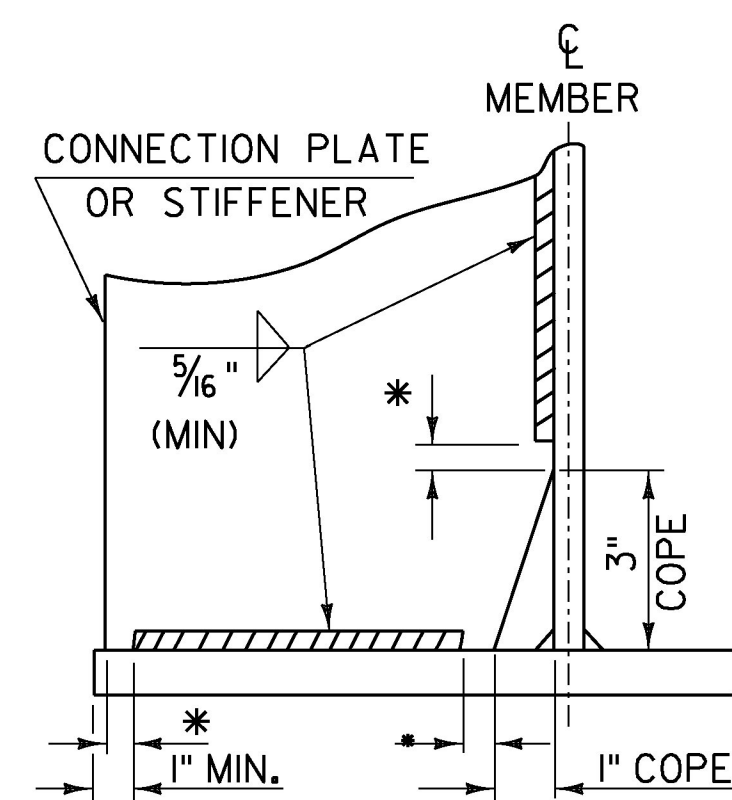
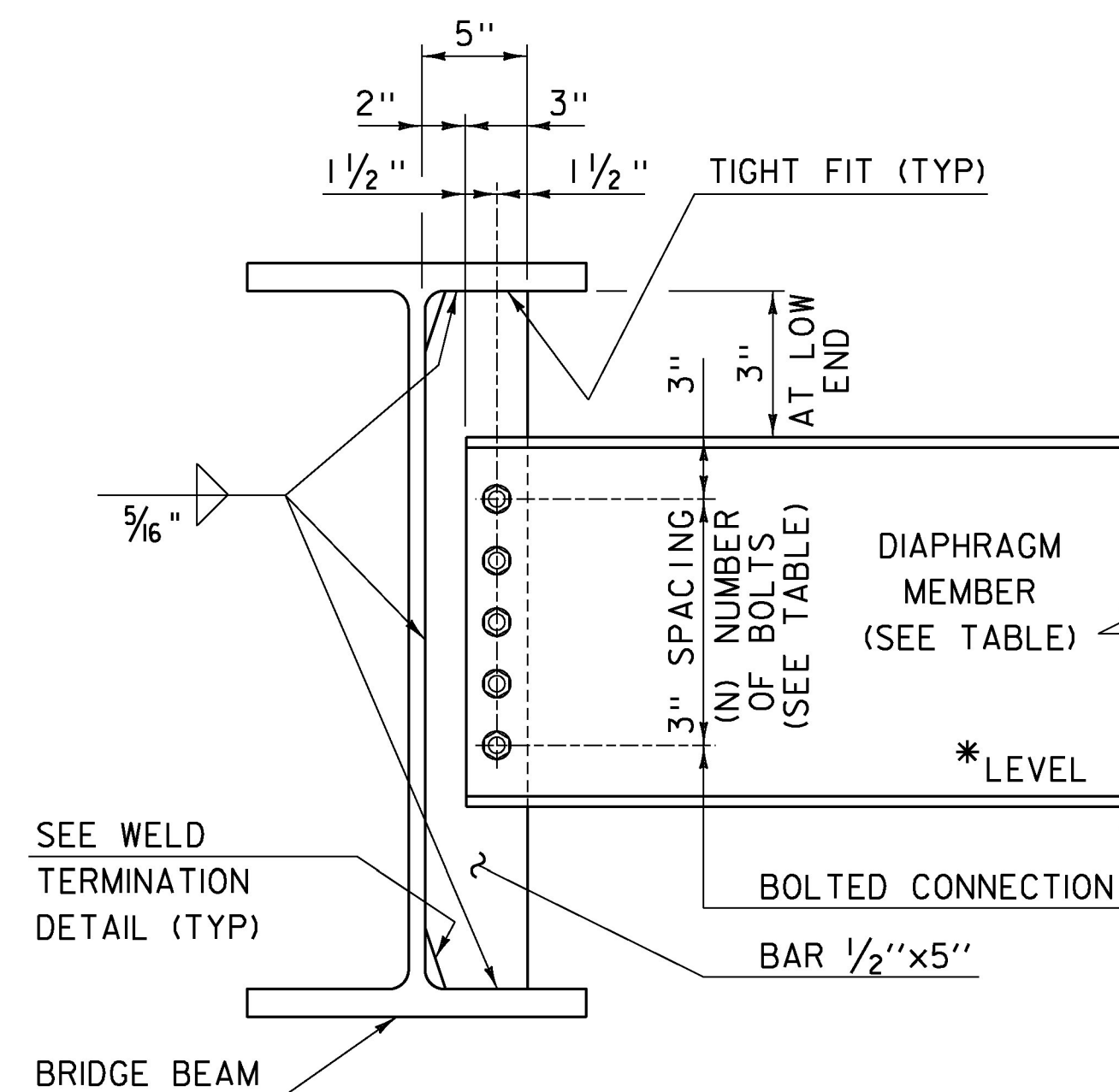




WELD TERMINATION AND COPING DETAILS FOR STEEL MEMBERS

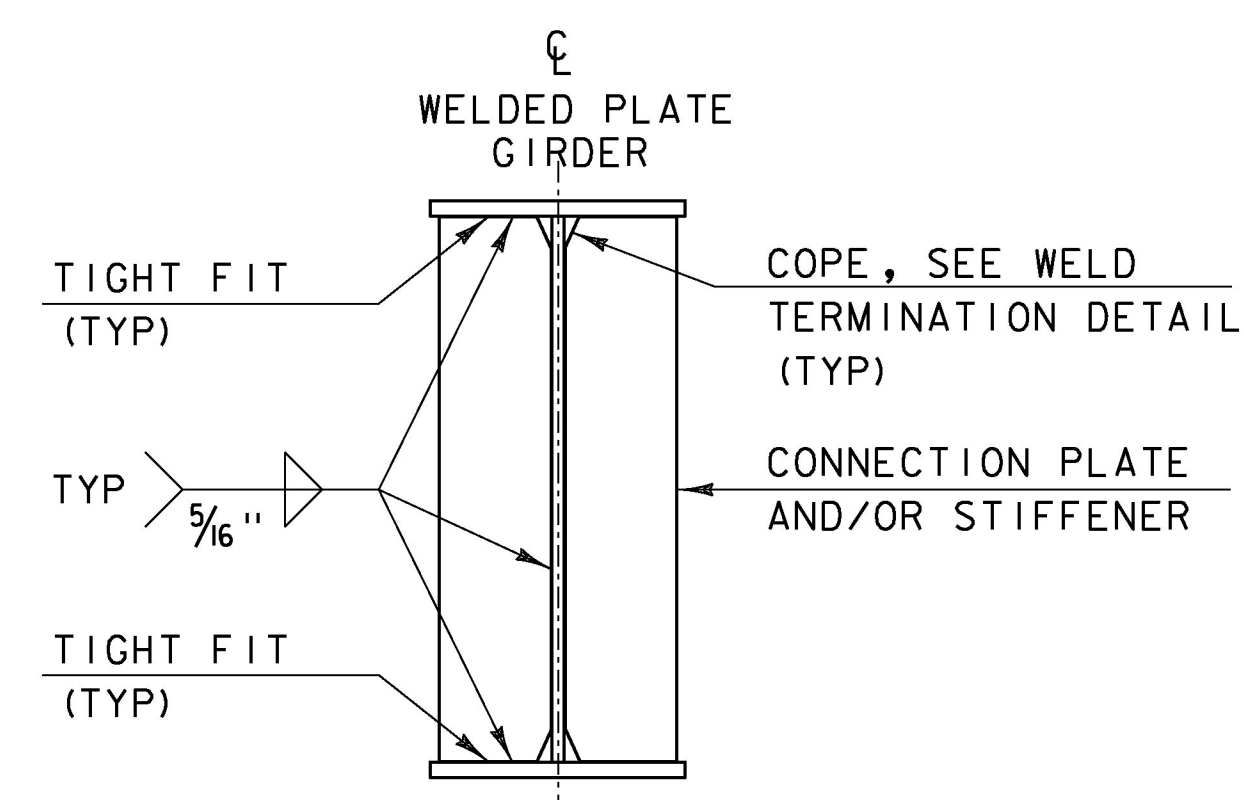
*NO WELD FOR 3/8" MIN. 7/8" MAX. (EXCEPT MUST MAINTAIN 1" MINIMUM FROM EDGE OF FLANGE)



INTERMEDIATE DIAPHRAGMS
FOR 24" TO 48" BRIDGE BEAMS

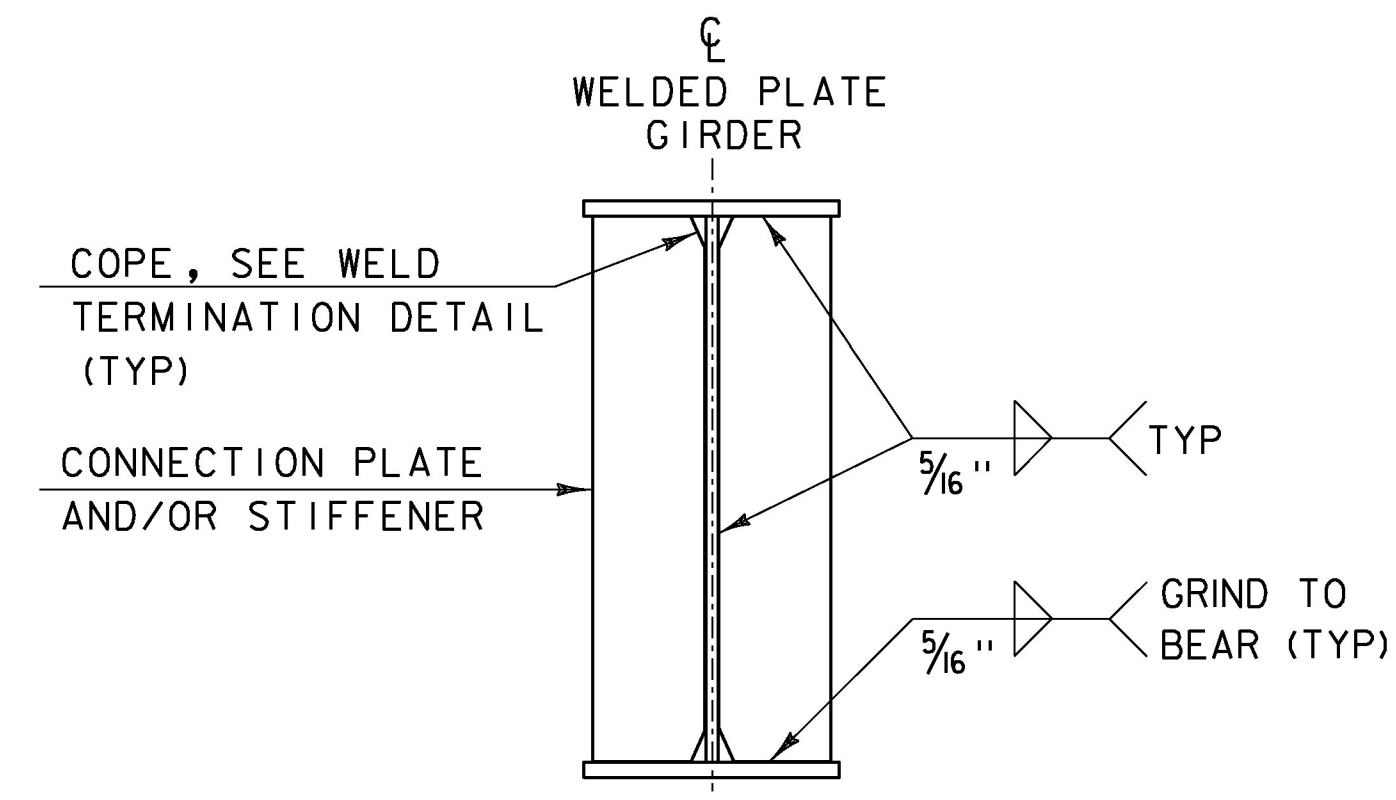
* IF CLEARANCE CANNOT BE MET, DIAPHRAGM MAY BE SLOPED.

* IF CLEARANCE CANNOT BE MET, DIAPHRAGM MAY BE SLOPED.

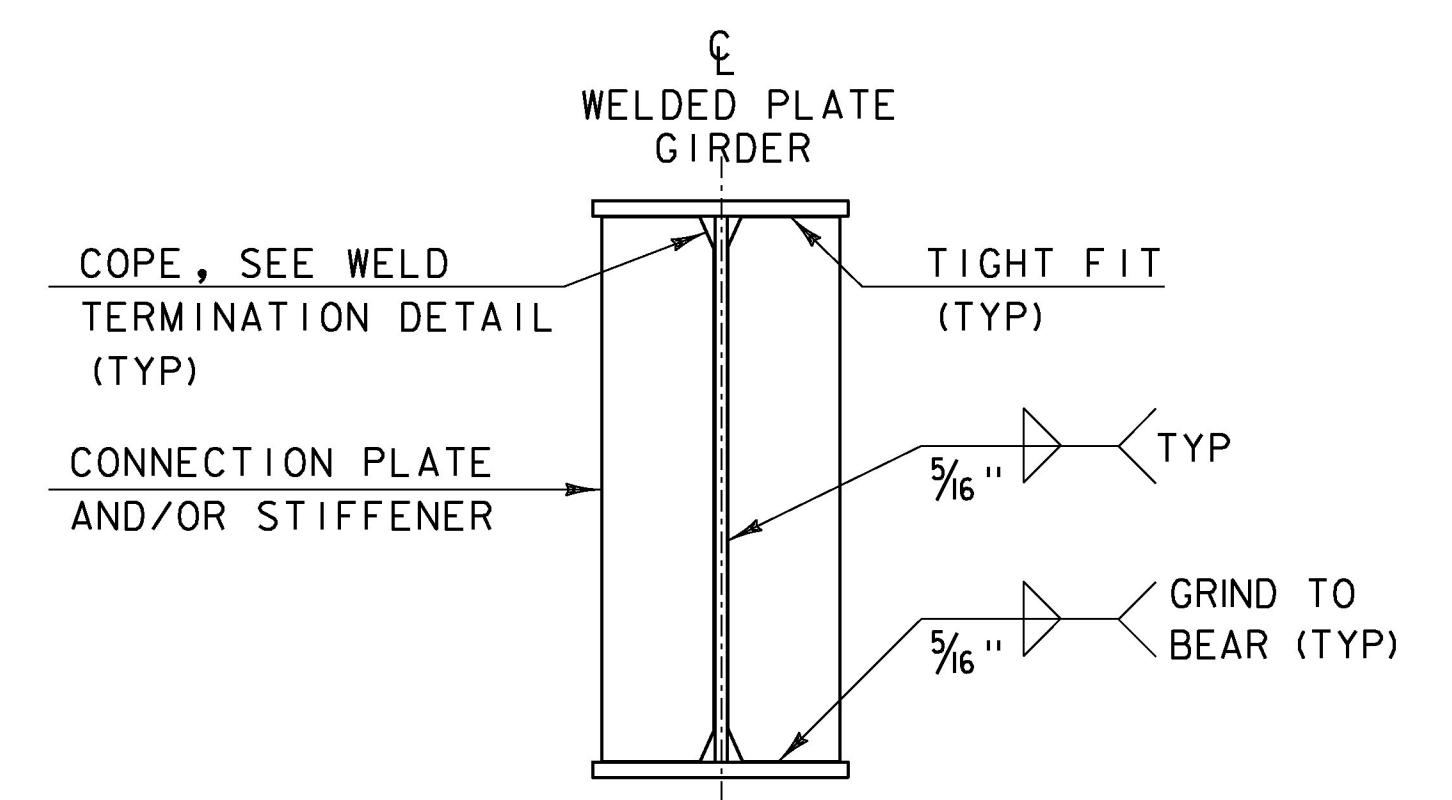


INTERMEDIATE CONNECTION PLATES AND/OR STIFFENERS FOR WELDED PLATE GIRDERS

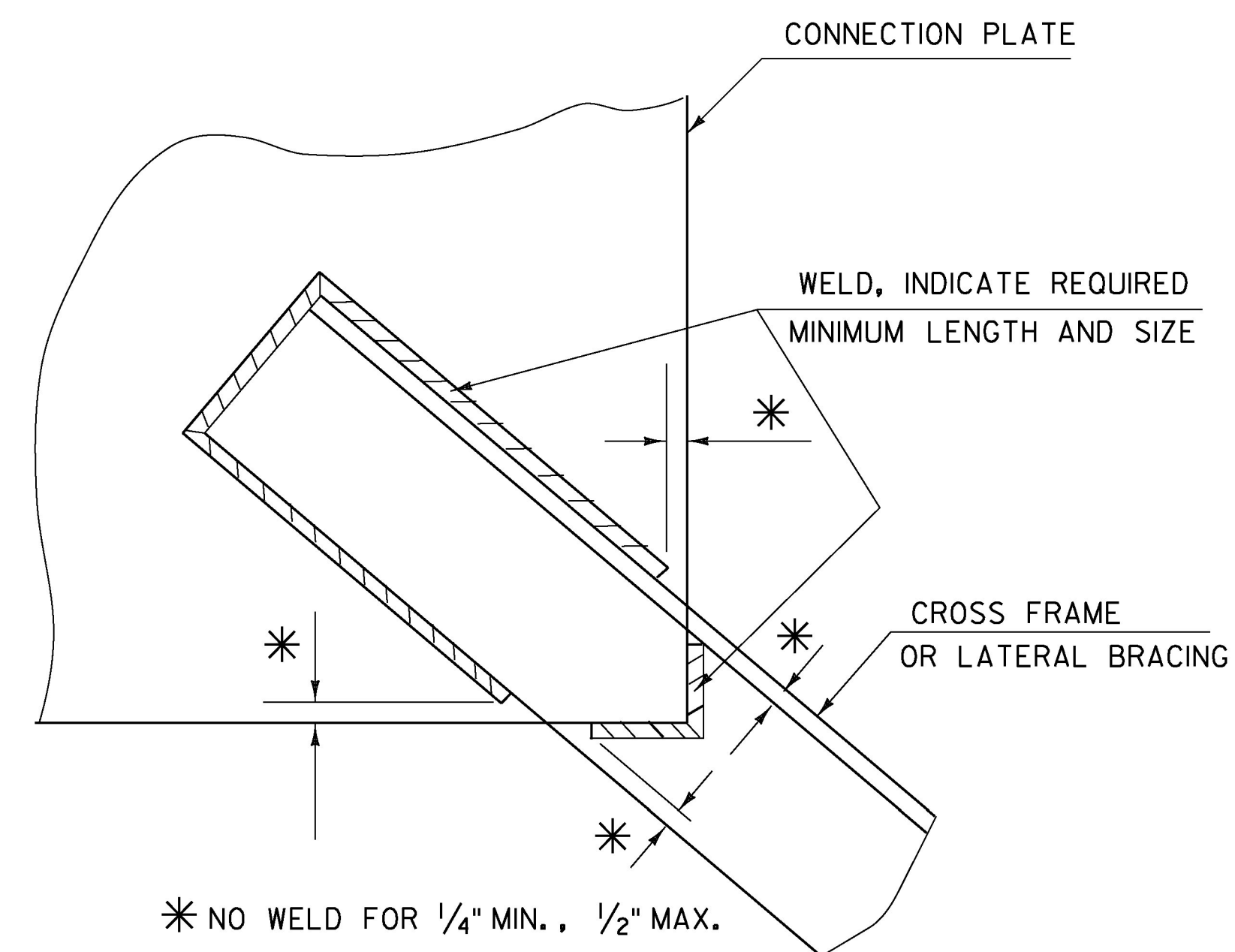
INTERMEDIATE DETAIL IS ONLY USED WHEN PLATE DOES NOT OCCUR AT AN ABUTMENT OR PIER.



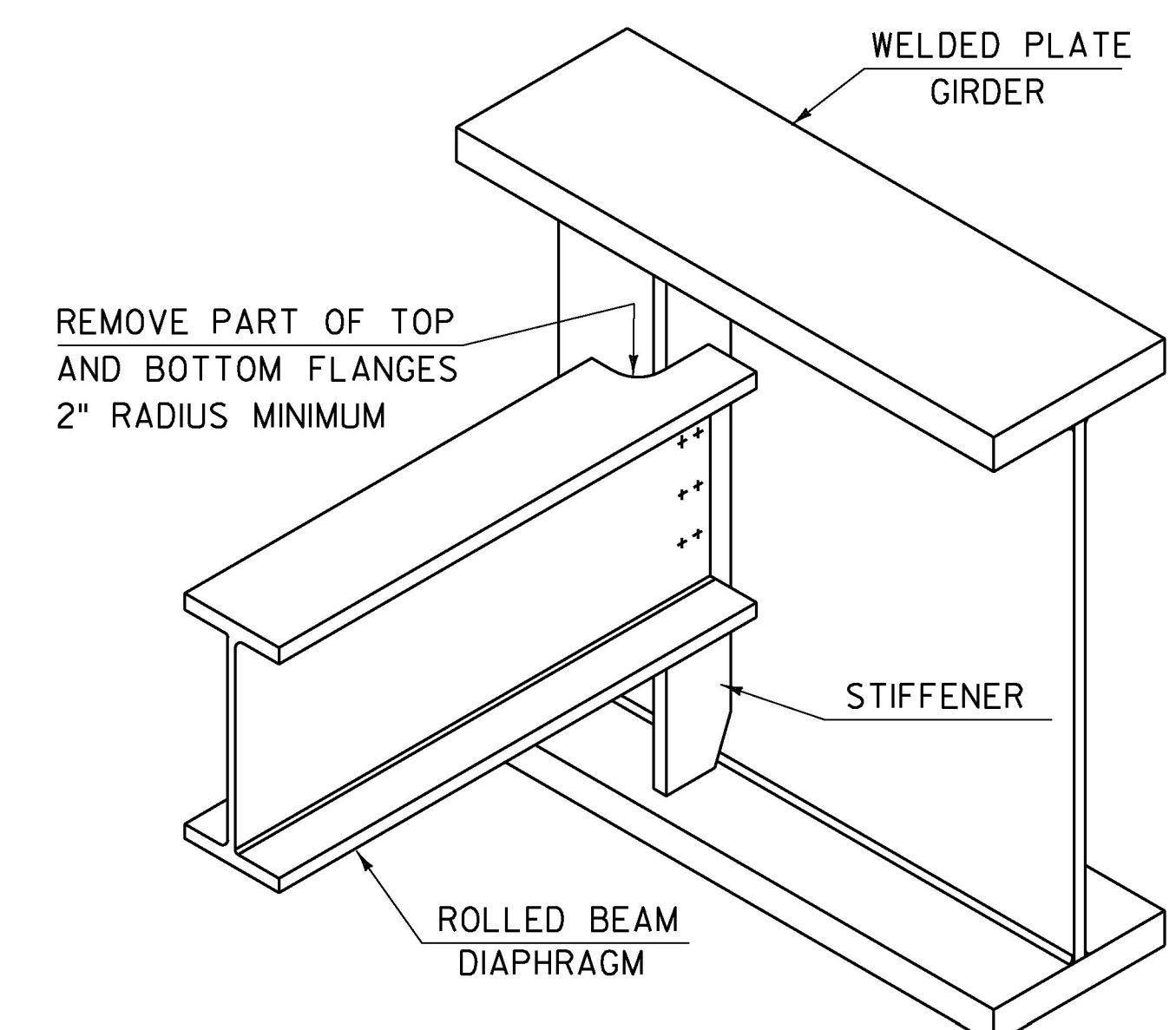
ABUTMENT BEARING STIFFENERS
AND/OR CONNECTION PLATES
FOR WELDED PLATE GIRDERS



PIER BEARING STIFFENERS
AND/OR CONNECTION PLATES
FOR WELDED PLATE GIRDERS



WELD LOCATION DETAIL AT CROSS
FRAMES AND LATERAL BRACING



ROLLED BEAM USED AS DIAPHRAGM

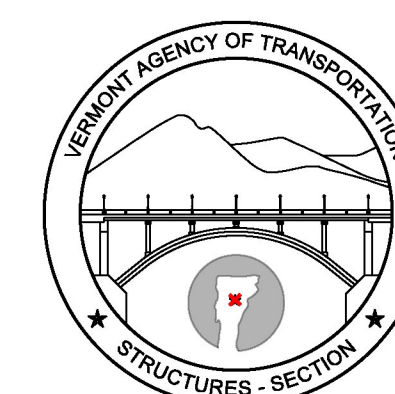
DEPTH		DIAPHRAGM MEMBER	(N) BOLTS
ROLLED BEAM	24" } 30" }	C15x33.9	4
	31" } 36" }	MC18x42.7	5
	37" } 42" }	W21x44	6
PLATE GIRDER WEB	31" } 36" }	W27x84	7
	37" } 42" }	W33x118	9
	43" } 48" }	W36x135	10

* NO WELD FOR 1/4" MIN., 1/2" MAX.

DETAILS ON THIS SHEET ARE "NOT TO SCALE" UNLESS NOTED OTHERWISE.

[illegible]

STRUCTURAL STEEL PLATE GIRDER DETAILS AND NOTES



STRUCTURES
DETAIL
SD-602.00