AWS D1.5 2008

WELDER, WELDING OPERATOR OR TRACK WELDER QUALIFICATION TEST RECORD

Type of Welder

Name: Adam Thomann

Identification No.: AT-001

Welding Procedure Specification No. AT-001B

Date: 12/31/2009

Variables	Record Actual Values Used in Qualifications	Qualification Range
Process/Type	SMAW	
Electrode (single or multiple)	Single	
Current/Polarity	DCEP	
Position	3G	Flat/Horizontal/Vertical
Weld Progression	Uphill	uphill all passes
Backing (YES or NO)	Yes	
Material/Spec.		
Base Material	A36	
Thickness (Plate)	1"	
Groove		1/8" - unlimited
Fillet		unlimited
Thickness: (Pipe/Tube)		
Groove		
Fillet		
Diameter: (Pipe)		
Groove		
Fillet		
Filler Metal	E7018	
Spec. No.	AWS A5.1 / A5.5	AWS A5.1 / A5.5
Class	E7018	E70XX
F-No.	F-4	F-4
Gas/Flux Type		
Other	5/32 " Lincoln Rod	

Visual Inspection Acceptable YES or NO

Guided Bend Test Results

Type	Results	Type	Results
Face		Face	
Root		Root	
Side	Accept	Side	Accept

Fillet Test Results

Appearance

Fracture Test Root Penetration

Fillet Size

Macro etch

(Describe the location, nature and size of any crack or tearing of specimen.)

Inspected by: Ed Loprete

Test No.: TA12312009

Organization: VT Nondestructive Testing

Date: 12/31/2009

Radiographic Results

Film Identification Number	Results	Remarks	Film Identification Number	Results	Remarks

Interpreted by:

Organization:

Test Number:

Date:

We, the undersigned, certify that the statements in this record are correct and that the test welds were prepared, welded and tested in accordance with the requirements of Section 5 of AWS D1.5, 2008 Bridge Welding Code

Inspected by: Richard F.Irick AWS/CWI

Witnessed by: Ed Loprete

Certification Property of Adam Thomann

Date: 12/31/2009

AWS QC 1 RICHARD F. IRICK 99060221 CWI

Vermont Agency of Transportation
RECEIVED
CK'D BY ____ OK'D BY JC
February 19, 2015
RESUBMIT NO Approved
BY KH DATE 3-9-2015

VT Nondestructive Testing