



The D.S. Brown Company
300 E. Cherry Street
North Baltimore Ohio 45872
419.257.3561
Fax: 419.257.2200
e-mail: dsb@dsbrown.com
www.dsbrown.com

Bonding Procedure

The bonding process for laminating PTFE to the fabric pad is as follows

The fabric pad surface to be bonded is prepared for lamination. A two-part structural grade epoxy is then applied per the manufacturer's instructions. The PTFE is cut slightly oversize to account for the possible drift. The PTFE is then applied to the fabric pad and put into a vacuum press at the appropriate pressure for the necessary time period.

Once the fabric pad PTFE is removed from the press, the PTFE is trimmed to plan size and the pads are submitted for quality control review.

RECEIVED
VIRANS

OK'D BY JWC

MAY 04 2009

APPROVED

BY RRW DATE 5/18/09

Leves Engineering Company
4221 Noveau Drive
Chaska Minnesota 55318
952.368.3000
Fax: 952.448.7000

International Division
57 Pioneer Road
Singapore 628508
65.862.9288
Fax: +65 862 6255
e-mail: dsbrown@mboc2.singnet.com.sg