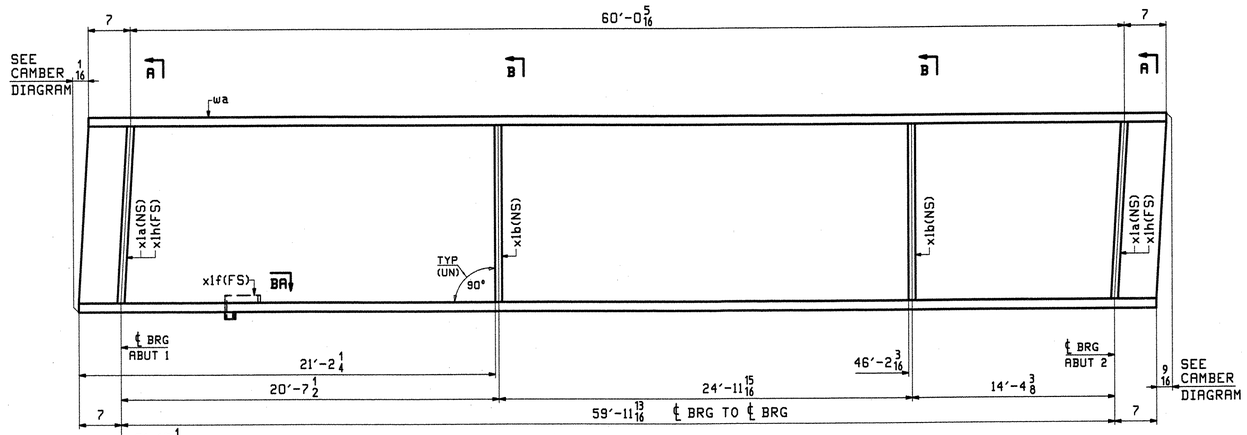
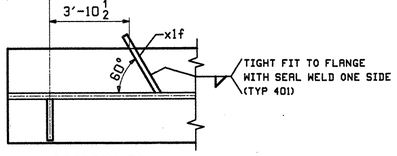
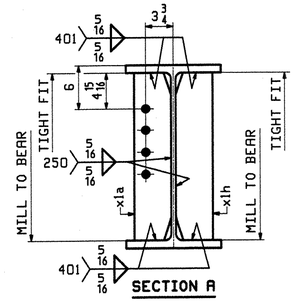


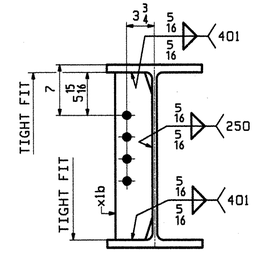
ONE - STRINGER - 1S1



SECTION BA



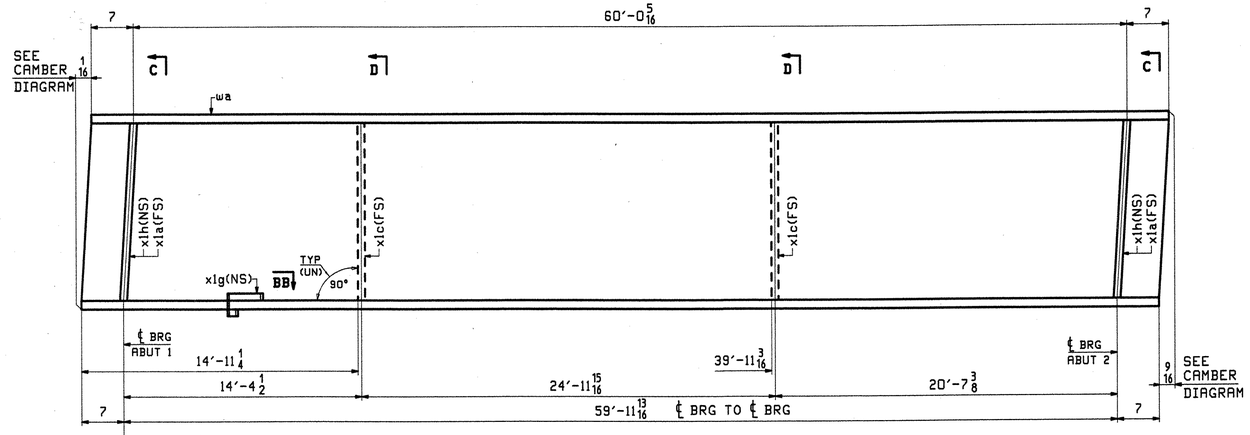
SECTION A



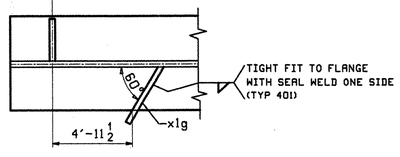
SECTION B

ABM INFO		SHIP	BILL OF MATERIAL					JOB NO. 366	DRAWING NO. 1	REV.
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT	LENGTH INCHES	REMARKS	WT	PROCUREMENT NOTES
		1S1	1		STRINGER				9033	
1	B		1	wa	W 24x146	61	2 3/8	(M270-50WT2) (H2-3)		
1	E		2	x1a	PL 1/2x5	1	10 5/8	MIE		
1	E		2	x1b	PL 1/2x5	1	10 5/8			
1	F		1	x1f	PL 1/4x3 1/16	0	9 3/16			
1	E		2	x1h	PL 1/2x5	1	10 5/8	MIE		
		1S4	1		STRINGER				9033	
1	B		1	wa	W 24x146	61	2 3/8	(M270-50WT2) (H2-3)		
1	E		2	x1a	PL 1/2x5	1	10 5/8	MIE		
1	E		2	x1c	PL 1/2x5	1	10 5/8			
1	F		1	x1g	PL 1/4x3 1/16	0	9 3/16			
1	E		2	x1h	PL 1/2x5	1	10 5/8	MIE		

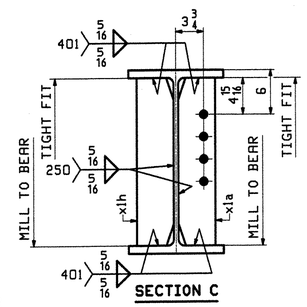
RECEIVED
OK'D BY LJS OK'D BY JRS4
APR 30 2008
RESUBMIT ____ APPROVED ✓
BY CPW DATE 5/7/08



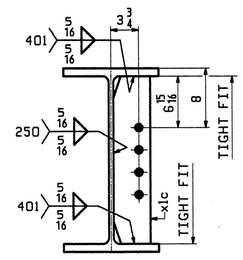
ONE - STRINGER - 1S4



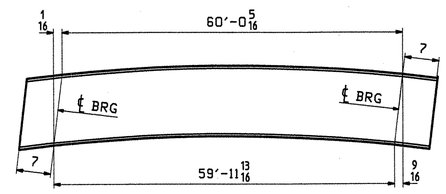
SECTION BB



SECTION C



SECTION D



ORIENTATION DIAGRAM - STRINGERS 1S1 & 1S4
FOR CAMBER SEE DWG WS1

NOTES:
FOR STRINGER STANDARD DETAILS SEE DRAWING X1.
FOR CAMBER DIAGRAMS SEE DRAWING WS1.
FOR GENERAL NOTES & WELD PROCEDURES SEE DRAWING GN1.
H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0					4-22-08	

MATERIAL:	SURFACE PREP. & PAINT:	HOLES:	SHOP BOLTS:
M270-50W	AS NOTED ON GN1	15/16 ø	NONE

DESCRIPTION: STRINGERS - 1S1 & 1S4

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179
TENSOR 2775

STRUCTURE:	TH 8 OVER MILL BROOK BRIDGE NO. B25 COUNTY OF WINDSOR	DRAWN: JTB	DATE: 04/10
		CHKD: JF	DATE: 04/18
LOCATION:	TOWN OF READING	JOB NO.	DWG NO.
PROJ NO.	BRZ 1444(23)	366	1
CUSTOMER:	VERMONT A.O.T.		REV. △

06055

JTB Sat Apr 19 17:10:12 EDT 2008 /users/jobs/2775/1.Rev0