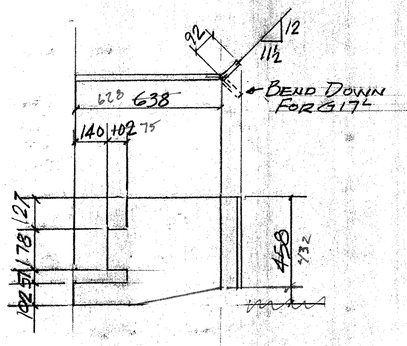
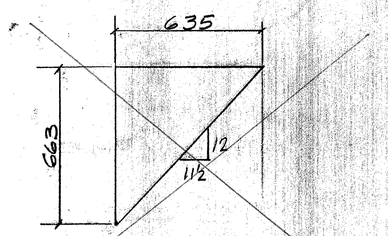
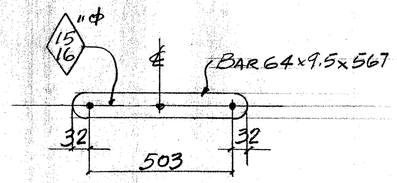


G17R - 2 - REQ'D - AS SHOWN
G17L - 2 - REQ'D - OPPHAND (BEND DOWN)

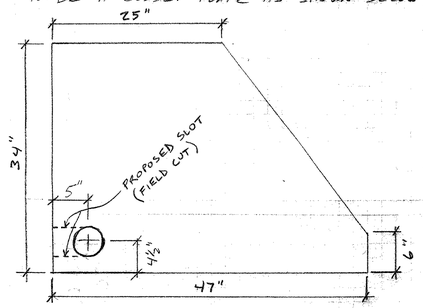


P1 - 4 - REQ'D.



Y1 - 22 - REQ'D.

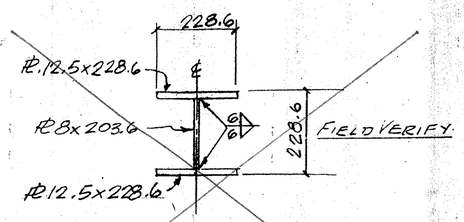
THIS PL WAS LABELED TRIANGLE IN PARTS LIST DATED 4-9-04. THIS WAS LATER DISCOVERED TO BE A GUSSET PLATE AS SHOWN BELOW



QTY = 2

G26 - 2 - REQ'D

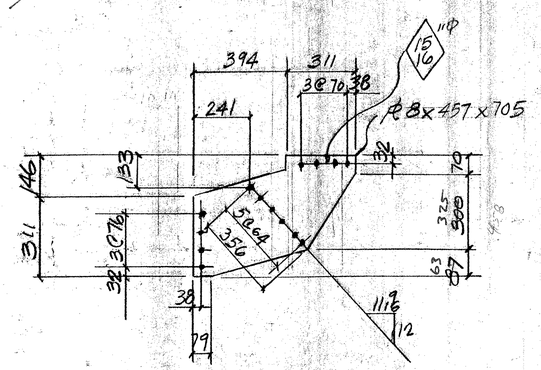
- SLOT FOR INSTALLATION AROUND PIN. TO BE DETERMINED IN FIELD BY CONTRACTOR



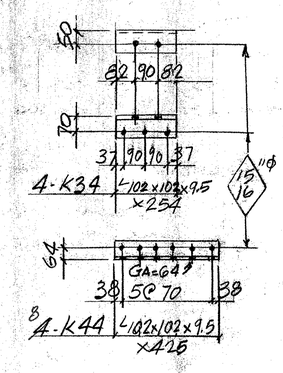
SHOP ASSEMBLY DETAIL (REF. 228.6 CB-56.6)

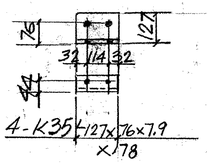
D5 - (DIAG. 25) D11 (VERT. 40)

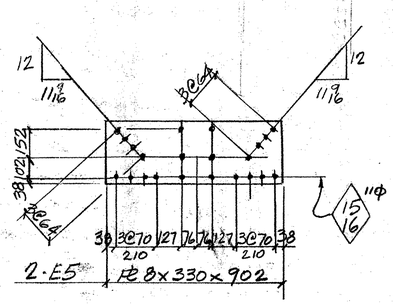
NOT NEEDED
USE MEMBERS MEANT FOR UPSTREAM SIDE

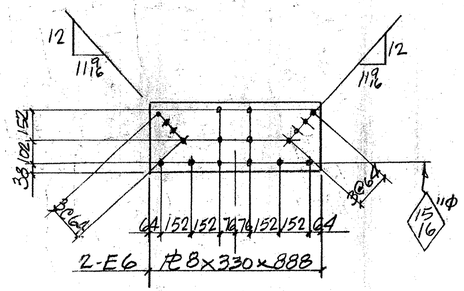


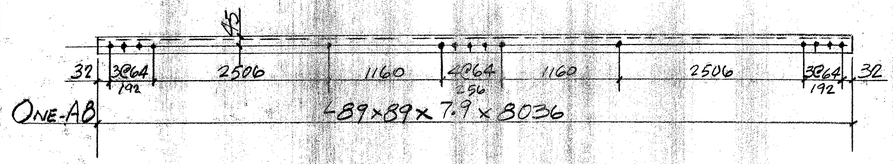
E4 - 4 - REQ'D.

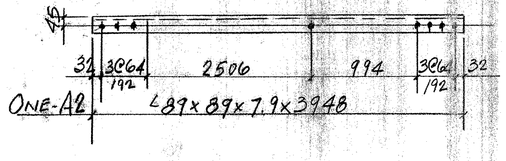












PLANS DRAWN USING
METRIC
DIMENSIONS

ABM INFO. PAGE	LINE	NO.	DESCRIPTION	mm	ASSEM. MARK	SHIPPING MARK	REMARKS	WEIGHT
			SHOP BILL				JOB NO. 208	DRG. NO. 55
		2	L152x102x9.5	11,754		UC1		
		2	L152x102x12.7	12,179		UC2		
		2	DO	12,179		UC3		
		1	L152x102x9.5	11,754		UC4		
		1	L152x102x12.7	12,179		DC2		
		1	DO	12,179		DC3		
		4	L152x102x9.5	11,754		DC4		
		1	228.6 CB 56.6	7995		D5	SEE DET	—
		1	PL 8 x 203.6	7995	WEB			
		2	PL 12.5 x 228.6	7995	FLG.			
		1	228.6 CB 56.6	7353		D11		—
		1	PL 8 x 203.6	7353				
		2	PL 12.5 x 228.6	7353				
		2	PL 9.5 x 458	730		G17R	SEE DET.	
		2	DO	730		G17L	SEE DET	
		4	L102x102x9.5	254		K34	SEE DET.	
		4	L127x76x7.9	178		K35	SEE DET.	
		4	PL 11 x 635	663		P1	TRIANGLE SEE DET.	
		22	BAR 64 x 9.5	567		Y1	LATTICE SEE DET.	
		8	L102x102x9.5	426		K44	SEE DET.	
		4	PL 8 x 457	705		E4	SEE DET.	
		1	L89x89x7.9	8036		A2	SEE DET	
		1	DO	3948		A8	SEE DET	
		2	PL 8 x 330	902		E5	SEE DET	
		2	PL 8 x 330	888		E6	SEE DET.	
			PAY ITEM 506.60					

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	OUT FOR APPROVAL	4-26-04									
	OUT FOR APPROVAL										
	ISSUED TO SHOP										
	FIELD & OFFICE										

PROJECT NO. BHO-1442(25) STATE PROJECT NO. 19 (BROOKLINE)
MATERIAL: AASHTO M270 GR 36 ELECTRODES: PER PROC HOLES: 13/16" φ U.N. SHOP BOLTS: —
SURFACE PREP. & PAINT:
PRIME COAT PER SPECIAL PROV.

DESCRIPTION: TRUSS MEMBERS (EXTRA)
JOB: BRIDGE REHAB. BROOKLINE - NEWFANE VT.
CUSTOMER: RENAUD BROTHERS

	DRAWN BY	DATE
	JPF	4-04
	CHKD BY	
	APPROV BY	
	Q.A.	

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179

JOB NO. 208 DRG. NO. 55 REV. 1

10655