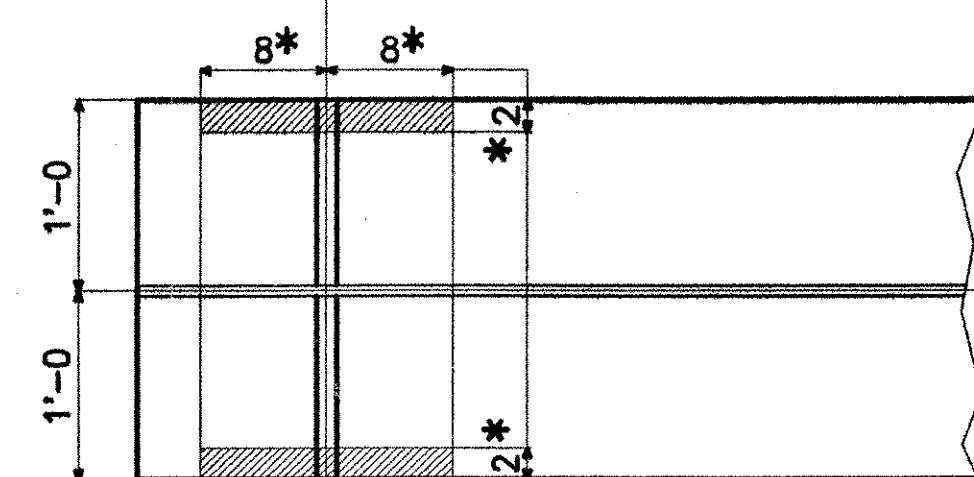
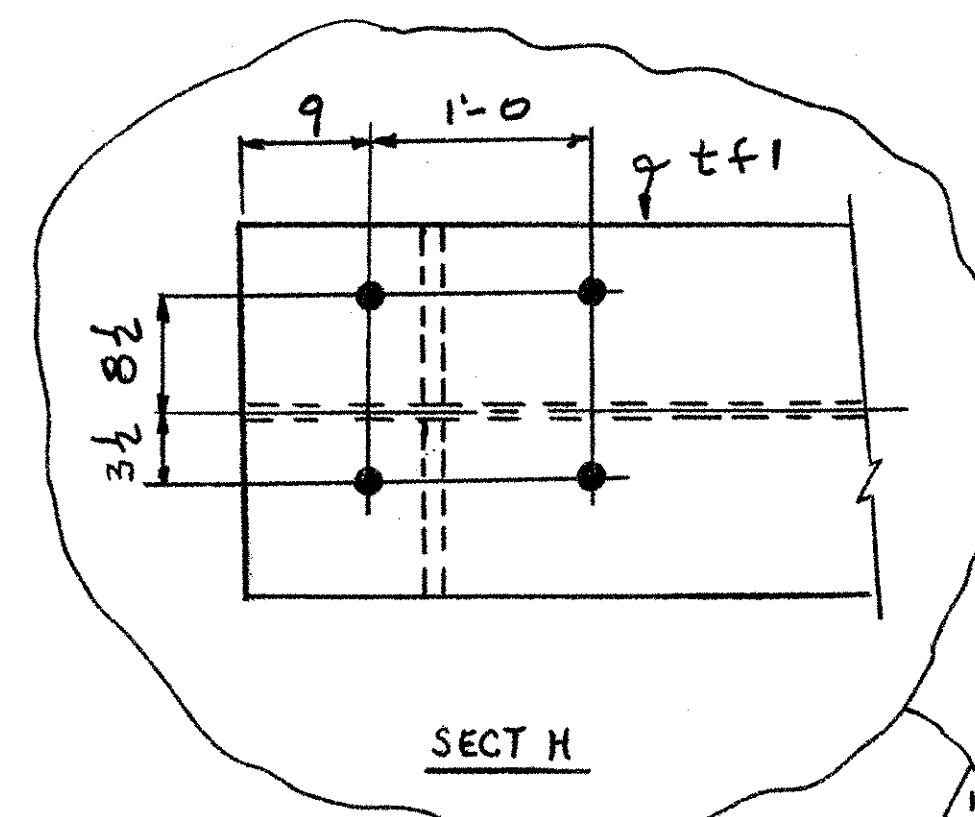
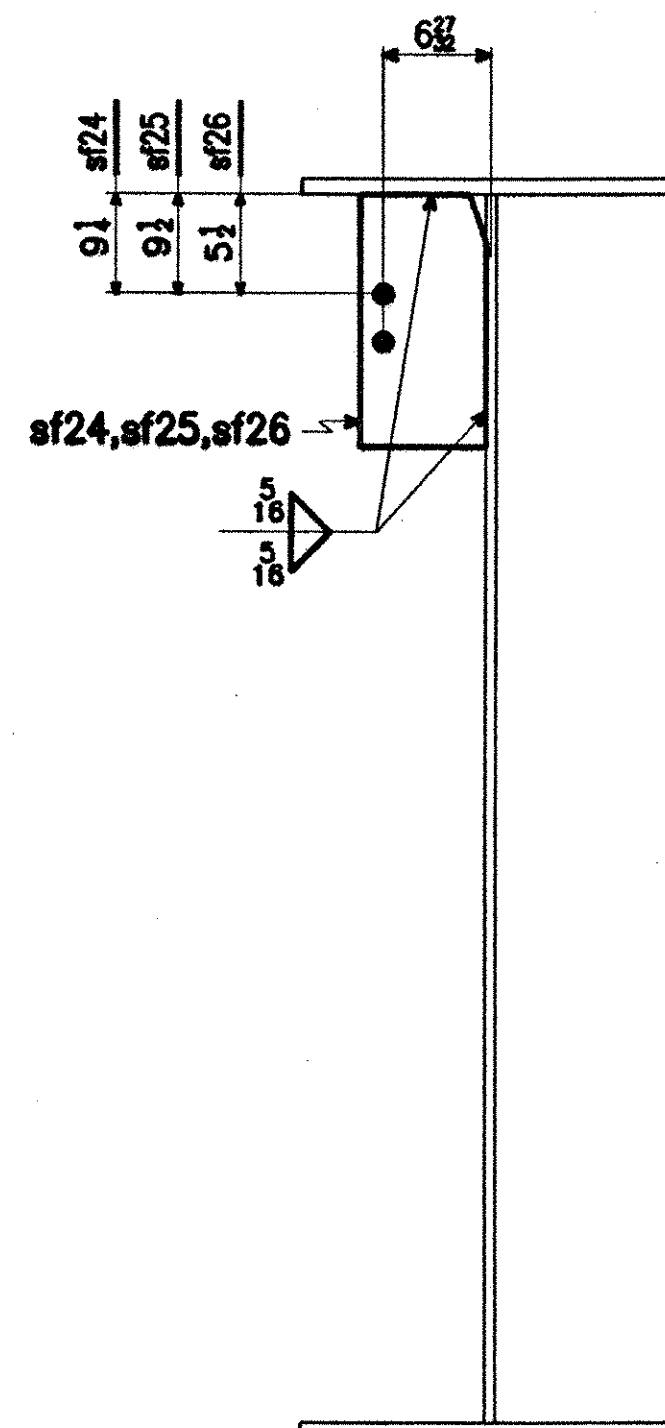
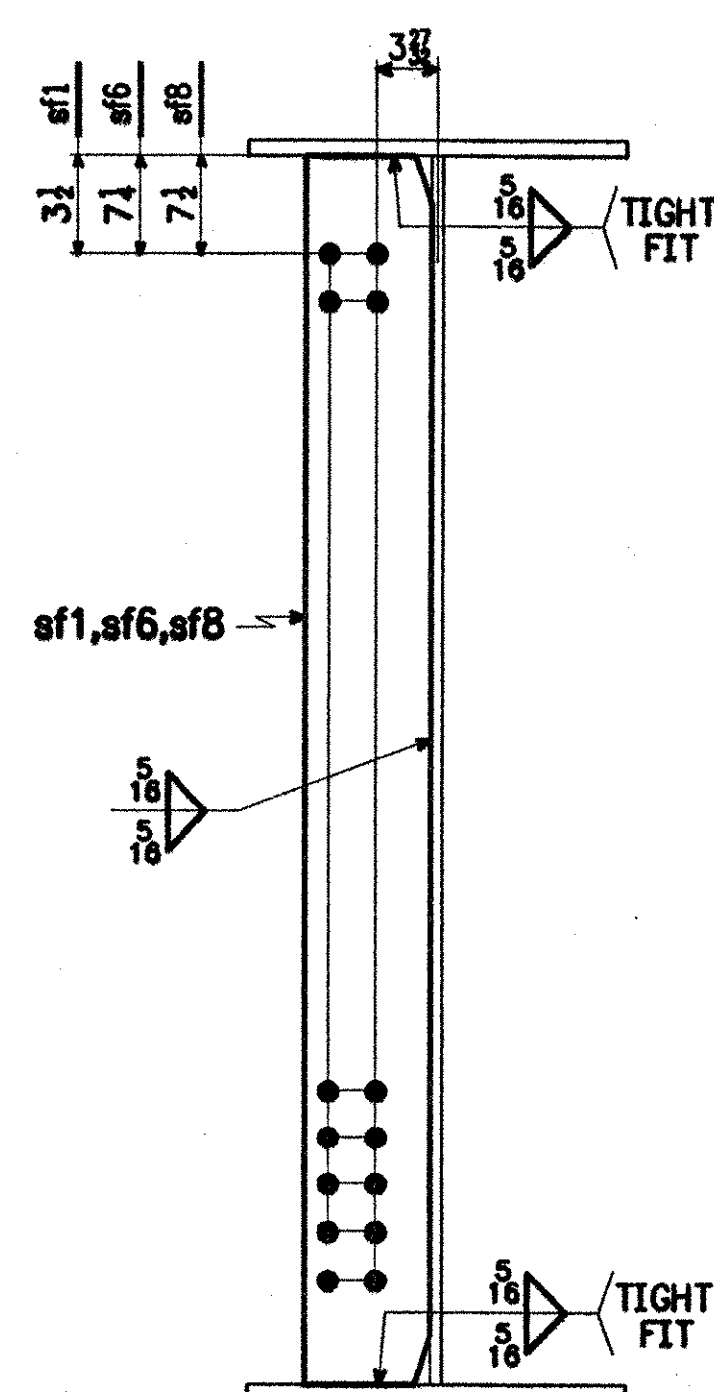
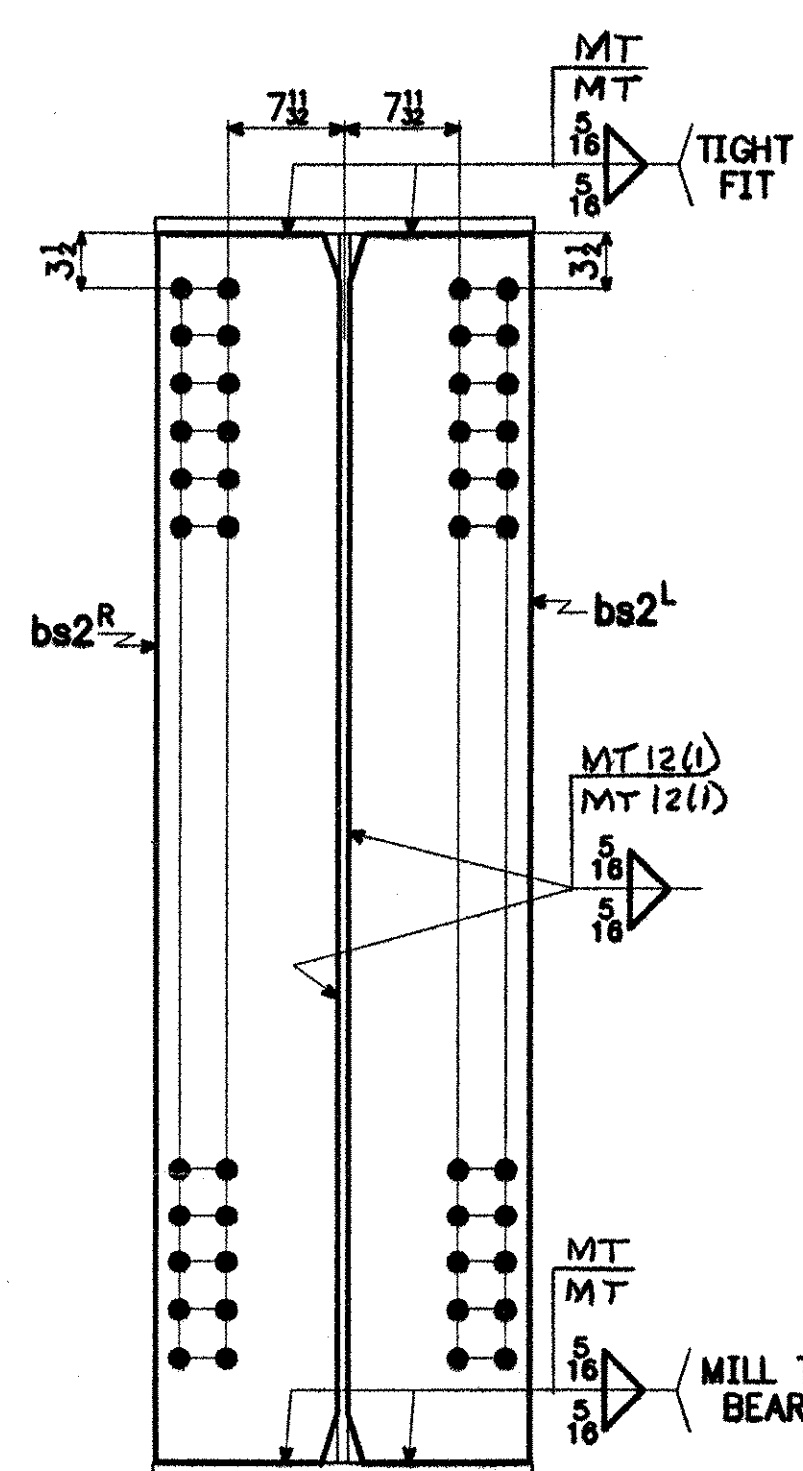




*PRIME COAT ONLY BOTT.
OF BOTT. FLG. AND EDGES

A diagram of a simple crane. It features a horizontal rectangular base with a vertical support in the center. A pulley is mounted on top of the support. A rope is attached to the base, passes under the pulley, and then goes back down to the base. A curved line above the pulley represents the load being lifted. A line points from the text 'pulley' to the pulley itself.



STEEL: ASTM		☐ A709-36		☐ A709-50		☒ A709-50W		☐ Unless Noted		☐	
WELDING ELECTRODE:		☒ E70		☐ See Welding Proc.		☐ None		☐		☐	
HOLES:		☐ 13/16		☒ 15/16		☐ 1 1/16		☐ Unless Noted		☐ As Noted	
PAINT:		☒ None		☐ Galv. After Fab.		☐ As Noted		☒ SEE SHT G N I		☐	
SPECIAL PAINT:											
SPECIAL CLEANING:		☒ Blast Clean		SSPC SP10		☐ None					
ITEM NO. 506.55				BR. NO. 3				PROJ. NO. BRZ 1444(22)			
TITLE: GIRDER ~ G4A											
APPROVED: 9-5-01				 National Eastern Corporation Plainville, Connecticut							
PRINT DIST.											
5		4-7-01		APPR.		JOB: T.H. 1 OVER THE WHITE RIVER ROYALTON, VERMONT FOR APPROVAL					
ORIG.		9-5-01		FAB.							
5		7-13-01		APP							
5		8-24-01		APP							
5		9-12-01		APP							
12		9-12-01		FAB							
5		11-19-01		APP							
11		11-19-01		FAB							
5		12-18-01		APP		CUSTOMER: BECK & BELLUCCI, INC. DESIGNER: VERMONT AGENCY OF TRANSPORTATION					
11		12-18-01		FAB							
CHECKED		TS		3/01		15873			12-14		
DRAWN		AV		3/01							
									REV.		
									3		