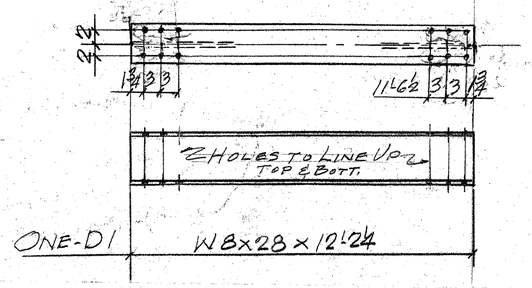
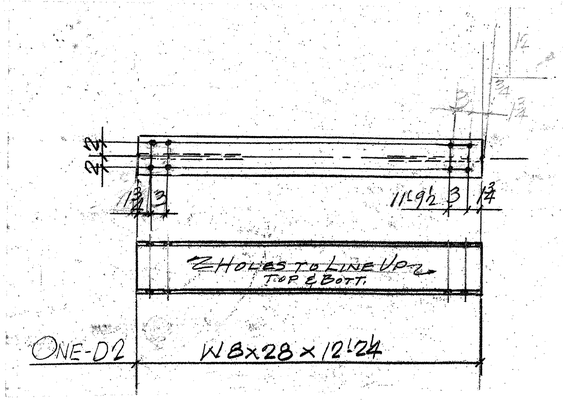
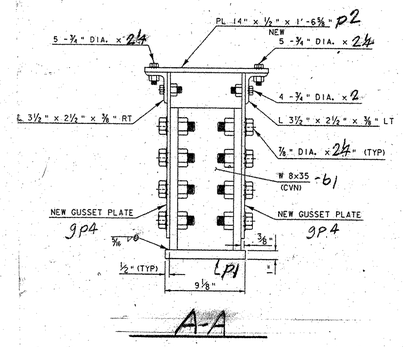
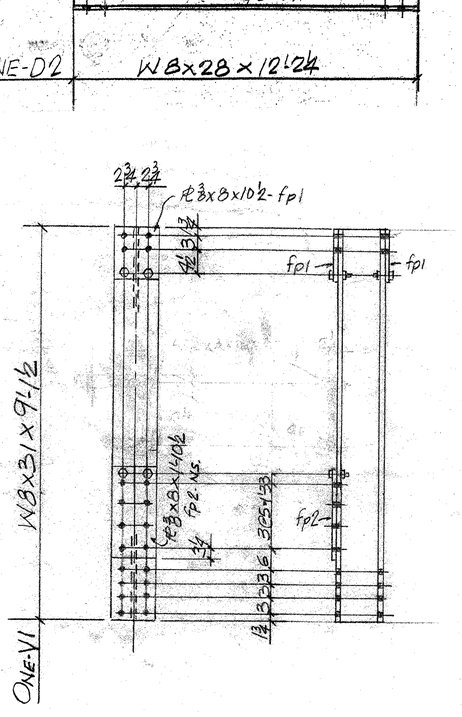
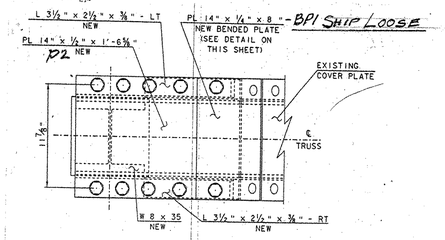


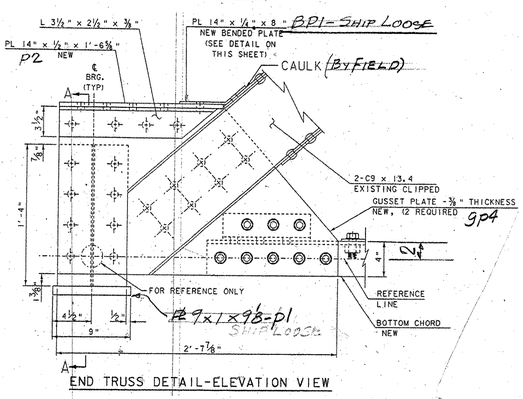






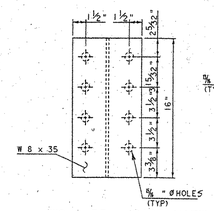


END TRUSS DETAIL-PLAN VIEW



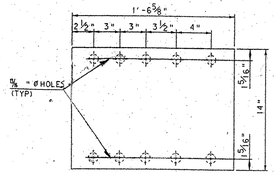
END TRUSS DETAIL-ELEVATION VIEW

ASSEMBLY-ET-4 REQ'D.



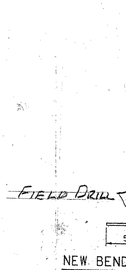
W8 x 35 - SIDE VIEW

b1-4-REQ'D.



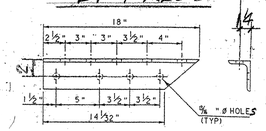
COVER PLATE - HOLE PATTERN

P2-4-REQ'D.



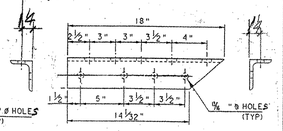
NEW BENDED PLATE

BP1-4-REQ'D.



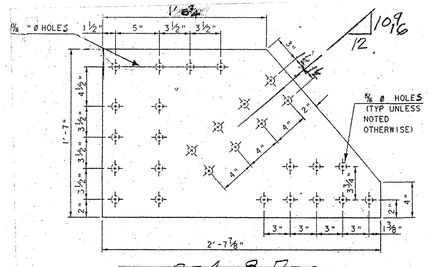
L 3½" x 2½" x ⅜" RT

4-REQ'D.



L 3½" x 2½" x ⅜" LT

4-REQ'D.



gp4-8-REQ'D.

ABM INFO PAGE	LINE	NO.	DESCRIPTION	FT	IN	ASSEM. MARK	SHIPPING MARK	REMARKS	WEIGHT
			SHOP BILL					JOB NO. 314	DRG. NO. S2
		1	W8x28 (CVN)	12	2¼		D1	506.50	
		1	Do (CVN)	12	2¼		D2	506.50	
		1	W8x31 (CVN)	9	1½		V1	506.50	
		2	PL 3/8x8		10½	fp1		506.60	
		1	Do	1	10½	fp2		Do	
		6	⅞" BOLTS - A325 GALV		2¼	SHOP		W/N & WASH	
		4	PL 8x14	1	2		BP1	506.60	
		4	ASSEMBLY	2	8½		ET		—
		8	PL 3/8x19	2	7⅜	gp4		506.60	
		4	W8x35 (CVN)	1	4	b1		506.50	
		4	PL 9x1"		9⅛	p1		506.60	
		4	PL 14x½	1	6⅜	p2		↓	
		4	L 3½x2½x⅜	1	6	RT			
		4	Do	1	6	LT			
		32	¾" BOLTS - A325 GALV		2	SHOP		W/N & WASH	
		32	Do		2¼			↓	
		64	¾" BOLTS - A325 GALV		2¼	SHOP			
	FIELD BOLTS								
			FOR D1 & D2 - TO EXIST GUSSETS.						
		20	¾" BOLTS A325 GALV.		2¼		FIELD	W/N & WASH	
			FOR V1 TO TOP CHORD.						
		8	⅞" BOLTS A325 GALV.		2½		FIELD	W/N & WASH	
			FOR EXIST. & NEW CHORDS TO TRUSS END						
		64	⅞" BOLTS A325 GALV		2¼		FIELD	W/N & WASH	
			FOR BENT PL TO TRUSS END & TOP CHORD.						
		16	¾" BOLTS A325 GALV.		2½		FIELD	W/N & WASH.	
			PAY ITEMS - AS NOTED						

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	OUT FOR APPROVAL	3-27-07									
	OUT FOR APPROVAL	4-24-07		5-31-07							
	ISSUED TO SHOP										
	FIELD & OFFICE										

PROJECT NO. STP 1447 (28) STATE PROJECT NO.

MATERIAL: AASHTO M270-36 or BD ELECTRODES: — HOLES: 13/16" U.N. SHOP BOLTS: ¾" U.N. A325-GALV

SURFACE PREP. & PAINT: BLAST CLEAN - SP10

SHERWIN WILLIAMS - 2 COAT SYSTEM
PRIMER - CORO THENE I - GALVAPAC
SECOND COAT - FASTCLAD URETHANE

DESCRIPTION: MISC. TRUSS ITEMS.

JOB: IMPROVEMENTS CREAMERY BRIDGE BRADFORD, VT.

CUSTOMER: AUSTIN CONSTR.

	DRAWN BY	DATE
	JPF	3-07
	CHKD BY	
	E.J.	
	APPROV BY	
	Q.A.	

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179

JOB NO. 314 DRG. NO. S2 REV. 1

RECEIVED
CK'D BY ____ OK'D BY RSK
JUN 04 2007
RESUBMIT ____ APPROVED ✓
BY CPW DATE 6/6/07

SS 7