

CON-SERV INC
STANDARD OPERATING PROCEDURE

S.O.P. No 1005

EFFECTIVE DATE: January 1, 1979

DESCRIPTION:

Q.C. APPRVD.: *R.E.*

Preparation of neoprene and steel for bonding.

SHT. 1 OF 1

REVISED DATE: October 28, 1996

STEP	PROCEDURE	COMMENTS
1.	Chemically etch steel or sandblast depending on thickness.	
2.	Wipe surface of neoprene with a solvent. Then with stub-bristled paint brush apply Chemlok #7701 chlorination solvent. Let dry approximately 15 minutes.	
3.	Apply adhesive to neoprene and compress to 10% compression in press and cure bond line using the following schedule.	
4.	10 to 15 minutes at 200°F.	

RECEIVED
 CK'D BY _____ OK'D BY _____
 DEC 15 2006
 RESUBMIT _____ APPROVED _____
 BY _____ DATE 01-05-07

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