



SHOP BILL									
LINE	MARK	NUMBER	SECTION	FINISHED LENGTH	ITEM NO.	REMARKS	Weight		
1	G4	ONE	GIRDER				12110		
2	tf4a	1	PL 32x457	9000		CWN	1033		
3	tf4b	1	PL 32x457	9153		CWN	1051		
4	tf4c	1	PL 32x457	9000		CWN	1033		
5	wc4a	1	PL 14x1067	13500		CWN	1583		
6	wc4b	1	PL 14x1067	13551		CWN	1601		
7	bf4a	1	PL 57x457	9000		CWN	1840		
8	bf4b	1	PL 57x457	9138		CWN	1869		
9	bf4c	1	PL 57x457	9000		CWN	1840		
10	X2pa	2	PL 22x216	1067			80		
11	X2pb	2	PL 22x216	1067			80		
12	X2pc	3	PL 13x190	1067			62		
13	X2pd	1	PL 13x190	1067			21		
14	X2pe	1	PL 13x190	1067			21		
15	X1pac	1	PL 5x107	308					
16	X1pad	1	PL 5x107	308					
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RECEIVED  
 OK'D BY: *CWC* OK'D BY: *DLP*  
 MAR 07 2007  
 RESUBMIT APPROVED: *AS NOTED*  
 BY: *CWC* DATE: *3/30/07*

U.O.N. : UNLESS OTHERWISE NOTED  
 PRIMER ONLY WITHIN 3" OF OPEN HOLES AT FAYING SURFACES

ALL MATERIAL (EXCEPT BOLTS) TO BE ASTM: A709M-50W  
 ALL WELDS TO BE MADE WITH ELECTRODES SERIES E70X  
 OPEN HOLES ARE FOR H.S. BOLTS AND ARE TO BE FREE OF BURRS AND SCALE  
 BOLTS: 7/8" M 16MM TYPE III OPEN HOLES: 24 UN PAINT: SEE GN-1

International Bridge & Iron Co.  
 90 Day Street  
 Newington, CT. 06111

VERMONT DOT  
 SUNDERLAND BRIDGE  
 FED. AID PROJ. NO.: BRP-0114 (2)  
 CONTRACTOR: PETRICCA CONSTRUCTION CORP.  
 ENGINEER: ROGER WHITCOMB

For Approval/Revised/Issue to Shop GIRDER 4  
 Drawn by: E.T. Date: 02/23/07  
 Contract: Suffix: Dwg. Number: 606 4