

**CON-SERV INC
STANDARD OPERATING PROCEDURE**

FORM NO 1002

DESCRIPTION:
Preparation of carbon steel
or stainless steel plate for
bonding.

EFFECTIVE DATE: January 1, 1979
Q.C. APPRVD.: *R.E.*
SHT. 1 OF 1
REVISED DATE: October 28, 1996

STEP	PROCEDURE	COMMENTS
1.	For carbon steel plates not requiring painting: Sandblast side to be bonded to a uniform clean appearance removing all mill scale. For carbon steel plates to be painted: Sandblast all sides of plate as above. For stainless steel plates: Sandblast surface to be bonded to a uniform appearance.	
2.	Check edges or slots and holes for any burrs. Deburr with file or disc grinder.	
3.	Wipe surface to be bonded with a clean rag and a solvent prior to spreading adhesive.	

RECEIVED
OK'D BY _____ OK'D BY _____
 DEC 15 2006
RESUBMIT _____ APPROVED
BY _____ DATE 01-05-07