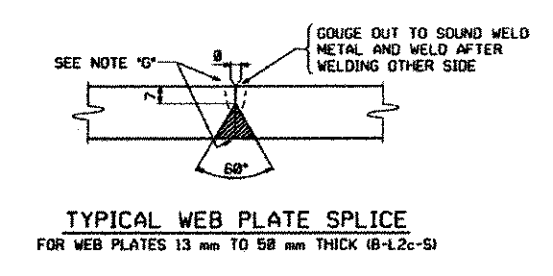


METRIC 1. ALL DIMENSIONS ARE IN MILLIMETERS UNLESS OTHERWISE NOTED.
2. ALL WEIGHTS ARE IN KILOGRAMS.

RECEIVED
 CK'D BY *MH* OK'D BY *CWC*
 MAR 17 2006
 RESUBMIT _____ APPROVED *K*
 BY *CWC* DATE *4-11-06*

NOTES:
 FOR GENERAL SHIP NOTES SEE DRAWING G01.
 ALL WEB PLATES REQUIRE CHAMFY FINISH TEST.
 THE LETTERS "T" & "C" AT WEB SPLICES INDICATE TENSION AND
 COMPRESSION EDGES AT SPLICES.
 RT INDICATES RADIOGRAPHIC TESTING FOR 1/4 OF THE WEB DEPTH
 AT TENSION EDGE PLUS 20% OF THE REMAINDER.



NOTE "C"
 ALL WELDS MAY HAVE A MAXIMUM REINFORCEMENT
 OF 3 mm. GRIND THE WELDS SMOOTH IN THE AREAS
 TO BE TESTED AND FOR THE FULL DEPTH OF
 WEB ON G1A (P-52) AND G4A (W-2).

NO.	REVISION	BY	DATE

HIGH STEEL STRUCTURES, INC.
 1000 W. 10th Street
 St. Paul, MN 55102-2000
 WWW.HSSINC.COM
 TEL: 612.771.1100
 FAX: 612.771.1101
 PROJECT NO. 06001-1
 SHEET NO. 518
 DATE: 2/13/06
 DRAWN: MCI OF WCI
 CHECKED: MCI OF WCI

06455