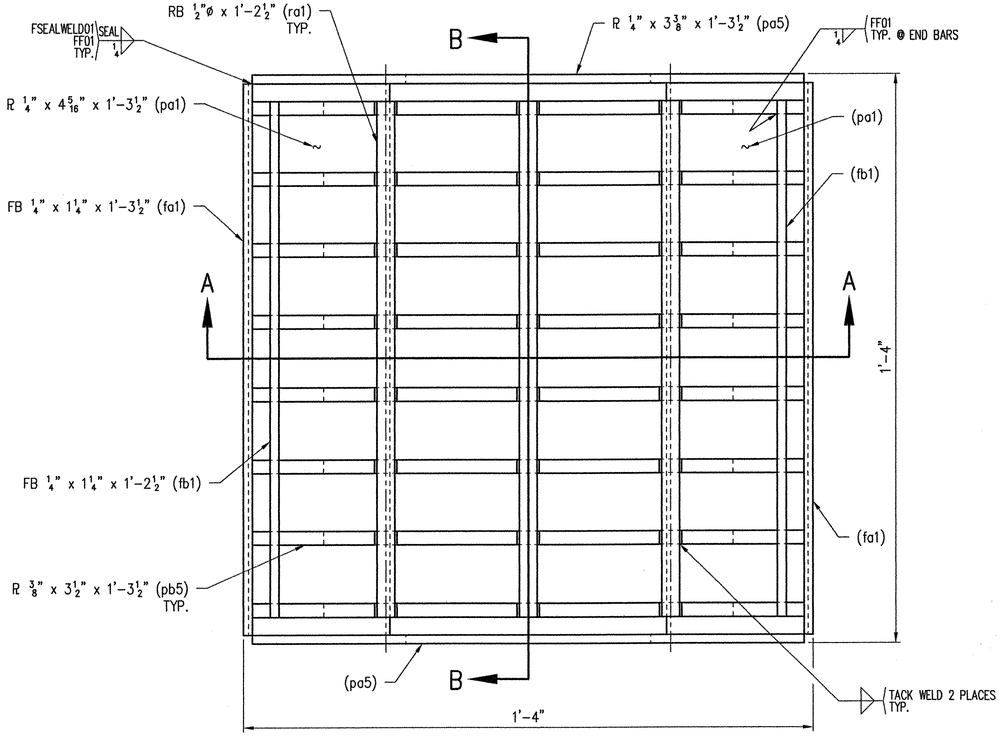
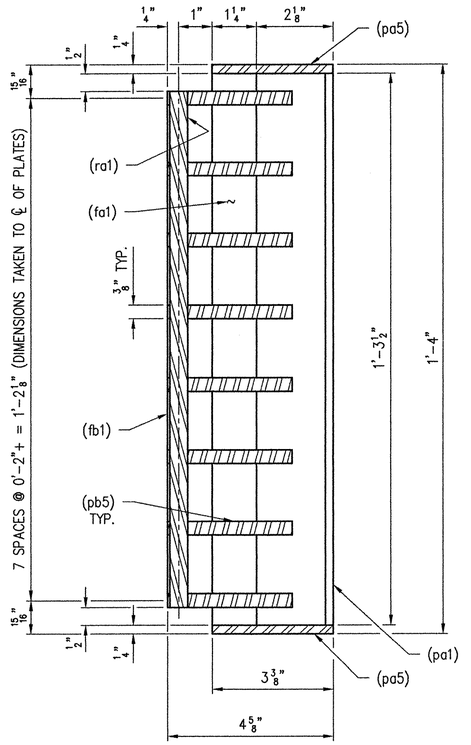
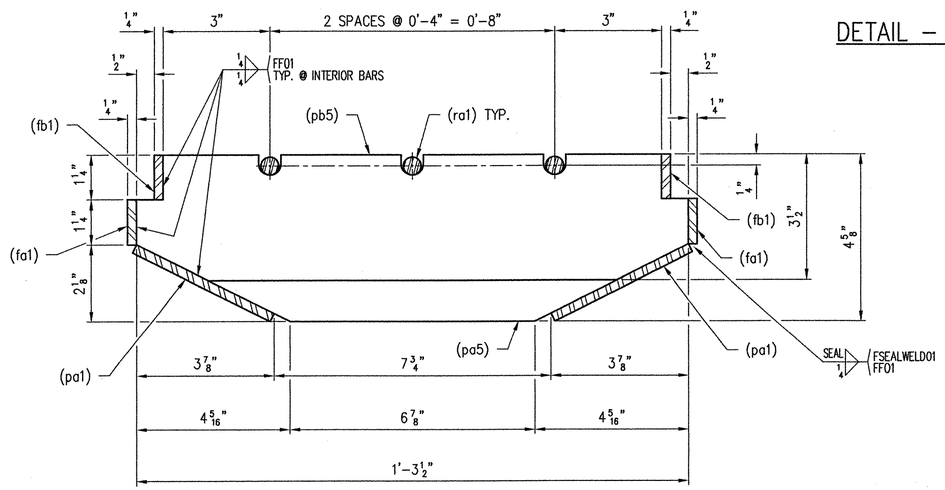




SECTION "B–B"



SECTION "A–A"

DETAIL – UPPER ASSEMBLY

GENERAL NOTES:

1.) MATERIAL AND WORKMANSHIP SHALL BE IN ACCORDANCE WITH VT/AOT "STANDARD SPECIFICATIONS FOR CONSTRUCTION – 1990 EDITION" THE CURRENT SUPPLEMENTAL SPECIFICATIONS AND THE SPECIAL PROVISIONS.
2.) WELDING SHALL CONFORM TO ANSI/AASHTO/AWS D1.5 BRIDGE WELDING CODE.
3.) ALL STEEL SHALL COMPLY WITH AASHTO M270 GR 36 (ASTM A709 GR 36). TUBE STEEL SHALL COMPLY WITH ASTM A500 GR B.
4.) GALVANIZE STEEL SHAPES AFTER FABRICATION PER AASHTO M111 (ASTM A123).
5.) PRIOR TO GALVANIZING, ALL CORNERS AND EDGES OF STEEL PLATES, ETC., SHALL BE GROUND TO A 1/16 INCH RADIUS.

RECEIVED
CK'D BY LWES OK'D BY
DEC 12 2001
RESUBMIT APPROVED
BY CPW DATE 12/21/01

SHOP NOTE:
SEAL WELD ALL ACCESSIBLE JOINTS FOR GALVANIZING.

SHOP	
APPROVAL	
DIST.	
CUST.	
FOR PRINTS ISSUED	DATE

REV.	DESCRIPTION	DATE	INT.

ANY AND ALL BACKCHARGES WILL BE REJECTED UNLESS WRITTEN CONSENT IS GIVEN BY LEWIS ENGINEERING COMPANY PRIOR TO ANY WORK PERFORMED FOR OUR ACCOUNT. SUCH REJECTION MEANS THAT INVOICES WILL NOT BE HONORED OR DEDUCTIONS FROM PAYMENT WILL BE CHARGED BACK.

LEWIS ENGINEERING COMPANY
4201 NOREX DRIVE – CHASKA, MINNESOTA 55318 – (612) 368–3000

PROJECT — ROYALTON ~ ROUTE NO. T.H. 1 ~ C.L. 1 BRIDGE NO. 3
STATE PROJECT — AC BRZ 1444(22)
FEDERAL PROJECT — –
CUSTOMER — BECK & BELLUCCI, INC.
LOCATION — WINDSOR COUNTY, VT
DESCRIPTION — SCUPPER(S) DETAILS

Orig.
W.P. chk'd TSF
Drawn By JMB
Chk'd. By JMB
Date: 12/5/01

SHEET NO. 1 OF 5
Job. No. : 2034.1236.2