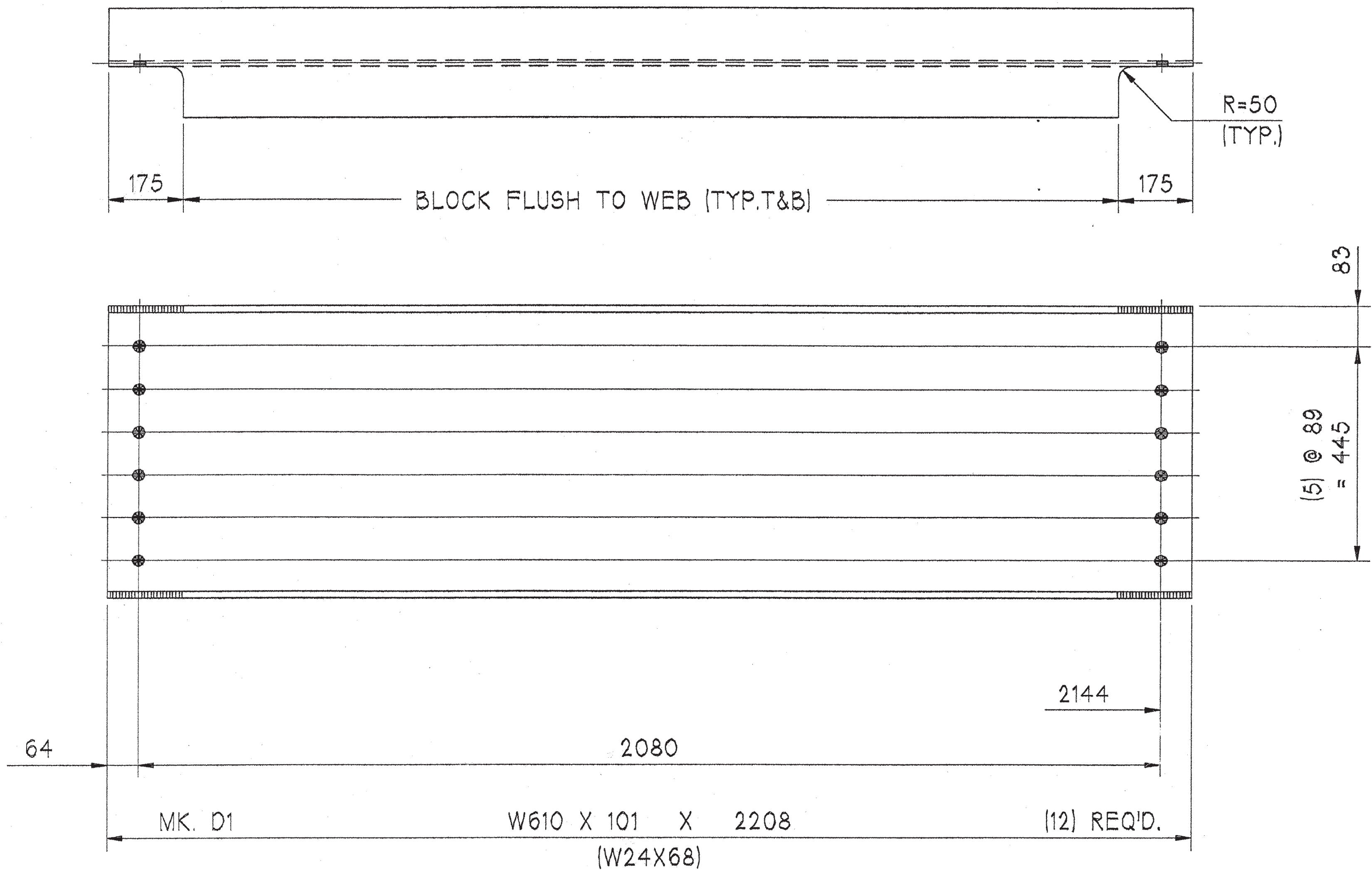
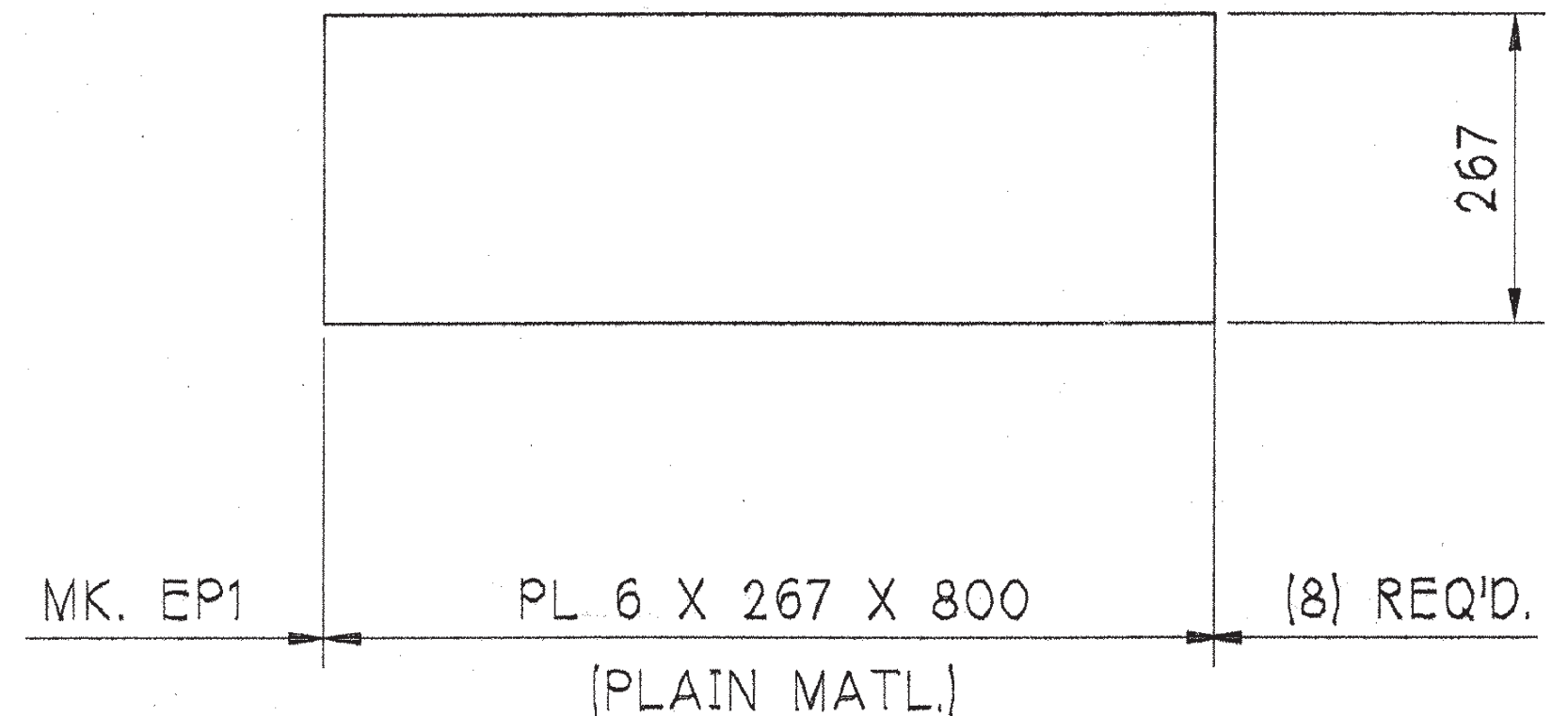


BILL OF MATERIAL		WORK ORDER NO.	DRAWING NO.	REV.				
		15948	20-1					
MARK	QTY.	MARK	SHAPE	LENGTH	SHIP WT(KG)	PMR P/L	SUPPL. P/L	REMARKS
D1	12		W610 X 101	2208	2676	S1 15		PAY WT. = 1735 KG (BASED ON ORIG. BM SIZE = W530X65.5)
EP1	8		PL 6 X 267	800	80	S1 10		PLAIN MATL.
FIELD BOLTS: ASTM A325-3, RCT. (QTYS. INCLUDE EXTRAS)								
	150		HSB 22 DIA.	57	41	S2 3		HVY. HEX BOLT
	150		HHN 22 DIA.		20	S2 5		HVY. HEX NUT A263, GR. DHD
	150		FW 22 DIA.		5	S2 6		FLATWASHER F436-3
PAY WEIGHT (KG):					1881			
SHIP WEIGHT (KG):					2882			



IDWSTR



ENDPLS

RECEIVED
 C'D BY *ML* OK'D BY *CL*
 MAR 25 2003
 RESUBMIT APPROVED
 BY *GR* DATE 4/15/03

FOR APPROVAL

* BLAST CLEAN BEFORE OR AFTER FAB. M270, GR. 345W

STEEL: ASTM A709-36 A709-50 A709-50W Unless Noted

WELDING ELECTRODE: E70 See Welding Proc. None

HOLES: 13/16 15/16 Unless Noted As Noted None

PAINT: None Galv. After Fab. As Noted

SPECIAL PAINT: NONE - CLEAN FOR WEATHERING *

SPECIAL CLEANING: Blast Clean SSPC SP10 * None

ITEM NO. 506.55 BR. NO. 6 PROJ. NO. BRO 1443(32)

TITLE: DIAPHRAGM/MISC. DETAILS & FIELD BOLTS

APPROVED: *national eastern*
 STRUCTURAL STEEL FABRICATORS
 MAJOR STEEL BRIDGES
 PLAINVILLE, CT 860-747-3700

JOB: CL 2 LOCAL BRIDGE NO. 6
 RTE. TH 6 OVER THE POULTNEY RIVER
 RUTLAND COUNTY
 FAIRHAVEN, VERMONT - HAMPTON, NEW YORK

CUSTOMER: AUSTIN CONSTRUCTION, INC.
 DESIGNER: VERMONT AGENCY OF TRANSPORTATION

CHECKED DS/NEC 3/24/03
 DRAWN RAB/NEC 3/18/03

WORK ORDER NO. 15948 DRAWING NO. 20-1 REV.