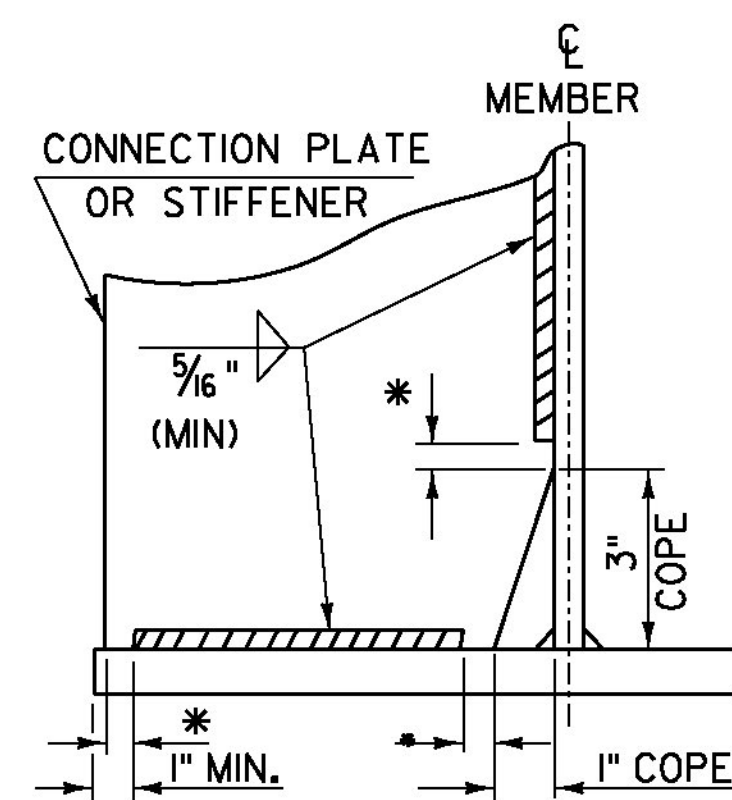
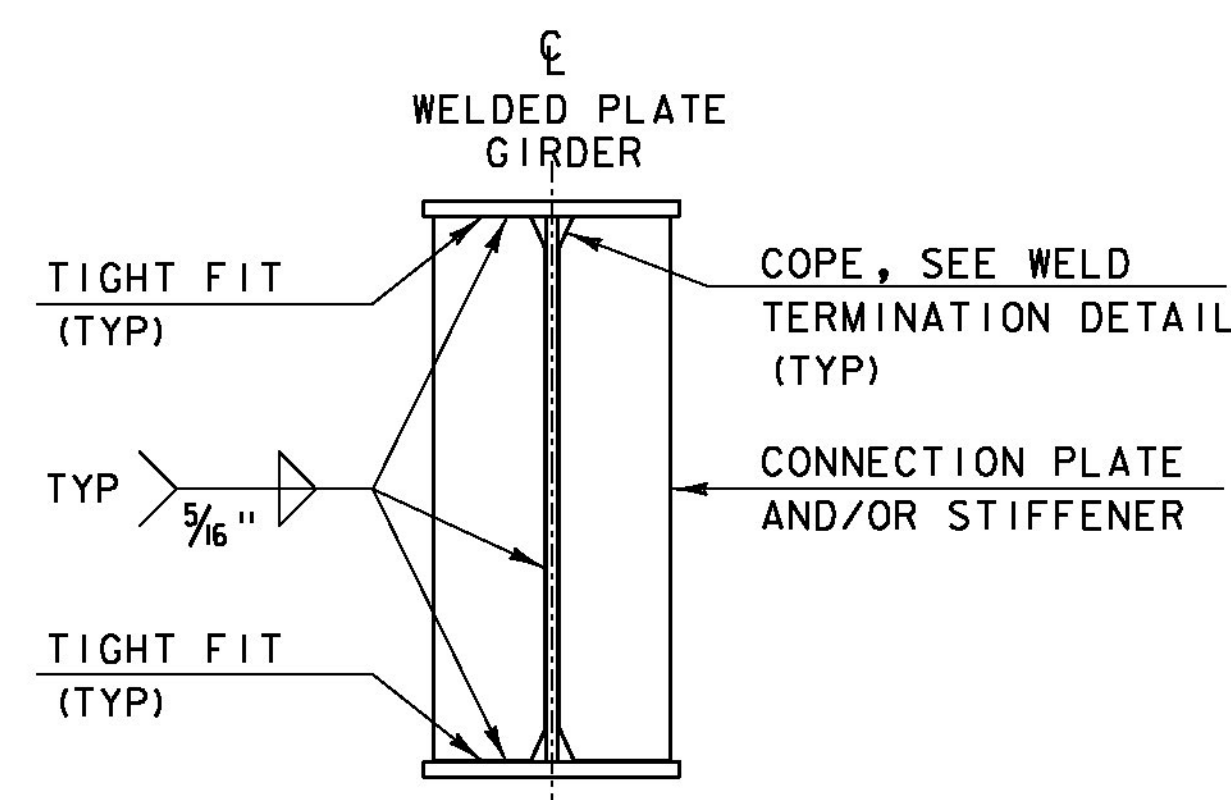




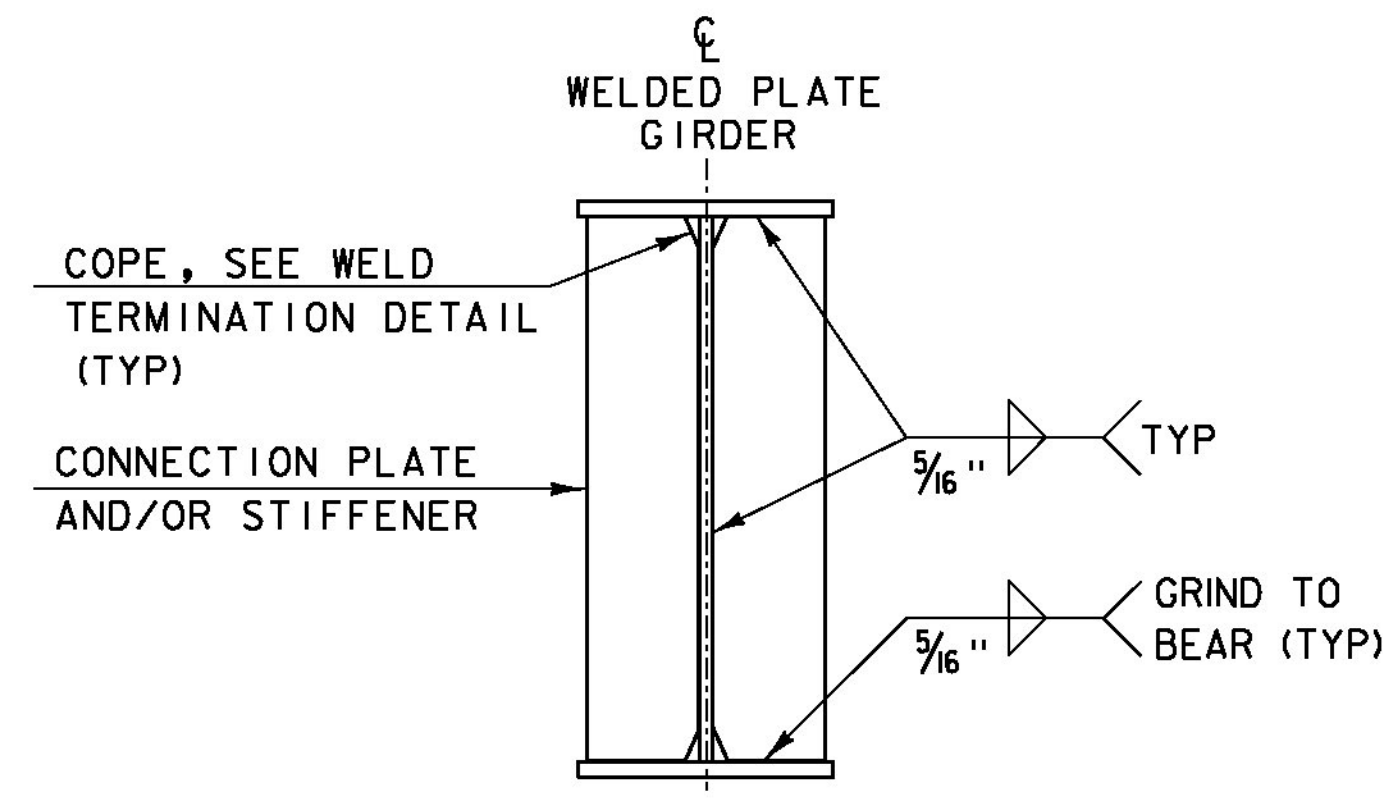
WELD TERMINATION AND COPING
DETAILS FOR STEEL MEMBERS

*NO WELD FOR $\frac{3}{8}$ " MIN. $\frac{7}{8}$ " MAX. (EXCEPT MUST MAINTAIN 1" MINIMUM FROM EDGE OF FLANGE)

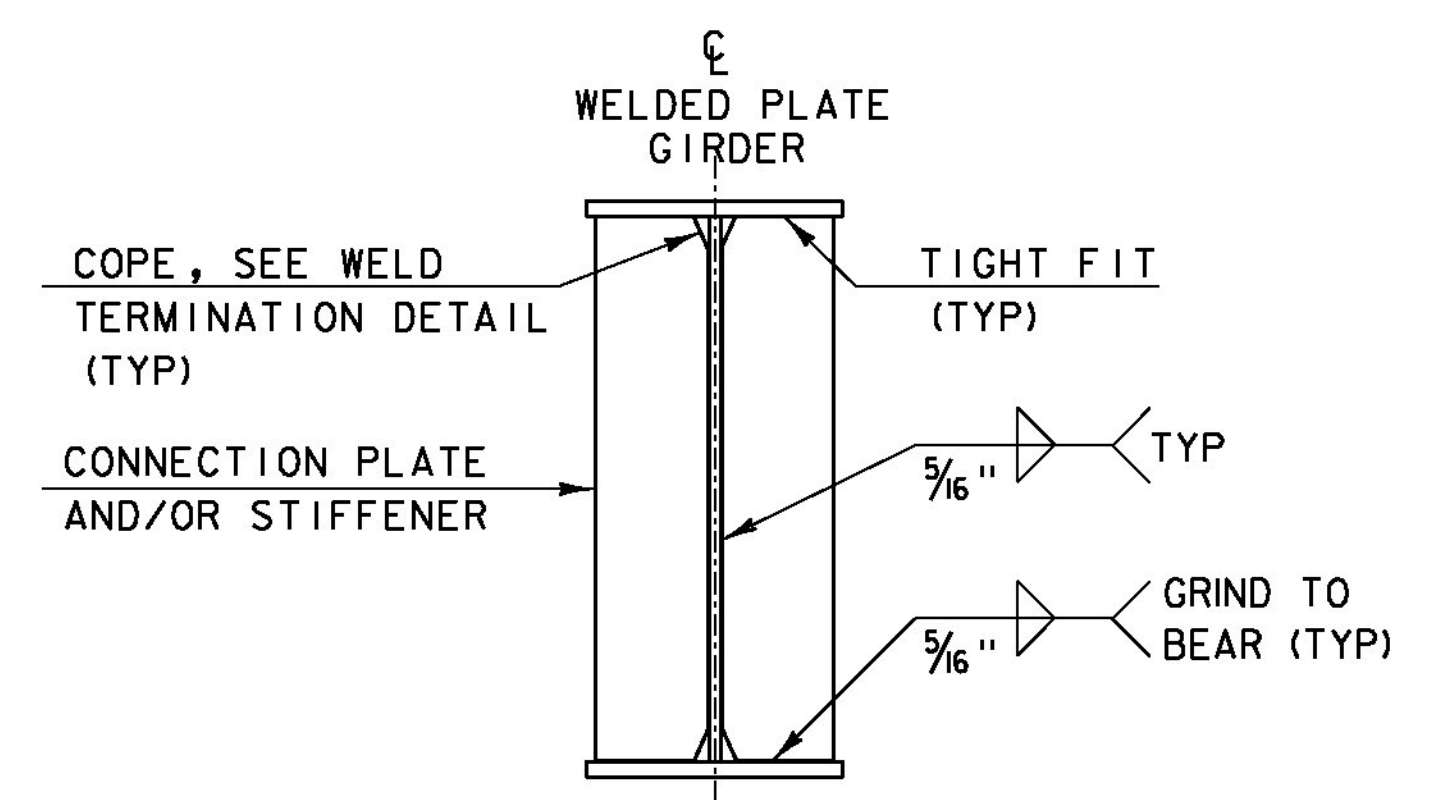


INTERMEDIATE CONNECTION PLATES
AND/OR STIFFENERS FOR WELDED
PLATE GIRDERS

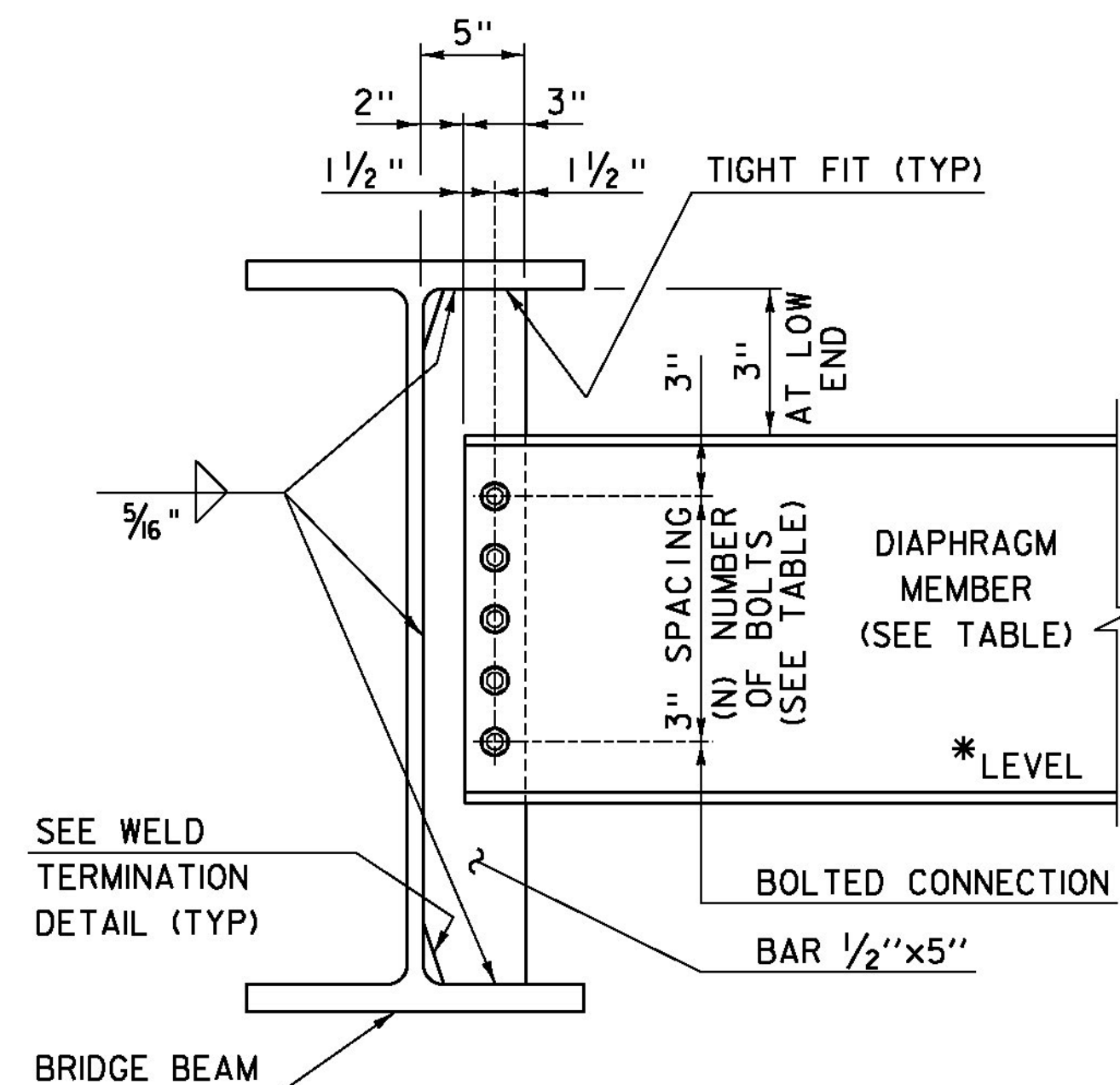
INTERMEDIATE DETAIL IS ONLY USED WHEN PLATE DOES NOT OCCUR AT AN ABUTMENT OR PIER.



ABUTMENT BEARING STIFFENERS
AND/OR CONNECTION PLATES
FOR WELDED PLATE GIRDERS



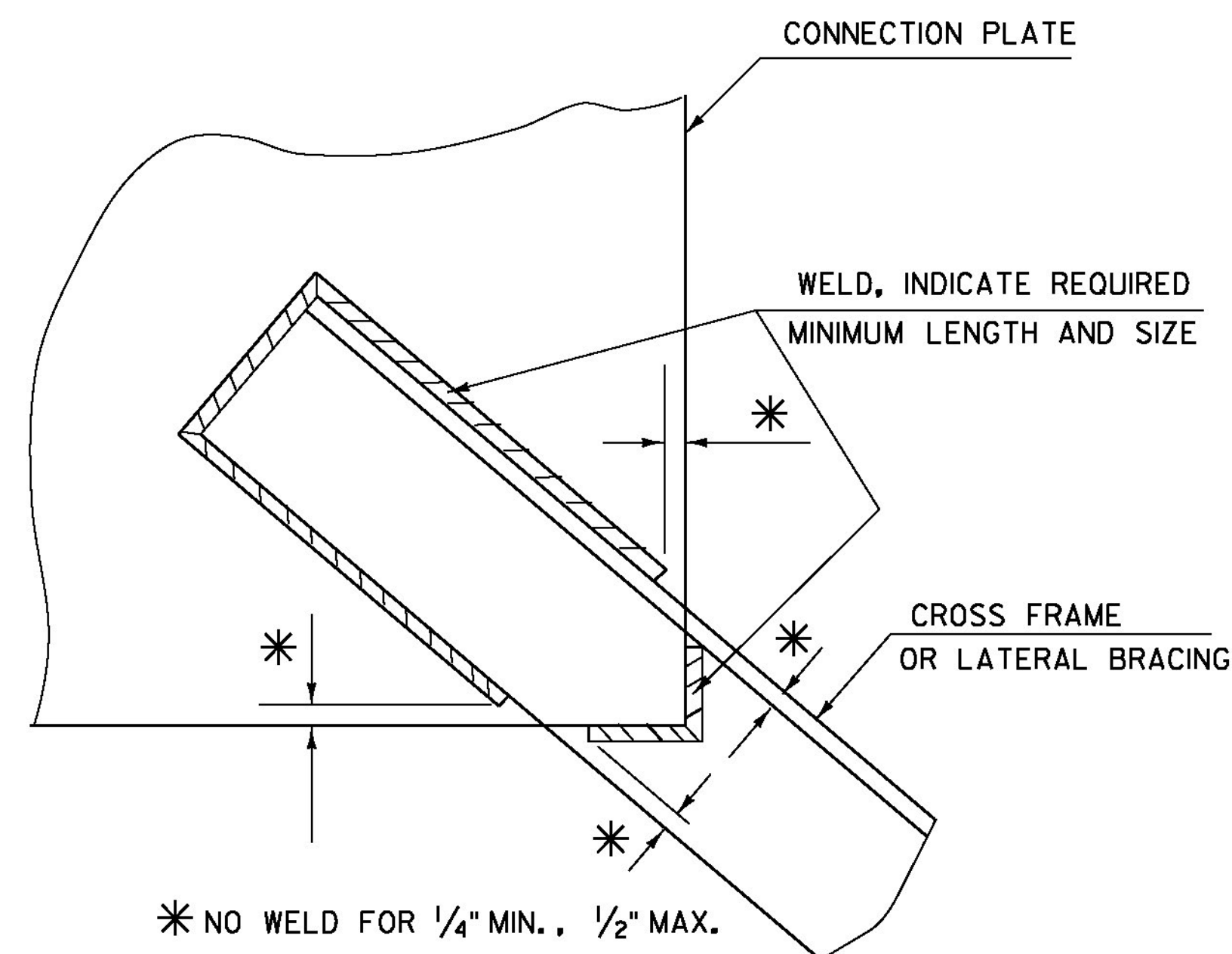
PIER BEARING STIFFENERS
AND/OR CONNECTION PLATES
FOR WELDED PLATE GIRDERS



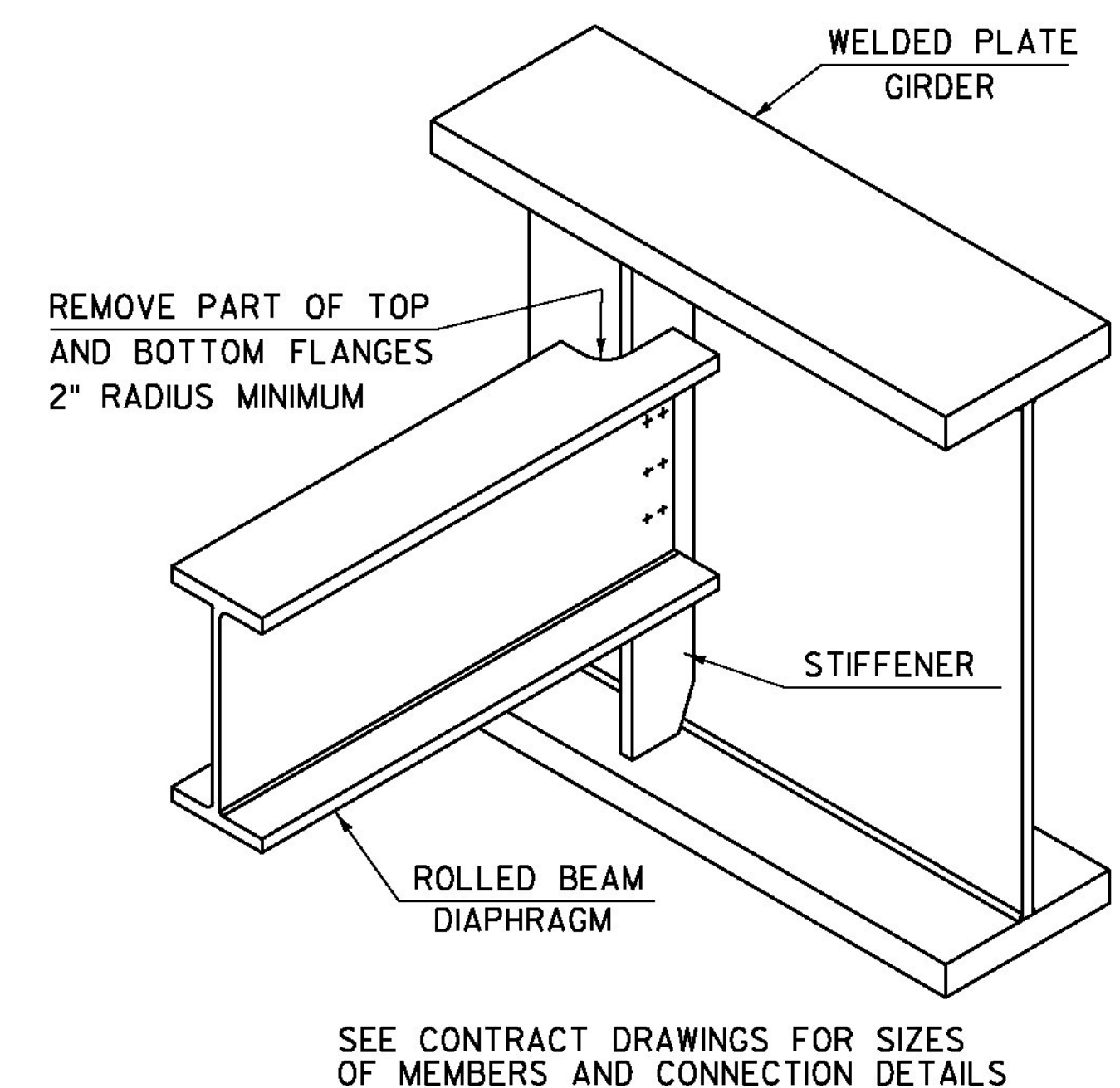
INTERMEDIATE DIAPHRAGMS
FOR 24" TO 48" BRIDGE BEAMS

* IF CLEARANCE CANNOT BE MET, DIAPHRAGM MAY BE SLOPED.

	DEPTH	DIAPHRAGM MEMBER	(N) BOLTS
ROLLED BEAM	24"	C15x33.9	4
	30"		
	31"	MC18x42.7	5
	36"		
PLATE GIRDER WEB	37"	W21x44	6
	42"		
	31"	W27x84	7
	36"		
	37"	W33x118	9
	42"		
	43"	W36x135	10
	48"		



WELD LOCATION DETAIL AT CROSS
FRAMES AND LATERAL BRACING

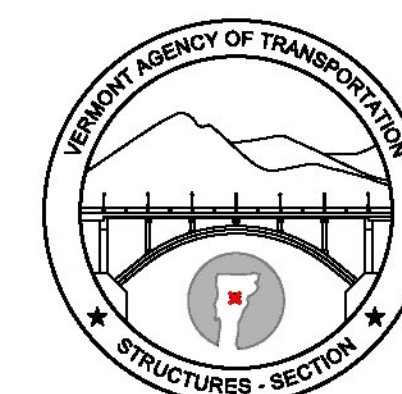


ROLLED BEAM USED AS DIAPHRAGM

DETAILS ON THIS SHEET ARE "NOT TO SCALE" UNLESS NOTED OTHERWISE.

REVISIONS	
MAY 7, 2010	APPROVED FOR USE BY VAOT STRUCTURES SECTION
MAY 2, 2011	ADD INTERMEDIATE DIAPHRAGMS DETAIL & ADD NOT TO SCALE NOTE

STRUCTURAL STEEL PLATE GIRDER DETAILS AND NOTES



STRUCTURES
DETAIL
SD-602.00