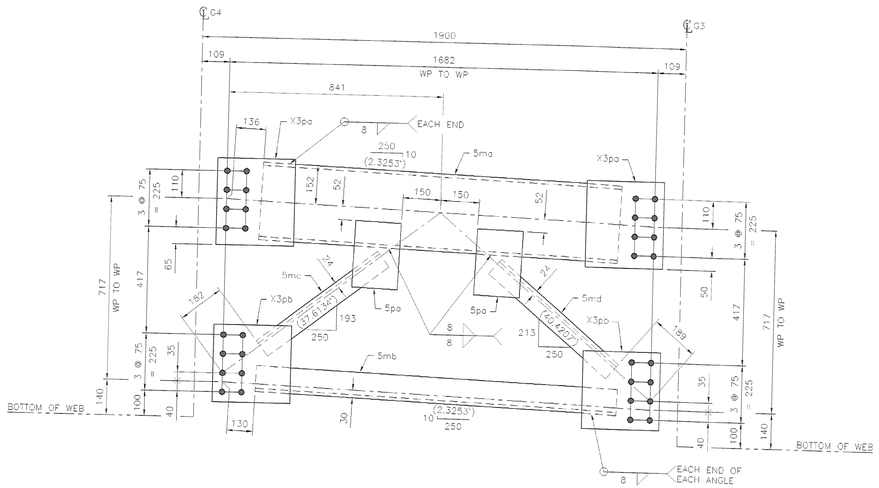
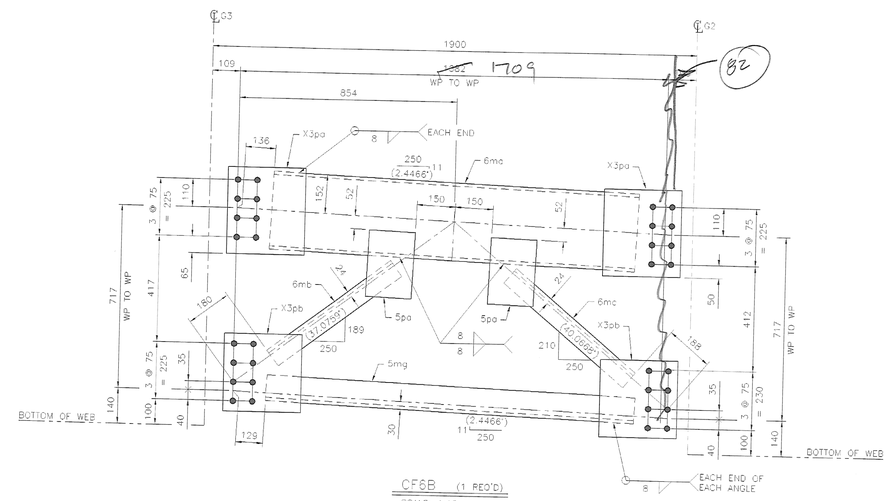


CF6A (1 REQ'D)

SCALE: 1:10

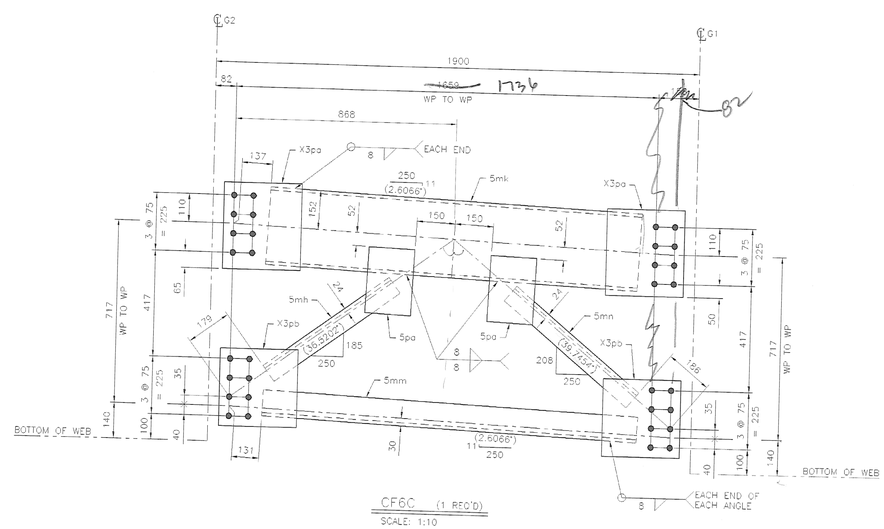
PAINTED



CF6B (1 REQ'D)

SCALE: 1:10

PAINTED



CF6C (1 REQ'D)

SCALE: 1:10

PAINTED

change wire brake

RECEIVED
MAR 07 2007

CK'D BY CWC CK'D BY DRP

RESUBMIT_____ APPROVED ✓

BY CWC DATE 3/30/07

SHOP BILL

LINE	MARK	NUMBER	SHAPE	SECTION	FINISHED LENGTH mm	ITEM NO.	REMARKS	Weight lbs
1	CF6A	1					TOTAL WEIGHT:	148
2	5ma	1	C	310x45	1411		CVN	63
3	5mb	1	L	102x102x13	1421		CVN	27
4	5mc	1	L	76x76x13	590		CVN	8
5	5md	1	L	76x76x13	615		CVN	9
6	5pa	2	PL	13x180	260			10
7	X3pa	2	PL	13x305	340			21
8	X3pb	2	PL	13x305	305			19
9								
10	CF6B	1					TOTAL WEIGHT:	159
11	6ma	1	C	310x45	1439		CVN	65
12	5mg	1	L	102x102x13	1449		CVN	27
13	6mb	1	L	76x76x13	599		CVN	8
14	6mc	1	L	76x76x13	623		CVN	9
15	5pa	2	PL	13x180	260			10
16	X3pa	2	PL	13x305	340			21
17	X3pb	2	PL	13x305	305			19
18								
19	CF6C	1					TOTAL WEIGHT:	144
20	5mk	1	C	310x45	1463		CVN	66
21	5mm	1	L	102x102x13	1474		CVN	28
22	5mh	1	L	76x76x13	605		CVN	8
23	5mn	1	L	76x76x13	635		CVN	9
24	5pa	2	PL	13x180	260			10
25	X3pa	2	PL	13x305	340			21
26	X3pb	2	PL	13x305	305			19
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ALL MATERIAL (EXCEPT BOLTS) TO BE ASTM: A709M-50W

ALL WELDS TO BE MADE WITH ELECTRODES SERIES E/NXX

OPEN HOLES ARE FOR H.S. BOLTS AND ARE TO BE FREE OF BURRS AND SCALE

BOLTS: 7/8 M164M TYPE III | OPEN HOLES: 24 UN | PAINT: SEE GN-1

International Bridge & Iron Co.
90 Day Street
Newington, CT. 06111

VERMONT DOT
SUNDERLAND BRIDGE
FED. AID PROJ. NO.: BRF-0114 (2)
CONTRACTOR: PETRICCA CONSTRUCTION CORP.
ENGINEER: ROGER WHITCOMB

For Approval	Revised	Issue to Shop

END CROSSFRAMES

Drawn by: J.V. Date: 02/16/07 Checked by: – Date: MM/JJ/AA

Contract	Suffix	Dwg. Number
606		8