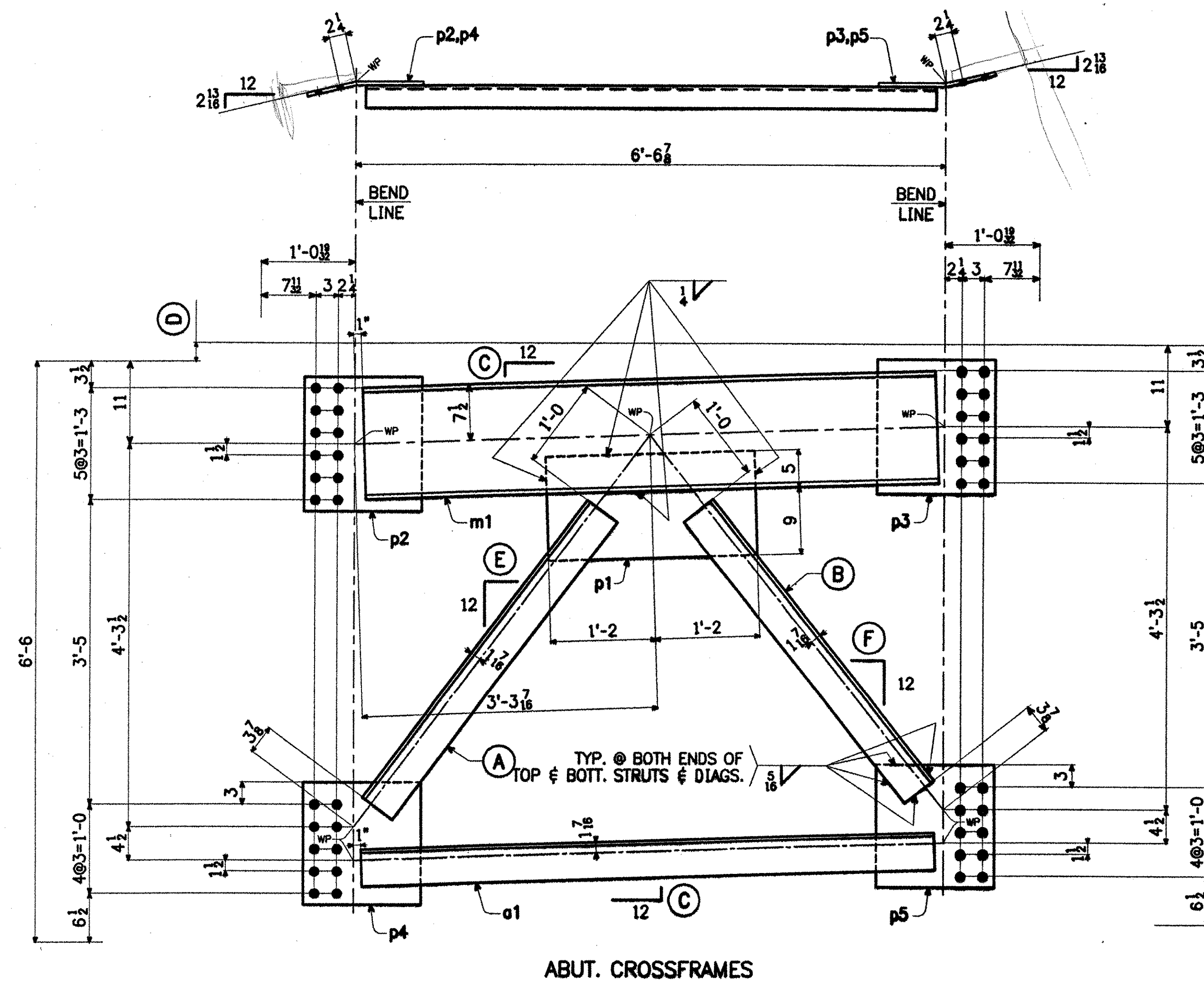




MARK	NO. REQ'D	(A)	(B)	(C)	(D)	(E)	(F)
ABT. 1 F1	1	a2	a3	8	3 1/2	8 7/8	9 1/2
ABT. 1 F2	1	a4	a5	5 1/8	1 15/16	9	9 3/8
ABT. 2 F5	1	a10	a11	3	2 1/2	9	9 7/16
ABT. 2 F6	1	a9	a8	5 1/8	2 3/8	9	9 3/8

EDCSKW

RECEIVED
NOV 21 2001
DATE 11/30/01

PAINT NOTE 11-19-01 JCM
REVISED PC.MK. aB@a9 AV. 9-20-01

SHIP MARK	BILL OF MATERIAL				WORK ORDER NO.	DRAWING NO.	REV.
	NO.	MARK	SHAPE	LENGTH	ITEM NO.	WT.	REMARKS
F1	1		CROSSFRAME				661
	1	m1	C15 x 33.9	6'-4 3/8	54/8	216	
	1	a1	L5 x 5 x 1/2	6'-4 3/8	54/2	103	
	1	a2	L5 x 5 x 1/2	4'-2 3/8	54/3	68	
	1	a3	L5 x 5 x 1/2	3'-11 5/8	54/4	64	
	1	p1	PL 1/2 x 14	2'-4	54/7	56	
	1	p2	PL 1/2 x 18	1'-3 3/4	54/5	40	BENT
	1	p3	PL 1/2 x 18	1'-3 3/4	54/5	40	BENT
F2	1		CROSSFRAME				661
	1	m1	C15 x 33.9	6'-4 3/8	54/8	216	
	1	a1	L5 x 5 x 1/2	6'-4 3/8	54/2	103	
	1	a4	L5 x 5 x 1/2	4'-1 13/16	54/3	67	
	1	a5	L5 x 5 x 1/2	4'-0 1/4	54/4	65	
	1	p1	PL 1/2 x 14	2'-4	54/7	56	
	1	p2	PL 1/2 x 18	1'-3 3/4	54/5	40	BENT
	1	p3	PL 1/2 x 18	1'-3 3/4	54/5	40	BENT
F5	1		CROSSFRAME				661
	1	m1	C15 x 33.9	6'-4 3/8	54/8	216	
	1	a1	L5 x 5 x 1/2	6'-4 3/8	54/2	103	
	1	a10	L5 x 5 x 1/2	4'-2	54/3	67	
	1	a11	L5 x 5 x 1/2	4'-0	54/4	65	
	1	p1	PL 1/2 x 14	2'-4	54/7	56	
	1	p2	PL 1/2 x 18	1'-3 3/4	54/5	40	BENT
	1	p3	PL 1/2 x 18	1'-3 3/4	54/5	40	BENT
F6	1		CROSSFRAME				661
	1	m1	C15 x 33.9	6'-4 3/8	54/8	216	
	1	a1	L5 x 5 x 1/2	6'-4 3/8	54/2	103	
	1	a8	L5 x 5 x 1/2	4'-0 13/16	54/3	67	
	1	a9	L5 x 5 x 1/2	4'-1 13/16	54/4	65	
	1	p1	PL 1/2 x 14	2'-4	54/7	56	
	1	p2	PL 1/2 x 18	1'-3 3/4	54/5	40	BENT
	1	p3	PL 1/2 x 18	1'-3 3/4	54/5	40	BENT
	1	p4	PL 1/2 x 16 1/2	1'-3 3/4	54/6	37	BENT
	1	p5	PL 1/2 x 16 1/2	1'-3 3/4	54/6	37	BENT

26 44 #

STEEL: ASTM ☐ A709-36 ☐ A709-50 ☒ A709-50W Unless Noted

WELDING ELECTRODE: ☒ E70 See Welding Proc. ☐ None

HOLES: ☐ 13/16 ☒ 15/16 Unless Noted ☐ As Noted ☐ None

PAINT: ☐ None ☐ Galv. After Fab. ☐ As Noted ☒ SEE SHOT GUN

SPECIAL PAINT:

SPECIAL CLEANING: ☒ Blast Clean SSPC SP10 ☐ None

ITEM NO. 506.55 BR. NO. 3 PROJ. NO. BRZ 1444(22)

TITLE: CROSSFRAME DETAILS

APPROVED: 9-5-01

PRINT DIST.

5 4-7-01 APPR.

ORIG. 9-5-01 FAB.

5 7-13-01 APP.

5 8-24-01 APP.

5 11-19-01 APP.

11 11-19-01 FAB.

National Eastern Corporation
Plainville, Connecticut

JOB: T.H. 1 OVER THE WHITE RIVER
ROYALTON, VERMONT

CUSTOMER: BECK & BELLUCCI, INC.

DESIGNER: VERMONT AGENCY OF TRANSPORTATION

WORK ORDER NO. 15873 DRAWING NO. 20-2 REV. 2