



NOTES:

- 1) APPLY ERICO[®] 287 STYLE RAIL HEAD BOND WITH ERICO[®] 287 PART B TO THE RAIL HEAD SURFACE.
- 2) INSTALLATION TO BE IN ACCORDANCE WITH CURRENT ERICO BONDING INSTRUCTIONS FOR RAIL HEAD BONDS.
- 3) LOCATE TRACK CONNECTION NO HIGHER THAN THE CENTERLINE OF RAIL BOLTS.
- 4) COAT RAIL CONNECTION WITH NO OXIDE GREASE AFTER INSTALLATION.
- 5) COAT RAIL HEAD BONDS WITH NO OXIDE GREASE AFTER INSTALLING.
- 6) CUT BOND STRAND TO PROPER LENGTH TO PREVENT DAMAGE FROM SPIRES OR BOLTS.

MATERIAL ORDERING INFORMATION			
ITEM	DESCRIPTION	QTY.	MANUFACTURER P/N
1	BOND, RAIL HEAD, 6-1/2" TYPE XS		SSS24882
2	CONNECTOR, TRACK, 3/16", MELDED		ERICO
3	BOND STRAND, 3/16", INSULATED, 8 STRAND		SBTB8HA

RAILAMERICA, INC.

APPROVED: WALTER FITZHAN
 DIRECTOR OF STATIONS
 RAILROAD DIVISION
 DATE: 02-16-04

TRACK BONDING METHOD
 JOINTED RAIL

DRAWING NUMBER
 RA-IS-008
 SHEET 1 OF 1