



WELD CUTTING WC4
 wc4a = PL 14
 wc4b = PL 14

RECEIVED
 CK'D BY *ml* OK'D BY *DRP*
 MAR 07 2007
 RESUBMIT APPROVED *✓*
 BY *cwe* DATE 3/30/07

ALL MATERIAL (EXCEPT BOLTS) TO BE ASTM: A709M-50W	
ALL WELDS TO BE MADE WITH ELECTRODES SERIES E70XX	
OPEN HOLES ARE FOR H.S. BOLTS AND ARE TO BE FREE OF BURRS AND SCALE	
BOLTS: 7/8" M 16MM TYPE III	OPEN HOLES: 24 UN PAINT: SEE GN-1
International Bridge & Iron Co. 90 Day Street Newington, C.T. 06111	
VERMONT DOT SUNDERLAND BRIDGE FED. AID PROJ. NO.: BR-014 (2) CONTRACTOR: PETRICCA CONSTRUCTION CORP. ENGINEER: ROGER WHITCOMB	
For Approval	Revised Issue to Shop
Drawn by: D.E.	Checked by: G.L.
Date: 02/05/07	Date: 02/27/07
Contract	Dwg. Number
606	WC4