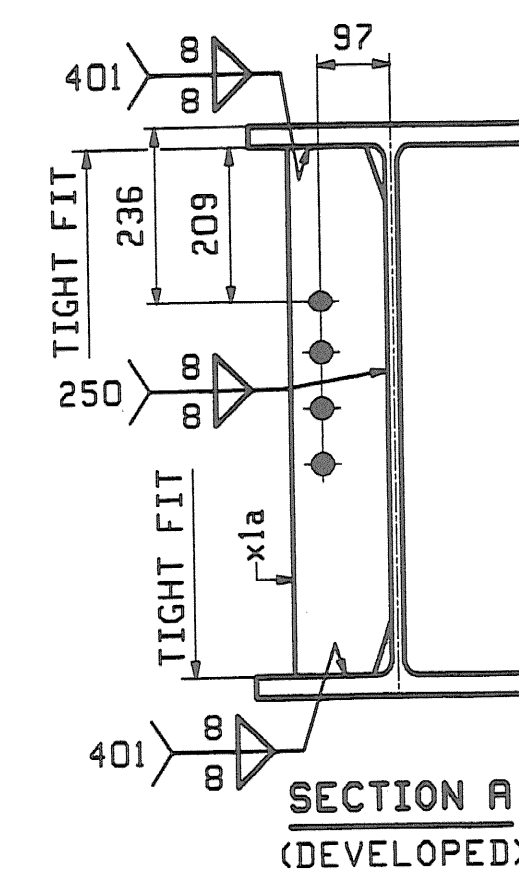




ONE - STRINGER - 1S1

SECTION BA

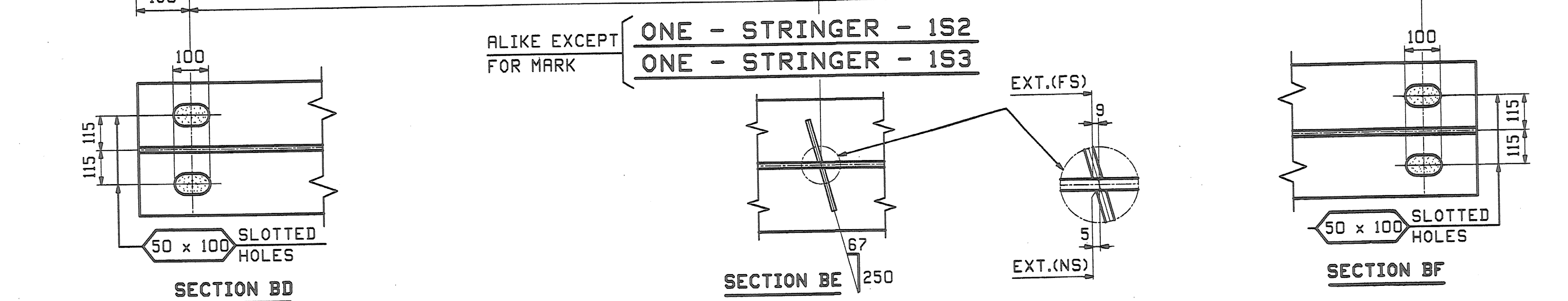
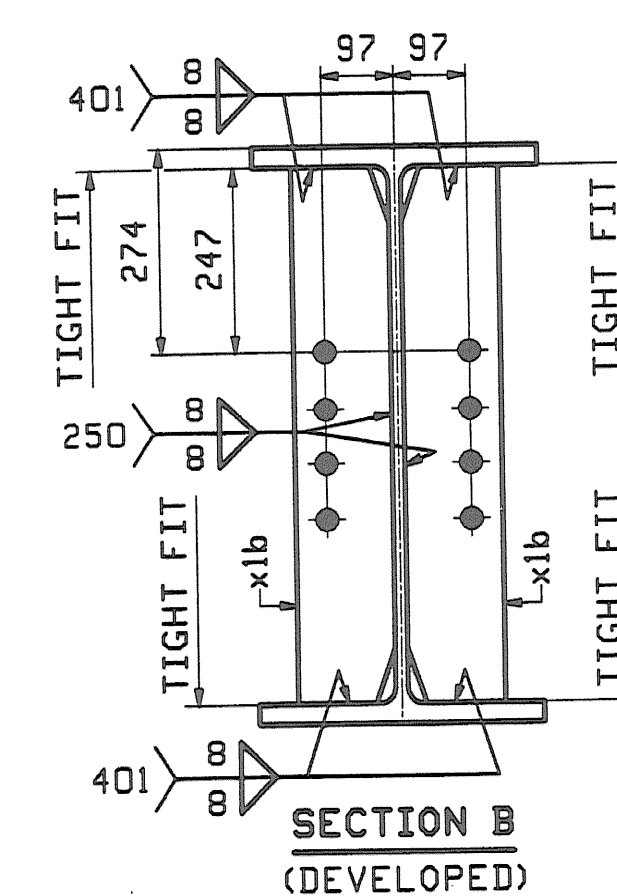
1365
100
115 115
60°
TIGHT FIT TO FLANGE WITH SEAL WELD ALL AROUND (TYP 401)
50 x 100 SLOTTED HOLES

SECTION BB

67
250
5
EXT.
TIGHT FIT TO FLANGE WITH SEAL WELD ALL AROUND (TYP 401)

SECTION BC

1465
100
115 115
60°
TIGHT FIT TO FLANGE WITH SEAL WELD ALL AROUND (TYP 401)
50 x 100 SLOTTED HOLES



O							11-10-08	
REV.	DATE	REMARKS			DWN	CHK	APVL	SHOP
MATERIAL:	SURFACE PREP. & PAINT:	HOLES:		SHOP BOLTS:				
M270M-345W (UN)	AS NOTED ON GN1	24 15 16 Ø (UN)		NONE				
DESCRIPTION: STRINGERS - I51, I52 & I53								
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179								
STRUCTURE: ROUTE NO: TH 50, CL 3 BRIDGE NO: BR 34 COUNTY OF ORANGE						DRAWN: JTB		DATE: 10/14
						CHKD: DBH		DATE: 10/28
LOCATION: TOWN OF CORINTH						JOB NO.		DWG NO.
PROJ NO. STP BRO 1447(22) (RE-ADVERTISED)						380		1
CUSTOMER: VERMONT ROT								REV. Δ

NOTES:
FOR STRINGER STANDARDS SEE DRAWINGS X1.
FOR CAMBER DIAGRAM SEE DRAWING C1.
FOR GENERAL NOTES & WELD PROCEDURES SEE DRAWING GNI.
H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.