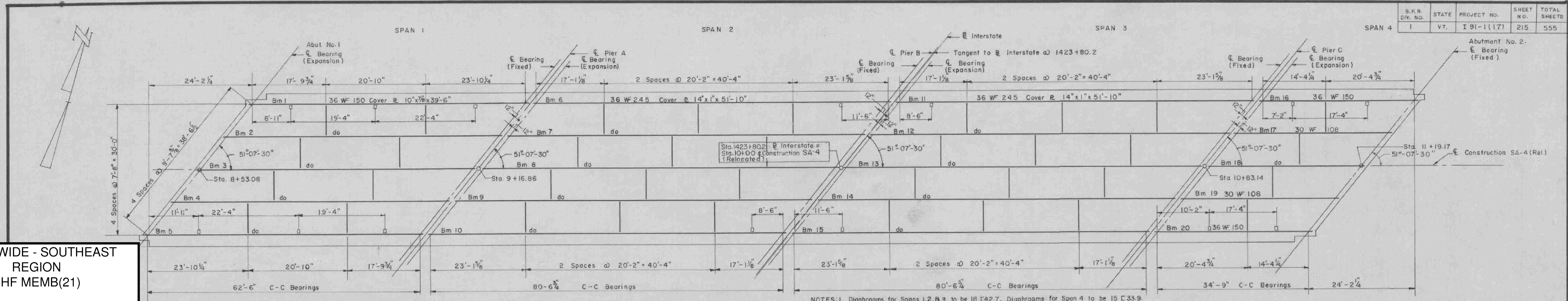


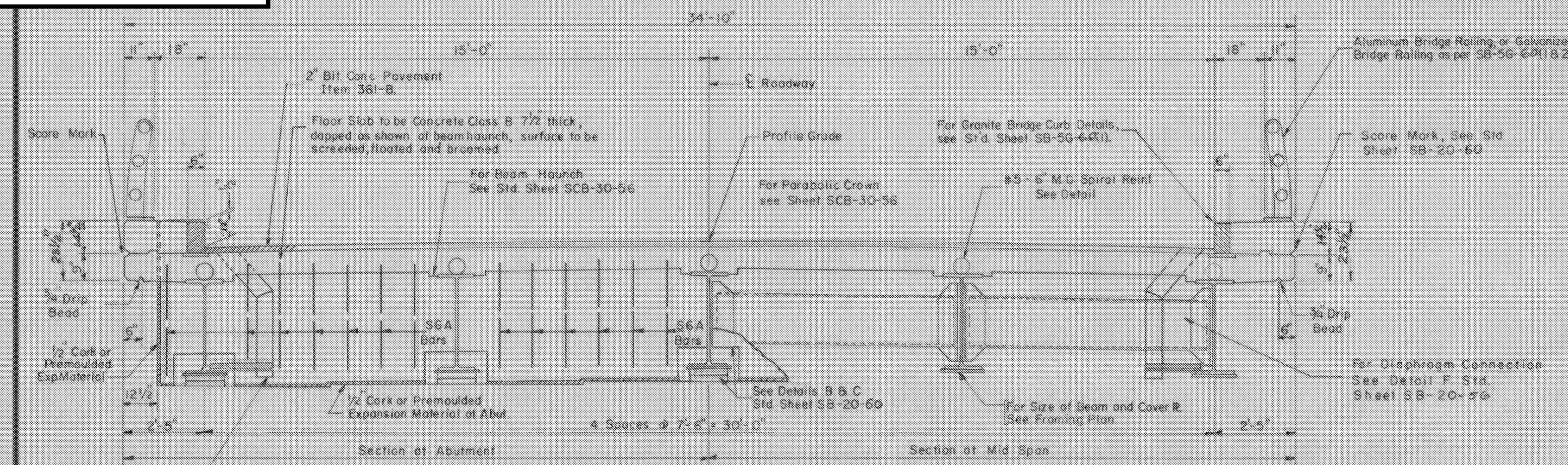
STATEWIDE - SOUTHEAST
REGION
BHF MEMB(21)

SHEET 27 OF 34
BRIDGE D19
FOR REFERENCE ONLY

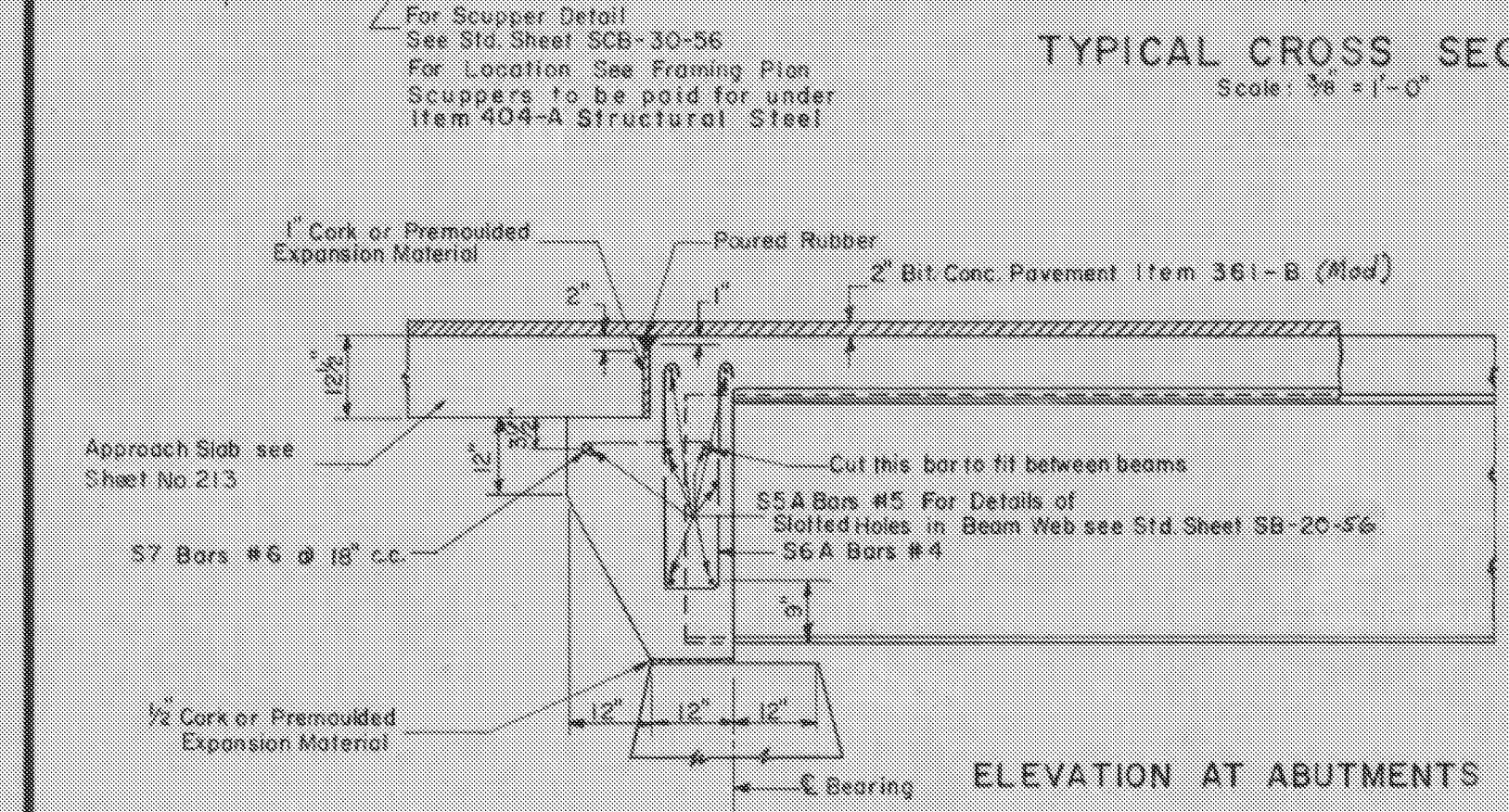


FRAMING PLAN
Scale: 1/32" = 1'-0"

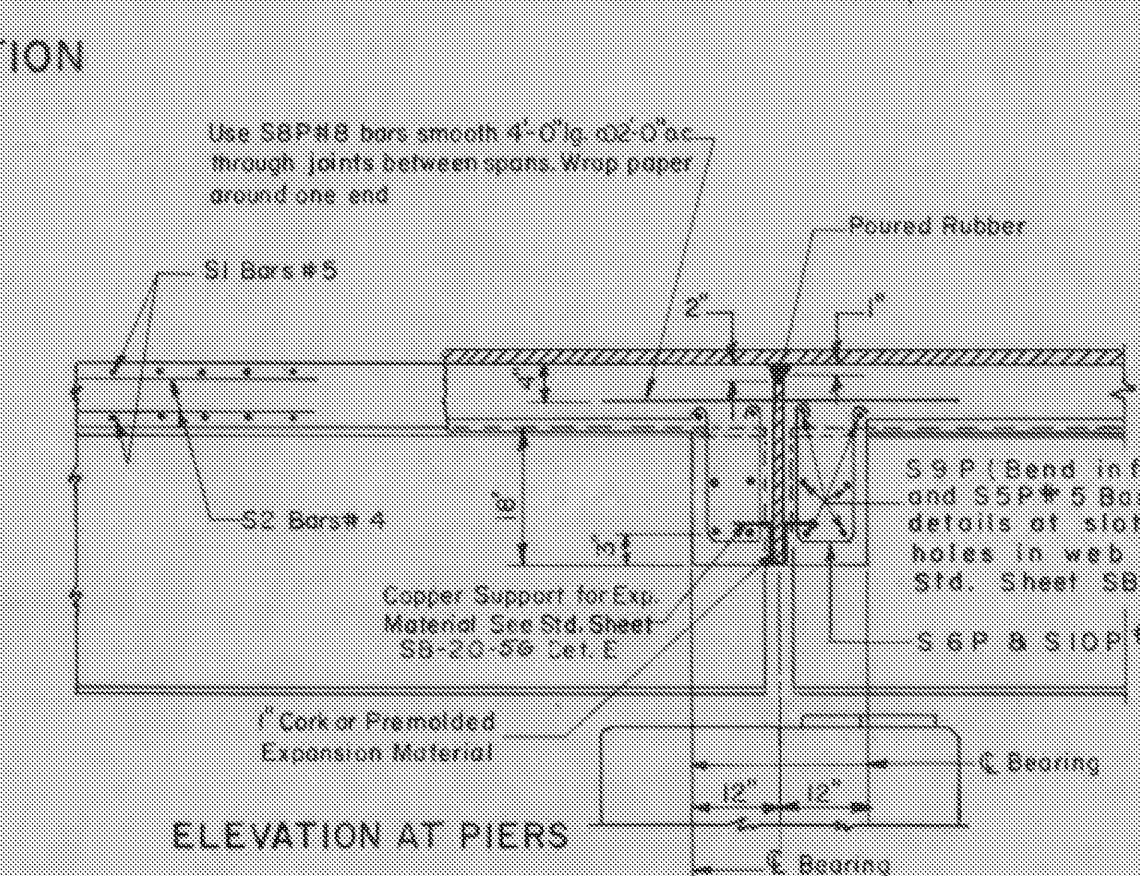
- NOTES: 1. Diaphragms for Spans 1, 2, & 3 to be 18" I 42.7. Diaphragms for Span 4 to be 15" C 33.9.
2. All beams shall be rolled to true circular camber with the middle ordinate as shown on this sheet.
3. All dimensions are horizontal dimensions.
4. Cut flanges as per Standard Sheet No. SB-22-58.
5. For Bearing Details, see Standard Sheet No. SB-20-55.
6. For Cover & Details, see Standard Sheet No. SB-30-56.
7. All beams and cover plates shall conform to A.S.T.M. Designation A 373. All other structural steel shall conform to Designation A 7 or A 373.
8. Use self-lubricating plates at the expansion bearings of spans 2 & 3.



TYPICAL CROSS SECTION
Scale: 3/8" = 1'-0"



ELEVATION AT ABUTMENTS

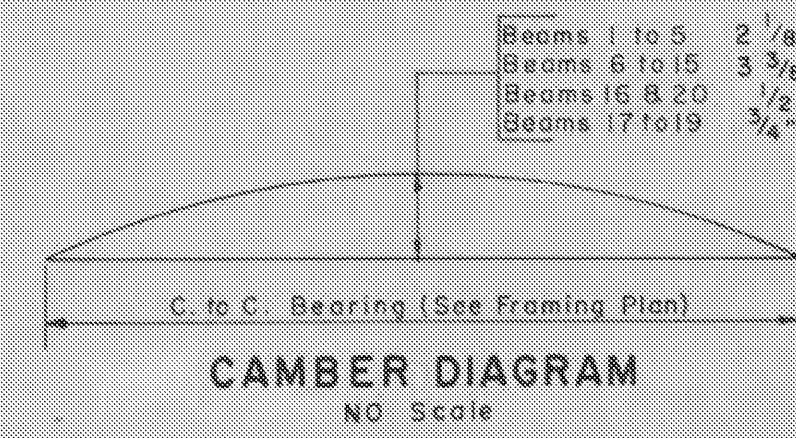


ELEVATION AT PIERS

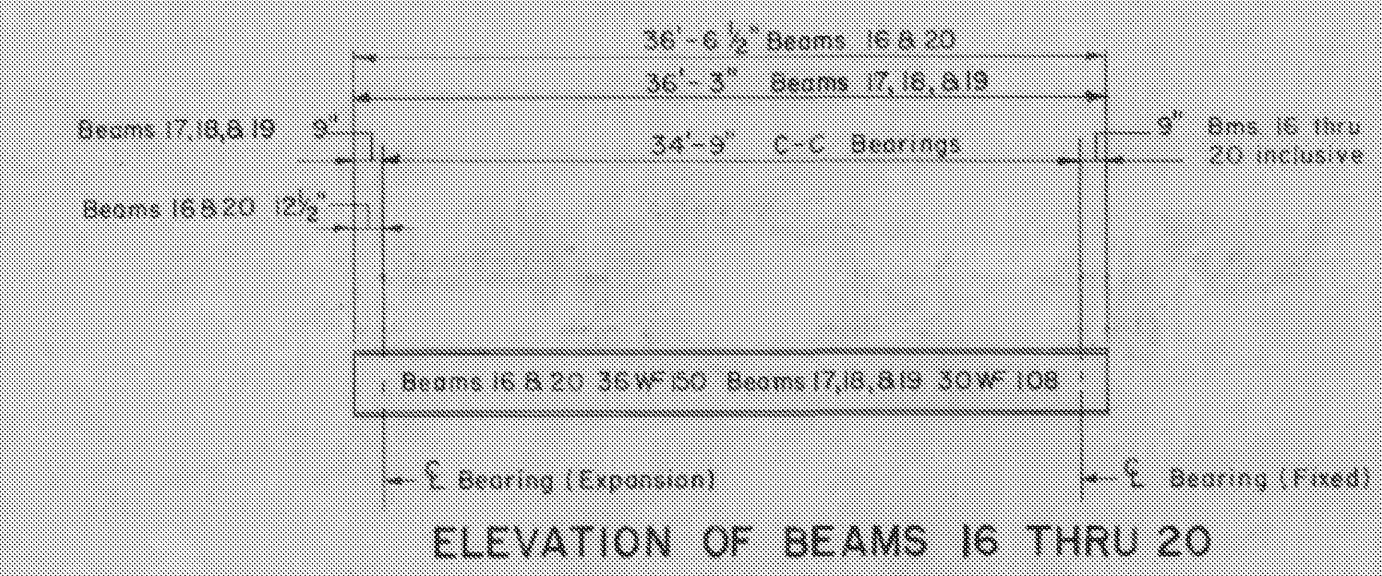
TYPICAL ELEVATION OF BEAM (SQUARE)
Scale: 1/2" = 1'-0"

ESTIMATED QUANTITIES

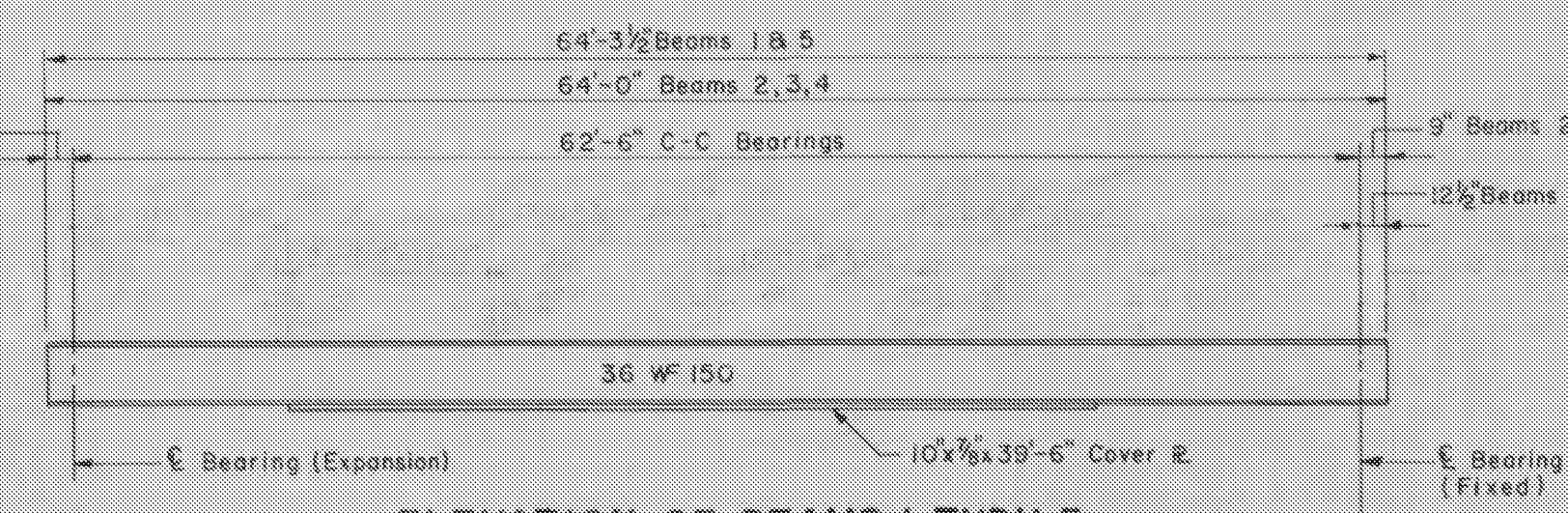
ITEM NO.	DESCRIPTION	UNIT	SUPERSTRUCTURE			
			NET	OVER-RUN	TOTAL	FINAL
361-B	Bituminous Concrete Pavement (Mod.)	Tons	102	15	117	
401-B	Concrete Class B (Mod.)	C.Y.	300	15	315	
402	Reinforcing Steel	LBS.	See Reinforcing Schedule			
403	Spiral Reinforcement (8,000 LBS)	L.S.	1		1	
404-A	Structural Steel	LBS.	353,375	7,065	360,440	
318	Tar Emulsion for Bridge Floors	Gal	443		443	
372	Joint Sealer, Hot-poured El. Type	LF	193		193	



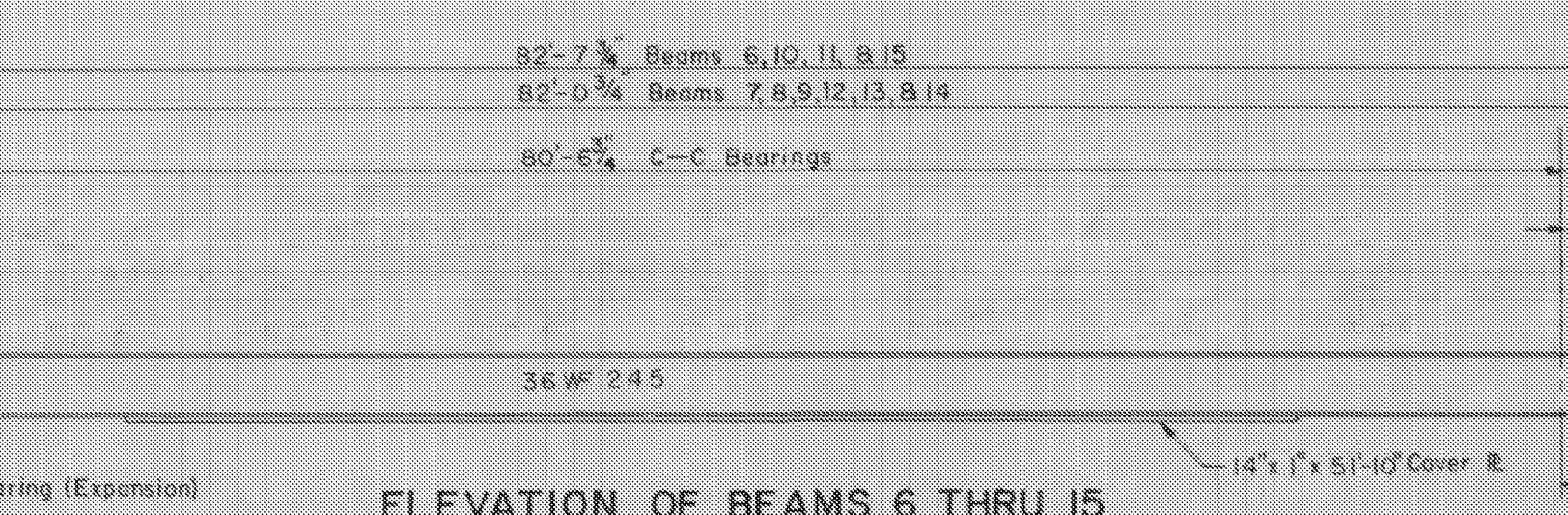
CAMBER DIAGRAM
NO Scale



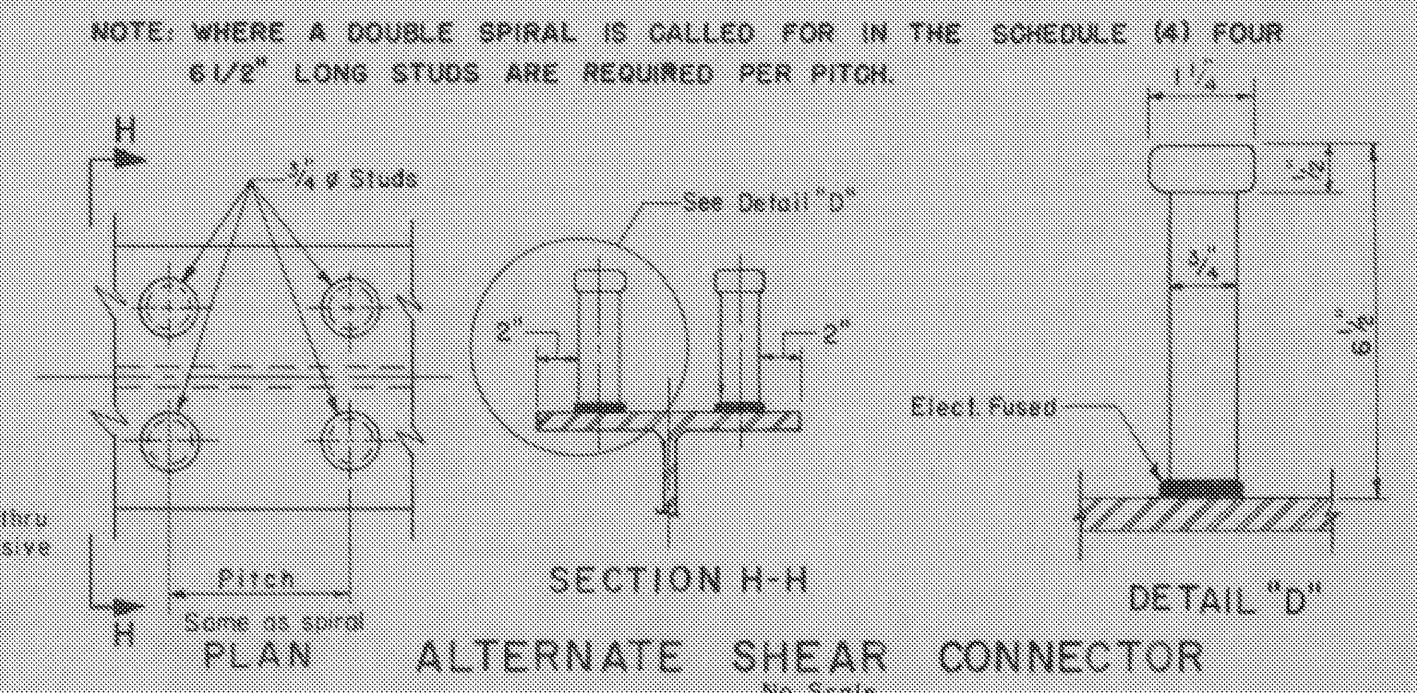
ELEVATION OF BEAMS 16 THRU 20



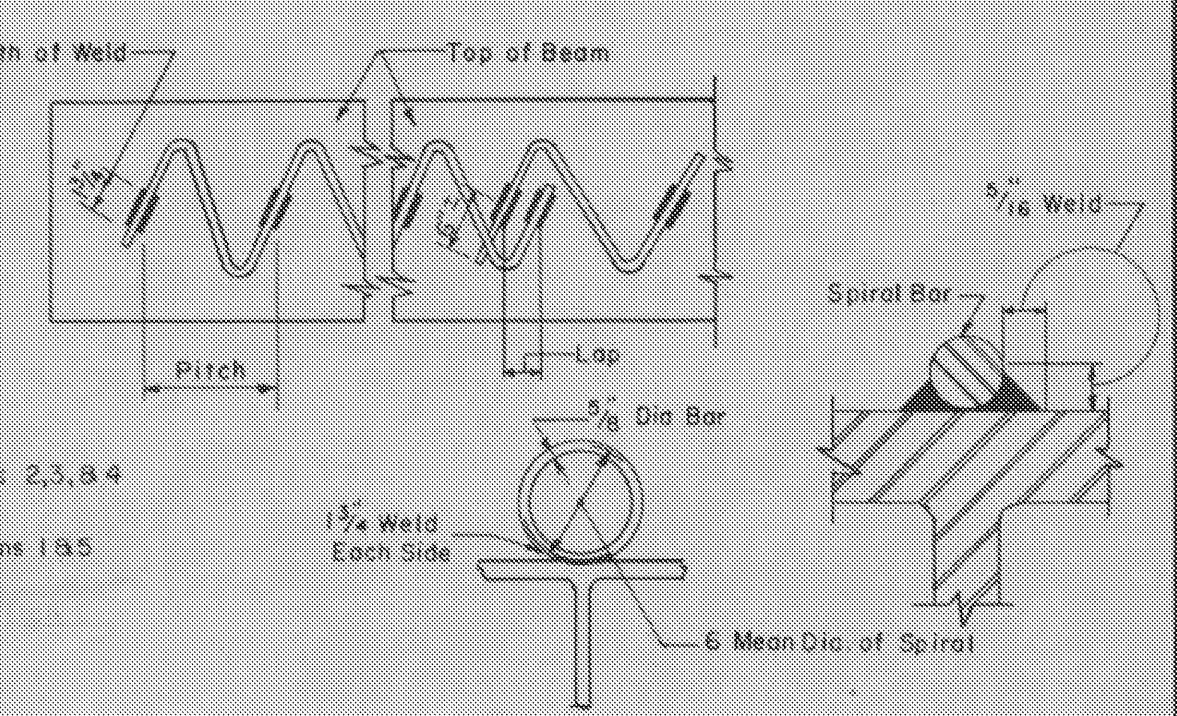
ELEVATION OF BEAMS 1 THRU 5



ELEVATION OF BEAMS 6 THRU 15



SECTION H-H
ALTERNATE SHEAR CONNECTOR
No Scale



SPIRAL WELDING DETAILS
No Scale

SPIRAL SCHEDULE			
LENGTH OF SPAN	39'	64'	84'
SPIRAL PITCH 0'-10' FROM BRG.	DOUBLE @ 5"	DOUBLE @ 5"	DOUBLE @ 5 1/2"
" " 10'-20' OR @ SPAN	4"	DOUBLE @ 6 1/2"	DOUBLE @ 6 1/2"
" " 20'-30' OR @ SPAN	5"	5"	4"
" " 30'-40' OR @ SPAN		7 1/2"	5 1/2"
" " 40' - @ SPAN			8"

STAGE I CONSTRUCTION
STRUCTURAL STEEL PLAN AND DETAILS

STATE OF VERMONT
DEPARTMENT OF HIGHWAYS
INTERSTATE PROJECT in the town of
WESTMINSTER
INTERSTATE STA. 1423+80.2
UNDER
SA-4 (RELOCATED) STA. 10+00
THE CLARKSON ENGINEERING CO. INC.
CONSULTING ENGINEERS
BOSTON MASSACHUSETTS
SURVEYED BY: C.K.L. CHECKED BY: D.S. & S.B. SCALE AS NOTED
IN CHARGE: J.V.B. DATE: 12-6-57
PROJECT NO. I 91-1(17) SHEET 41 OF 49