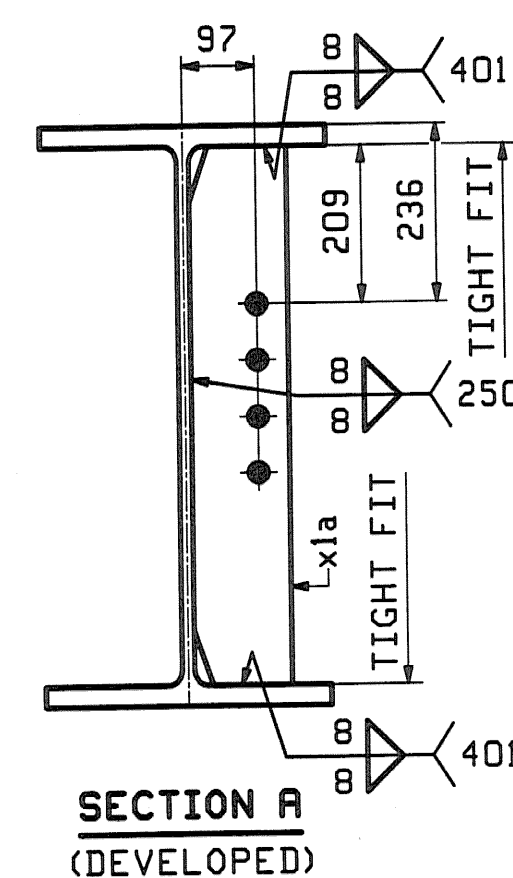
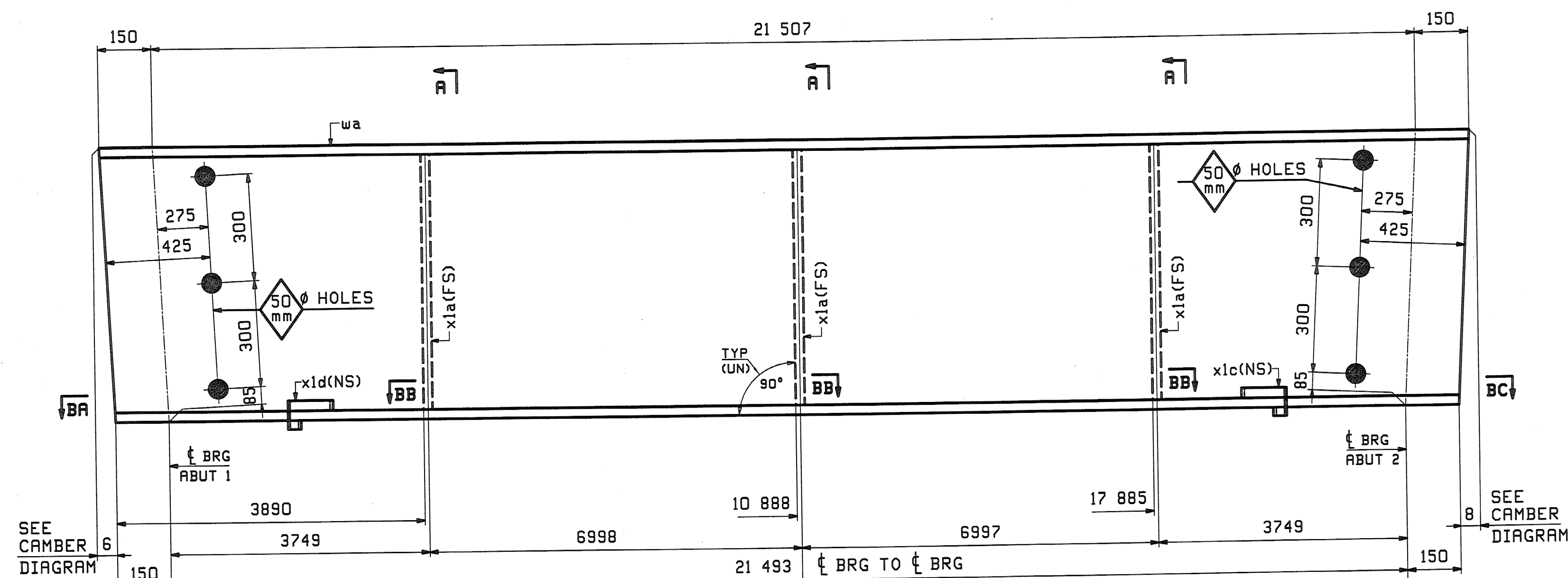
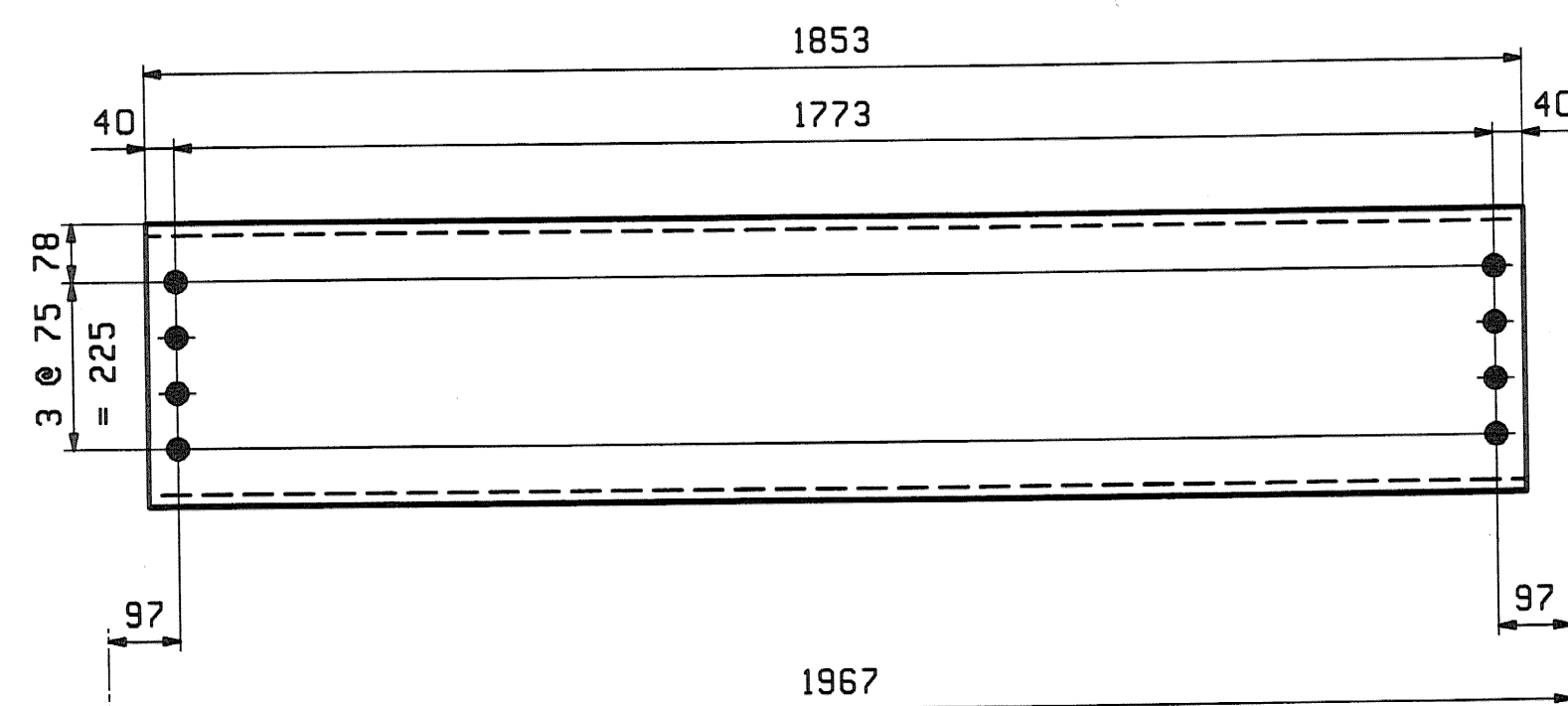
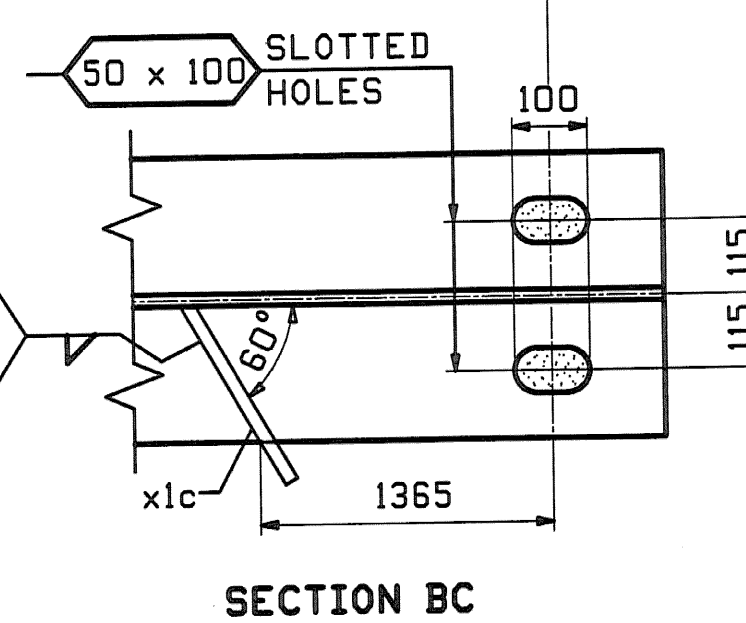
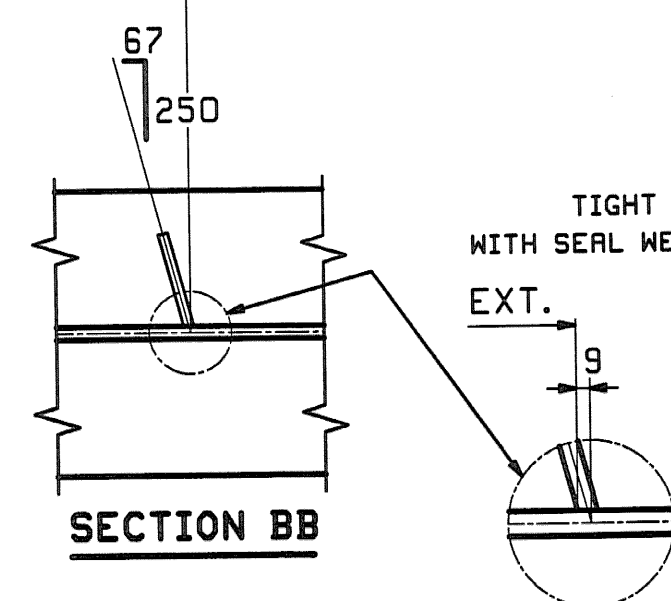
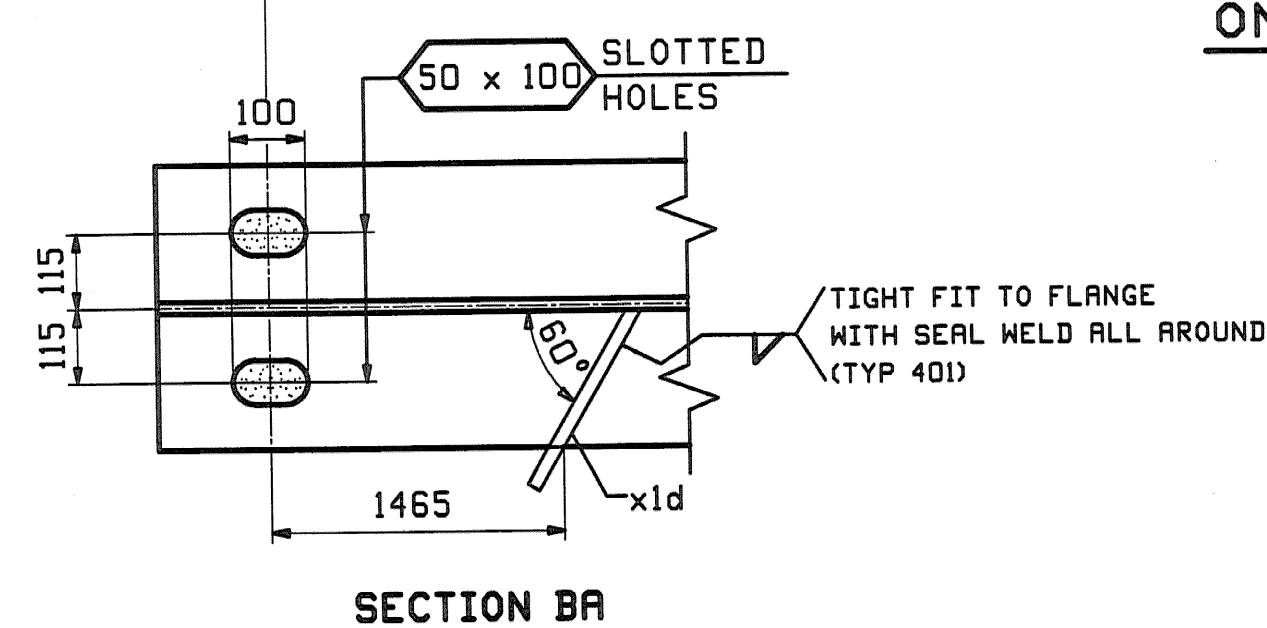


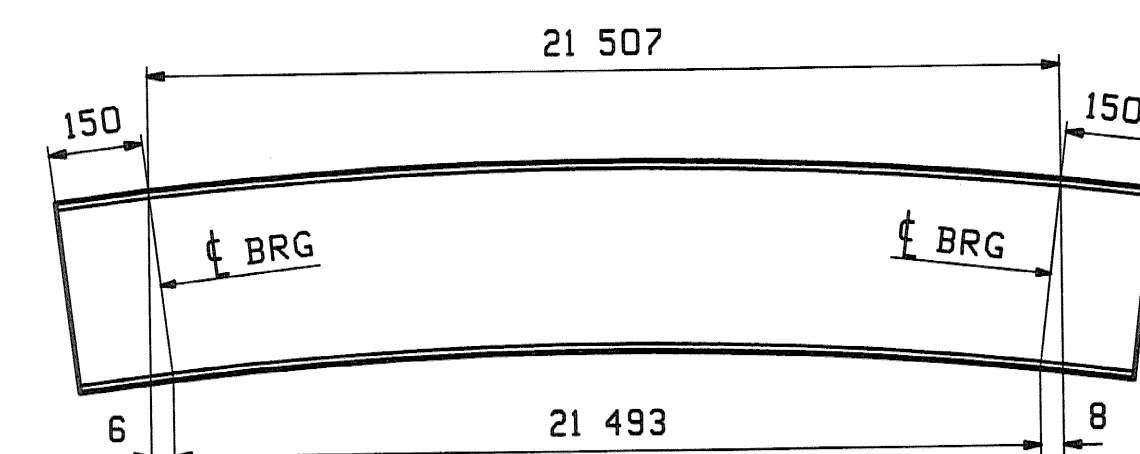
ABM INFO		SHIP	BILL OF MATERIAL				JOB NO. 380	DRAWING NO. 2	REV.	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH mmm		REMARKS	WT	PROCUREMENT NOTES
		2S4	1		STRINGER				835 kg 18423 lbs	
1	B		1	wa	W 760x257	21	807	(H270M-345WT2)	(H2-3)	
1	E		3	x1a	PL 13x130	0	719	(H270M-345H)		
1	F		1	x1c	PL 6x78	0	263	(H270M-345H)		
1	F		1	x1d	PL 6x78	0	263	(H270M-345H)		
					DIAPHRAGMS					
1	J	2D1	9		C 380x50	1	853	(H270M-345H)	83 kg 205 lbs	



ONE - STRINGER - 2S4



9 ~ INT. DIAPHRAGMS - 2D1



ORIENTATION DIAGRAM - 2S4
FOR CAMBER SEE DWG C1

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STRINGER NOTES:
FOR STRINGER STANDARDS SEE DRAWINGS X1.
FOR CAMBER DIAGRAM SEE DRAWING C1.
FOR GENERAL NOTES & WELD PROCEDURES SEE DRAWING GNI.
H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.