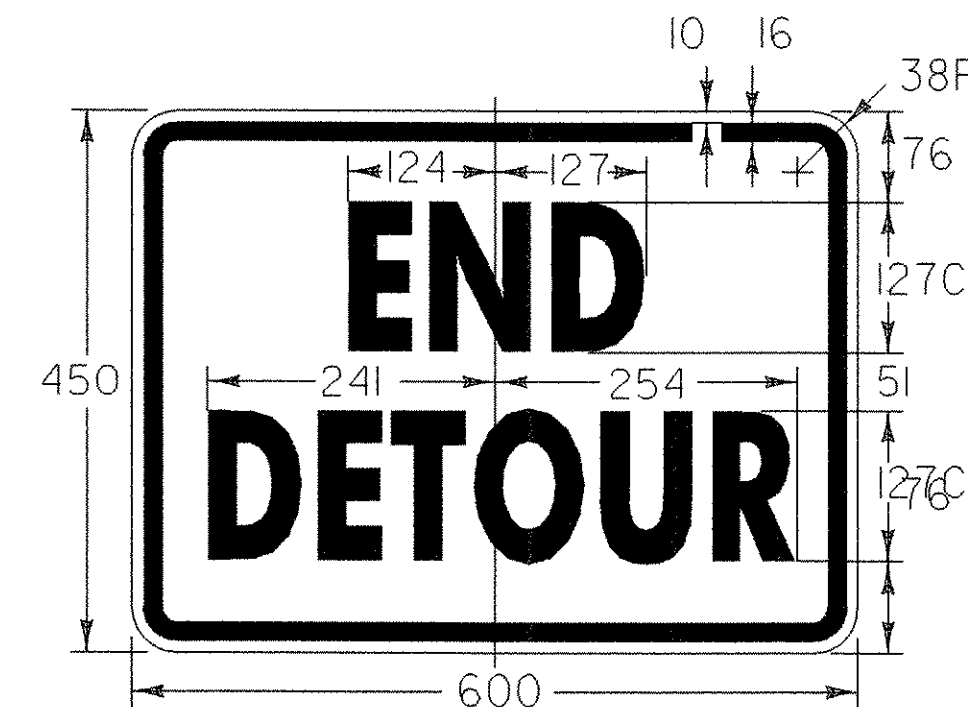
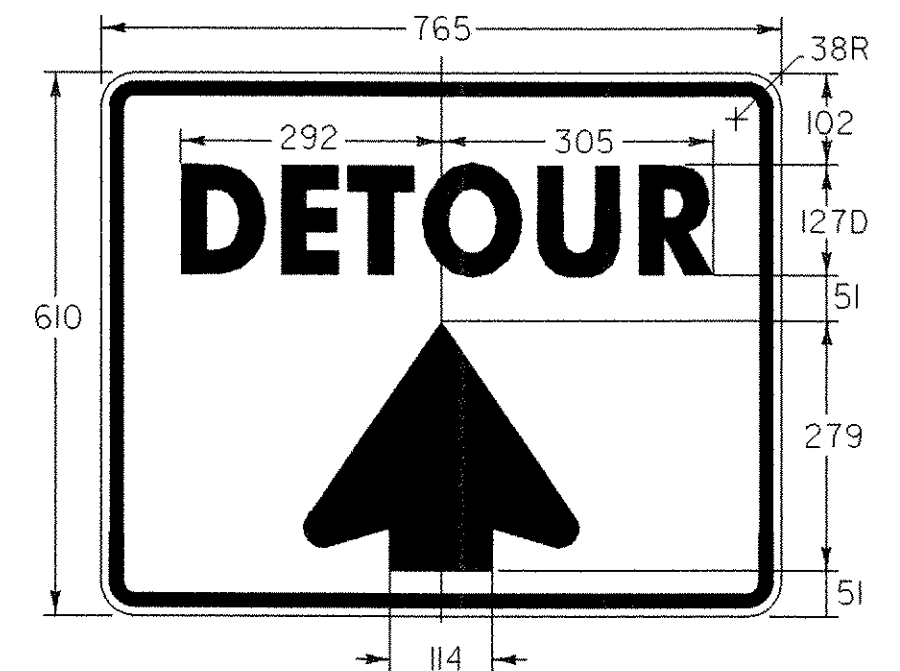


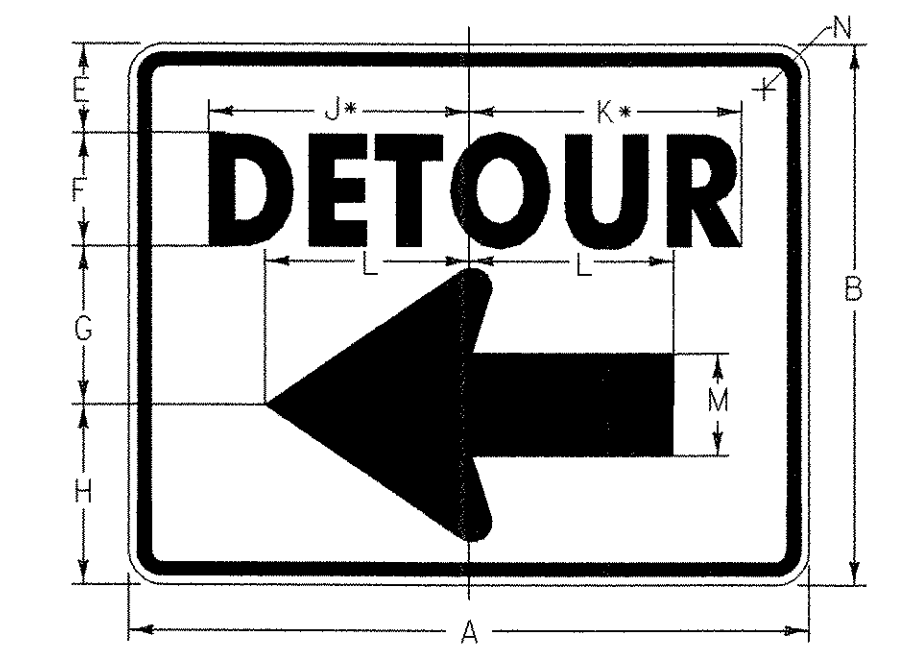
QUANTITY	SIGN LEGEND	SIGN DIMENSIONS		FLANGED CHANNEL	TOTAL AREA SIGNS	
		WIDTH (mm)	HEIGHT (mm)			
4	(M4-9L)	765	610	3	1.867	
4	(M4-9R)	765	610	3	1.867	
3	(R11-2)	1200	750		2.7	
4	(W20-1)	1200	1200	8	5.76	
2	(G20-2A)	600	450		0.54	
2	(W20-3)	1200	1200	4	2.88	
1	(M4-8a)	1525	765	2	1.167	
2	(M4-9(U))	600	450	4	0.54	
1	(M4-9(L))	1525	765	2	1.167	
2	(M4-9(L))	1525	765	4	2.33	
1	(M4-9(L))	1525	765	2	1.167	
2	(M4-9U)	765	610	2	0.933	
1	(W20-2)	1200	1200	2	1.44	
				156	24.358	SUBTOTAL
					0.642	ROUNDING
				156 M	25 SM	TOTAL



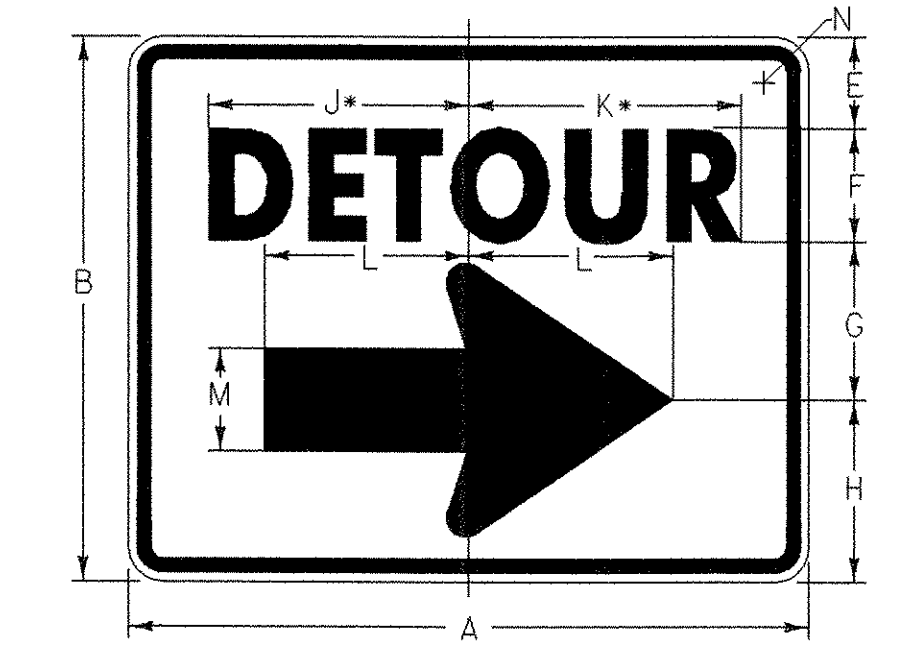
M4-8a
BLACK TEXT & BORDER
WITH ORANGE BACKGROUND
* REDUCE SPACING BY 25%



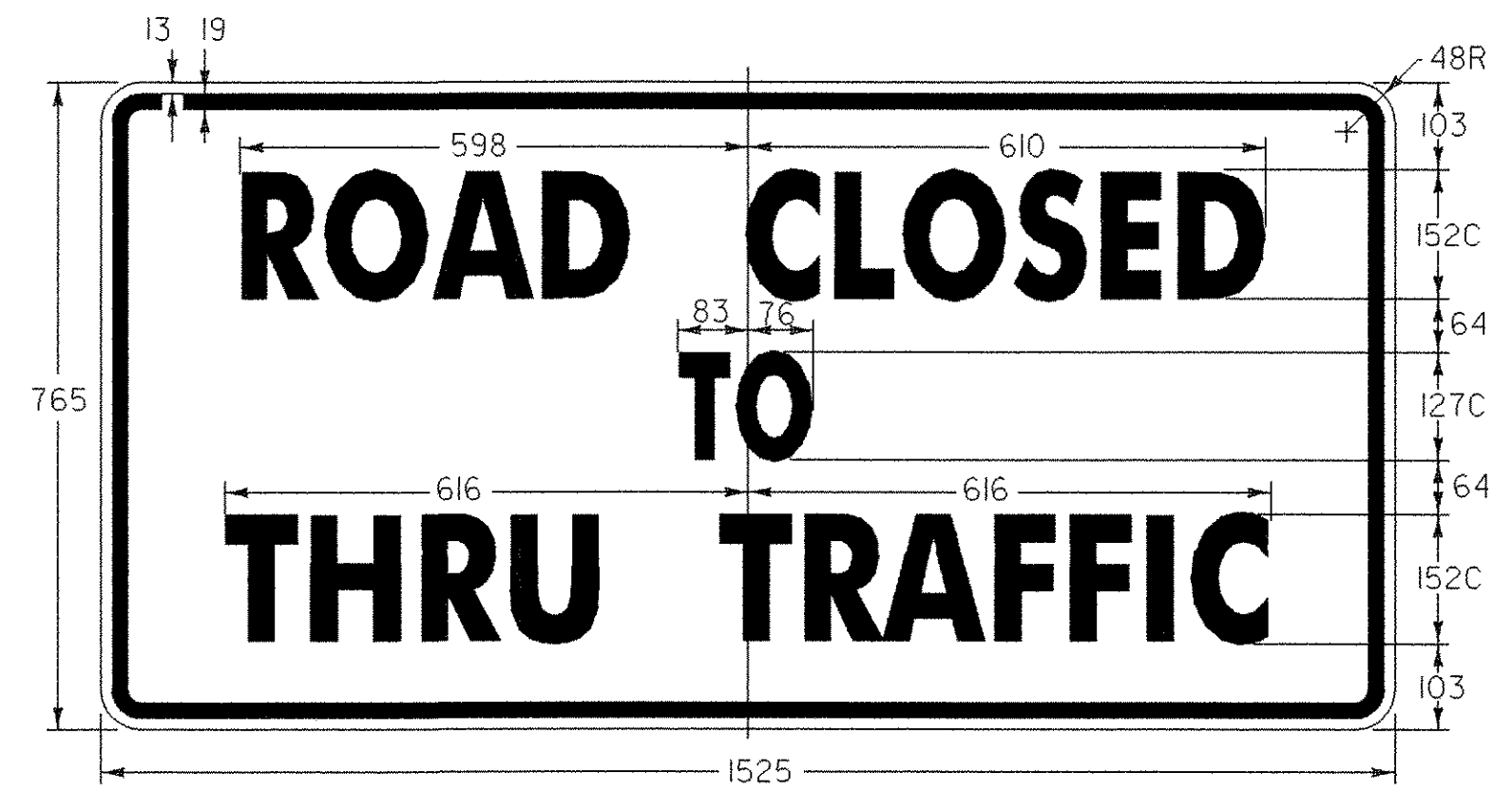
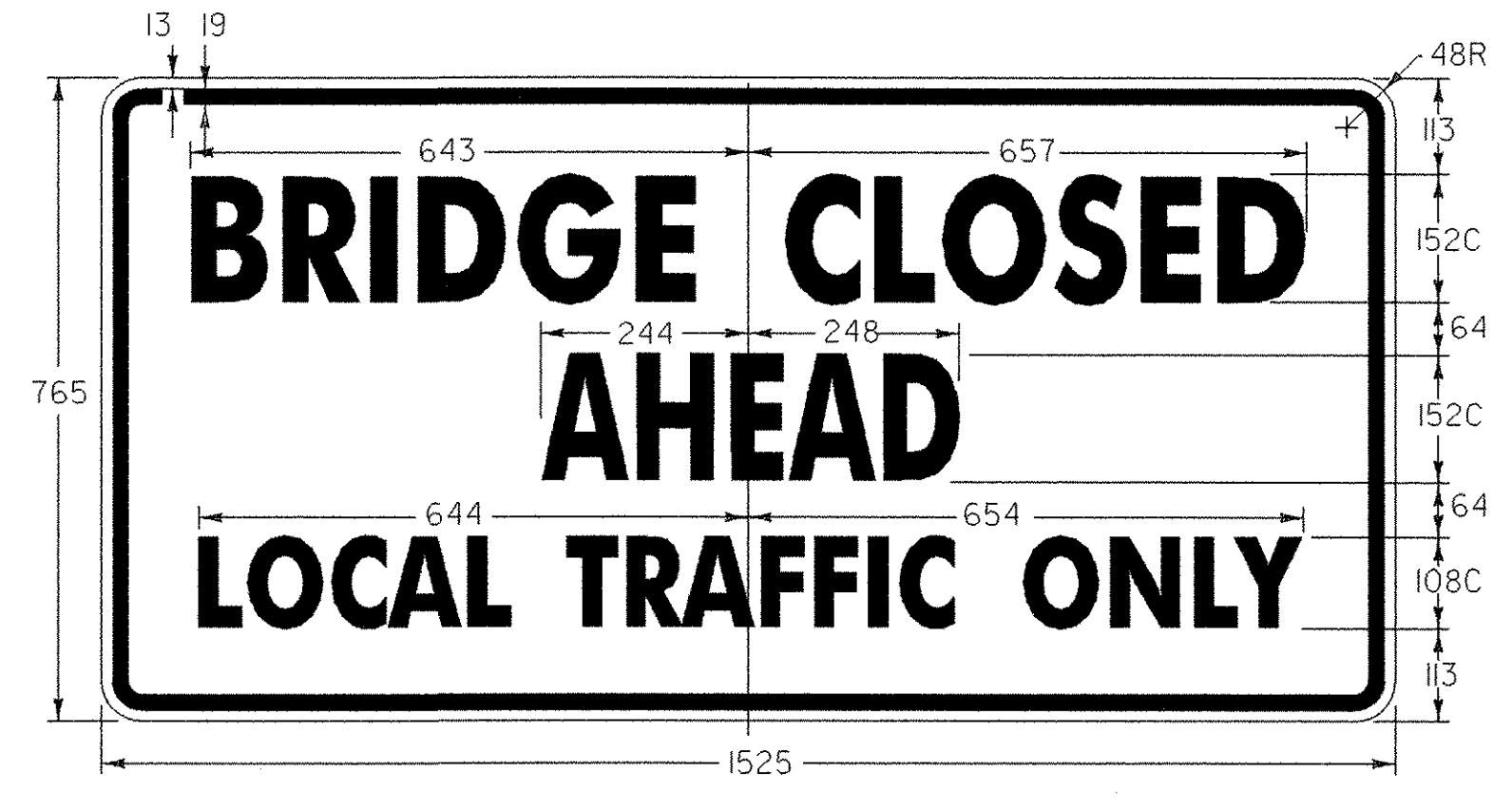
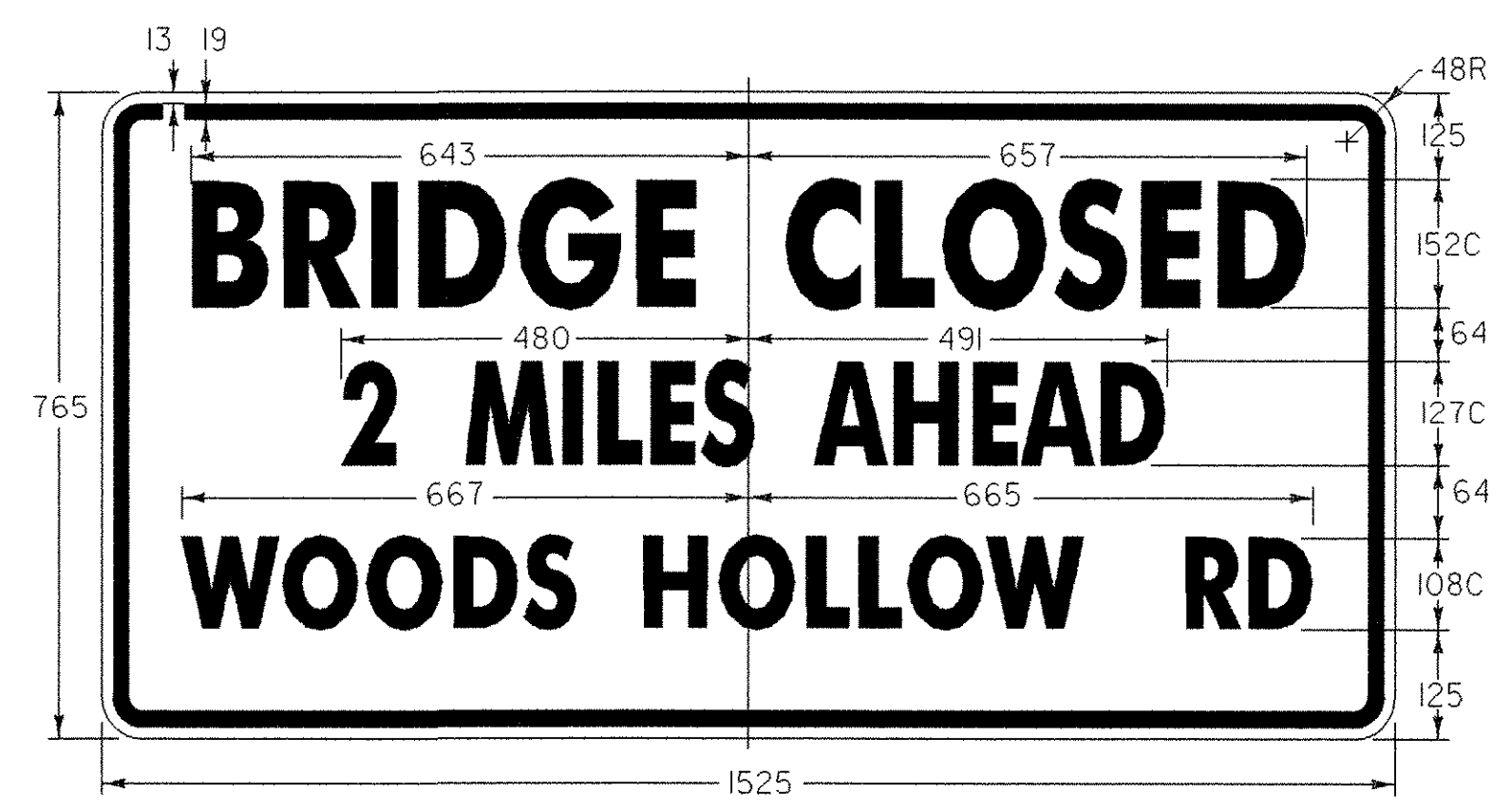
M4-9(U)
BLACK TEXT & BORDER
WITH ORANGE BACKGROUND



M4-9(L)



M4-9(R)
BLACK TEXT & BORDER
WITH ORANGE BACKGROUND



NOTE: ALL SIGNS ARE TO HAVE BLACK TEXT AND BORDER WITH ORANGE BACKGROUND

SIGN	DIMENSIONS (MM)													
	A	B	C	D	E	F	G	H	J	K	L	M	N	
STD.	765	610	10	15	100	1300	175	205	295	305	230	115	40	
SPECIAL	1220	915	15	25	155	2050	255	305	495	515	345	180	60	
SPECIAL	1525	1220	20	35	202	2550	355	410	585	610	460	230	80	

* REDUCE SPACING 40%

SHEET NAME: TRAFFIC CONTROL SIGN SUMMARY SHEET			
PROJECT NAME: WESTFORD	HIGHWAY NO.: TH 4		
PROJECT NUMBER: TH2 9436	BRIDGE NO.: 2	OVER: ROGERS BROOK	
FILE NAME: 94J122\Structures\sj122sgn.dgn	PLOT DATE: 25-MAR-2005		
PROJECT MANAGER: R. R. WHITCOMB	DRAWN BY: STR 1		
DESIGNED BY: C. CARLSON	IPARM NAME: sj122+c3.1		
BRIDGE SHEET NUMBER:	SHEET 15 OF 56		