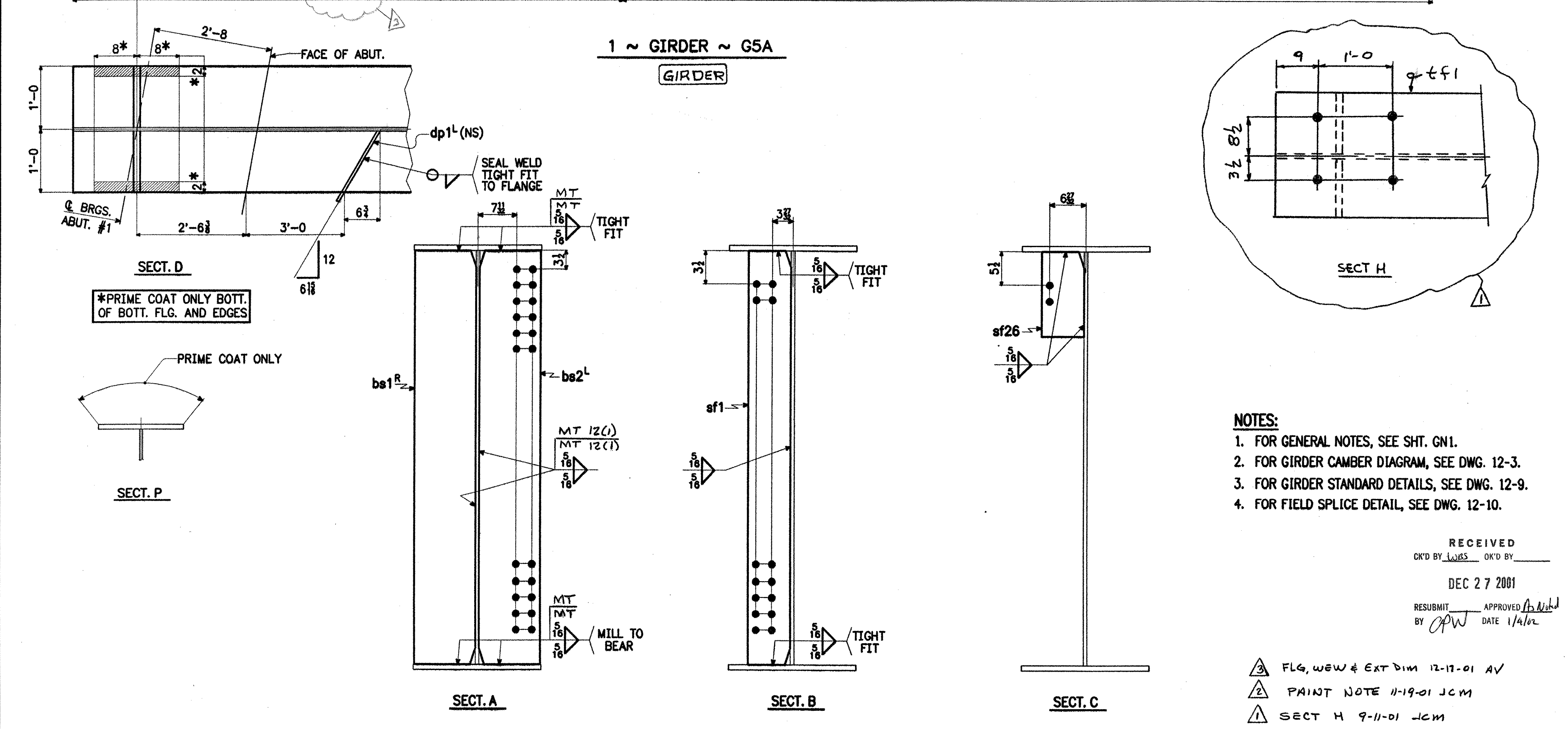




SHIP MARK	BILL OF MATERIAL				WORK ORDER NO.		DRAWING NO.		REV.
	NO.	MARK	SHAPE	LENGTH		ITEM NO.	WT.	REMARKS	
G5A	1		GIRDER						
	1	tf1	PL 1" x 24	55'-0 $\frac{1}{8}$	$\triangle$	S-1/15	1	4494	CVN
	1	tf2	PL 1" x 24	77'-6 $\frac{1}{8}$		S-1/4	1	6333	CVN
	1	bf1	PL 1" x 24	54'-11 $\frac{1}{8}$	$\triangle$	S-1/15	1	4490	CVN
	1	bf2	PL 1" x 24	77'-6 $\frac{1}{8}$		S-1/4	1	6332	CVN
	1	wp1	PL $\frac{1}{8}$ x 78	53'-11 $\frac{1}{8}$		S-1/2	1	~~6332~~	CVN
	1	wp2	PL $\frac{1}{8}$ x 78	79'-6 $\frac{1}{8}$		S-1/2	1	~~24185~~	CVN
	1	bs1 ^R	PL 1 $\frac{1}{4}$ x 11 $\frac{1}{2}$	6'-6 $\frac{1}{8}$		S-1/11	3	318	M1E
	1	bs2 ^L	PL 1 $\frac{1}{4}$ x 11 $\frac{1}{2}$	6'-6 $\frac{1}{8}$		S	3	318	M1E
	5	sf1	PL $\frac{1}{2}$ x 8	6'-6		S-3/4	3	442	
	12	sf26	PL $\frac{1}{2}$ x 8	1'-4		S	3	218	
	1	dp1 ^L	PL $\frac{1}{2}$ x 3	1'-3 $\frac{1}{8}$		S-1/2	3	3	
	2	f1	PL $\frac{3}{8}$ x 24	3'-4 $\frac{1}{2}$		S-1/16	2	345	CVN
	4	f2	PL $\frac{3}{8}$ x 10	3'-4 $\frac{1}{2}$		S	2	287	CVN
	2	f3	PL 1 $\frac{1}{4}$ x 24	1'-9 $\frac{1}{8}$		S-1/12	2	368	
	2	ws1	PL $\frac{3}{8}$ x 72 $\frac{1}{2}$	1'-7 $\frac{1}{2}$		S-1/16	2	501	CVN
					$\triangle$			48634 #	

STEEL: ASTM	[A709-36]	[A709-50]	[X] A709-50W	[] Unless Noted	[]
WELDING ELECTRODE:	[X] E70	[] See Welding Proc.	[] None	[]	[]
HOLES:	[] 13/16	[X] 15/16	[] 1 1/16	[] Unless Noted	[] As Noted
PAINT:	[X] 2 [] None	[] Galv. After Fab.	[] As Noted	[X] SEE SHT GNI	
SPECIAL PAINT:	[]				
SPECIAL CLEANING:	[X] Blast Clean	SSPC SP10	[] None	[]	

ITEM NO. 506.55	BR. NO. 3	PROJ. NO. BRZ 1444(22)
TITLE: GIRDER ~ C5A		

APPROVED: 9-5-01	 National Eastern Corporation Plainville, Connecticut			
PRINT DIST.				
5 4-7-01 APPR.				
ORIG. 9-5-01 FAB.				
5 7-13-01 APP				
5 8-24-01 APP				
5 9-12-01 APP				
12 9-12-01 FAB				
5 11-19-01 APP				
11 11-19-01 FAB				
5 12-18-01 APP	JOB: T.H. 1 OVER THE WHITE RIVER ROYALTON, VERMONT FOR APPROVAL			
11 12-18-01 FAB				
CHECKED TS 3/01		CUSTOMER: BECK & BELLUCCI, INC. DESIGNER: VERMONT AGENCY OF TRANSPORTATION		
DRAWN AV 3/01				
		WORK ORDER NO.	DRAWING NO.	REV.
		15873	12-15	3