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Bonding Procedure

The bonding process for laminating PTFE to the fabric pad is as follows:

The fabric pad surface to be bonded is prepared for lamination. A two-part structural grade epoxy is then applied per the manufacturer's instructions. The PTFE is cut slightly oversize to account for the possible drift. The PTFE is then applied to the fabric pad and put into a vacuum press at the appropriate pressure for the necessary time period.

Once the fabric pad PTFE is removed from the press, the PTFE is trimmed to plan size and the pads are submitted for quality control review.

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VT RANS
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OK'D BY _____ OK'D BY JWC
FEB 04 2009
R _____ APPROVED ✓
BY _____ DATE 02/11/09