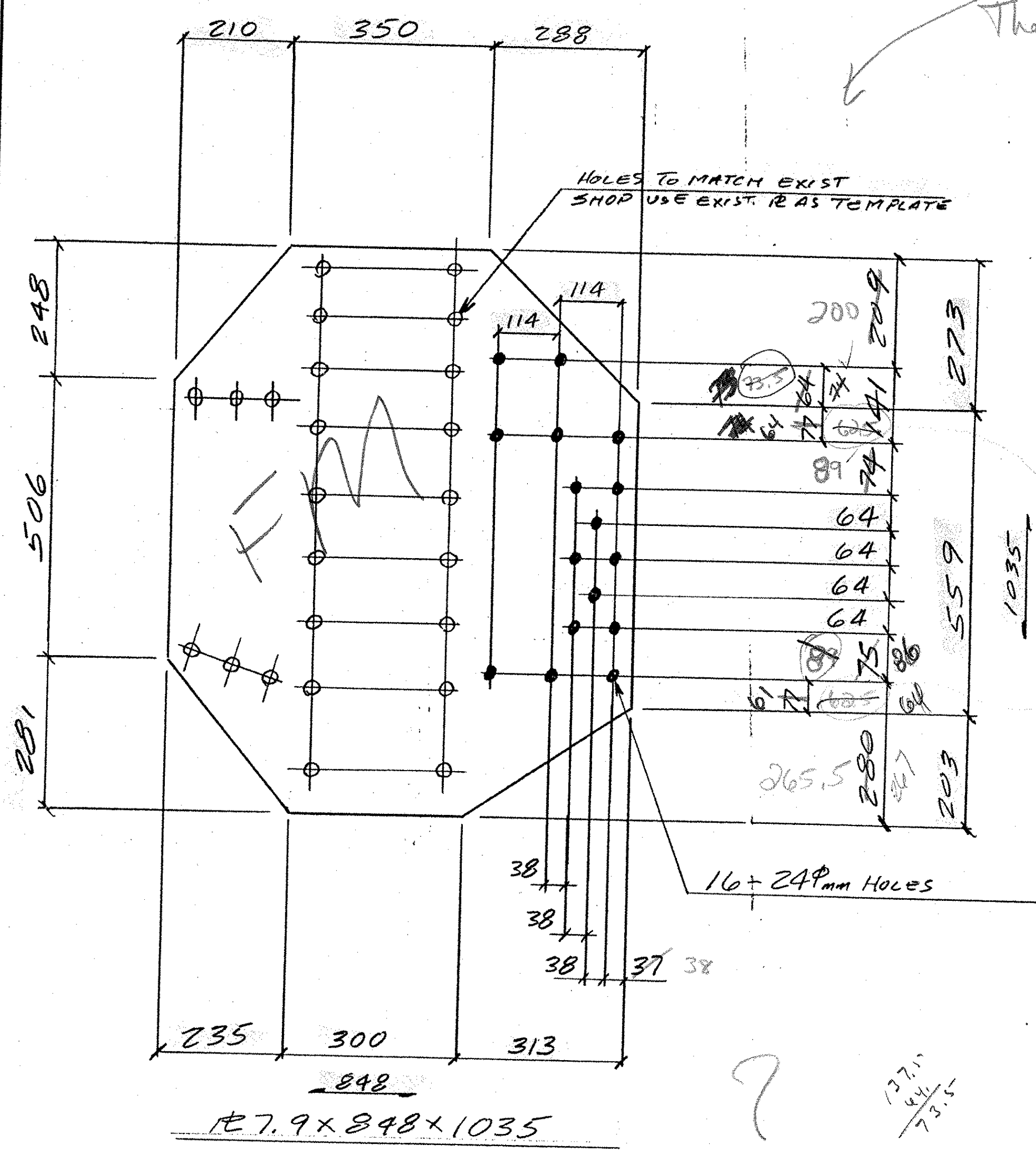


2- ANGLES - A3 (AS SHOWN)
 2- do - B3 (EXACT OPP HAND)

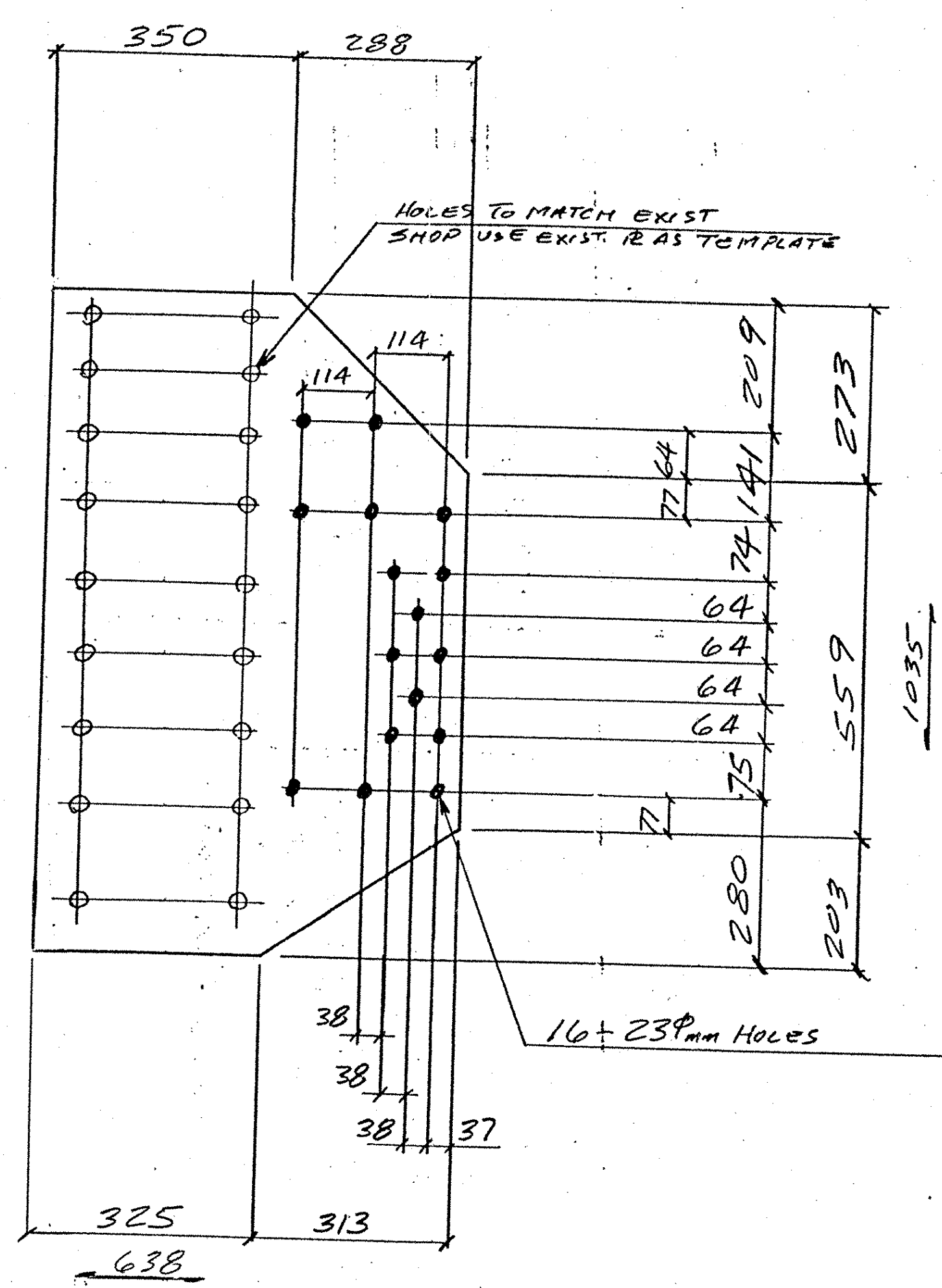
2- ANGLES - C3 (AS SHOWN)
 2- do - D3 (EXACT OPP HAND)

5- H3
 WT 205x26.5x1750



These need some changes

These will be whatever they are



FM? In plus it says adjust as needed for clearance

PLANS DRAWN USING METRIC DIMENSIONS

5- PLATES - E3
 7.9x848x1035

5- PLATES - F3
 7.9x638x1035

ABM INFO		SHOP BILL				JOB NO.	DRG. NO.	
PAGE	LINE	NO.	DESCRIPTION	QTY	ASSEM. MARK	SHIPPING MARK	REMARKS	WEIGHT
		2	L76x64x7.9		516			
		2	do		516			
		2	do		400			
		2	do		400			
		5	E7.9x848		1035			
		5	E7.9x638		1035			
		5	WT205x26.5		1750		412345	

PAY ITEM 506.60

OUT FOR APPROVAL 4/23/04

ISSUED TO SHOP

FIELD & OFFICE

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER

PROJECT NO. BHO 1442 (22) STATE PROJECT NO. BHO 1442 (22)

MATERIAL: 27000 250 400 ELECTRODES: 200 PROCESS HOLES: 21P4N SHOP BOLTS:

SURFACE PREP. & PAINT: Prep: SSPC - SP10 Paint: 3-Coat System C Primer: Wasser - MC Zinc Intermediate: Wasser - MC Ferrox B Topcoat: Wasser - MC Luster Color - Green Federal Color Standard No. 595, Color Chip No 14062

DESCRIPTION: 2 L2 + BUSSET R/S

JOB: TH4 OVER BLACK RIVER BRIDGE PROJECT CAVENDISH, VT

CUSTOMER: MILLER CONSTRUCTION

CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SAGO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179

DRAWN BY: RLB DATE: 4-04

CHKD BY:

APPROV BY:

Q.A.

JOB NO. 236 DRG. NO. 3

REV. 1

RECEIVED
 OK'D BY: [Signature] OK'D BY:
 APR 27 2004
 RESUBMIT: _____ APPROVED: _____
 BY: _____ DATE:

051 35