



Industrial
&
Marine
Coatings

RECOATABLE EPOXY PRIMER

4.45

PART G B67A5
PART G B67H5
PART G B67R5
PART H B67V5

GRAY
TAN
RED OXIDE
HARDENER

PRODUCT INFORMATION

RECOMMENDED SYSTEMS	SURFACE PREPARATION
<p>Steel, catalyzed epoxy topcoat: 1 ct. Recoatable Epoxy Primer @ 4.0 - 6.0 mils dft 2 cts. Tite-Clad HS Epoxy @ 2.5 - 4.0 mils dft/ct</p> <p>Steel, polyurethane topcoat: 1 ct. Recoatable Epoxy Primer @ 4.0 - 6.0 mils dft 1-2 cts. Hi-Solids Polyurethane @ 3.0 - 4.0 mils dft/ct</p> <p>Steel, acrylic epoxy topcoat: 1 ct. Recoatable Epoxy Primer @ 4.0 - 6.0 mils dft 2 cts. Water Based Catalyzed Epoxy @ 2.5 - 3.0 mils dft/ct</p> <p>Steel, acrylic topcoat: 1 ct. Recoatable Epoxy Primer @ 4.0 - 6.0 mils dft 2 cts. DTM Acrylic Coating @ 2.5 - 4.0 mils dft/ct</p> <p>Galvanized: 1 ct. Recoatable Epoxy Primer @ 4.0 - 6.0 mils dft 2 cts. Tite-Clad HS Epoxy @ 2.5 - 4.0 mils dft/ct</p>	<p>Surface must be clean, dry, and in sound condition. Remove all oil, dirt, grease, dirt, loose rust, and other foreign material to ensure adequate adhesion.</p> <p>Refer to product Application Bulletin for detailed surface preparation information.</p> <p>Minimum recommended surface preparation: Iron & Steel: SSPC-SP6/NACE 3, 2 mil profile Galvanizing: SSPC-SP1</p>
	TINTING
	Do not tint.
	APPLICATION CONDITIONS
	<p>Temperature: air and surface: 35°F minimum, 140°F maximum material: 50°F minimum At least 5°F above dew point</p> <p>Relative humidity: 85% maximum</p> <p>Refer to product Application Bulletin for detailed application information.</p>
	ORDERING INFORMATION
	<p>Packaging: Part G: 1 gallon and 5 gallon containers Part H: 1 gallon and 5 gallon containers</p> <p>Weight per gallon: 13.26 ± 0.2 lb, mixed</p>
	SAFETY PRECAUTIONS
	Refer to the MSDS sheet before use.
<p>The systems listed above are representative of the products use. Other systems may be appropriate.</p>	<p>Published technical data and instructions are subject to change without notice. Contact your Sherwin-Williams representative for additional technical data and instructions.</p>
DISCLAIMER	WARRANTY
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