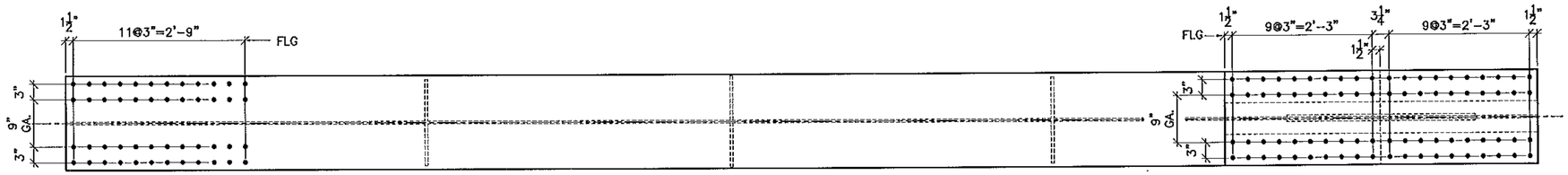
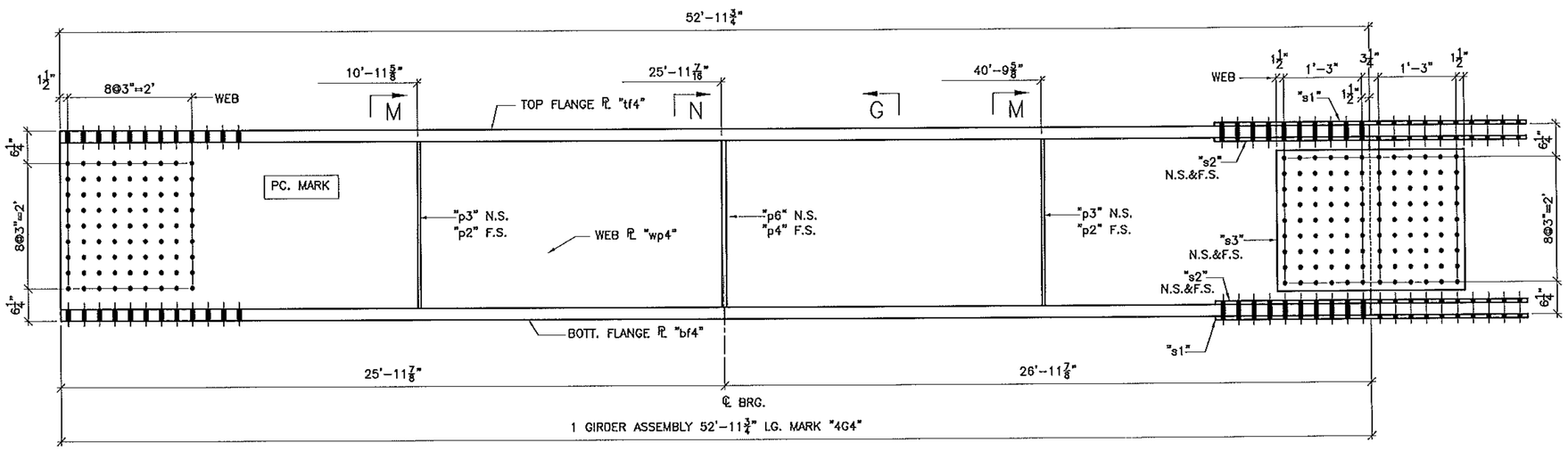


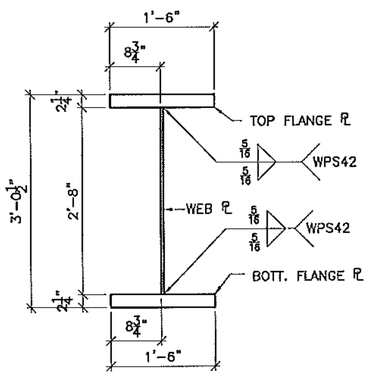
TOP VIEW (BOTTOM VIEW SIM.)



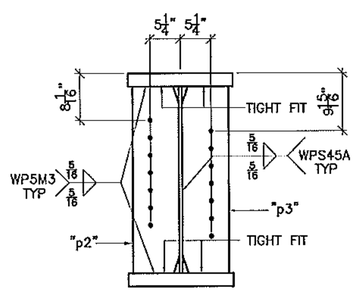
BILL OF MATERIAL

SHIP	SHIP MARK	NO. PCS.	PIECE MARK	DESCRIPTION	LENGTH	REMARKS	WT.
1	4G4			BRIDGE GIRDER			
		1	wp4	PL ½X32	52'-11¾		2885
		1	tf4	PL 2¼X18	52'-11¾		7305
		1	bf4	PL 2¼X18	52'-11¾		7305
		1	p4	SEE SHT. 26			
		2	p2	SEE SHT. 26			
		1	p6	SEE SHT. 26			
		2	p3	SEE SHT. 26			
		2	S1	SEE SHT. 26			
		4	S2	SEE SHT. 26			
		2	S3	SEE SHT. 26			

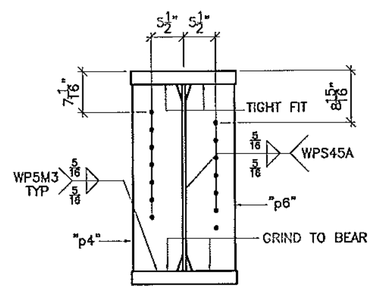
GIRDER WT: 18,488



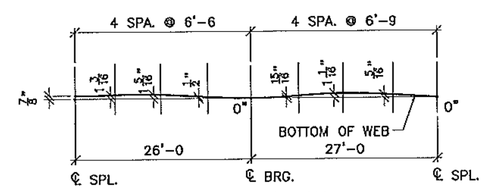
SECTION G
(GIRDER ASS'Y)



SECTION M



SECTION N



CAMBER DIAGRAM

Vermont Agency of Transportation
RECEIVED
CK'D BY GFR OK'D BY
05/15/2012
RESUBMIT APPROVED X
BY C. CARLSON DATE 05/16/2012

SEE .dxf FILES FOR WEB PL CUTTING

SEE SHEET 26 FOR PIECE DETAILS

SEE SHEET B1 FOR NOTES

FINISH				
MATERIAL AASHTO M270 (ASTM A709) GRADE 50				
HOLES 15/16"ø U.O.N.				
ELECTRODES				
WELDS PER WPS				
SURFACE PREP	1	5/15/12	PER APPROVAL	JAC
	NO	DATE	DESCRIPTION	BY
			REVISIONS	

ARC ENTERPRISES, INC.

ADVANCED RESOURCES & CONST. ENTERPRISES, INCORPORATED
P.O. BOX 120 KINGFIELD, ME. 04947
PHONE: (207) 265-2648 – FAX: (207) 265-4054

DRAFTER JAC	STRINGER DETAILS	CONTRACT NO.	
DATE 4/11/12	VERMONT AGENCY OF TRANSPORTATION, NEWPORT CITY, CO. OF ORLEANS RAILROAD SQUARE, 1911 (CLASS 2) MAJOR COLLECTOR, BRIDGE NO. 9	BRO 1449 (25)	
CHECKED JS	G.C. REED & REED	DWG. NO.	
JOB # 12-100		19	

J.A.C. DRAFTING/5/15/12/7/19

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