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CAUTION: PARTS CAN BE DAMAGED BY STATIC. USE THE PROPER HANDLING TECHNIQUES TO AVOID DAMAGE.

BOARDS ARE TO BE ASSEMBLED PER "PWA REQUIREMENTS FOR SUPPLIERS" DOCUMENT 090032-000. (LATEST REV.).

- NOTES: UNLESS OTHERWISE SPECIFIED
- ▷ 1. APPLY 1 DROP OF LIQUID THREAD LOCKER (DIN 25) TO THE THREADS OF THE PEM NUT (DIN 22) JUST PRIOR TO INSTALLING THE SCREW (DIN 20).
 - ▷ 2. PLACE THE (4) #10 SCREWS (DIN 11) IN A BAG (DIN 6) AND ATTACH IT TO A TERMINAL WITH A CABLE TIE (DIN 7) FOR SHIPMENT TO THE CUSTOMER.
 - ▷ 3. APPLY ADHESIVE (DIN 10) UNDER L1.
 - ▷ 4. APPLY 1 OR 2 DROPS OF LIQUID THREAD LOCKER (DIN 4) TO THE THREADS WHERE THE FIRST NUT (DIN 8) WILL SEAT AND THEN TORQUE THE NUT TO 60 INCH POUNDS. THIS NOTE APPLIES TO ALL 7 TERMINALS.

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|--------------|----------|------|-----|------------------|----------------|--|--|
| BCD 9011769 | 08/23/01 | CAG | JCS | ARTWORK NO. | 061957-000 | GE TRANSPORTATION SYSTEMS GLOBAL SIGNALING | TITLE PCB ASSEMBLY BSA-6 BATTERY SURGE ARRESTOR 6 |
| BB0 90100936 | 5/22/01 | CAG | GLJ | SCHEMATIC NO. | 135392-000 | | |
| BA0 90023705 | 09/08/99 | DJR | JRP | MIN/MOD LEVEL | N/A | DATE | 10/02/95 |
| REV | ECRN | DATE | BY | APPR | DATE | 10/02/95 | |
| | | | | ECR APPROVED BY: | ENGINEER | DRAWING NO. | SHEET |
| | | | | JOHN SNEGOWSKI | JEFF VOLSHTEYN | 250597-100 | 1 OF 1 |