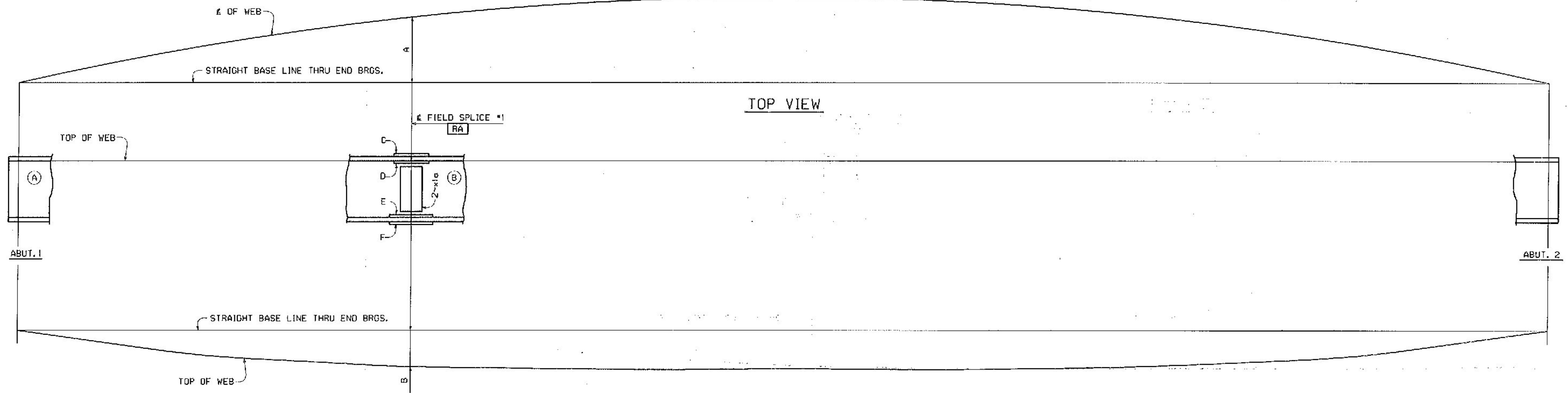


ENGLISH



GDR. LINE	A	B	C	D	E	F
G1	5'-1 3/4"	-0'-1 7/16"	x1d	2~x1m	x1h (NS), x1g (FS)	x1b
G2	5'-4 15/16"	-0'-2 7/16"	x1c	x2a (NS), x1k (FS)	x1h (NS), x1g (FS)	x1b
G3	5'-9 1/2"	-0'-3 7/16"	x1f	2~x2b	2~x2b	x1f
G4	6'-0 15/16"	-0'-4 1/2"	x1f	2~x2b	2~x2b	x1f
G5	6'-4 3/8"	-0'-5 9/16"	x1f	2~x2b	2~x2b	x1f

LINE ASSEMBLY DIAGRAM

NOTES:

ALL SPLICE PLATES ARE MATCH MARKED AFTER REAMING. THE MATCH MARKS ON THE SPLICE MATERIAL CONSIST OF THE MARK OF THE GIRDER THEY ARE SHIPPED WITH AND A SUFFIX, THE MARKINGS ARE LOCATED ON THE STEEL AT THE END OF THE SPLICE MATERIAL WHICH IS ON THE GIRDER IT IS SHIPPED WITH, MATCH MARKING MARKS WILL APPEAR ON EDGES OF PLATES. THE CORRESPONDING SUFFIX (A, B, C, ETC.) IS MARKED NEAR THE SPLICE PLATE ON THE GIRDER. FOR GIRDER MARKS, SEE THE ERECTION FRAMING PLAN DRAWINGS. HOLES MARKED [RA] ARE TO BE SUB-PUNCHED/SUB-DRILLED 1/4" UNDER SIZE AND REAMED TO FULL SIZE OR DRILLED FROM SOLID WITH CONNECTING PARTS ASSEMBLED AND MATCH MARKED. HOLES TO BE 1 3/16". (A) INDICATES SUFFIX MARK OF SHIPPING PIECE. FIELD SPLICE PLATES TO BE SHIPPED WITH (A) GIRDERS. NEGATIVE CAMBER ORDINATES INDICATE THAT TOP OF WEB IS BELOW BASE LINE.

SHIPMENT 01 PVAENG:SR25ZEL PAB:SR25ZAZ SHIPREPECT:SR25ZES

By: J. Spiker

PLOTTED: 12/22/13 10:27:27 AM

Vermont Agency of Transportation
RECEIVED

CK'D BY J. CLARK OK'D BY J. GRIFFIN

February 12, 2013

RESUBMIT NO Approved
BY J. LACROIX DATE 02/25/2013

NO.	REVISION	BY	CHK'D	DATE
HOLES				
BOLTS				
COATING	ROUTE NO. TH7 (BRIDGE ST.) OVER STEVENS BRANCH ROUTE NO. TH7 STA. 13+05.00 TO STA. 14+25.00 BRIDGE NO. 11, TOWN OF BARRE, COUNTY OF WASHINGTON STATE OF VERMONT AGENCY OF TRANSPORTATION			
CODE(S)				
SCALE	STATE CONT. OR REF. NO.	FED. AID PROJ. NO.		
N.T.S.	GENERAL CONTRACTOR MILLER CONSTRUCTION, INC.	HSSI PROJ. MGR	KEN GLIDDEN	
DRAWING MANAGER	JOSH MURRY (IH)	MADE BY	CDS	CHK'D BY MGK DATE 12/14/12
HSSI PROJECT NUMBER	S-1120266A-1	DRAWING NUMBER	SA1 OF SA1	