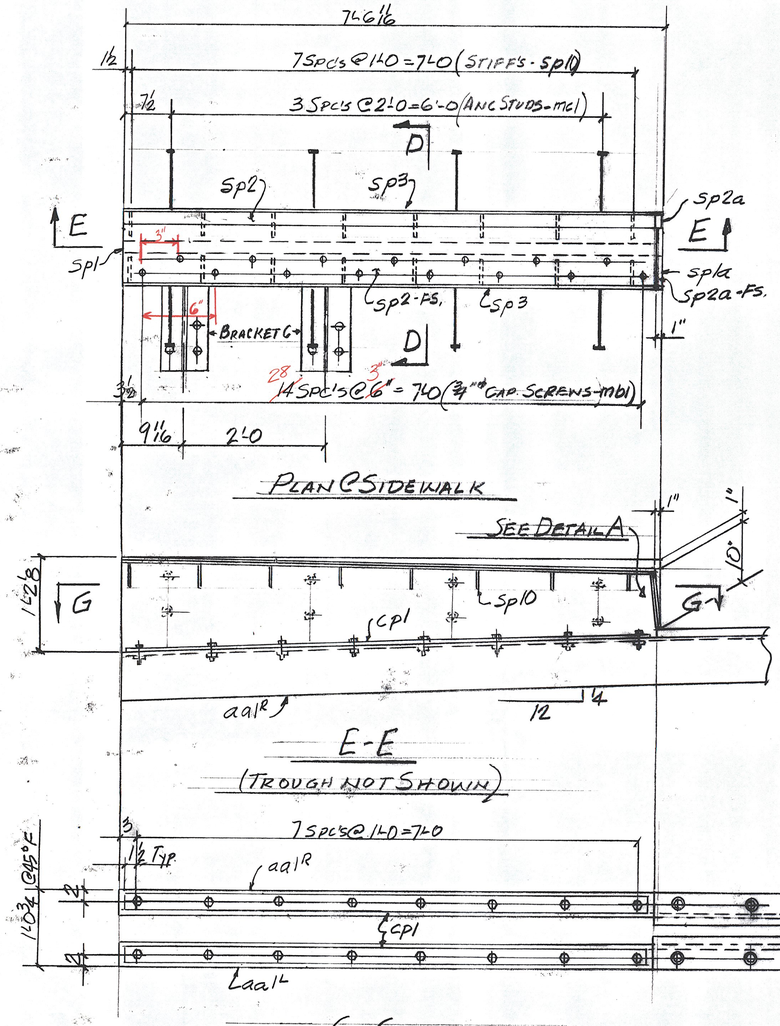
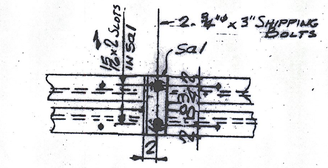
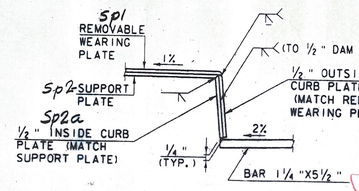
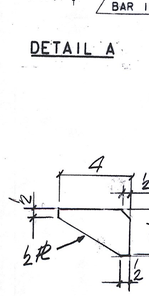
JOB NO. 434 | DRG. NO. J2



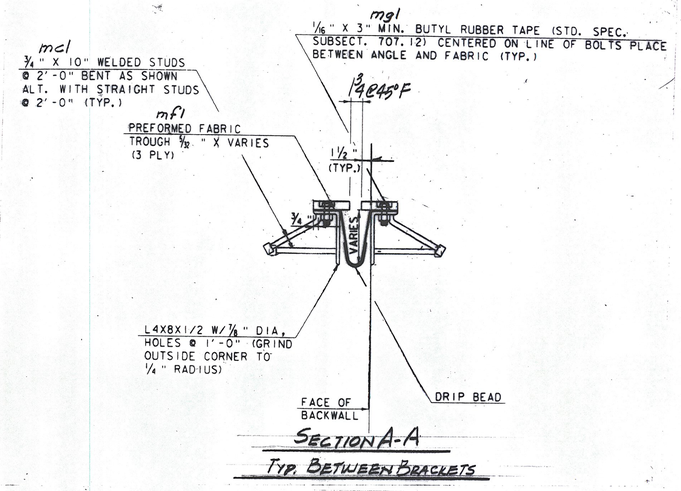


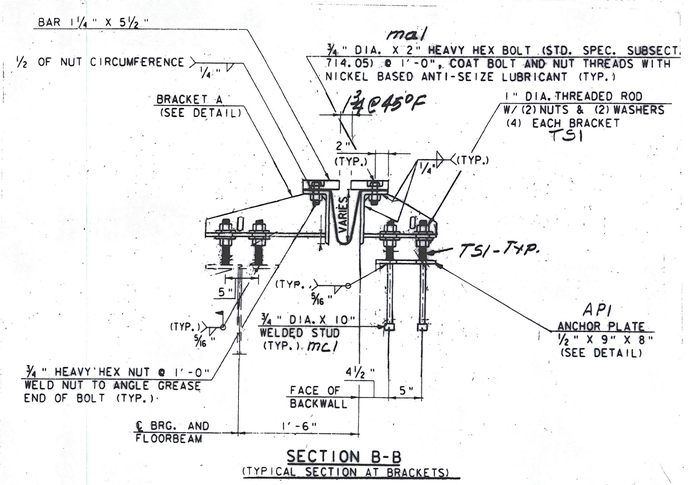


SEAL WELD ALL WELDED CONNECTIONS WHERE POSSIBLE PRIOR TO GALVANIZING



SP2 SUPPORT PLATES WELDED TO SP3 DAM PLATES AND SP10 STIFFENER PLATES ?





RECEIVED
CHW
JAN 27 2010
RESUBMIT ____ APPROVED As Noted
BY [signature] DATE 2/23/10

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.
	OUT FOR APPROVAL	1/11/10				
	OUT FOR APPROVAL					
	ISSUED TO SHOP					
	FIELD & OFFICE					

NO.	DIA.	LGT	TYPE	WASHER

PROJECT NO. BHF 6400 (31) STATE PROJECT NO. BRIDGE No.5

MATERIAL: A270 A270A-GRADE | ELECTRODES: SEE PROC | HOLES: AS NOTED | SHOP BOLTS: 3/4"ø

SURFACE PREP. & PAINT: A325-GALV-

GALVANIZE AFTER FAB.

DESCRIPTION: EXP. JOINT ABUT. 2 - SECT'S & DET'S.

JOB: TH9 - TAYLOR ST. BRIDGE No.5 MONTPELIER, VERMONT

CUSTOMER: WINTERSET

	DRAWN BY	DATE
	JPF	1-10
CHKD BY	CR	
APPROV BY		
Q.A.		

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179

JOB NO. 434 | DRG. NO. J2 | REV. △

WORK THIS DWG. WITH DWG. J1