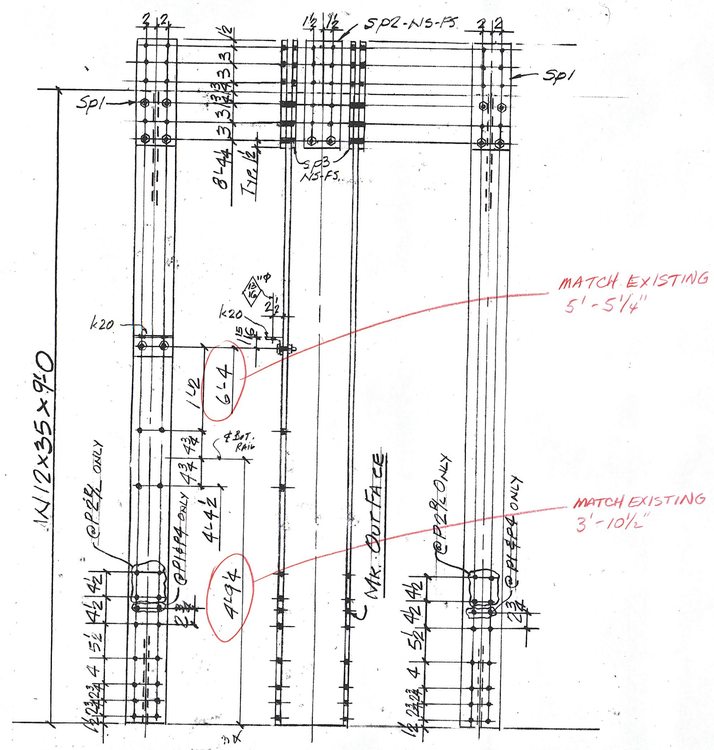
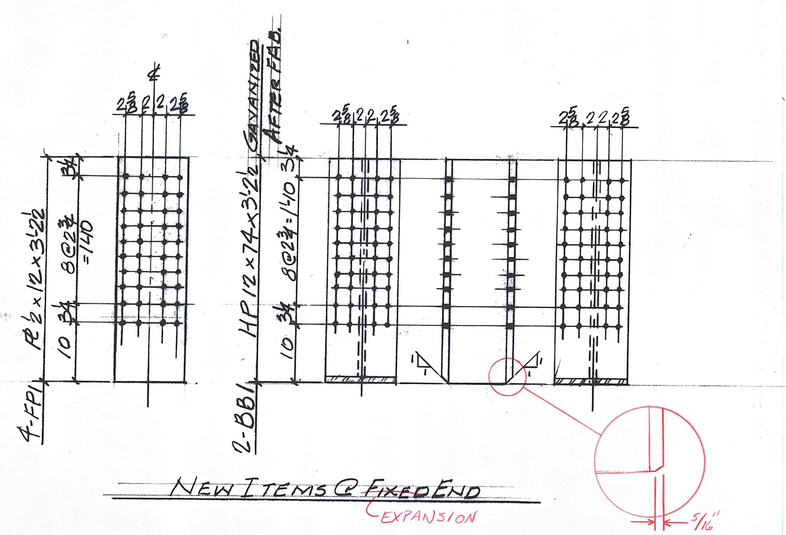


P1-4-REQ'D. AS NOTED.
P2R-2-REQ'D.-AS NOTED
P2L-2-REQ'D-AS NOTED.
P3R-2-REQ'D-
P3L-2-REQ'D.
P4-2-REQ'D-AS NOTED.



NEW ITEMS @ FIXED END
EXPANSION

RECEIVED
CK'D CHA CHKD
JAN 27 2010
RESUBMIT ____ APPROVED As Noted
BY WJB. DATE 2/23/10

SHOP BILL

ABM INFO PAGE	LINE	NO.	DESCRIPTION	FT	IN	ASSEM. MARK	SHIPPING MARK	REMARKS	WEIGHT
		4	W12x35	9	0		P1	(CVN)	(FCM)
		2		9	0		P2R	(CVN)	(FCM)
		2		9	0		P2L	(CVN)	(FCM)
		2		9	0		P3R	(CVN)	(FCM)
		2		9	0		P3L	(CVN)	(FCM)
		2	W12x35	9	0		P4	(CVN)	(FCM)
		28	PL½x6½	1	6½	SP1		(CVN)	
		28	PL½x6	1	6½	SP2		(CVN)	
		56	PL½x2½	1	6½	SP3		(CVN)	
		14	L3½x3½x5/16		6½	K20			
		28	⅞"φ A325-GALV.		2¼	SHOP			
		112	DO W/NUTS & W.		3	DO		@FLG	
		18	DO		2¼	DO		@WEB.	
		144	⅞"φ A325-GALV		3		FIELD	@FLG	
		190	DO		2¼		DO	@WEB	
		4	PL½x12	3	2½		FP1		
		2	HP12x74	3	2½		BB1	GALV.	
		124	⅞"φ A325-GALV.		3		FIELD	W/NUTS & W.	

IC BOLTS.

PAY ITEM 506.60

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	OUT FOR APPROVAL	1/29/10									
	OUT FOR APPROVAL										
	ISSUED TO SHOP										
	FIELD & OFFICE										

PROJECT NO. BHF-6400 (31) STATE PROJECT NO. BRIDGE NO. 5

MATERIAL: A270 GR50 A270MGR50 ELECTRODES: — HOLES: 1⅛"φ U.N SHOP BOLTS: ⅞"φ A325-TC (GALV)

SURFACE PREP. & PAINT:
BLAST CLEAN - SP10
CARBOLINE #859 ORGANIC ZINK PRIMER 3 to 5 DFT.
UNLESS NOTED - GALV -

DESCRIPTION: NEW TRUSS VERTICALS

JOB: TH9 - TAYLOR ST. - BRIDGE NO. 5
MONTPELIER, VERMONT.

	DRAWN BY	DATE
	JPF	12-09
	CHKD BY	
	CR	
	APPROV BY	
	Q.A.	

CUSTOMER: WINTERSET

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179

JOB NO. 434 DRG. NO. 53 REV. △

1" = 1'-0