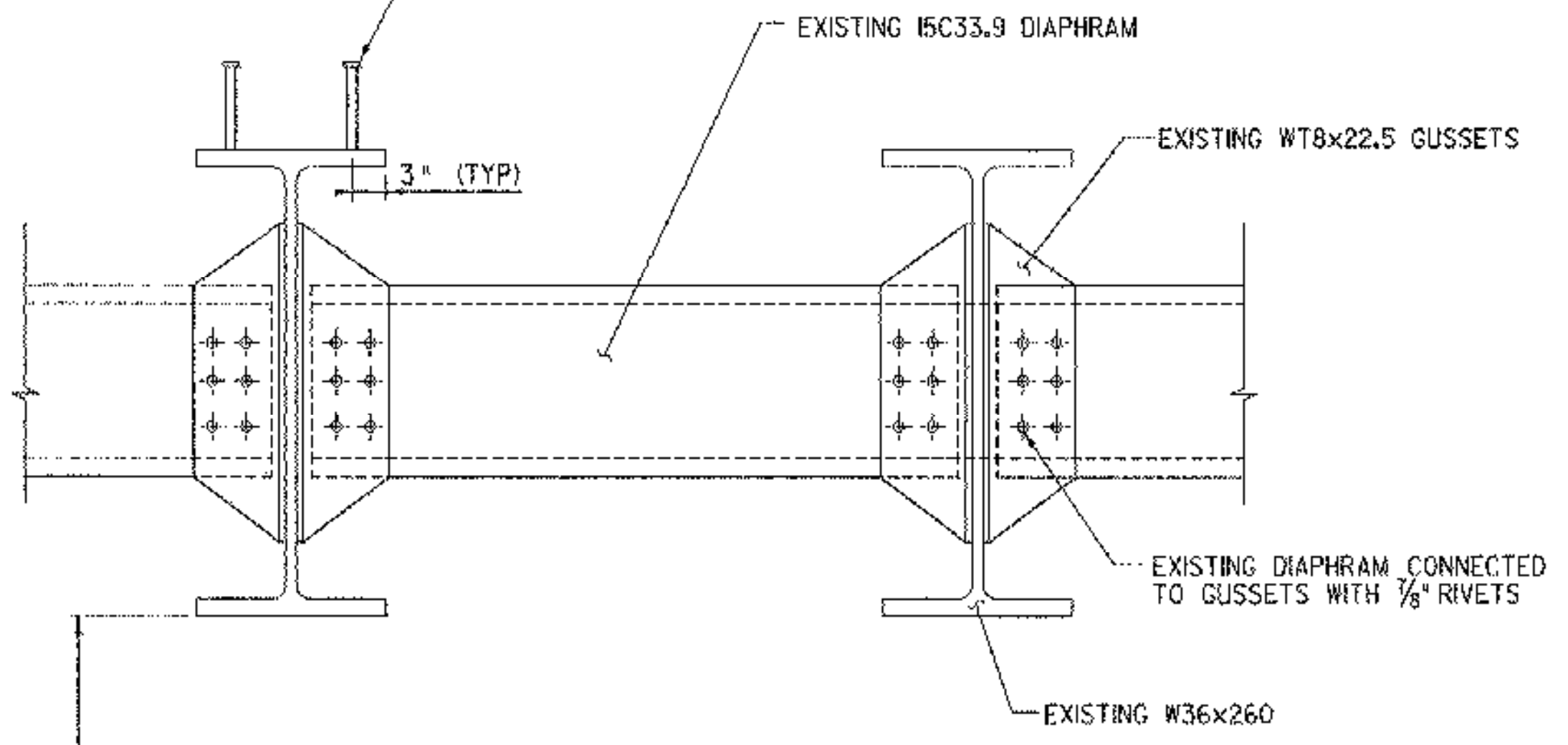


PLOTTED 02/03/2004



FRAMING PLAN
SCALE: 3/16" = 1'-0"

FIELD INSTALL 2 ROWS OF 7/8" x 7" STUDS SHEAR CONNECTOR, SPACED AT 9" O.C., ALONG THE ENTIRE BEAM LENGTH. PROVIDE AND INSTALL STUDS UNDER PAY ITEM 508.15, "SHEAR CONNECTORS."



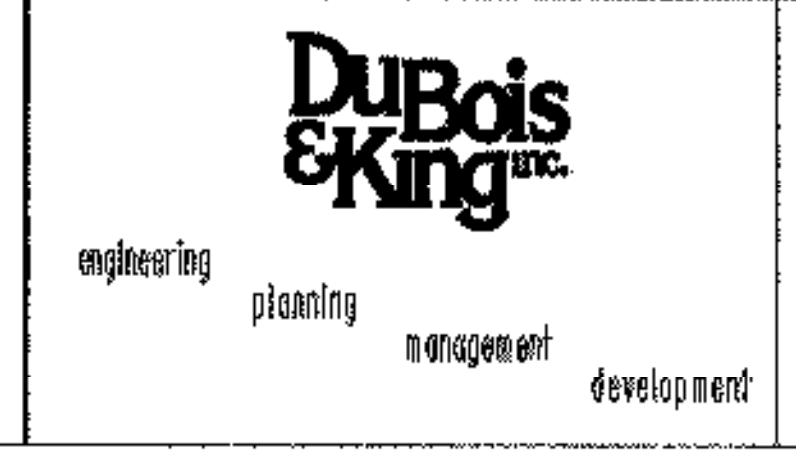
SECTION A-A
SCALE: 1" = 1'-0"

NOTES:

- IF EXISTING PAINT ON STEEL BEAMS IS SCRATCHED OR DAMAGED IN ANY WAY DURING CONSTRUCTION THE CONTRACTOR SHALL REPAINT THE DAMAGED AREAS IN ACCORDANCE WITH VTRANS SPECIFICATION 513 AND MUST BE A COMPATIBLE SYSTEM WITH THAT USED FOR THE LAST PAINTING. THE COST FOR PAINTING SHALL BE SUBSIDIARY TO ALL OTHER CONTRACT ITEMS.
- ANY DAMAGE TO THE STEEL BEAMS DURING CONSTRUCTION SHALL BE REPAIRED BY THE CONTRACTOR AT THE EXPENSE OF THE CONTRACTOR.

REVISIONS		
NO.	DESCRIPTION	BY & DATE

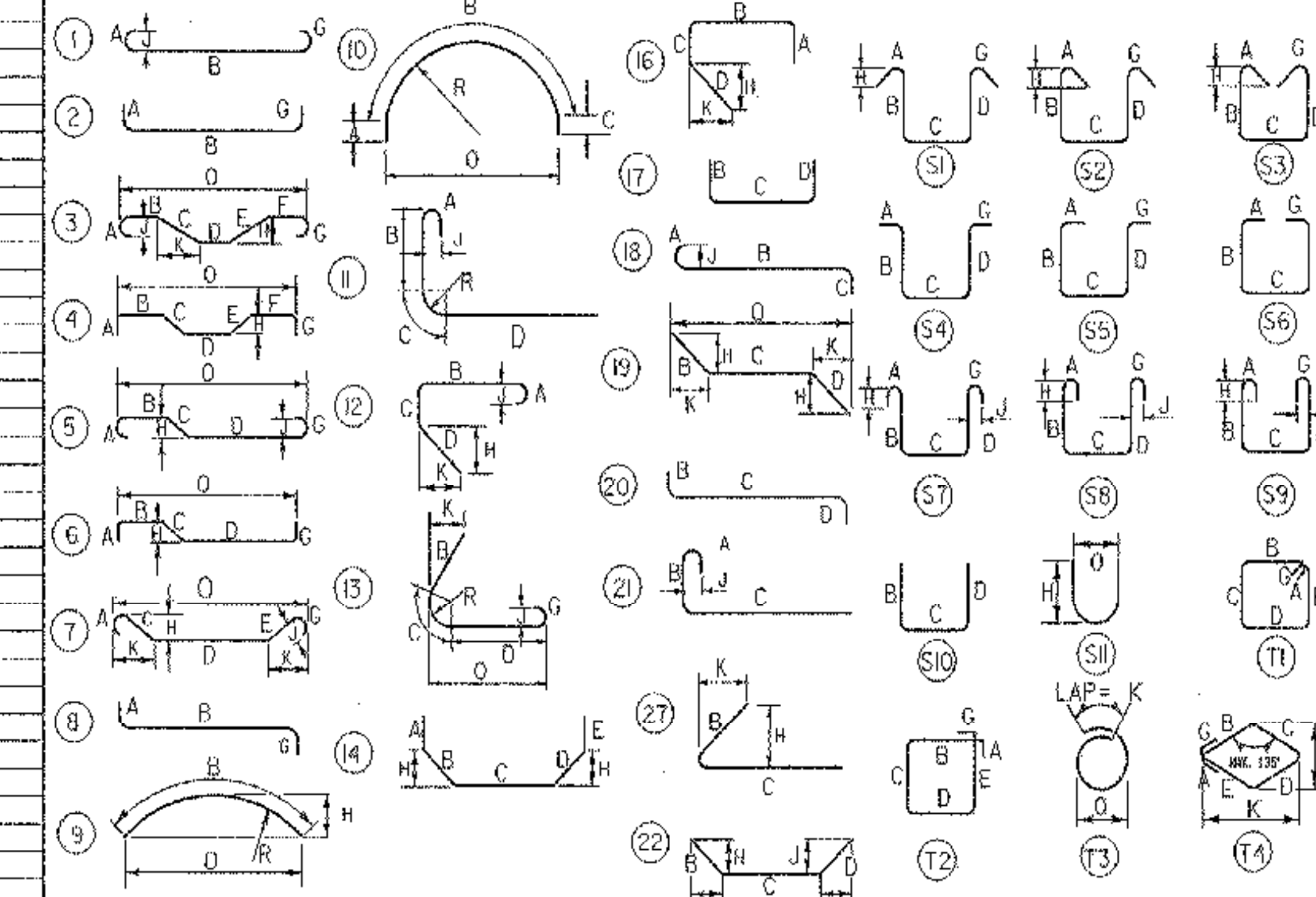
STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of BRATTLEBORO	Bridge No. 34
Highway No. 378	Log Sta. Surv. Sta.
TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK	
FRAMING PLAN AND STEEL DETAILS	
Designed By R. L. JOY	Drawn By E. B. SMALL
Checked By J. W. TUCKER	Date 04/01
PROJECT BRATTLEBORO	
PROJECT NO. BHF 2000 (22)	
I.G.C. Info. ...z1228.d14.dgn	
D & K DWG NO. B378	Sheet 13 of 20



NO. ITEM	PIECES	SIZE	LENGTH	MARK	TYPE	A	B	C	D	E	F	G	H	J	K	R	O	NO. ITEM	PIECES	SIZE	LENGTH	MARK	TYPE	A	B	C	D	E	F	G	H	J	K	R	O			
SUPERSTRUCTURE																																						
185	5	24'-7"	ES 501	I		0'-7"	24'-0"																															
183	5	30'-0"	ES 502	STR																																		
61	5	14'-9"	ES 503	STR																																		
200	5	4'-11"	ES 504	S5		0'-7"	1'-5"	0'-8"	1'-5"																													
34	5	10'-8"	ES 505	S5		1'-6"	3'-5"	0'-7"	3'-8"																													
8	5	23'-4"	ES 506	STR																																		
197	5	24'-0"	ES 507	STR																																		
24	5	22'-11"	ES 508	I		0'-7"	22'-4"																															
16	5	4'-9"	ES 509	STR																																		
16	5	2'-8"	ES 510	STR																																		
4	5	4'-8"	ES 511	S10			1'-6"	1'-8"	1'-5"																													
6	5	4'-3"	ES 512	STR																																		
2	5	5'-0"	ES 513	STR																																		
WINGWALL NO. 1																																						
8	5	5'-4"	1W501	STR																																		
10	5	1'-8"	1W502	STR																																		
2	5	5'-0"	1W503	STR																																		
WINGWALL NO. 2																																						
8	5	5'-4"	2W501	STR																																		
10	5	3'-9"	2W502	STR																																		
2	5	5'-0"	1W503	STR																																		
WINGWALL NO. 3																																						
8	5	5'-4"	3W501	STR																																		
10	5	3'-9"	3W502	STR																																		
2	5	5'-0"	1W503	STR																																		
WINGWALL NO. 4																																						
8	5	5'-4"	4W501	STR																																		
10	5	1'-8"	4W502	STR																																		
2	5	5'-0"	1W503	STR																																		

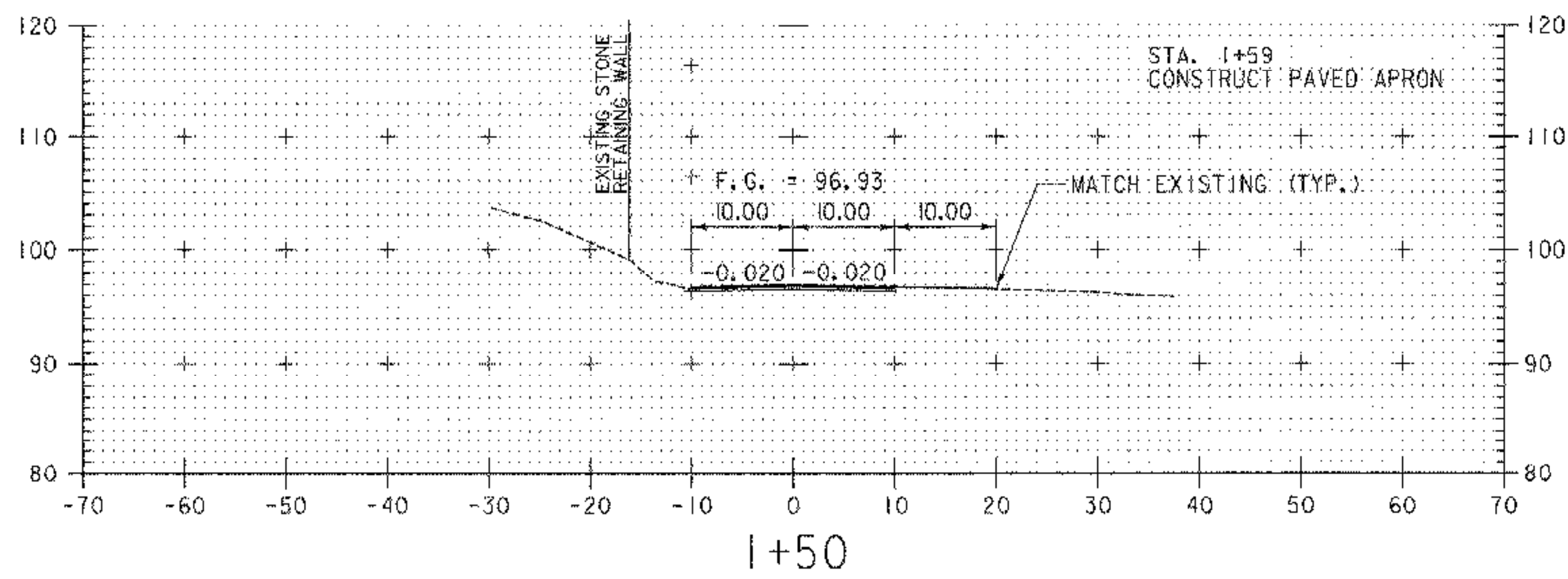
~ NOTES ~

- UNLESS OTHERWISE DESIGNATED, ALL BAR REINFORCEMENT FOR CONCRETE IN SIZES UP TO AND INCLUDING NO. 18 SHALL CONFORM TO THE REQUIREMENTS OF THE "SPECIFICATIONS FOR DEFORMED BILLET-STEEL BARS FOR CONCRETE REINFORCEMENT", AASHTO M 31 (ASTM A 615-S). ALL BARS SHALL BE GRADE 60, UNLESS OTHERWISE DESIGNATED.
- FOR TYPICAL BENDING DETAILS, RECOMMENDED PIN DIAMETER "D" OF BENDS AND HOOKS, AND OTHER STANDARD PRACTICE, SEE CURRENT CONCRETE REINFORCING STEEL INSTITUTE "MANUAL OF STANDARD PRACTICE".
- BARS WHICH REQUIRE MORE ACCURATE BENDING THAN STANDARD PRACTICES SHOULD HAVE LIMITS INDICATED.
- ALL DIMENSIONS ARE OUT TO OUT OF BAR EXCEPT "A" AND "G" ON STANDARD 180 DEGREE AND 135 DEGREE HOOKS.
- "J" DIMENSION ON 180 DEGREE HOOKS TO BE SHOWN ONLY WHERE NECESSARY TO RESTRICT HOOK SIZE. OTHERWISE, STANDARD HOOKS ARE TO BE USED.
- "H" DIMENSION ON STIRRUPS TO BE SHOWN ONLY WHEN NECESSARY TO MAINTAIN CLEARANCES.
- WHERE SLOPE DIFFERS FROM 45 DEGREES, DIMENSIONS "H" AND "K" MUST BE SHOWN.
- ▲ DENOTES BARS TO BE CUT IN FIELD.
- * DENOTES ONE EXTRA BAR ADDED FOR TESTING PURPOSES.
- △ DENOTES TWO EXTRA BARS ADDED FOR TESTING PURPOSES.
- "E" IN PREFIX DENOTES EPOXY COATED REINFORCING STEEL.

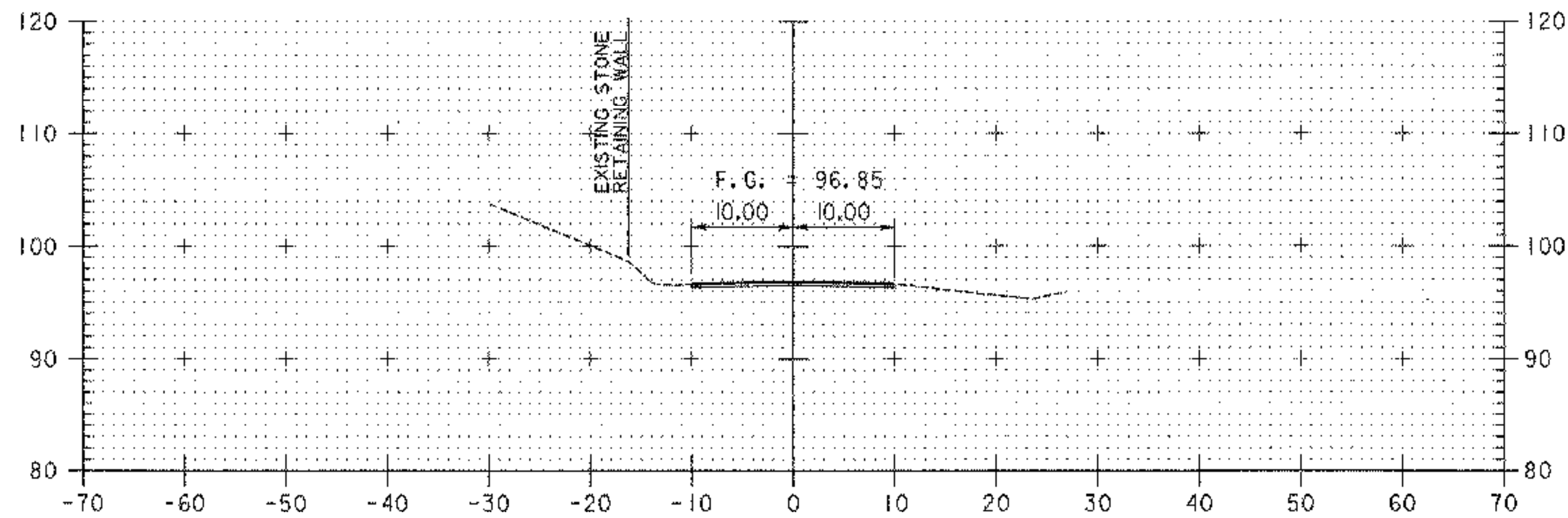


ASTM STANDARD REINFORCING BARS				
BAR SIZE DESIGNATION	WEIGHT POUNDS PER FOOT	NOMINAL DIMENSIONS ROUND SECTION		
		DIAMETER INCHES	CROSS SECTIONAL AREA SQ. INCHES	PERIMETER INCHES
#3	.376	.375	.11	1.178
#4	.668	.500	.20	1.571
#5	1.043	.625	.31	1.963
#6	1.502	.750	.44	2.356
#7	2.044	.875	.60	2.749
#8	2.670	1.000	.79	3.142
#9	3.400	1.128	1.00	3.544
#10	4.303	1.270	1.27	3.990
#11	5.313	1.410	1.56	4.430
#14	7.65	1.693	2.25	5.32
#18	13.60	2.257	4.00	7.09

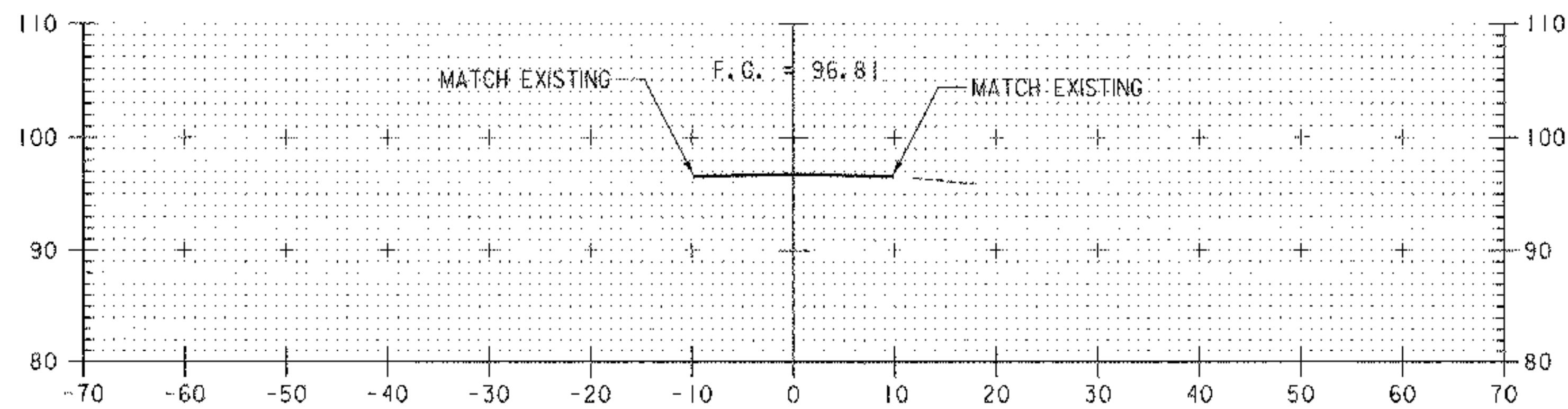
STATE OF VERMONT	
AGENCY OF TRANSPORTATION	
Town Of BRATTLEBORO	Bridge No. 34
Highway No. 378	Log Sta. Surv. Sta.
TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK	
REINFORCING STEEL SCHEDULE	
Designed By J. W. KAMB	Drawn By E. B. SMALL
Checked By J. W. TUCKER Date 04/01	Bridge Design Supervisor J. W. TUCKER Date 04/01
PROJECT BRATTLEBORO	PROJECT NO. BHF 2000(22)
I.C.C. Info. ...zj220RSS.dgn	
D & K DWG NO. 1360	Sheet 15 of 20



1+50

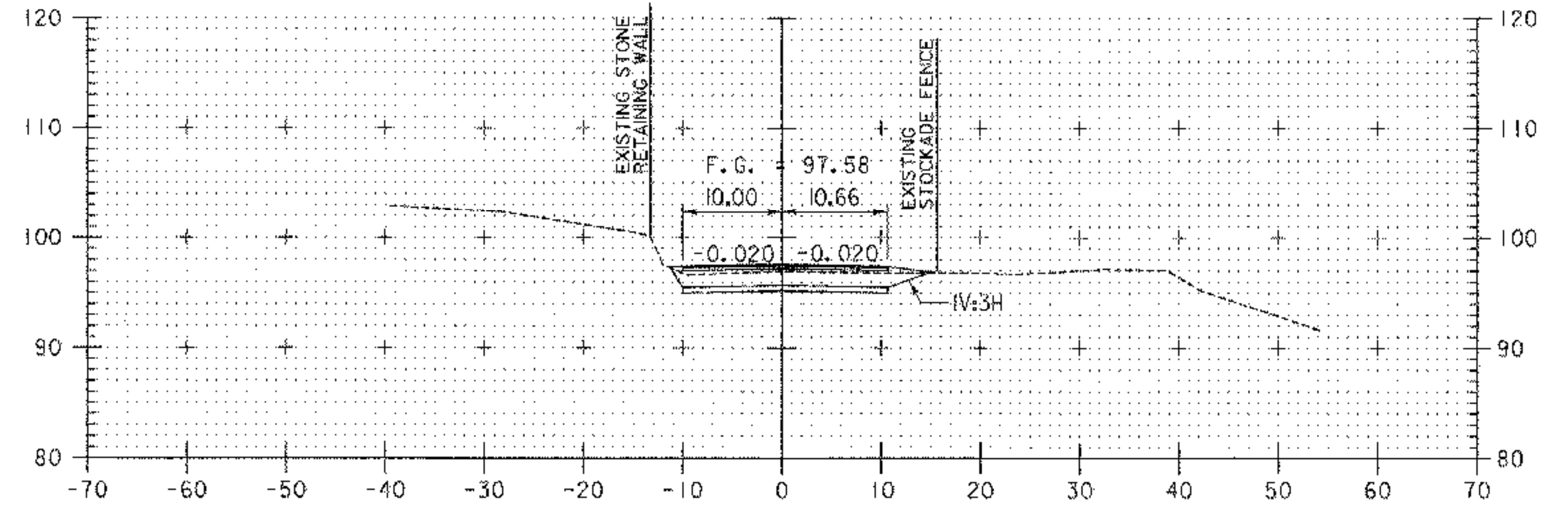


1+25

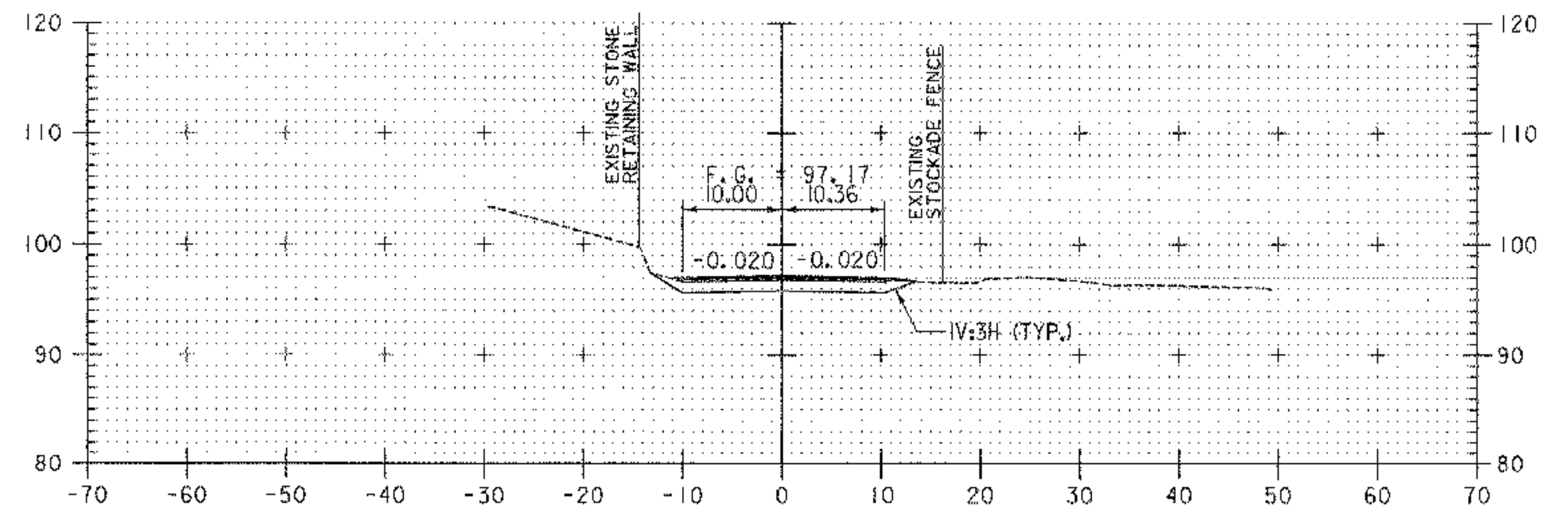


1+00

BEGIN APPROACH STA. 1+00.00



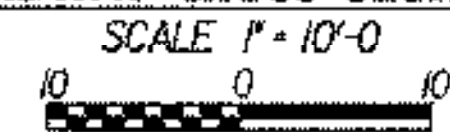
2+00



1+75

CONSTRUCT PAVED APRON STA. 1+58 RT

ROADWAY CROSS SECTIONS

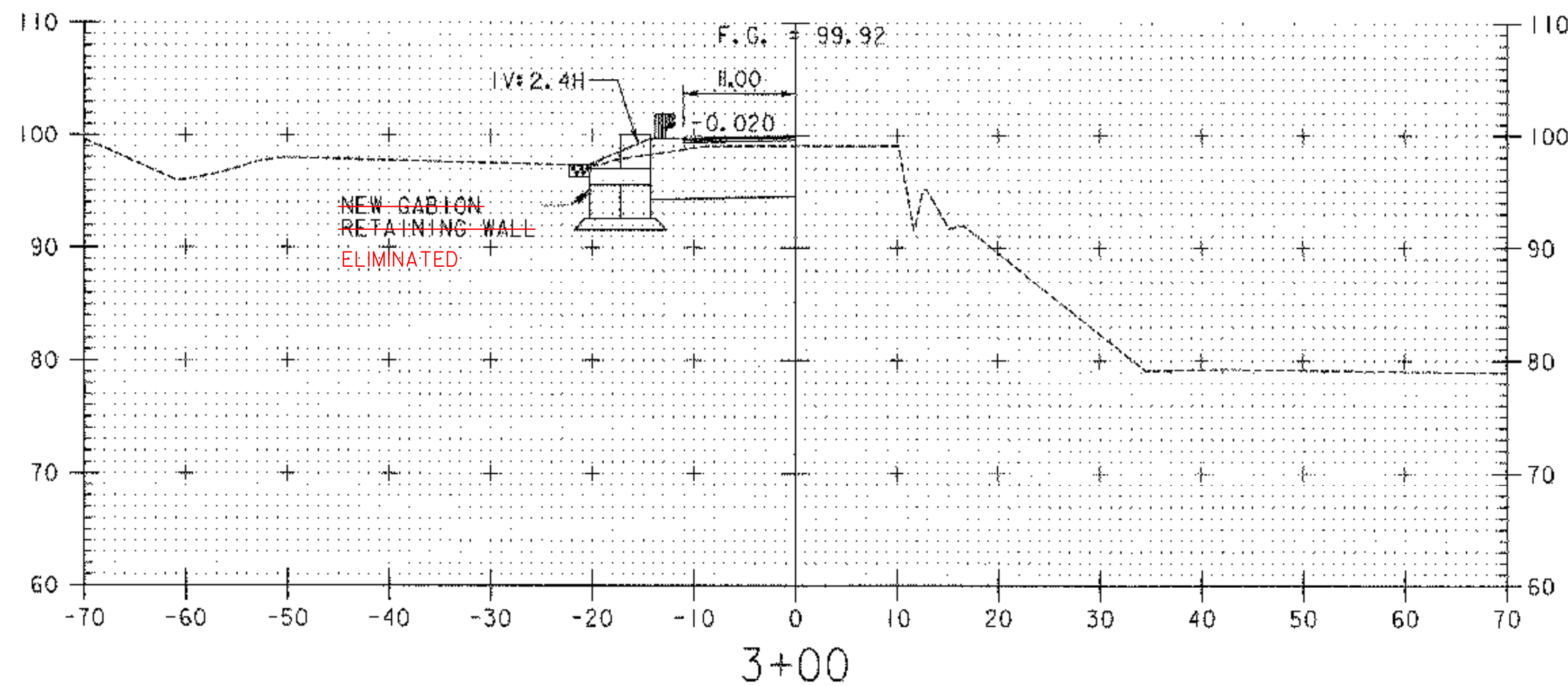
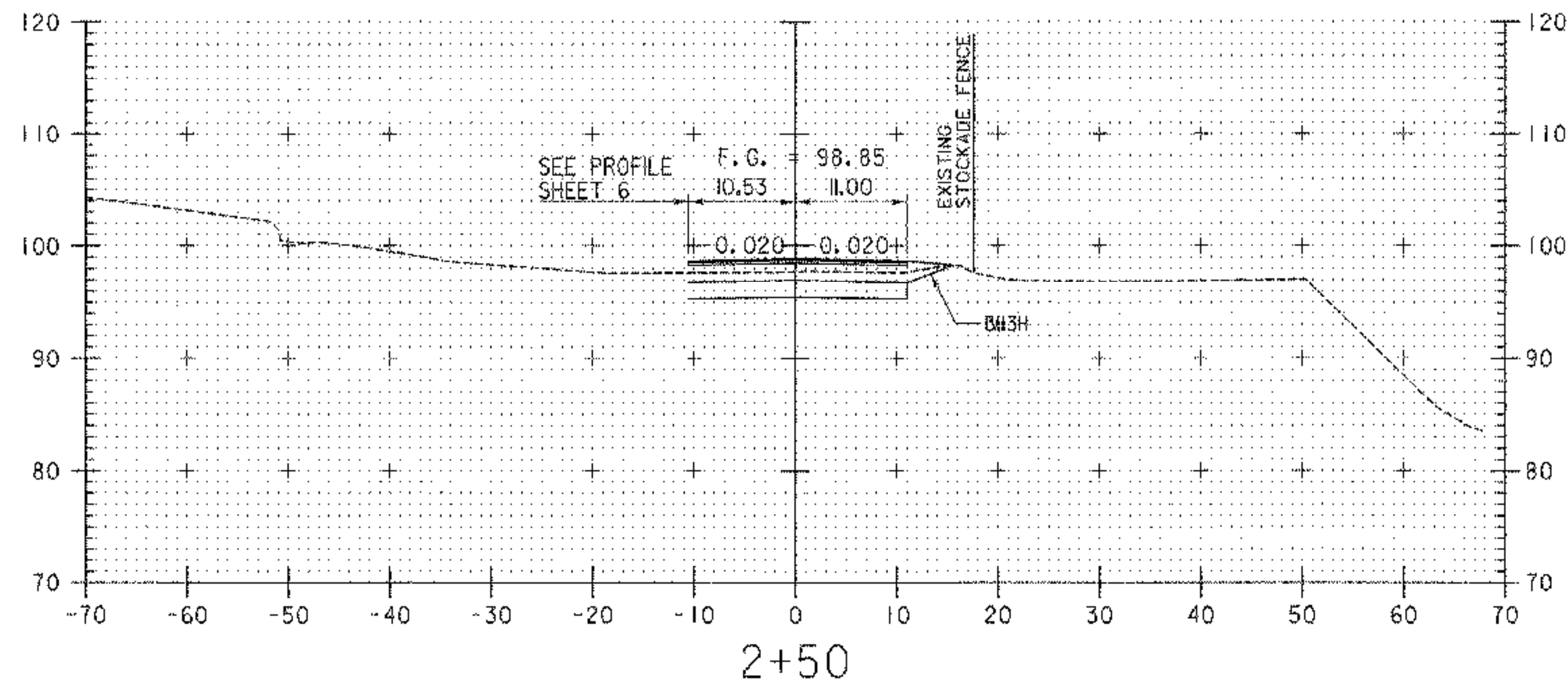


DATUM	
VERTICAL	ASSUMED
HORIZONTAL	ASSUMED

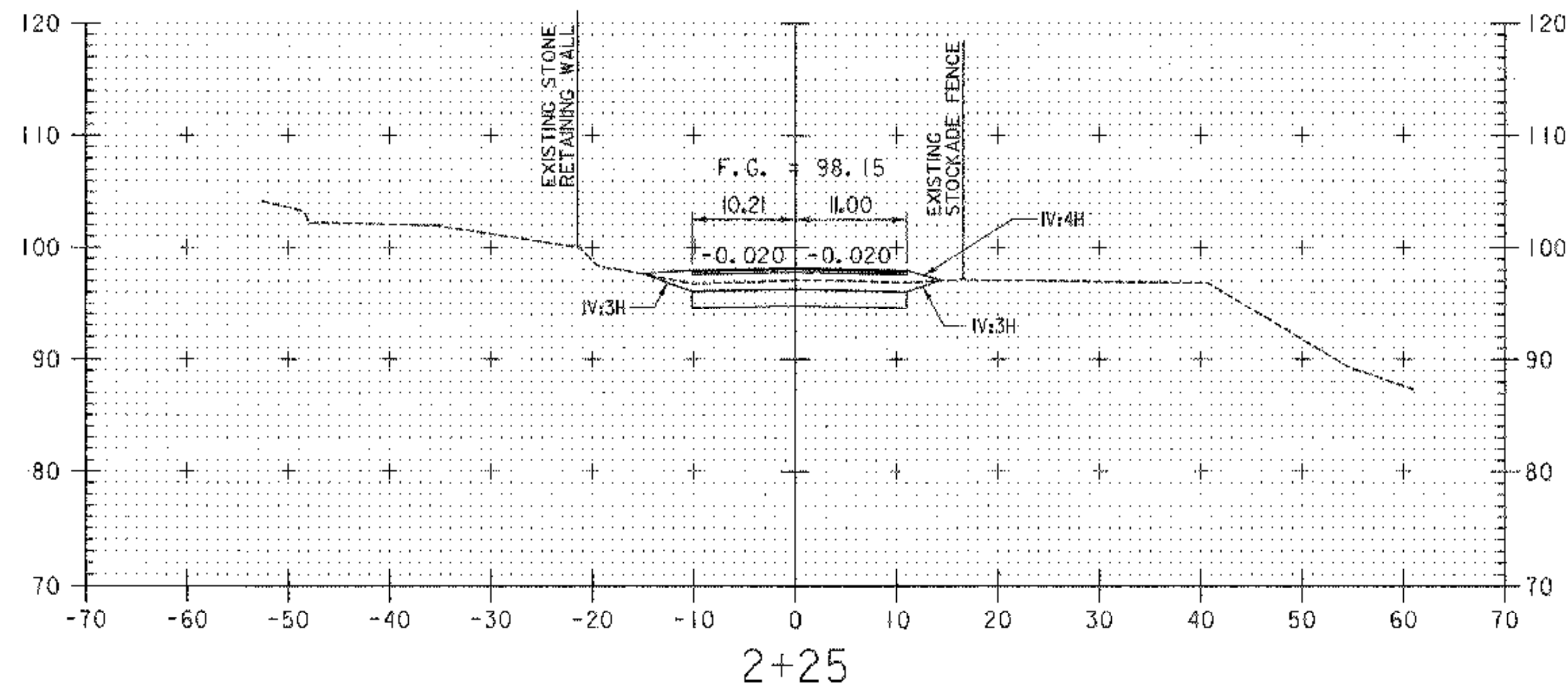
REVISIONS		
NO.	DESCRIPTION	BY & DATE

STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of BRATTLEBORO	Bridge No. 34
Highway No. 378	Log Sta. Surv. Sta.
TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK	
ROADWAY CROSS SECTION	
Designed By E. B. SMALL	Drawn By E. B. SMALL
Checked By J. W. TUCKER	Bridge Design Supervisor J. W. TUCKER
Date 04/01	Date 04/01
PROJECT BRATTLEBORO	PROJECT NO. BHF 2000(22)
I.G.C. Info. ...zj228xsl.dgn	D & K DWG NO. 1381
Sheet 16 of 20	

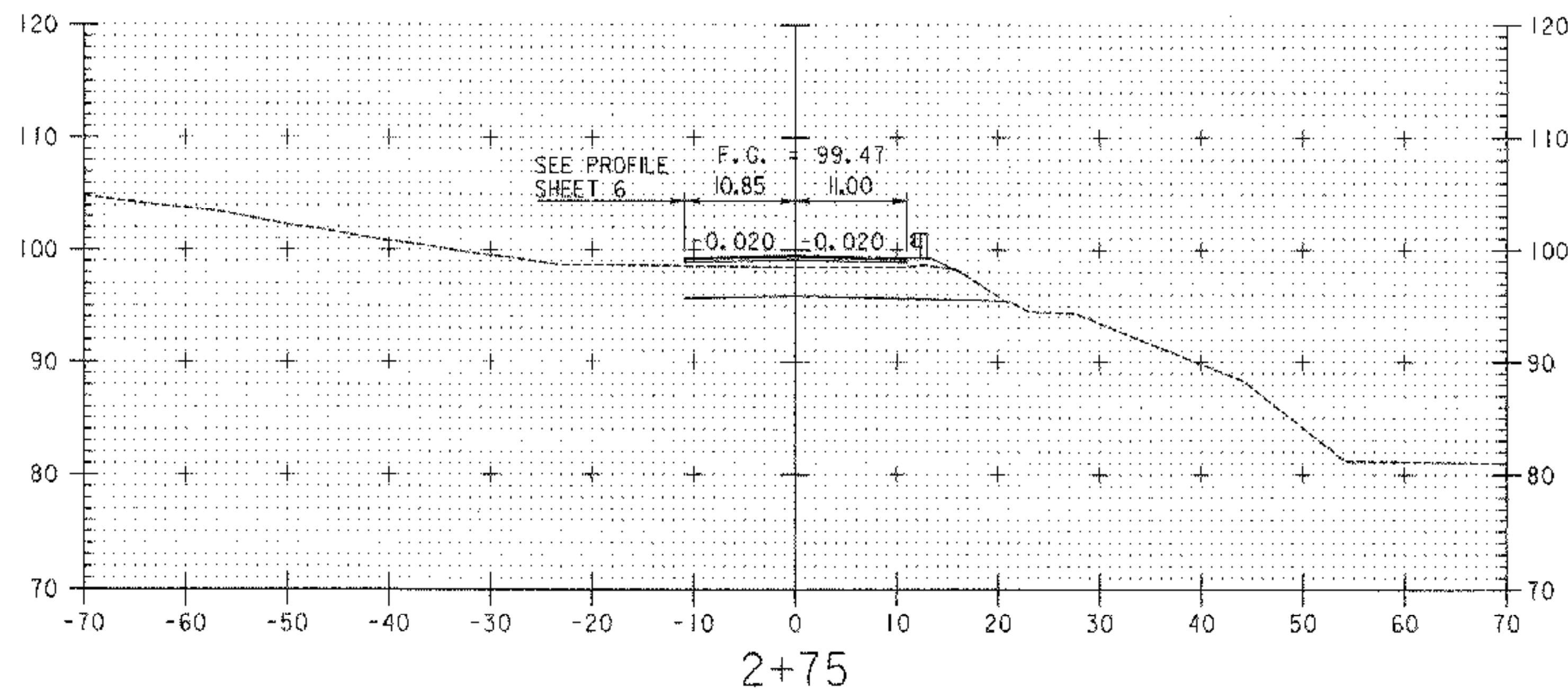
PLOTTED 02/03/2004



STA. 2+75.00 TO STA. 2+78.00 CONSTRUCT TRENCH
SEE CONSTRUCTION NOTE 9 ON SHEET 9

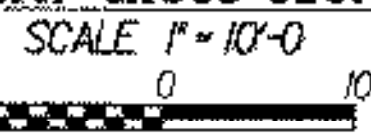


BEGIN PROJECT STA. 2+25.00
I+50.00



INTERSECTION WITH
CROSBY ST. STA. 2+54.62 LT

ROADWAY CROSS SECTIONS



REVISIONS		
NO.	DESCRIPTION	BY & DATE

**STATE OF VERMONT
AGENCY OF TRANSPORTATION**

Town Of	BRATTLEBORO	Bridge No.	34
Highway No.	378	Log Sta.	
		Surv. Sta.	

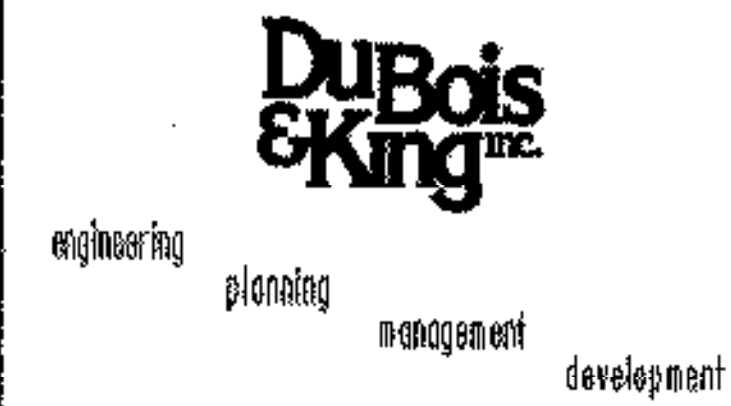
TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK

ROADWAY CROSS SECTION

Designed By	E. B. SMALL	Drawn By	E. B. SMALL
Checked By	J. W. TUCKER	Bridge Design Supervisor	J. W. TUCKER
Date	04/01	Date	04/01

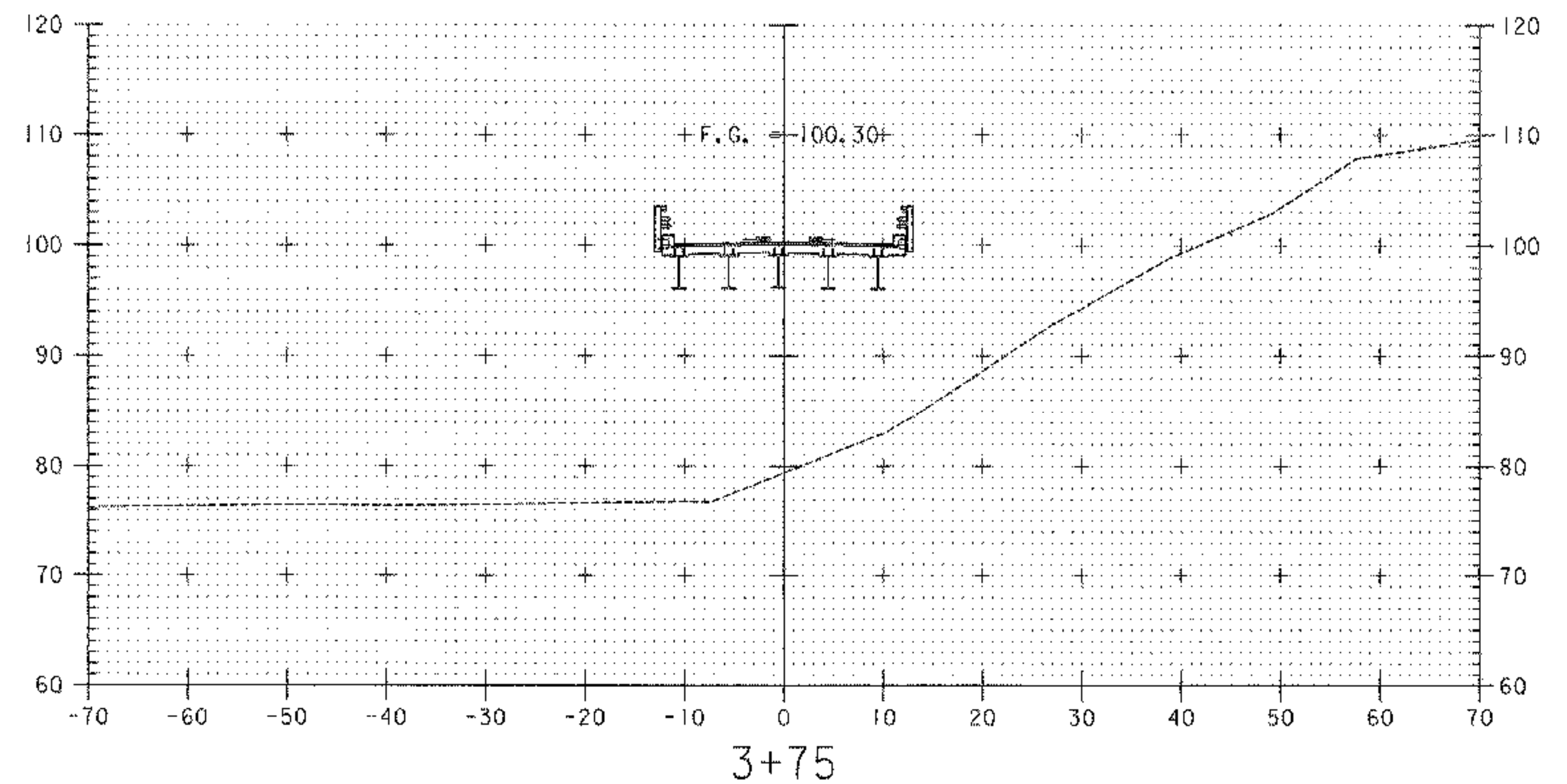
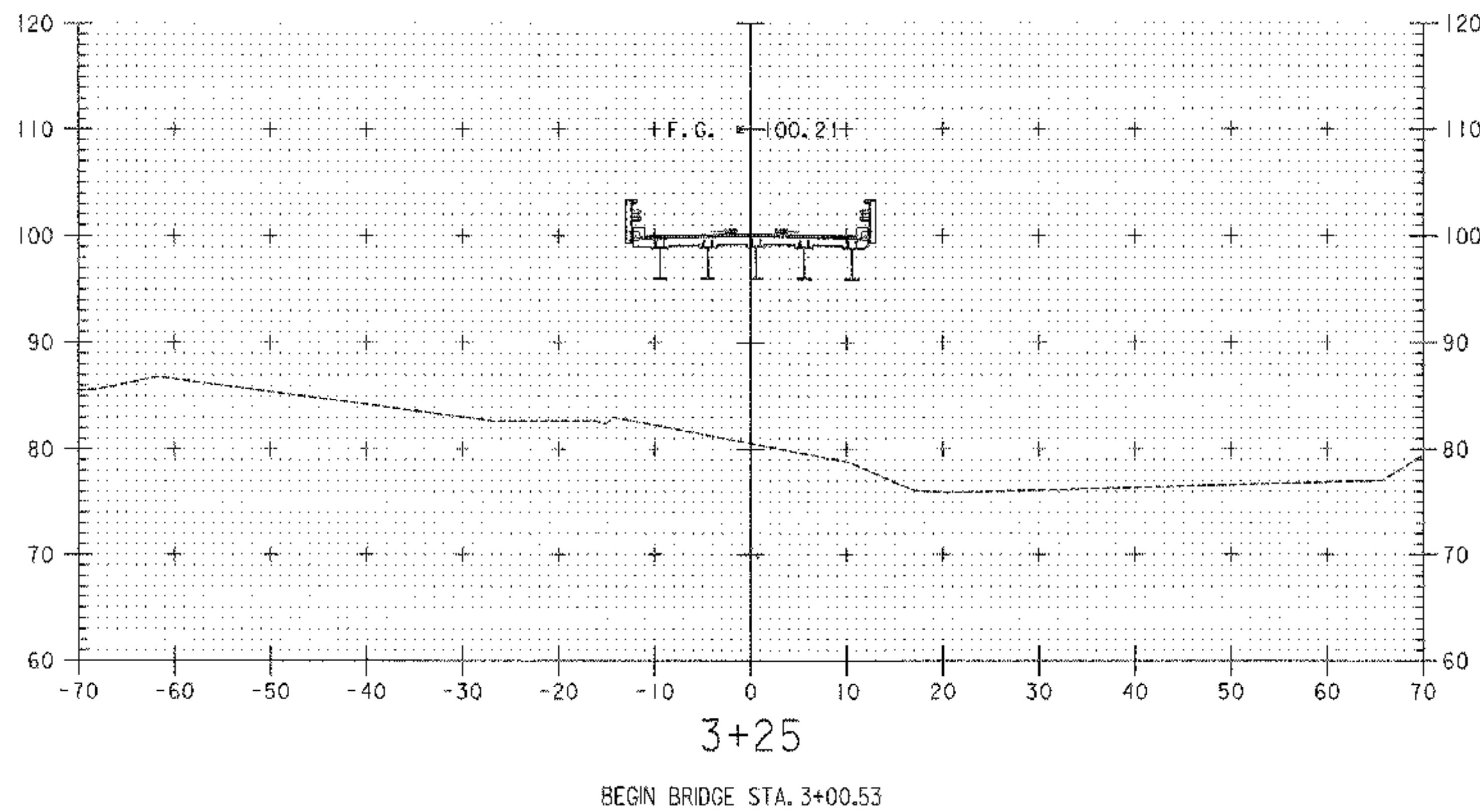
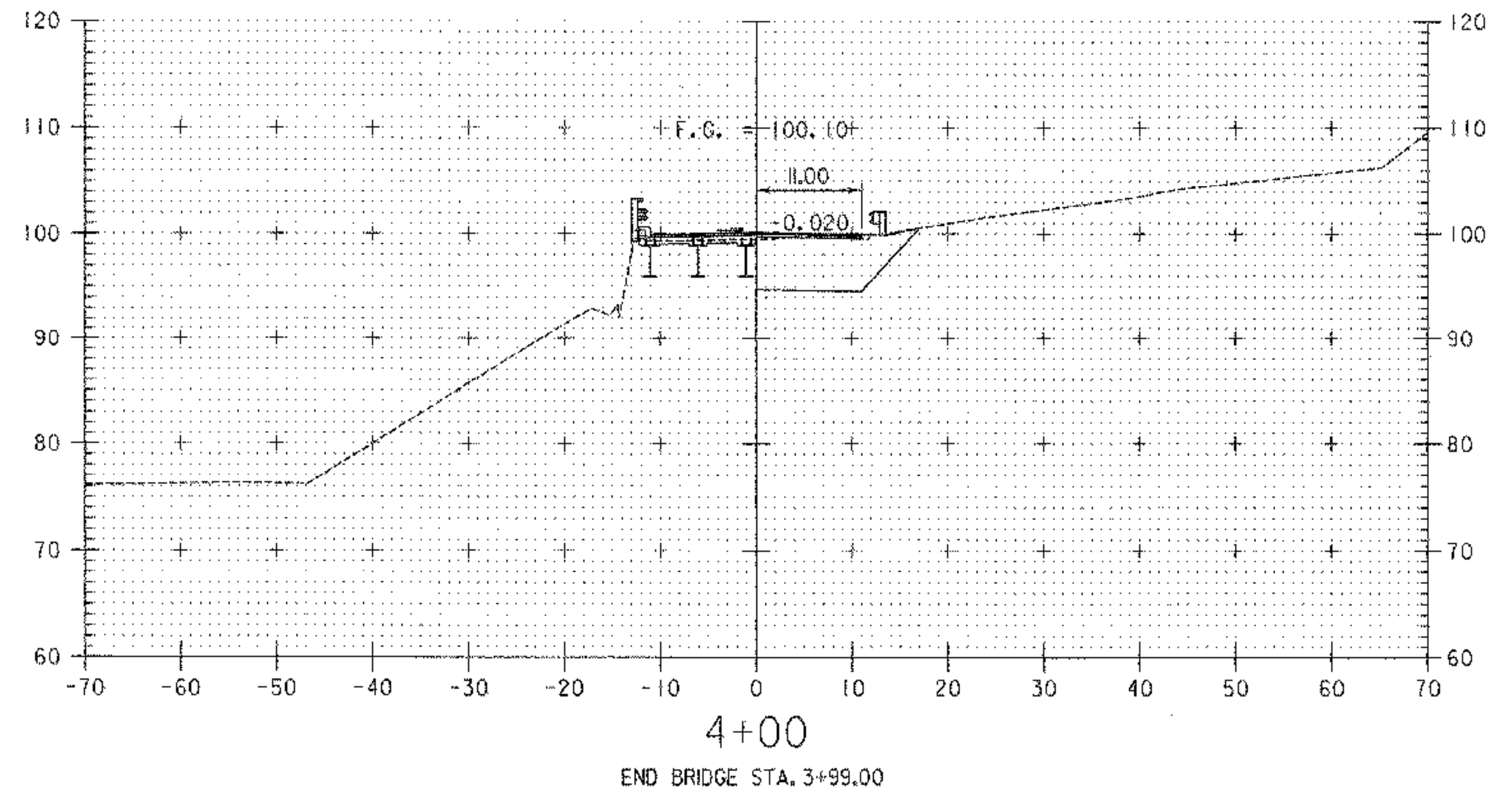
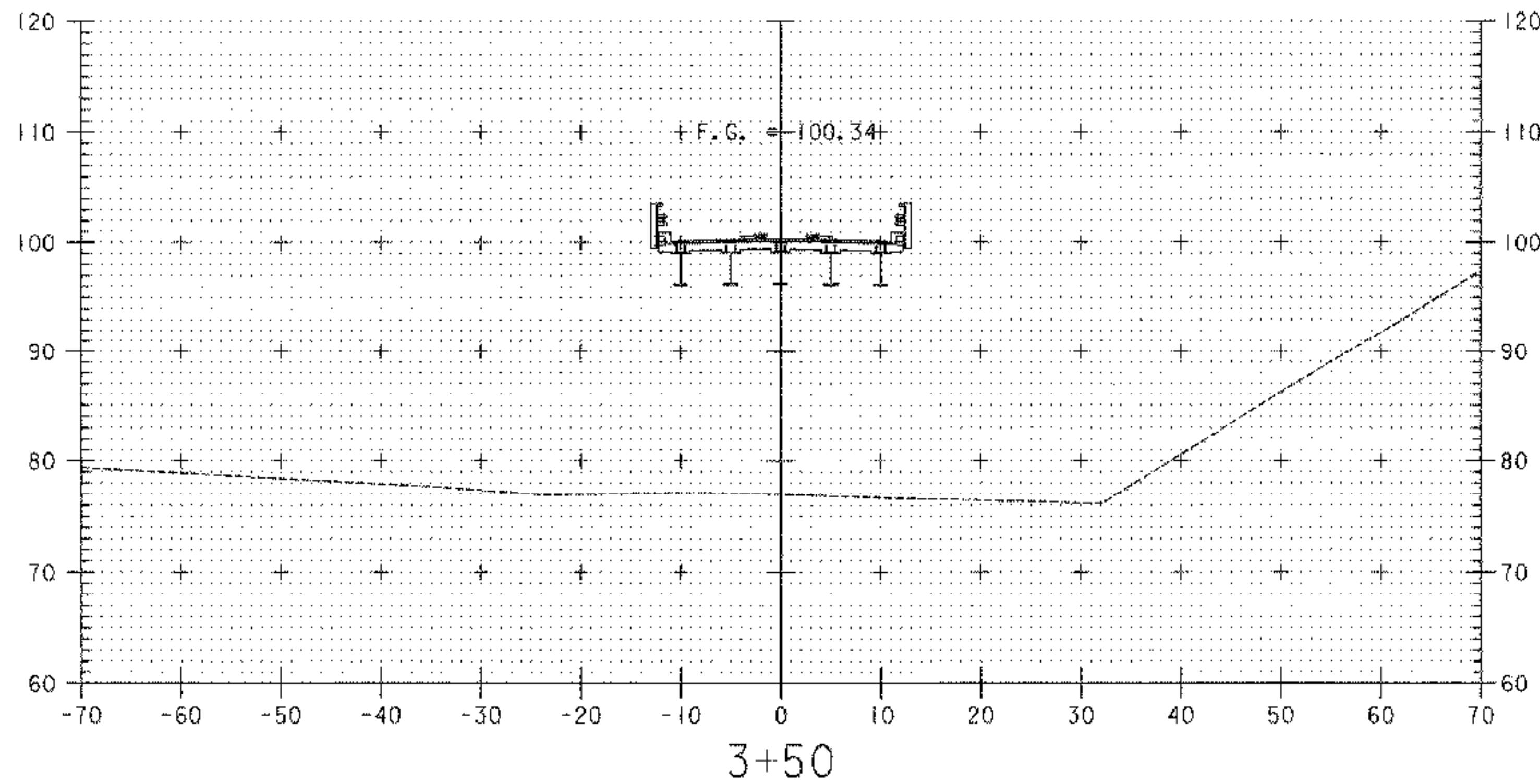
PROJECT	BRATTLEBORO	PROJECT NO.	BHF 2000(22)
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I.G.C. Info.	...zj228xsl.dgn	D & K DWG NO.	4382	Sheet	17	of	20
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PLOTTED 02/13/2004

DATUM	
VERTICAL	ASSUMED
HORIZONTAL	ASSUMED



ROADWAY CROSS SECTIONS
SCALE 1" = 10'-0"
10 0 10

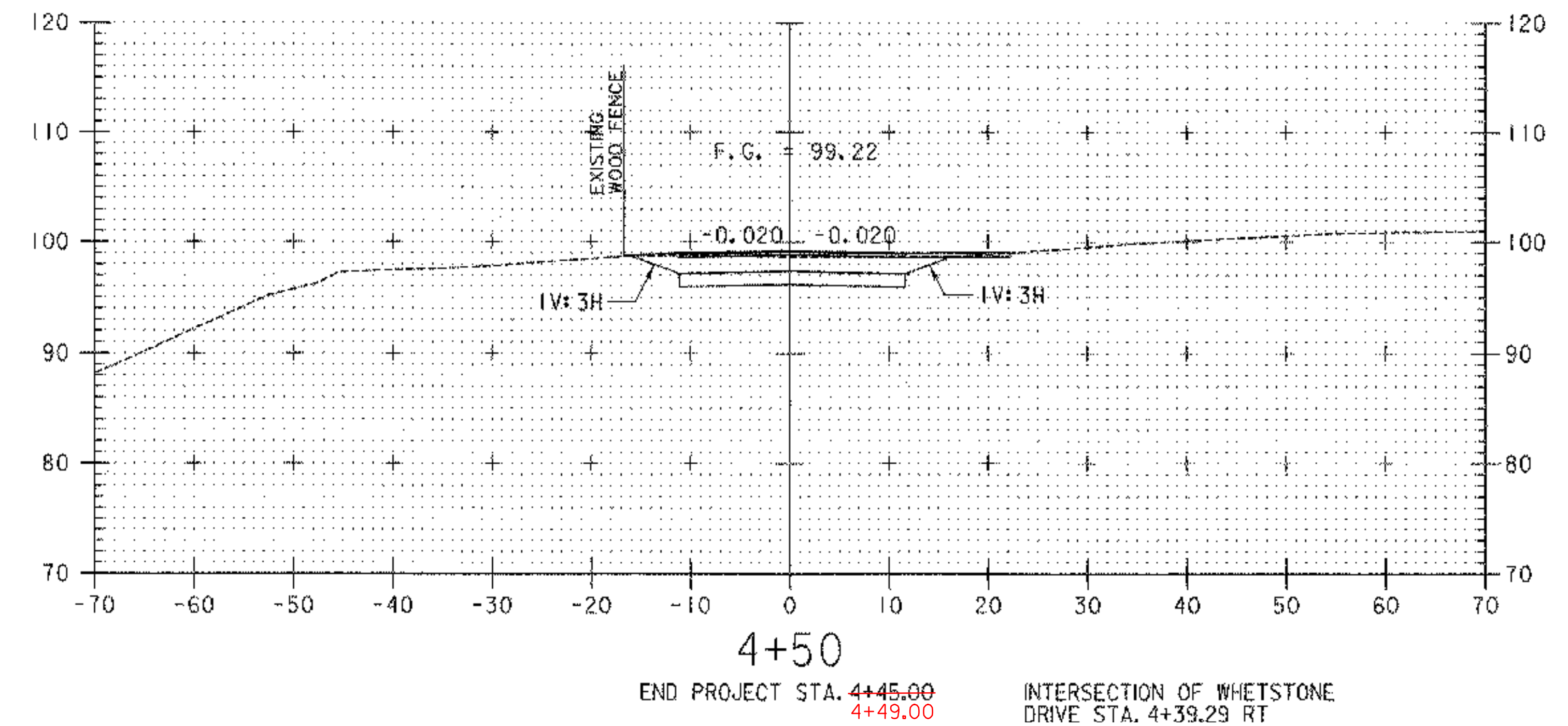
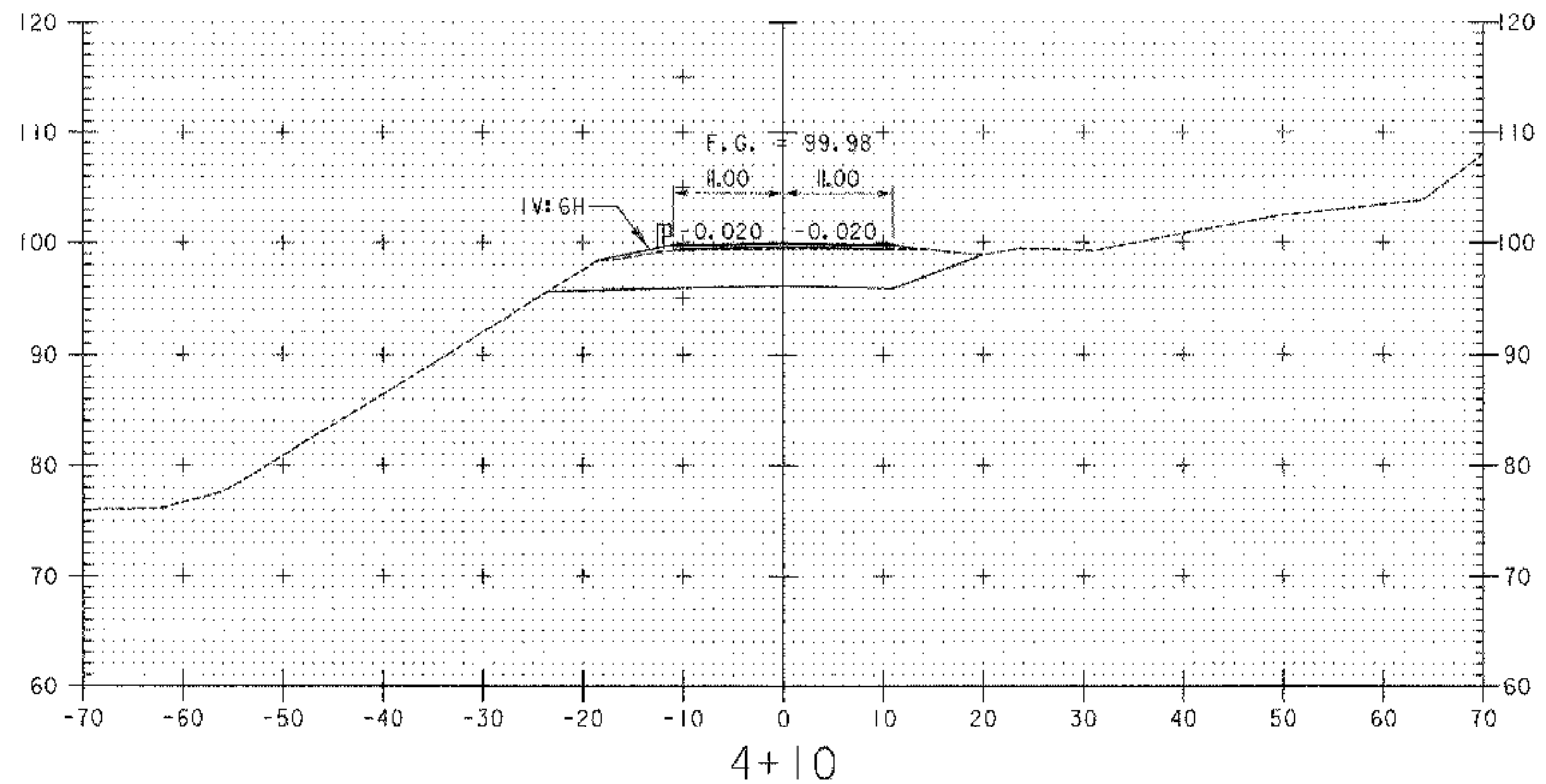
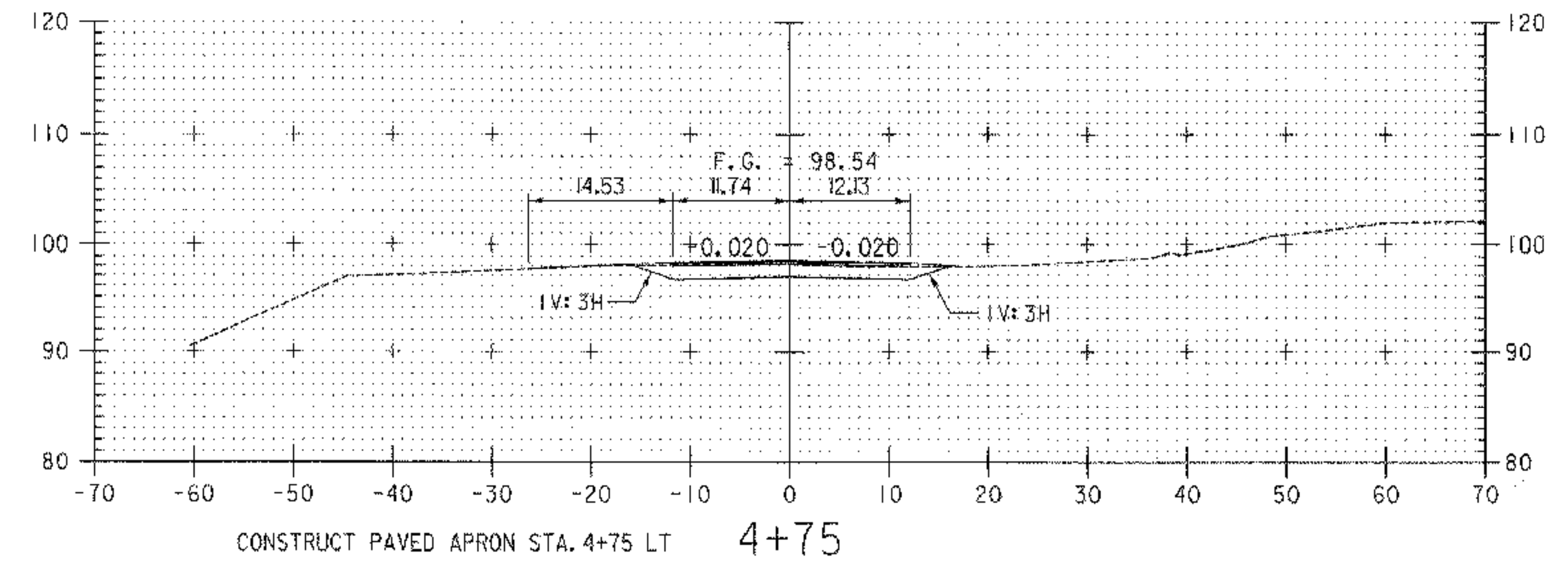
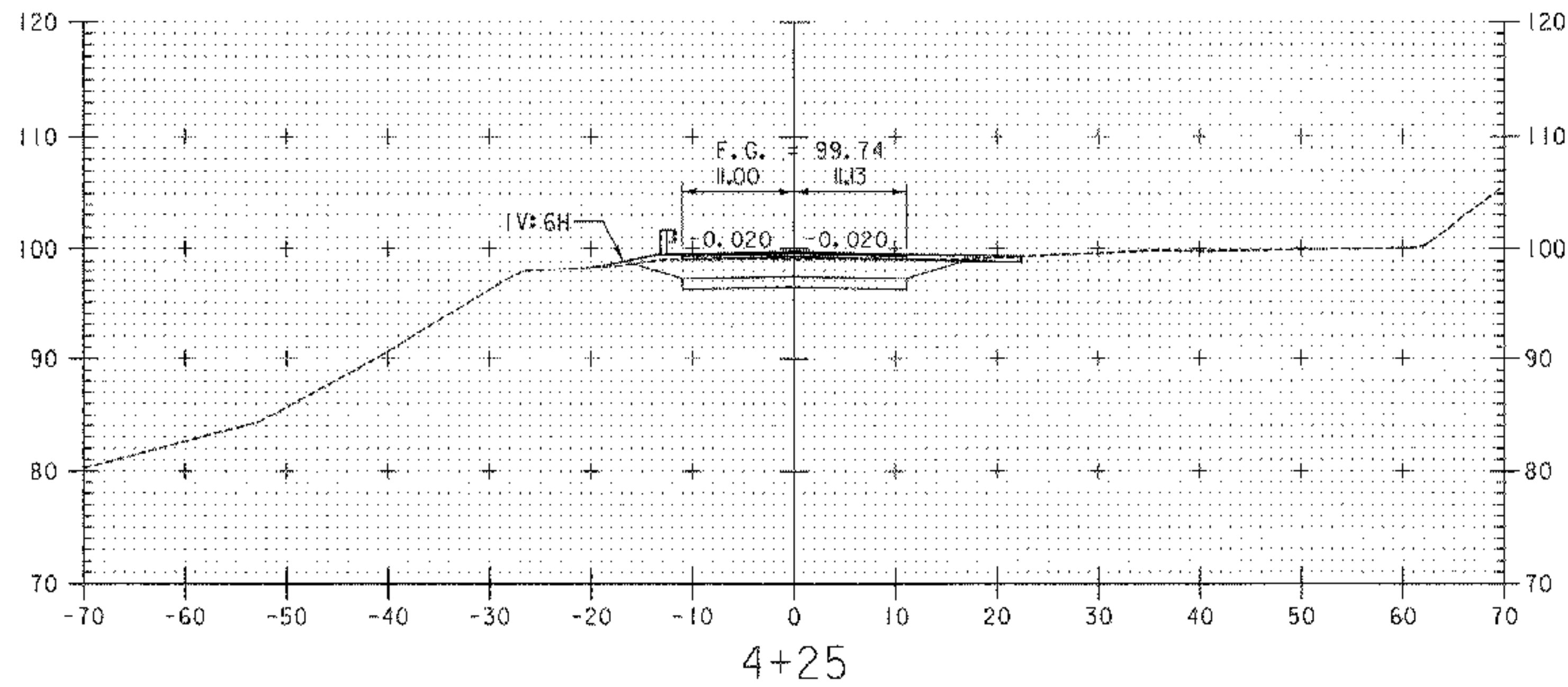
DATUM
VERTICAL ASSUMED
HORIZONTAL ASSUMED

PLOTTED 02/03/2004

REVISIONS		
NO.	DESCRIPTION	BY & DATE

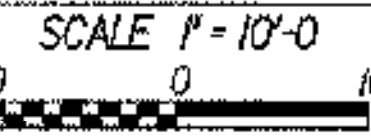


STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of BRATTLEBORO	Bridge No. 34
Highway No. 378	Log Sta. Surv. Sta.
TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK	
ROADWAY CROSS SECTION	
Designed By E. B. SMALL	Drawn By E. B. SMALL
Checked By J. W. TUCKER	Bridge Design Supervisor J. W. TUCKER
Date 04/01	Date 04/01
PROJECT BRATTLEBORO	PROJECT NO. BHF 2000(22)
I.C.C. Info. ...zj228xsl.dgn	D & K DWG NO. 11383
Sheet 18 of 20	



STA. 4+07.00 TO STA. 4+10.00 CONSTRUCT TRENCH
SEE CONSTRUCTION NOTE 9 ON SHEET 9

ROADWAY CROSS SECTIONS



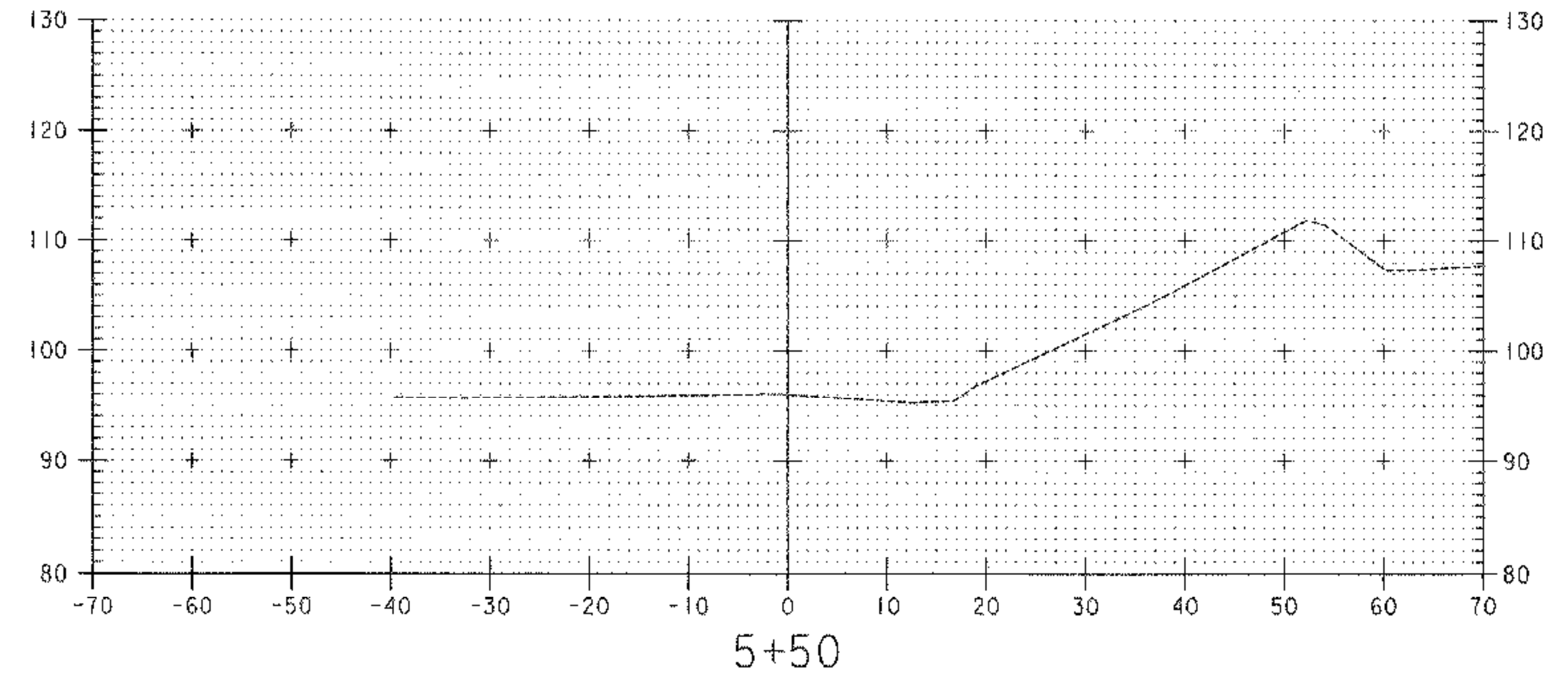
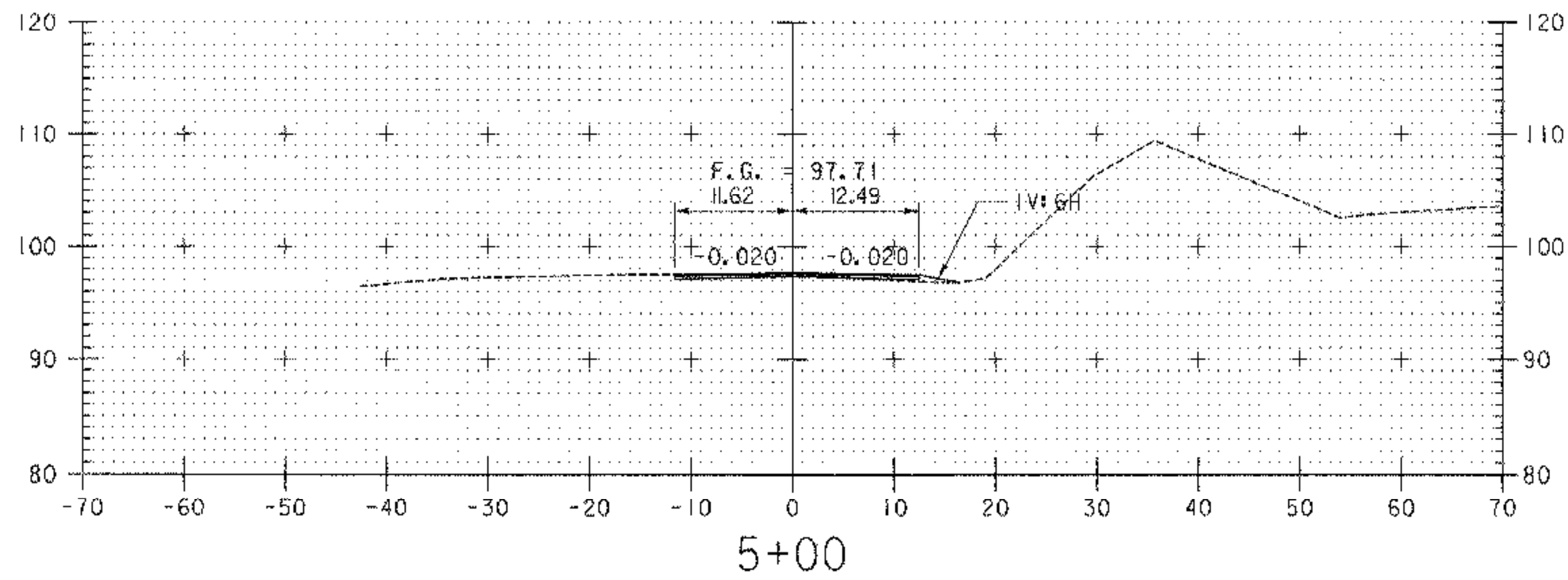
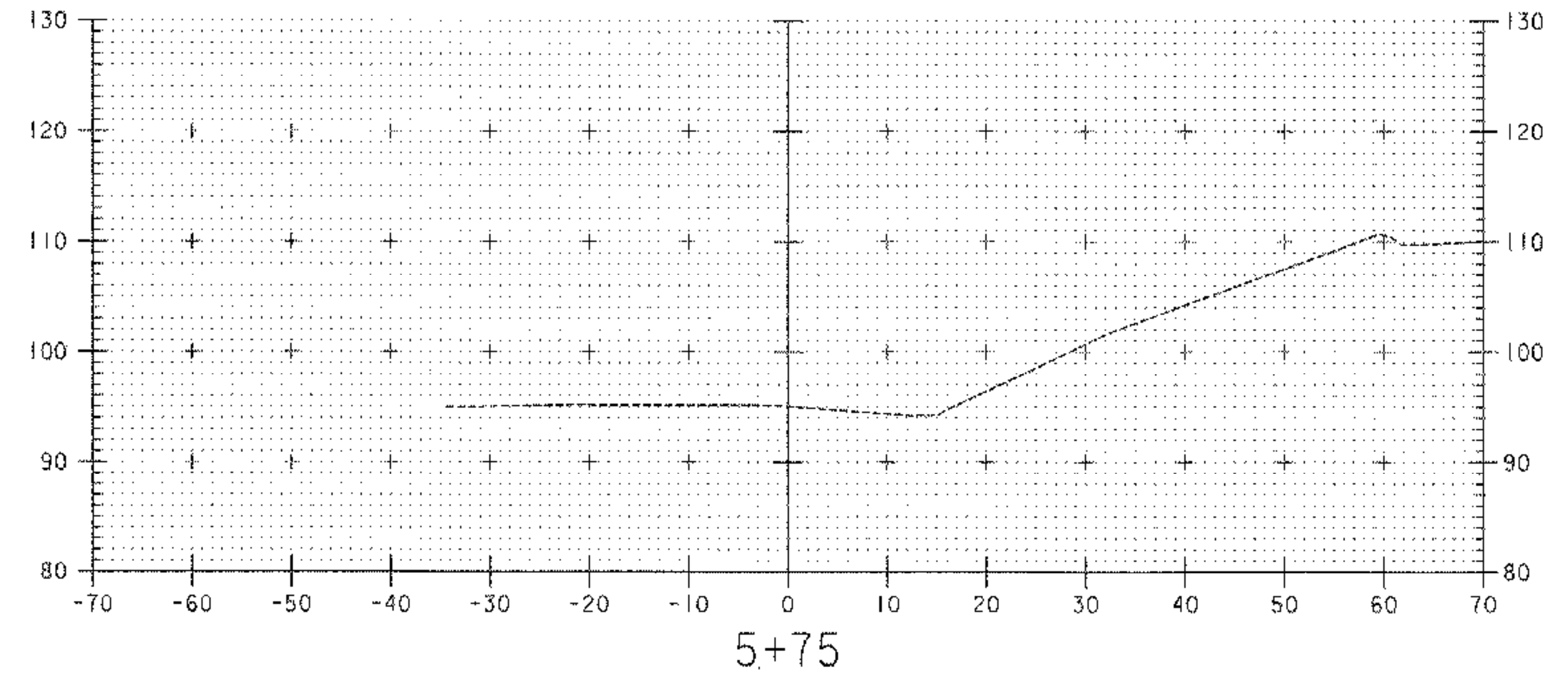
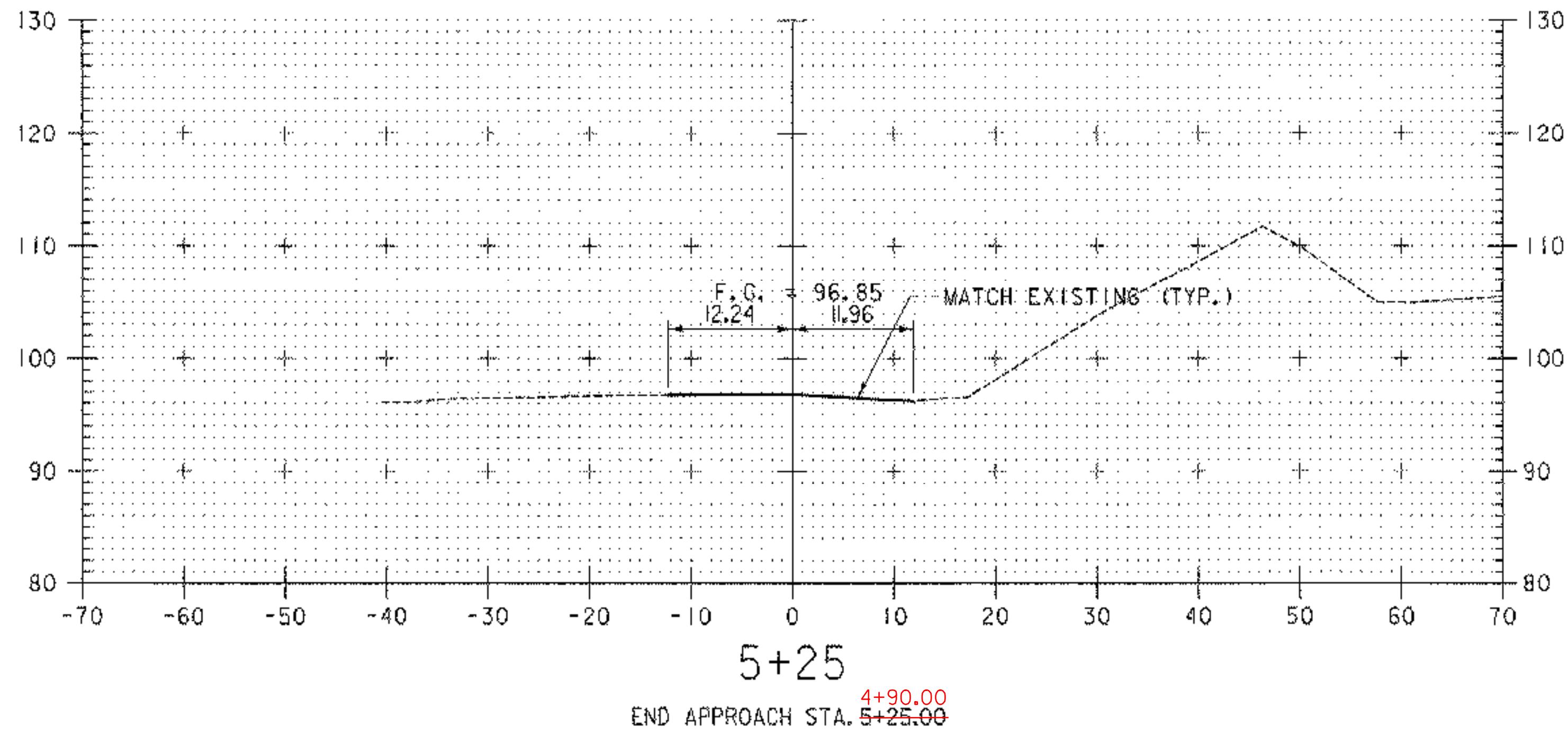
PLOTTED 02/03/2004

REVISIONS		
NO.	DESCRIPTION	BY & DATE

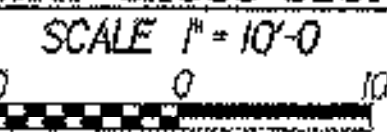
STATE OF VERMONT AGENCY OF TRANSPORTATION	
Town Of BRATTLEBORO	Bridge No. 34
Highway No. 378	Log Sta.
	Surv. Sta.
TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK	
ROADWAY CROSS SECTION	
Designed By E. B. SMALL	Drawn By E. B. SMALL
Checked By J. W. TUCKER	Bridge Design Supervisor J. W. TUCKER
Date 04/01	Date 04/01
PROJECT BRATTLEBORO	PROJECT NO. BHF 2000(22)
I.G.C. Info. ...zj228xsl.dgn	
D & K DWG NO. 8384	Sheet 19 of 20

DATUM	ASSUMED
VERTICAL	ASSUMED
HORIZONTAL	ASSUMED





ROADWAY CROSS SECTIONS



DATUM
 VERTICAL ASSUMED
 HORIZONTAL ASSUMED

REVISIONS		
NO.	DESCRIPTION	BY & DATE

**STATE OF VERMONT
 AGENCY OF TRANSPORTATION**

Town Of BRATTLEBORO Bridge No. 34
 Highway No. 378 Log Sta.
 Surv. Sta.

TH 378 (WILLIAMS STREET) OVER WHETSTONE BROOK

ROADWAY CROSS SECTION

Designed By E. B. SMALL Drawn By E. B. SMALL
 Checked By J. W. TUCKER Date 04/01 Bridge Design Supervisor
 J. W. TUCKER Date 04/01

PROJECT BRATTLEBORO PROJECT NO. BHF 2000(22)

L.G.C. Info. ...z1228xal.dgn
 D & K DWG NO. 11385 Sheet 20 of 20



PLOTTED 02/03/2004

203.15-Common Excavation (2+88 to 1+31)

Station	end area	ave. end areas	distance	volume
1+31	0			
1+50	16	8	19	152
2+00	24	20	50	1000
2+50	15	19.5	50	975
2+88 (bun)	16	15.5	38	589

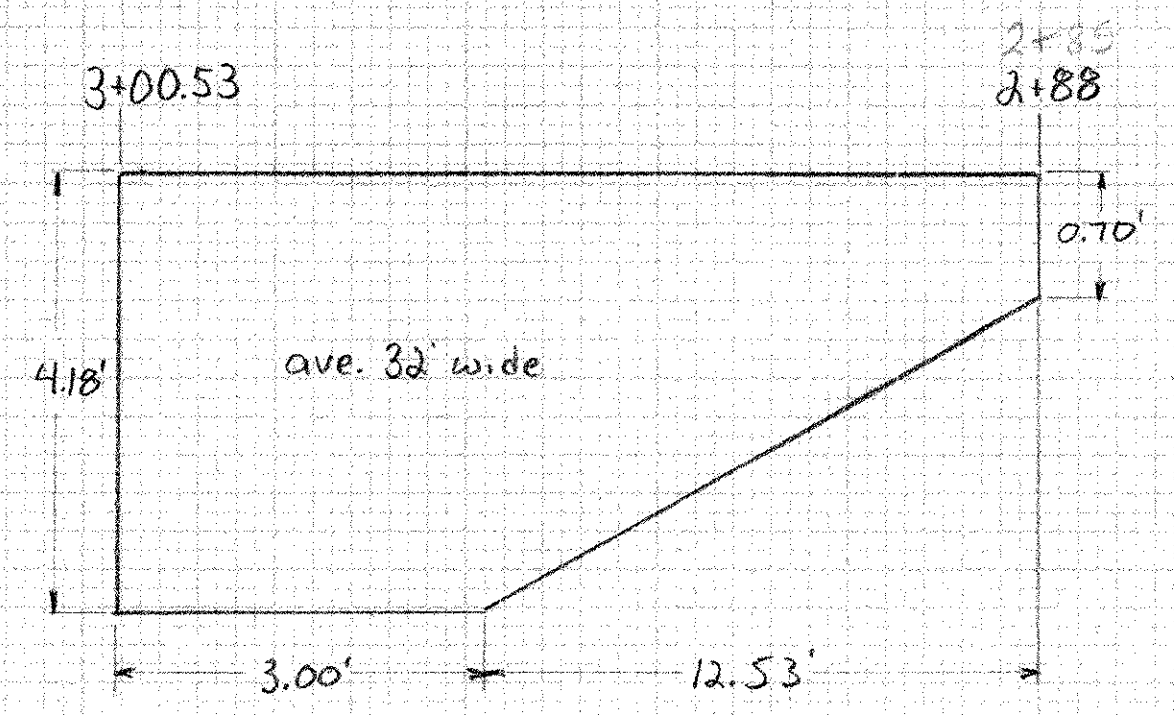
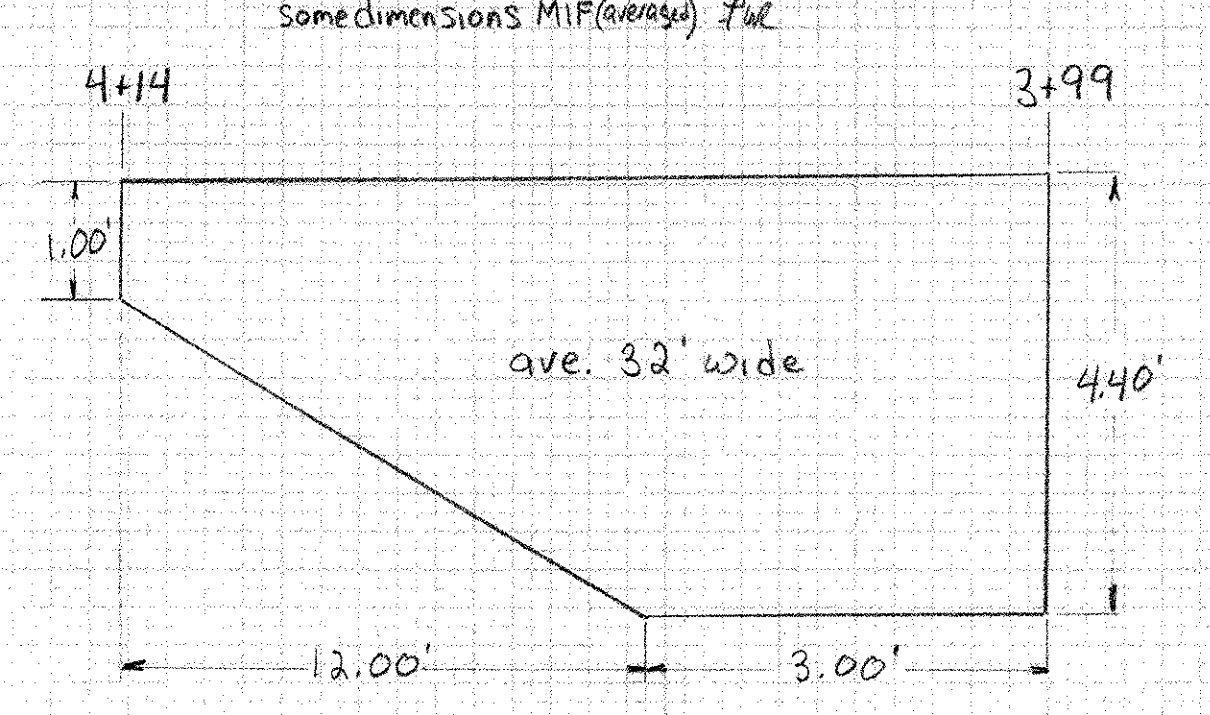
total = 2,716 Ft³ 2669
 for 2-9-05
 $2,716 \div 27 = 100.6 \text{ cr}$
 2669 98.9 4-19-05
 BK#1 P.14

301.15-Subbase of Gravel (2+88-1+31)

Station	end area	ave. end areas	distance	volume
1+31	0			
1+50	3	1.5	19	28.5
2+00	24	13.5	50	675
2+50	19	21.5	50	1075
2+88 (bun)	16	17.5	38	665

total = 2,443.5 Ft³ 2391
 for 2-9-05
 $2,443.5 \div 27 = 90.5 \text{ cr}$
 2391 88.6 4-19-05
 BK#1 P.20

203.15-Common Excavation (Roadway Side of Curtain Walls)

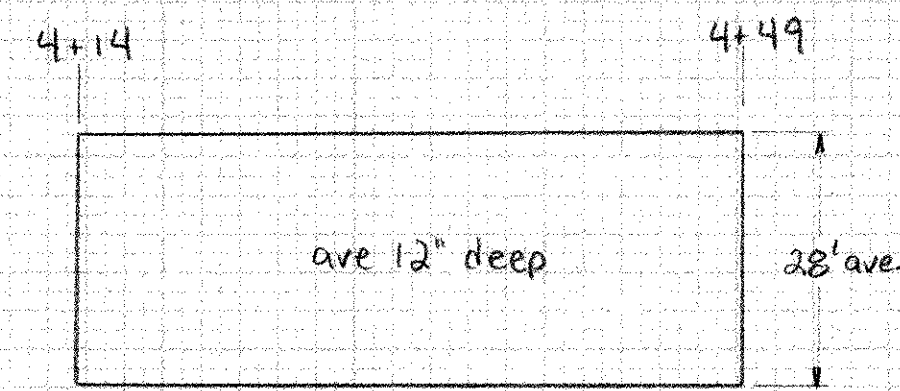


Brattleboro BHF 2008(2d)

Sheet # 1

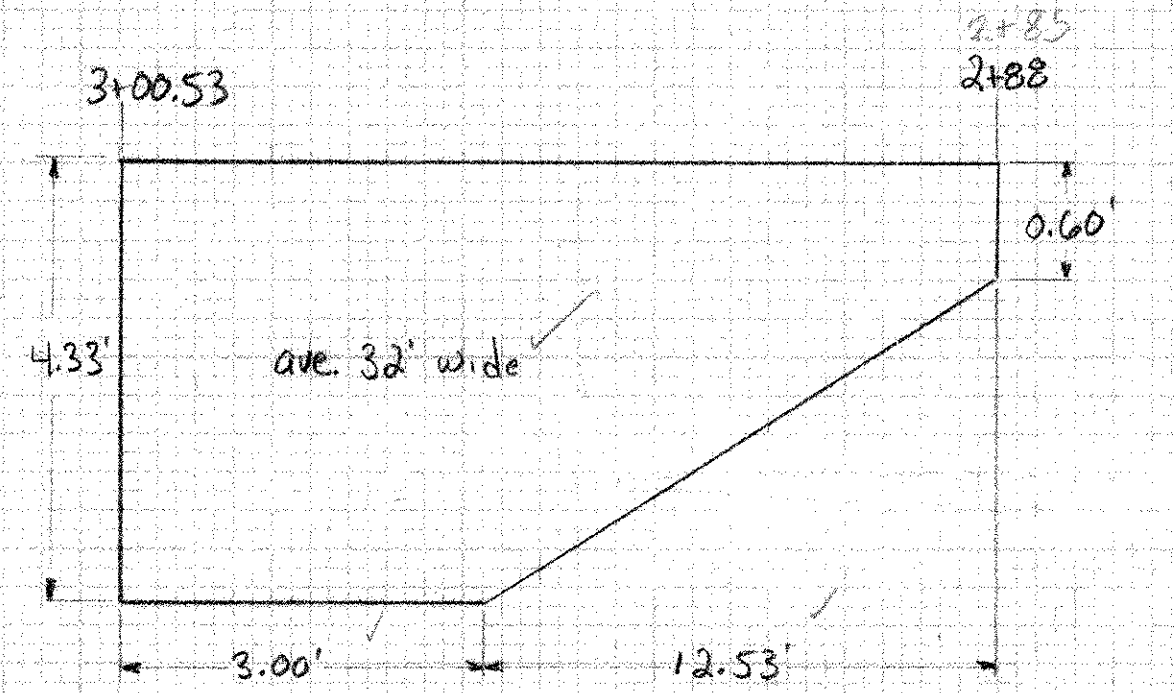
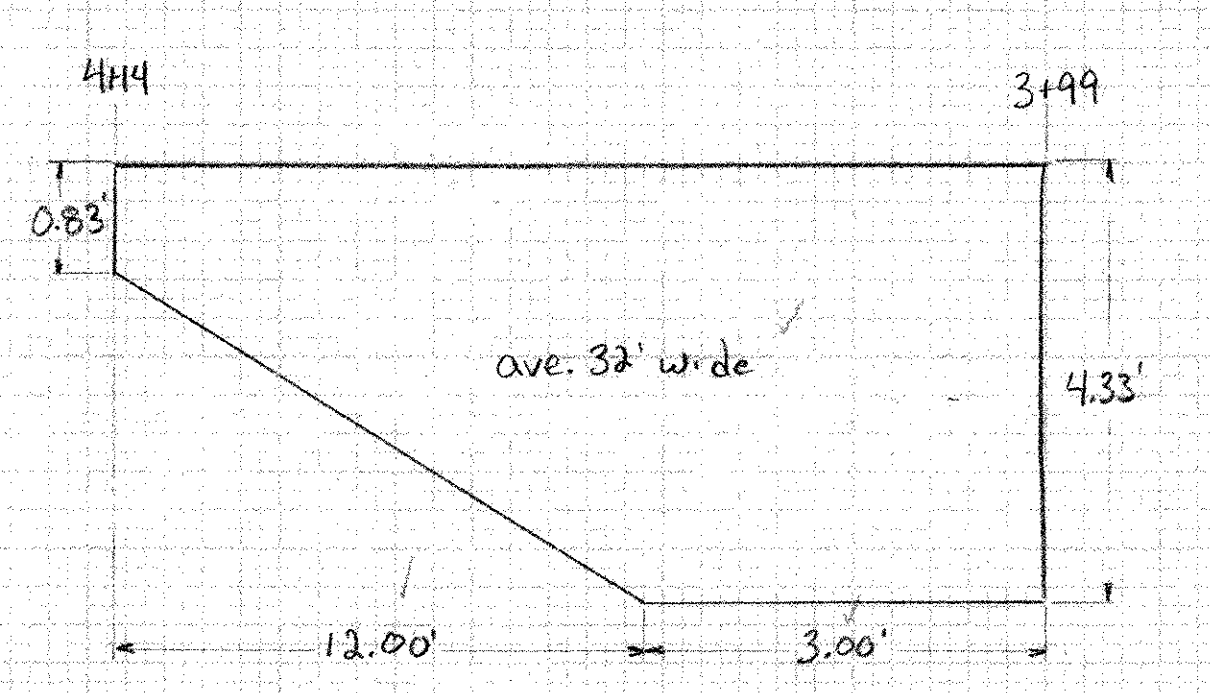
$\frac{1.00+4.40}{2} \times 12.00 \times 32$	1,036.8
$4.40 \times 3.00 \times 32$	422.4
$4.18 \times 3.00 \times 32$	401.3
$\frac{4.18+0.70}{2} \times 12.53 \times 32$	978.3
total =	2,838.8 Ft ³
	for 2-9-05
	$2,838.8 \div 27 = 105.1 \text{ cr}$
	BK#1 P.14
	4-18-05

203.15-Common Excavation (4+14 to 4+49) MIF for



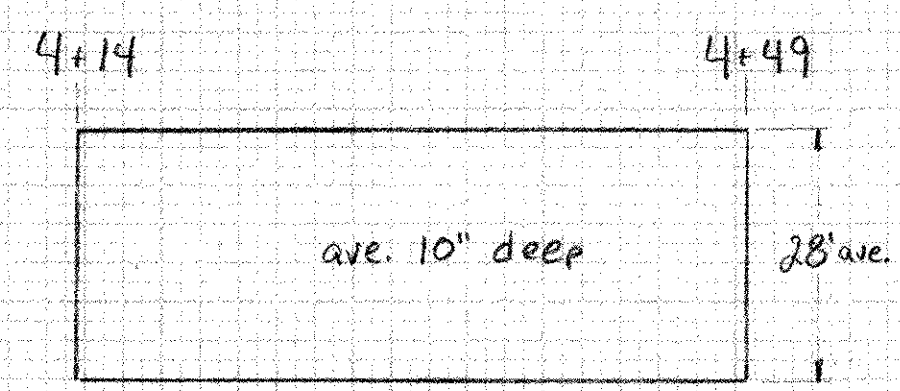
$1.00 \times 35 \times 28 = 980 \div 27 = 36.3 \text{ cr}$ for 2-9-05
 BK#1 P.14 4-18-05

301.15-Subbase of Gravel (Roadway Side of Curtain Walls)

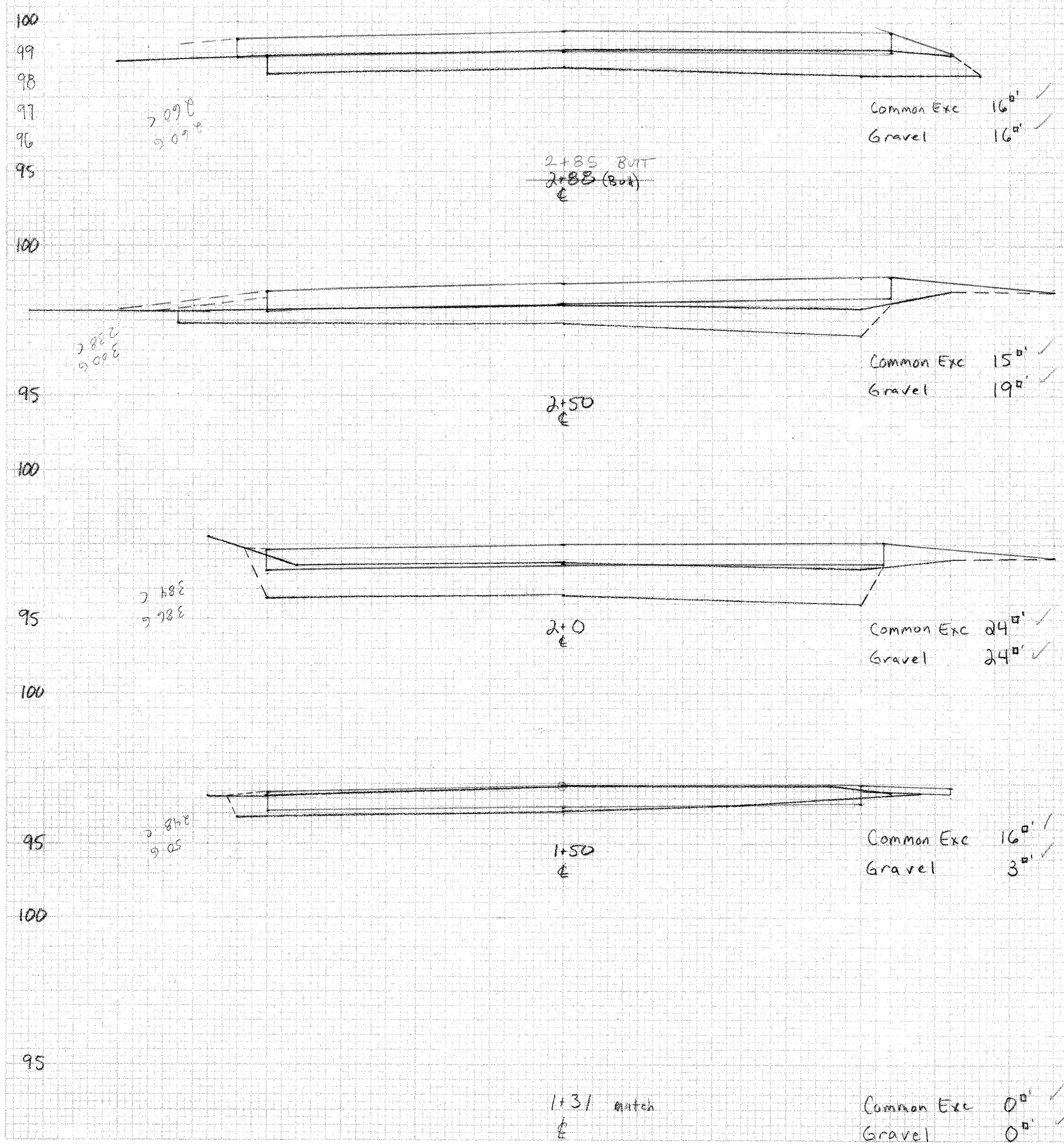


$\frac{0.83+4.33}{2} \times 12.00 \times 32$	990.7
$4.33 \times 3.00 \times 32$	415.7
$4.33 \times 3.00 \times 32$	415.7
$\frac{4.33+0.60}{2} \times 12.53 \times 32$	988.4
total =	2,810.5 Ft ³
	for 2-23-05
	$2,810.5 \div 27 = 104.1 \text{ cr}$
	BK#1 P.20
	4-18-05

301.15-Subbase of Gravel (4+14 to 4+49) MIF for



$0.83 \times 35 \times 28 = 813.4 \div 27 = 30.1 \text{ cr}$ for 2-23-05
 BK#1 P.20 4-18-05



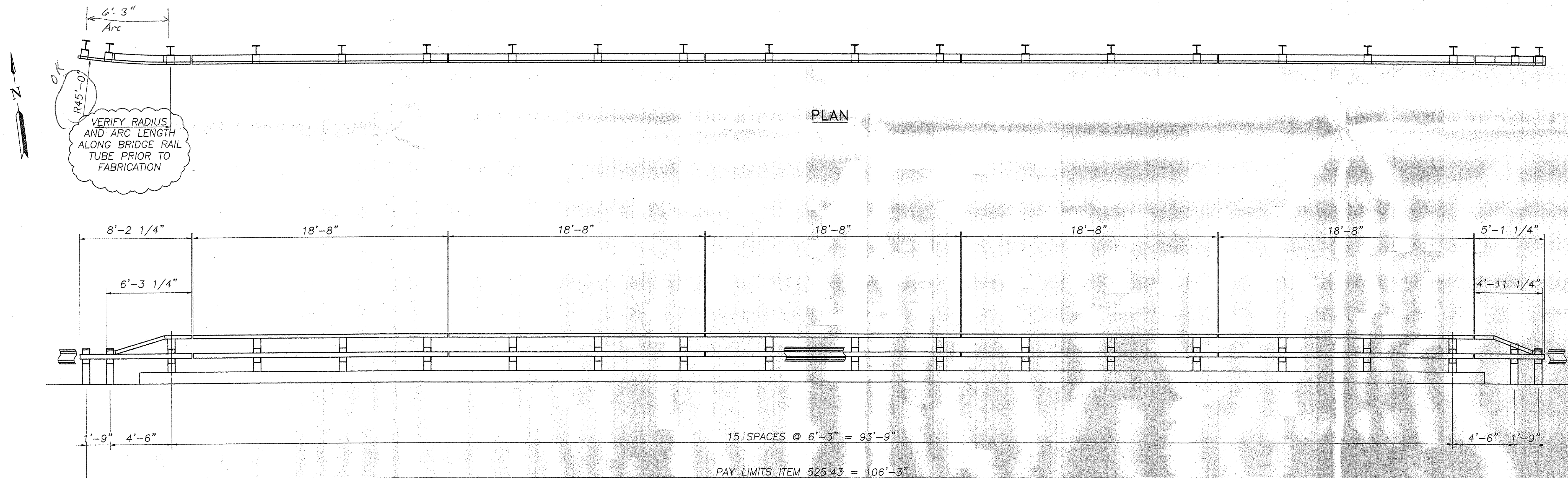
ORIGINAL SURVEY PLANS AND FIELD NOTES

ORIGINAL SURVEY PLANS AND FIELD NOTES

The Bill of Materials was not checked by the reviewer.

BILL OF MATERIAL (NORTH SIDE)				
Qty.	Description	Size/Shape	Length	Material
16	FASCIA MTD. POST	W8 x 24	4'-1"	A572 GR 50
3	DRIVEN POST	W8 x 24	6'-0"	A572 GR 50
1	DRIVEN POST	W8 x 24	6'-4"	A572 GR 50
8	10 GA.HDSB RAIL 12'-6" / 6'-3"	W-BEAM	12'-6"	A572 GR 50
1	10 GA.HDSB RAIL 12'-6" / 6'-3" CURVED 45° RADIUS	W-BEAM	12'-6"	A572 GR 50
5	HAND RAIL TUBE	TS 6 x 3 x 1/4"	18'-8"	A500 GR B
1	HAND RAIL DROP END	TS 6 x 3 x 1/4"	4'-11.25"	A500 GR B
1	HAND RAIL DROP END (PART. 45° CURVE)	TS 6 x 3 x 1/4"	6'-3.25"	A500 GR B
5	BRIDGE TUBING	TS 8 x 4 x 3/16"	18'-8"	A500 GR B
1	BRIDGE TUBING (PART. 45° CURVE)	TS 8 x 4 x 3/16"	8'-2.25"	A500 GR B
1	BRIDGE TUBING	TS 8 x 4 x 3/16"	5'-1.250"	A500 GR B
12	SPLICE PLATE	.750" x 5"	2'-7"	A572 GR 50
16	SHELF BRACKET	L5 x 3 1/2 x 3/8"	6.500"	A36
40	TUBE BLOCK TS 8x4x3/16"	TS 8 x 4 x 3/16"	6"	A500 GR B
20	SPECIAL PLATE WASHER	.250" x 1.750"	3"	A572 GR 50
6	SPLICE CHANNEL	C7 x 12.25	2'-7"	A572 GR 50
24	HEX BOLT W/HEAVY HEX NUT & FLAT WASHER	3/4"Ø	4"	A307
20	HEX BOLT W/NUT & STD. WASHER	5/8"Ø	10"	A307
16	HEX BOLT W/NUT & (2) STD. WASHERS	5/8"Ø	4.500"	A307
41	HEX BOLT W/NUT & (2) STD. WASHER	5/8"Ø	2"	A325
32	HEX BOLT W/NUT & STD. WASHER	5/8"Ø	2"	A563
24	HEX BOLT W/STD. WASHER	5/8"Ø	2"	A325
72	RD HEAD SPLICE BOLT W/NUT	5/8"Ø	1.250"	A307
20	HEX BOLT W/NUT & (2) STD. WASHERS	5/8"Ø	13"	A325
*16	U-BOLT ANCH. W/(4)NUTS&(2)STD. WASHERS	1"Ø	--	A449
*64	PLATE WASHER	.250" x 2"	5"	A36

* - PROVIDED BY OTHERS - NOT SUPPLIED BY HIGHWAY SAFETY CORP.
 TOTAL ITEM 525.43 (BOTH SIDES OF BRIDGE) = 212.5'



ELEVATION - NORTH BRIDGE RAIL
 FACING NORTH FROM ϕ OF ROADWAY

ABUTMENT NO. 1
 FIXED END

ABUTMENT NO. 2
 EXPANSION END



ACCEPTED AS CORRECTED

REJECTED, REVISE AND RESUBMIT

REJECTED, UNACCEPTABLE

Checking is only for conformance with the design concept of the Project and compliance with the information given in the Contract Documents. The Engineer assumes no liability for errors or omissions that may be contained herein. The Contractor, by approving and submitting these documents, verifies their accuracy as required on the Contractor's Shop Drawing Stamp.

Date 6/16/04 By [Signature]

REVISIONS		
No.	Remarks	Date
0	Initial submittal	5/22/04

HIGHWAY SAFETY CORP.
 GLASTONBURY, CT

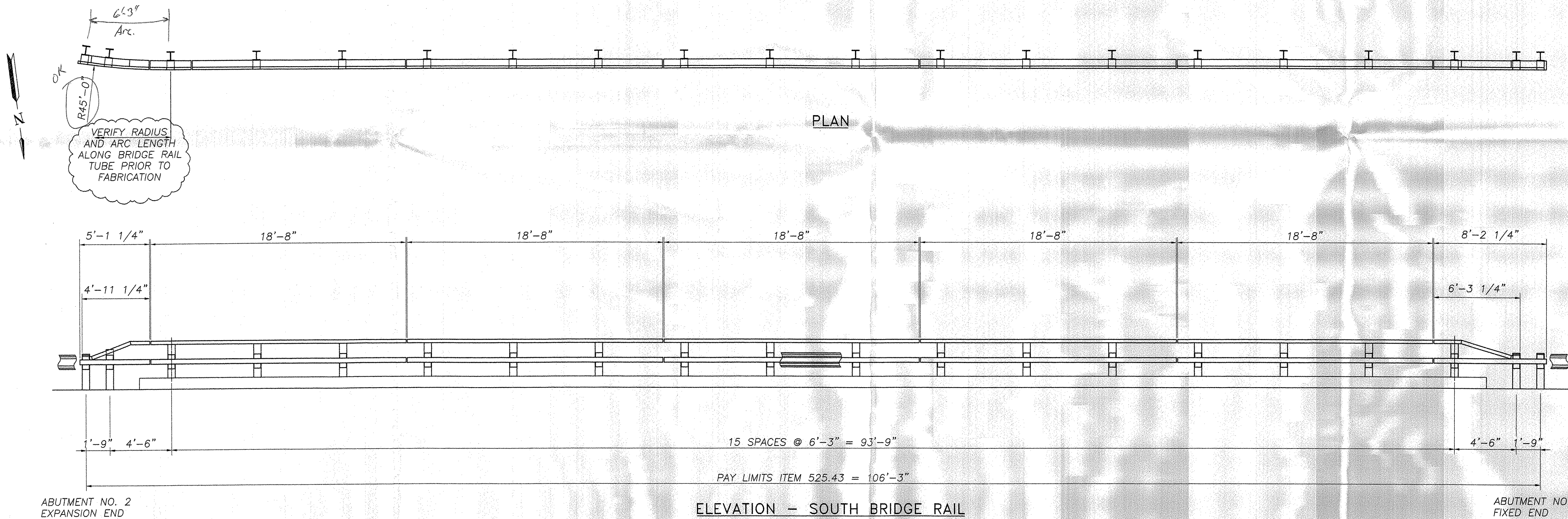
ITEM 525.43 STEEL BRIDGE RAIL - HDSB W/HANDRAIL
 TOWN OF BRATTLEBORO, WINDHAM COUNTY
 TH 378 (WILLIAMS ST.) OVER WHESTONE BROOK
 BRIDGE No. 34
 PROJECT No. BHF 2000(22)

DRAWN: MHM
 CHECKED: [Signature]
 DATE: 5/21/04
 SCALE: NONE
 HSC REFERENCE NO.: 1448
 SIZE: D REVISION: 0
 SHEET NO.: 1 of 3

GENERAL CONTRACTOR:
 SUB CONTRACTOR: F.R. LAFAYETTE, INC.

BILL OF MATERIAL (NORTH SIDE)				
Qty.	Description	Size/Shape	Length	Material
16	FASCIA MTD. POST	WB x 24	4'-1"	A572 GR 50
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1	DRIVEN POST	WB x 24	6'-4"	A572 GR 50
8	10 GA. HDSB RAIL 12'-6" / 6'-3"	W-BEAM	12'-6"	ASHTO M180 B2
1	10 GA. HDSB RAIL 12'-6" / 6'-3" CURVED 45° RADIUS	W-BEAM	12'-6"	ASHTO M180 B2
5	HAND RAIL TUBE	TS 6 x 3 x 1/4"	18'-8"	A500 GR B
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5	BRIDGE TUBING	TS 8 x 4 x 3/16"	18'-8"	A500 GR B
1	BRIDGE TUBING	TS 8 x 4 x 3/16"	8'-2.25"	A500 GR B
1	BRIDGE TUBING (PART. 45° CURVE)	TS 8 x 4 x 3/16"	5'-1.250"	A500 GR B
12	SPLICE PLATE	.750" x 5"	2'-7"	A572 GR 50
16	SHELF BRACKET	L5 x 3 1/2 x 3/8"	6.500"	A36
40	TUBE BLOCK TS 8x4x3/16"	TS 8 x 4 x 3/16"	6"	A500 GR B
20	SPECIAL PLATE WASHER	.250" x 1.750"	3"	A572 GR 50
6	SPLICE CHANNEL	C7 x 12.25	2'-7"	A572 GR 50
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20	HEX BOLT W/NUT & STD. WASHER	5/8"	10"	A307
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41	HEX BOLT W/NUT & (2) STD. WASHER	5/8"	2"	A325
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72	RD HEAD SPLICE BOLT W/NUT	5/8"	1.250"	A307
20	HEX BOLT W/NUT & (2) STD. WASHERS	5/8"	13"	A325
* 16	U-BOLT ANCH. W/(4)NUTS&(2)STD. WASHERS	1"	- -	A449
* 64	PLATE WASHER	.250" x 2"	5"	A36

* - PROVIDED BY OTHERS - NOT SUPPLIED BY HIGHWAY SAFETY CORP.



ELEVATION - SOUTH BRIDGE RAIL
FACING SOUTH FROM ϕ OF ROADWAY

ACCEPTED	ACCEPTED AS CORRECTED
REJECTED, REVISE AND RESUBMIT	REJECTED, UNACCEPTABLE

Checking is only for conformance with the design concept of the Project and compliance with the information given in the Contract Documents. The Engineer assumes no liability for errors or omissions that may be contained herein. The Contractor, by approving and submitting these documents, verifies their accuracy as stipulated on the Contractor's Shop Drawing Stamp.

Date 6/16/04 By JBA

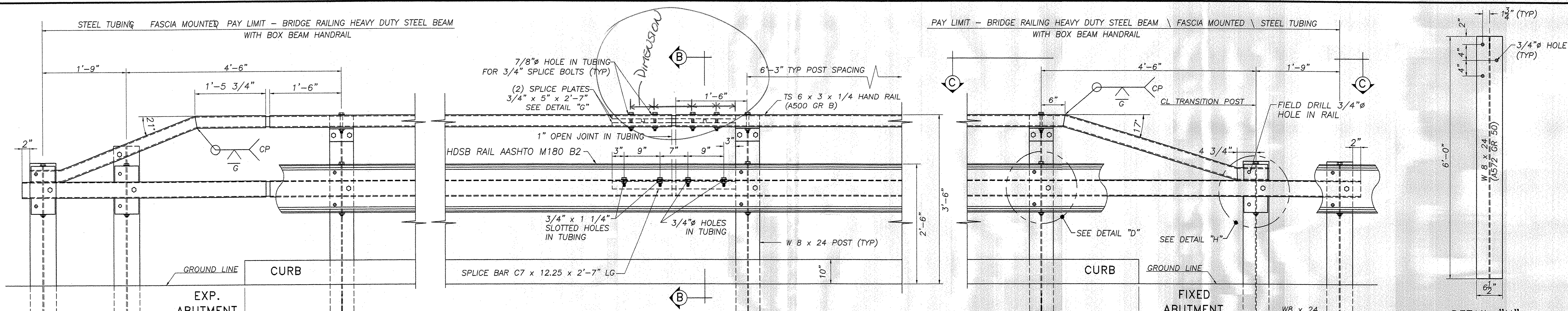
HIGHWAY SAFETY CORP.
GLASTONBURY, CT

ITEM 525.43 STEEL BRIDGE RAIL - HDSB W/HANDRAIL
TOWN OF BRATTLEBORO, WINDHAM COUNTY
TH 378 (WILLIAMS ST.) OVER WHESTONE BROOK
BRIDGE No. 34
PROJECT No. BHF 2000(22)

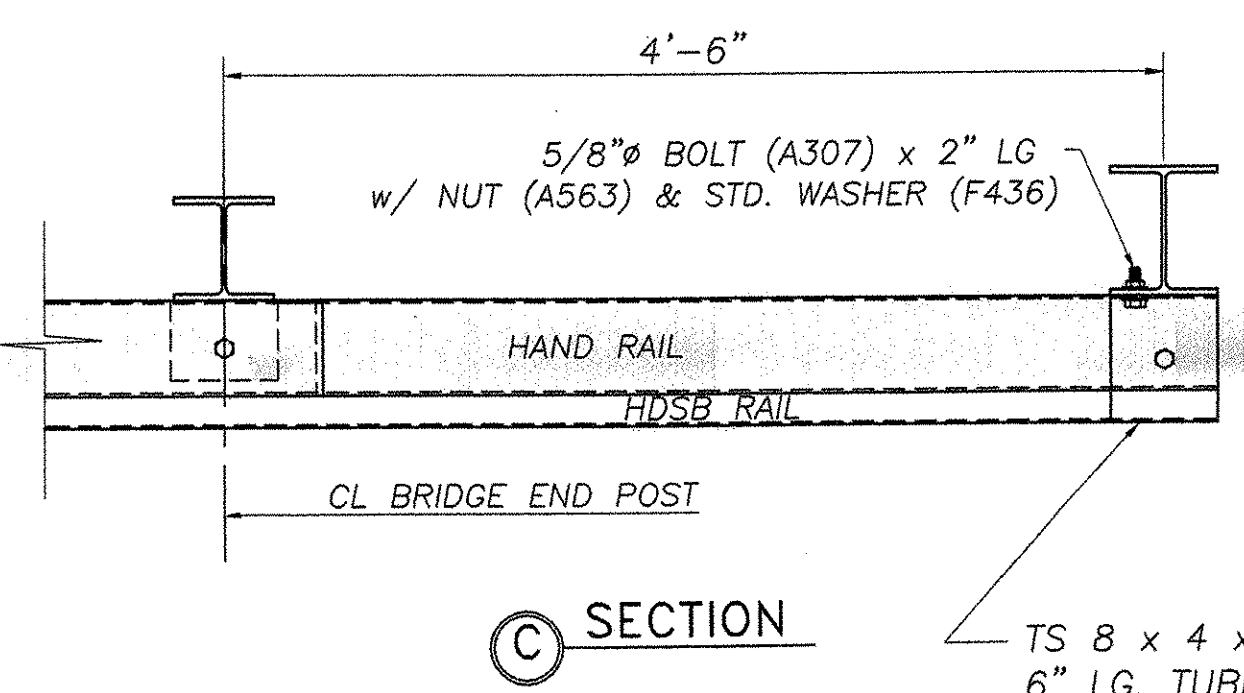
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CHECKED: [Signature]
DATE: 5/21/04
SCALE: NONE
HSC REFERENCE NO.: 1448
GENERAL CONTRACTOR: [Blank]
SUB CONTRACTOR: F.R. LAFAYETTE, INC.
SIZE: D REVISION: 0
SHEET NO.: 2 of 3

REVISIONS		
No.	Remarks	Date
0	Initial submittal	5/22/04

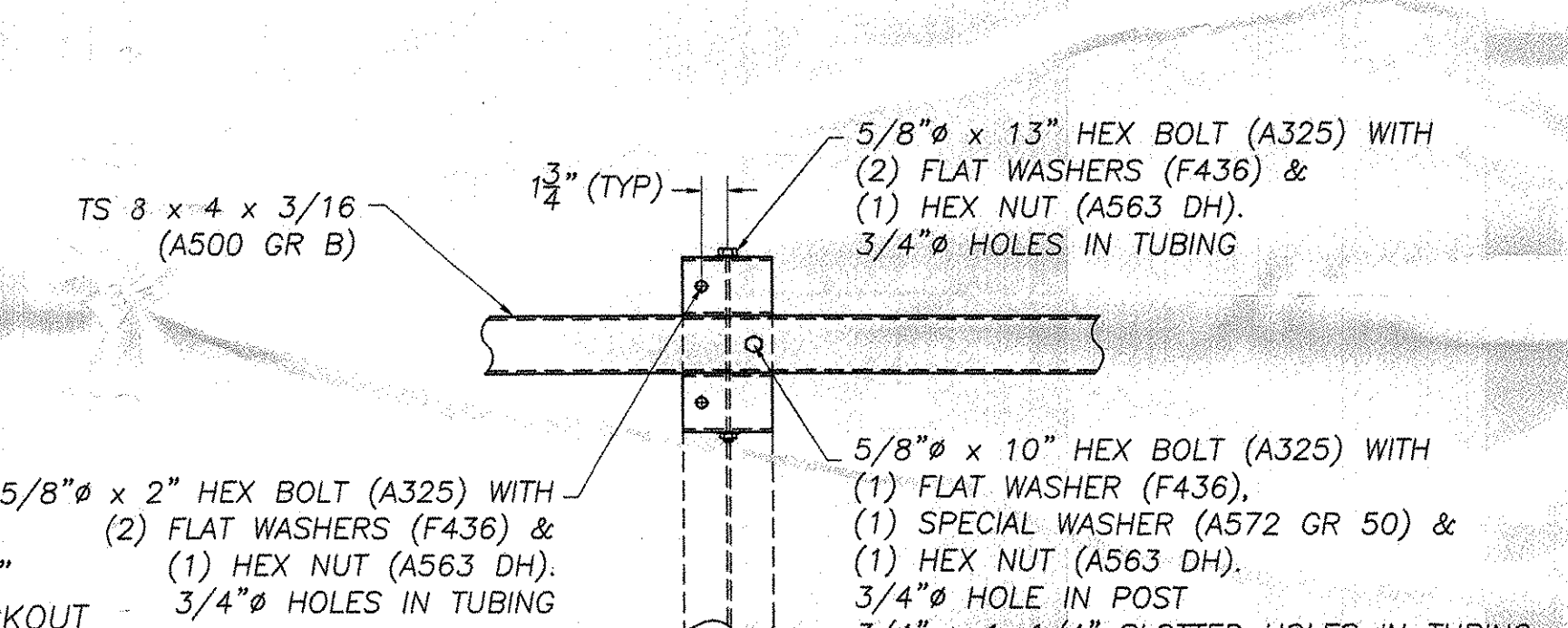




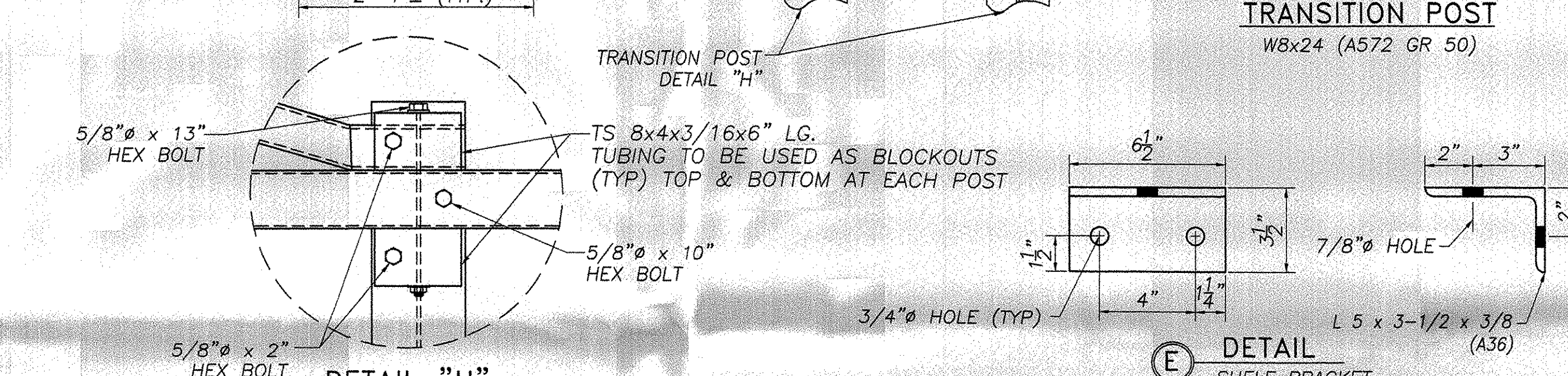
RAILING ELEVATION VIEW
(SHOWN LOOKING (N) FROM CL OF ROADWAY)



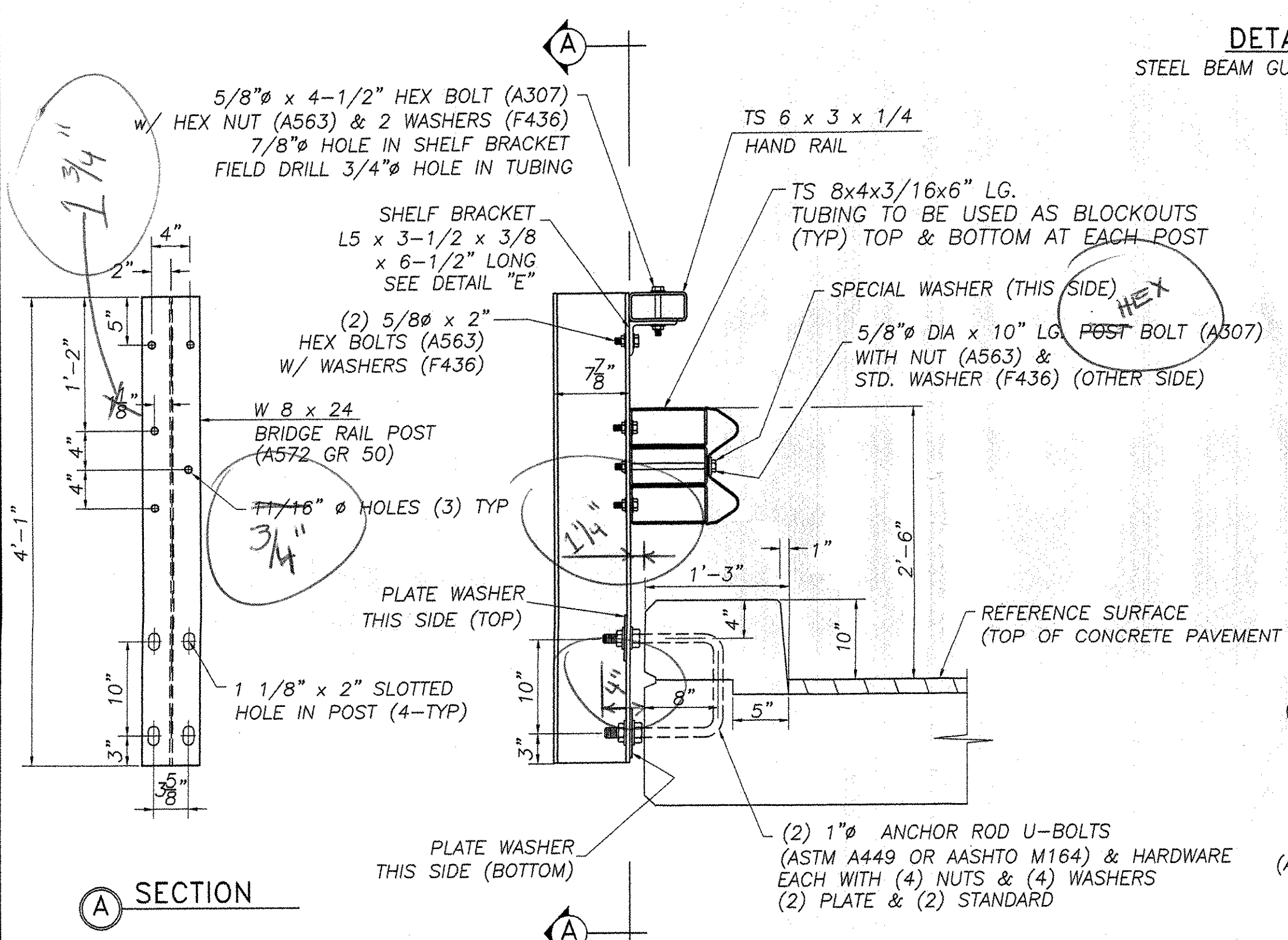
SECTION C



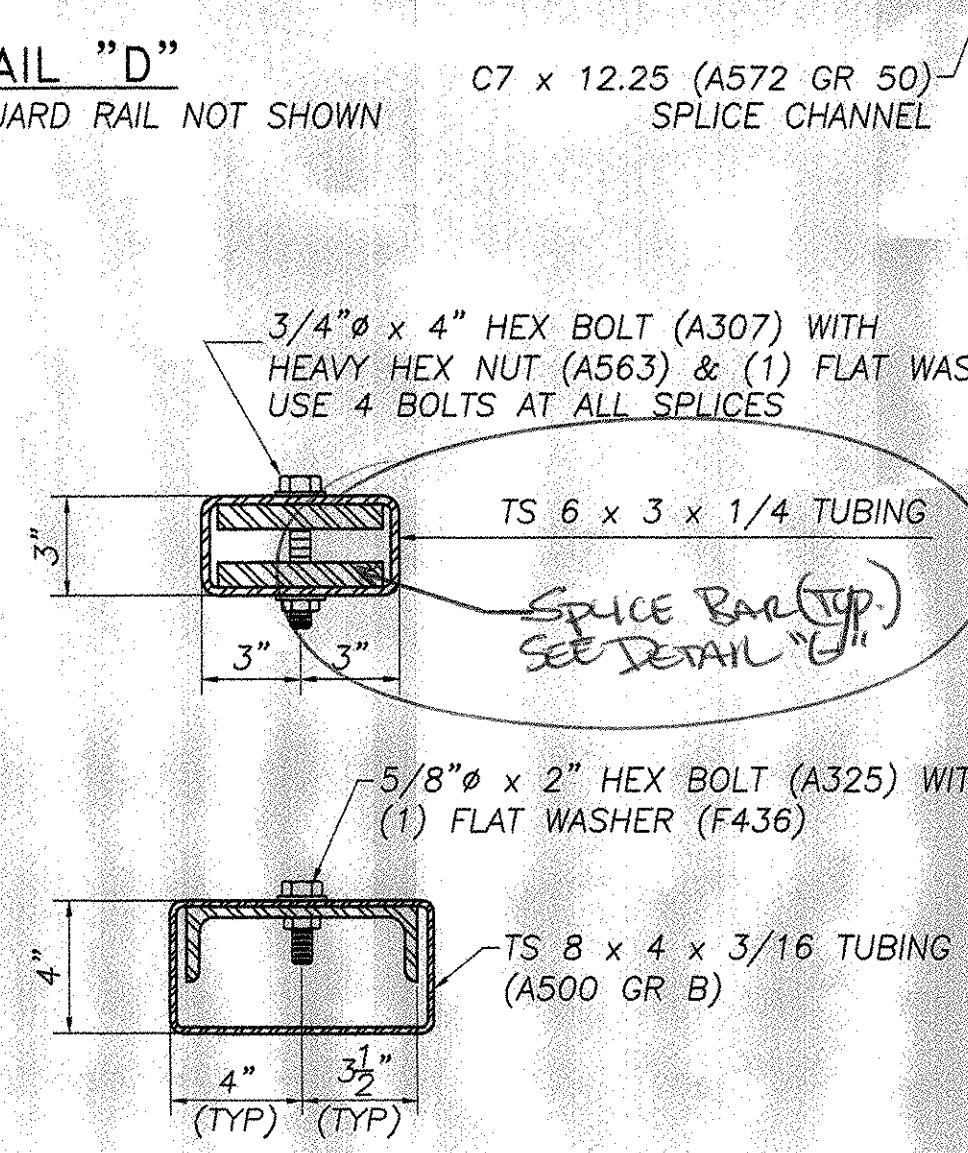
DETAIL "D"
STEEL BEAM GUARD RAIL NOT SHOWN



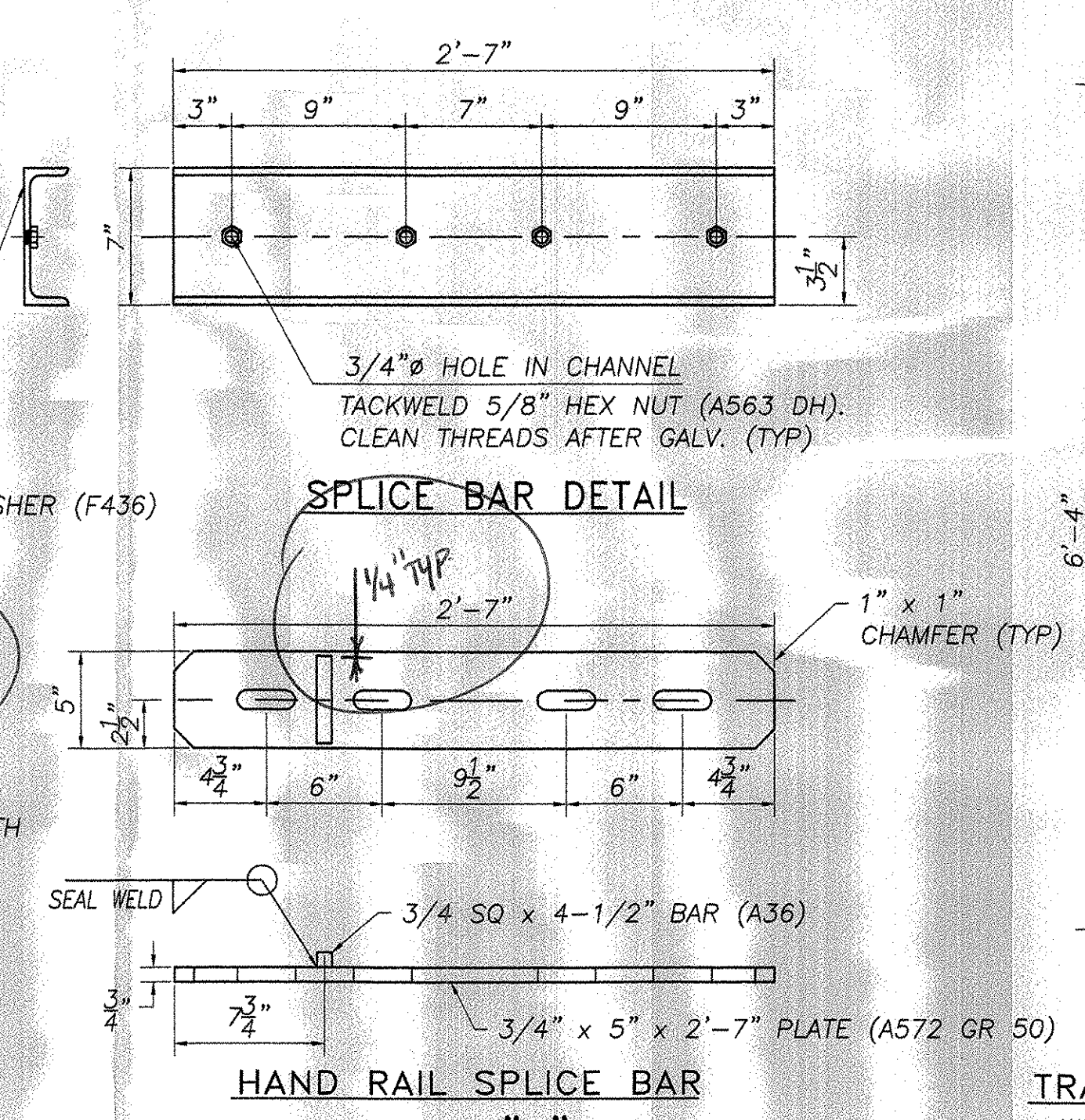
DETAIL "H"
TRANSITION POST
W8x24 (A572 GR 50)



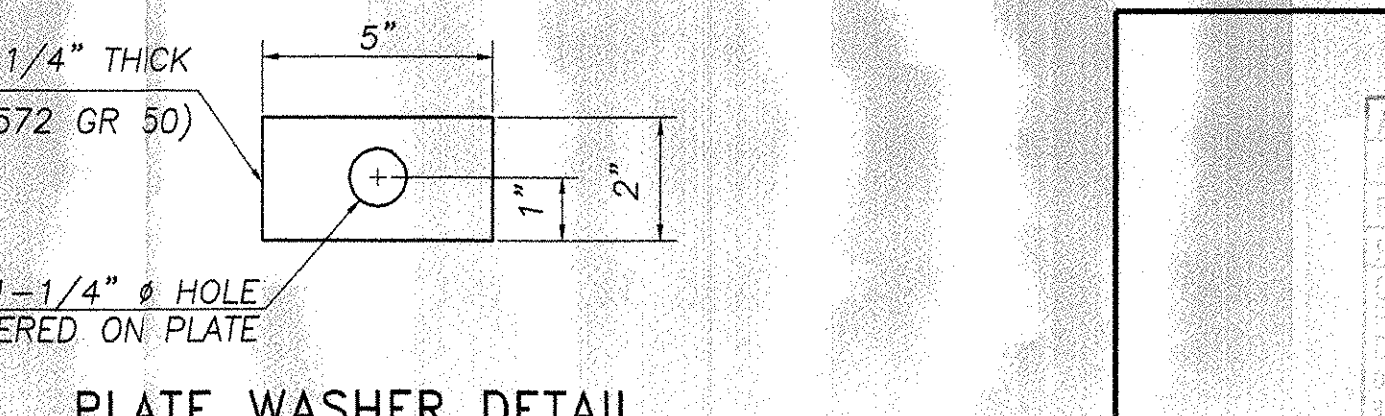
SECTION A



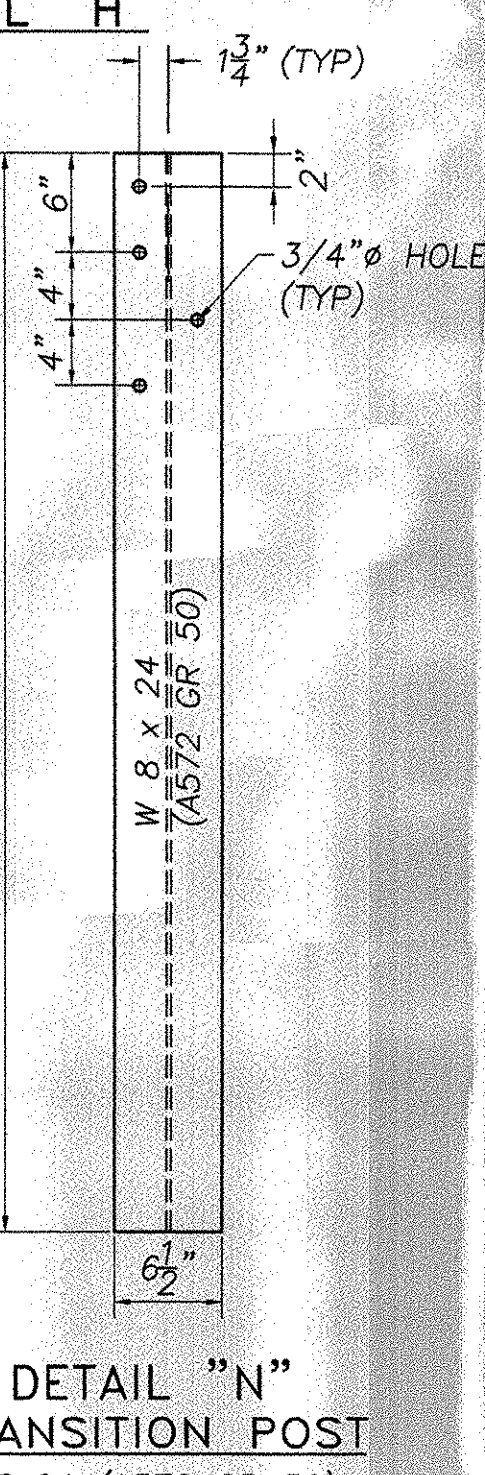
PARTIAL SECTION B
SHOWING HAND RAIL TUBE, BRIDGE RAIL TUBE & SPLICE BARS



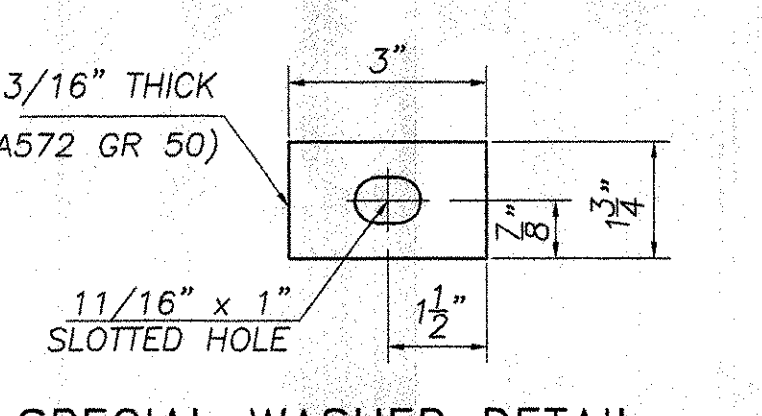
SPLICE BAR DETAIL



HAND RAIL SPLICE BAR DETAIL "G"



DETAIL "N"
TRANSITION POST
W8x24 (A572 GR 50)



SPECIAL WASHER DETAIL

PLATE WASHER DETAIL

REVISIONS		
No.	Remarks	Date
0	Initial submittal	5/21/04

- GENERAL ERECTION NOTES**
1. Heavy duty steel beam guard rail shall conform to VT. specification 732. AASHTO M180 B2
 2. Structural steel tubing shall conform to VT. specification 732. ASTM A500 gr B
 3. Anchor bolts, nuts and washers shall be galvanized in accordance with AASHTO M 232 and shall conform to VT. specification 714 unless otherwise noted.
 4. Bridge rail posts, special washers, splice bars and plate washers shall conform to AASHTO M 223 / M 223M and shall be galvanized after fabrication in accordance with AASHTO M 111. Prior to galvanizing all corners and edges of steel plates, shapes, etc., shall be ground to a 1/16" radius.
 5. See standard drawing G-1 and G-1d for additional details concerning guard rail.
 6. See standard drawing SB-R6-B2 for approach rail details and for information relative to schedule I and schedule II. All approach rail shall be heavy duty steel beam guard rail. Also see Std. Dwg. SB-R6-B2 for handrail details (except end details) if hand rail is required.
 7. All posts shall be set normal to grade.
 8. Splices for the steel beam guard rail shall lap in the direction of traffic.
 9. See Standard drawing G-1 for details of delineators. A delineator shall be located at every fifth post. Payment shall be subsidiary to other items.
 10. A railing joint splice shall be provided at each superstructure expansion joint.
 11. All field cut or drilled areas shall be coated with zinc rich paint.
 12. For radii less than 950 feet, the steel tubing shall be shop bent to fit the applicable curve.
 13. The drop-weight tear test in section 732 shall not apply to the structural tubing on this standard.
 14. All bolts and related hardware shall conform to AASHTO M164 type 1 bolts, hot dipped or mechanically galvanized per specification.

ACCEPTED

REJECTED AS CORRECTED

REJECTED, REVISE AND RESUBMIT

REJECTED, UNACCEPTABLE

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Date: 6/16/04

By: [Signature]

HIGHWAY SAFETY CORP.
GLASTONBURY, CT

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BRIDGE No. 34
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DRAWN: MHM
CHECKED: [Signature]
DATE: 5/21/04
SCALE: NONE
HSC REFERENCE NO.: 1448
SIZE: D REVISION: 0
SHEET NO.: 3 of 3

GENERAL CONTRACTOR: [Blank]
SUB CONTRACTOR: F.R. LAFAYETTE, INC.