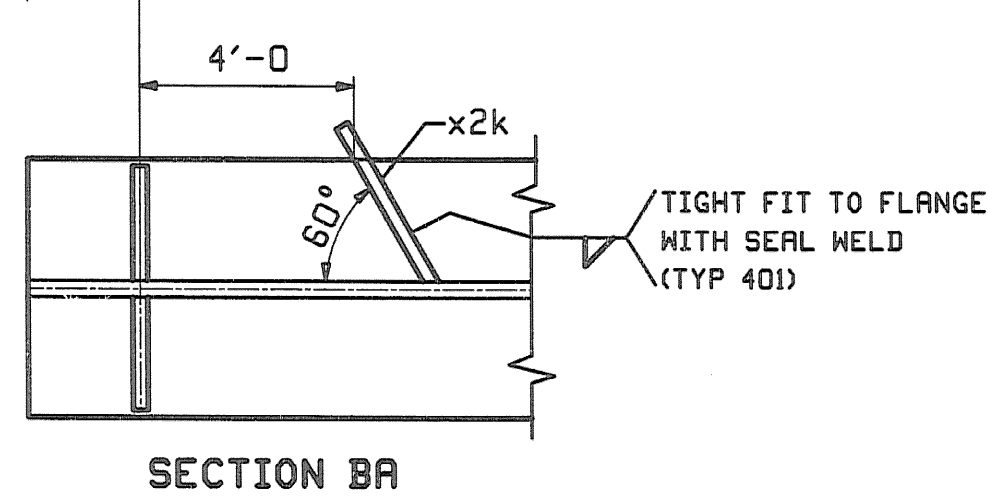
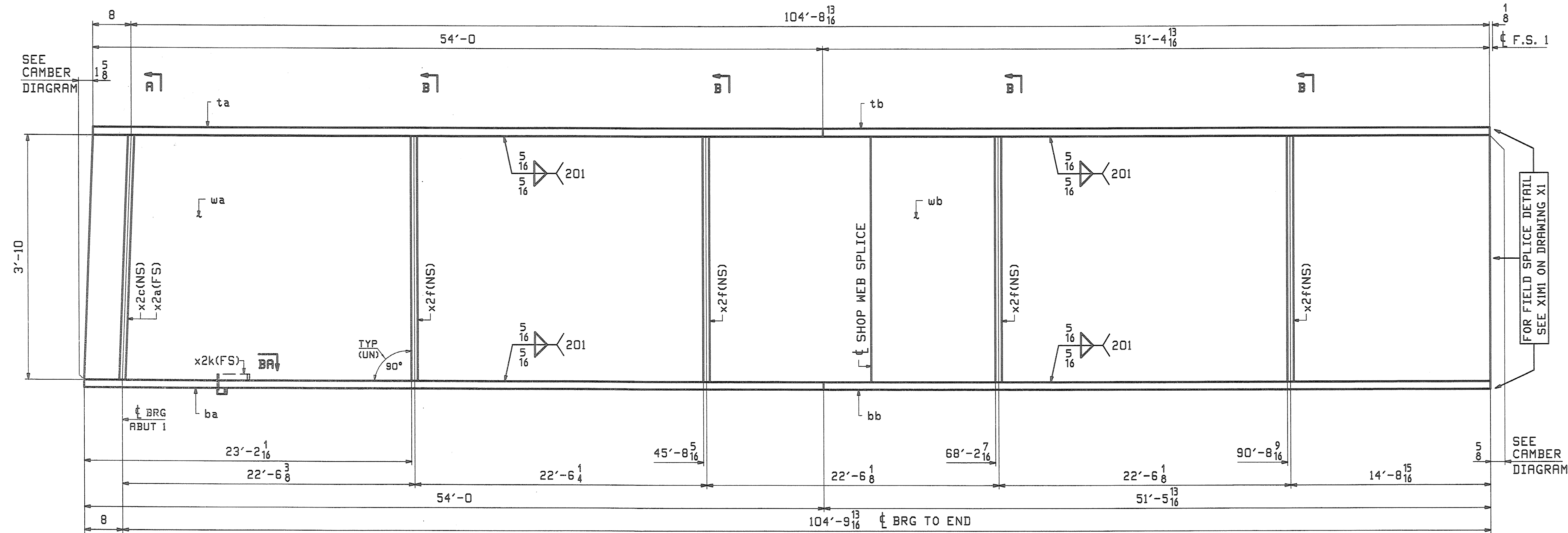
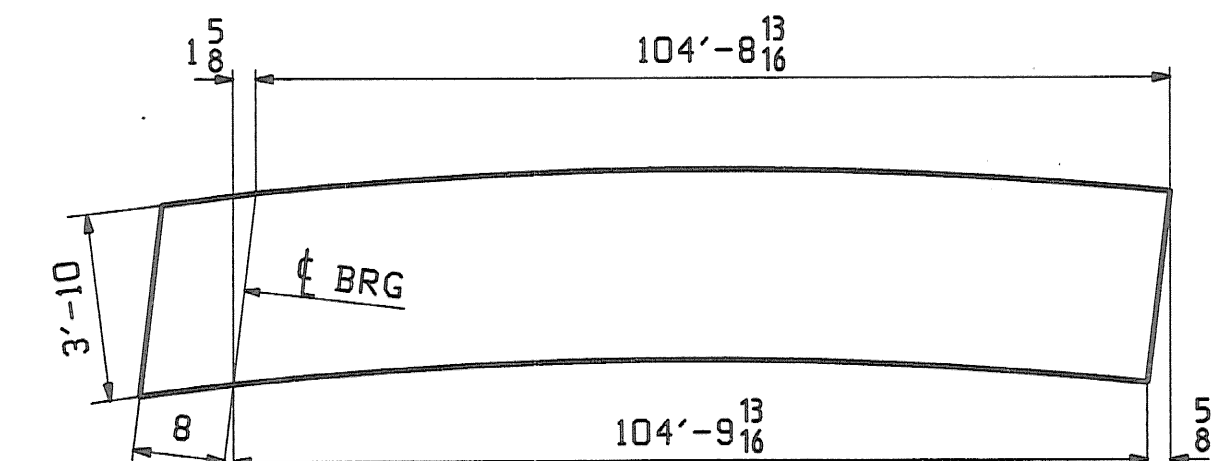


ABM INFO		SHIP		BILL OF MATERIAL		JOB NO.	DRAWING NO.	REV.
						367	1	
PAGE LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT INCHES	REMARKS	WT	PROCUREMENT NOTES
	1G1A	1		GIRDER			31778	
1	S	1	wa	PL 5/8x46	57 0 1/4	(A709-50WT2) (H2-3)		
1	U	1	wb	PL 5/8x46	48 6 7/16	(A709-50WT2) (H2-3)		
1	J	1	ta	PL 1x18	54 0	(A709-50WT2) (H2-3)		
1	L	1	tb	PL 1x18	51 4 13/16	(A709-50WT2) (H2-3)		
1	A	1	ba	PL 2 1/4x18	54 0	(A709-50WT2) (H2-4)		
1	C	1	bb	PL 2 1/4x18	51 5 13/16	(A709-50WT2) (H2-4)		
2	N	1	x2a	PL 7/8x8 1/2	3 10	MIE		
2	N	1	x2c	PL 7/8x8 1/2	3 10	MIE		
2	P	4	x2f	PL 5/8x8	3 10			
2	Q	1	x2k	PL 1/4x4 1/4	1 0 3/16			

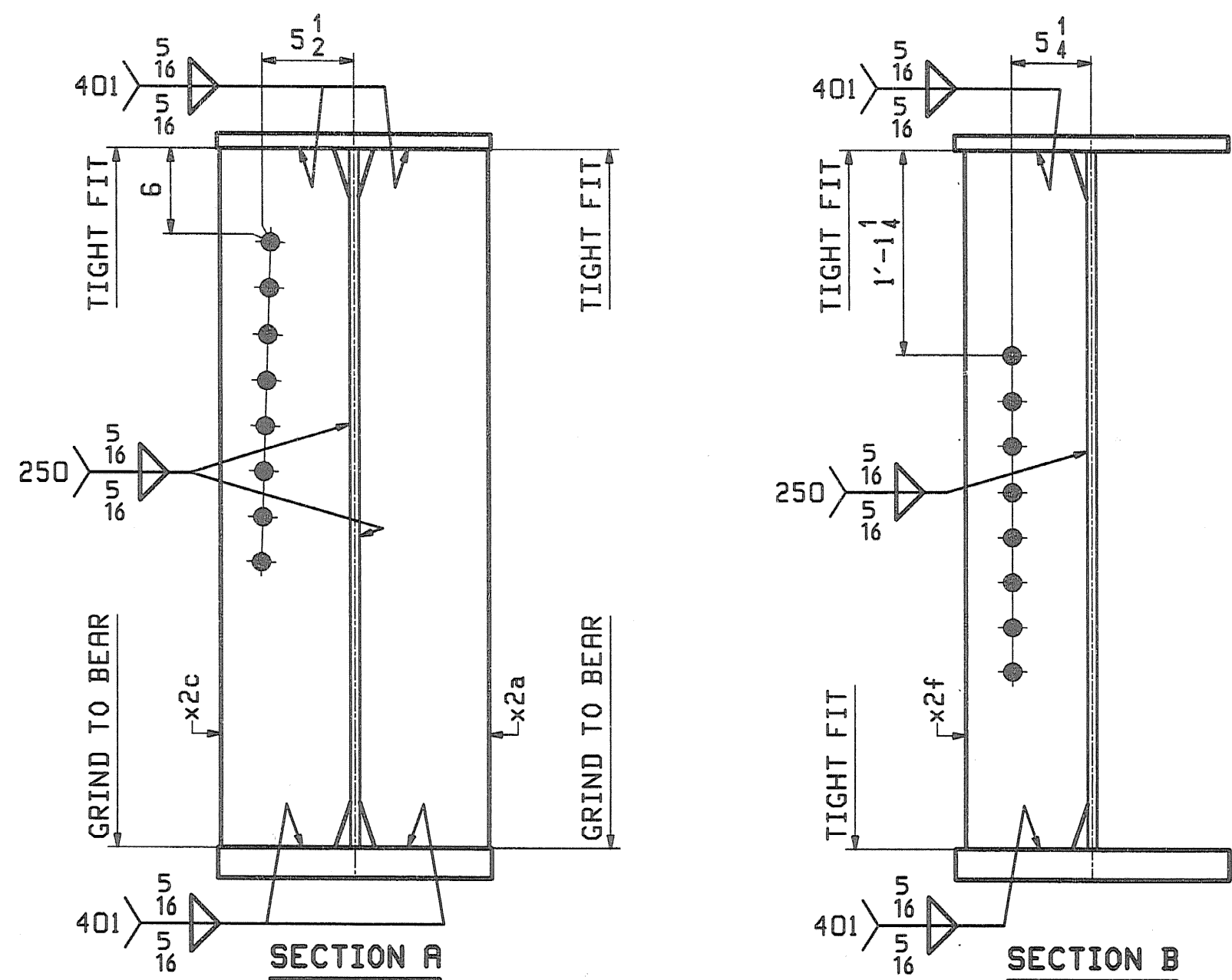


ONE - GIRDER - 1G1A

FOR GIRDER STANDARDS SEE DRAWINGS X1 & X2.
 FOR CAMBER & FLANGE DIAGRAMS SEE DRAWING C1.
 FOR GENERAL NOTES & WELD PROCEDURES SEE DRAWING GNI.
 H2-3/H2-4 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.



ORIENTATION DIAGRAM FOR CAMBER SEE DWG C1



REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0						5-12-08
MATERIAL:		SURFACE PREP. & PAINT:		HOLES:		SHOP BOLTS:
A709-50W (UN)		SEE DWG GNI		15/16 Ø		NONE
DESCRIPTION: GIRDER - 1G1A						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: TH24 over Hoosic River BRIDGE NO. 41 POWNL, VERMONT COUNTY OF BENNINGTON				DRAWN: JT B	DATE: 04/24	
				CHKD: TM	DATE: 05/05	
LOCATION: TOWN OF POWNL			JOB NO. 367		DWG NO. 1	
PROJ NO. BRZ 1441 (19) C/2					REV. △	
CUSTOMER: VERMONT AGENCY OF TRANSPORTATION						

RECEIVED
 MAY 15 2008
 RESUBMIT APPROVED