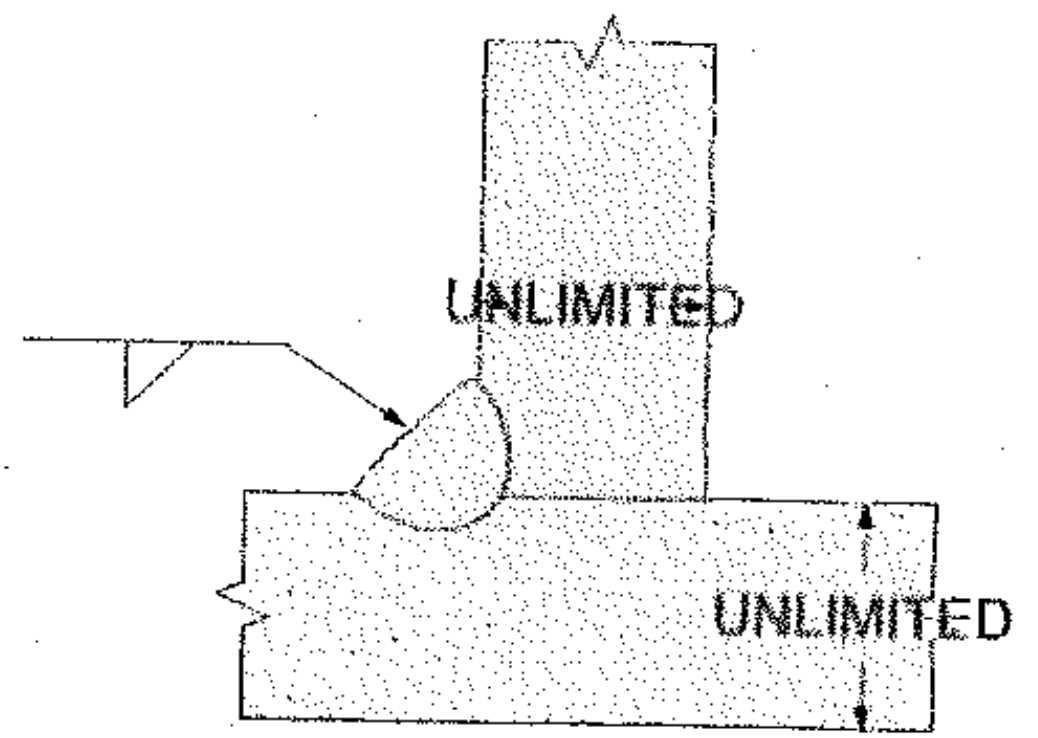


STRUCTURAL STEEL 71

Joint Detail



MEMO

*** MINIMUM PREHEAT AND INTERPASS TEMPERATURE SHALL BE AS FOLLOWS: TO 3/4" INCL 50 DEG F, OVER 3/4" TO 1-1/2" INCL 70 DEG F, OVER 1-1/2" TO 2-1/2" INCL 150 DEG F, OVER 2-1/2" 225 DEG F.

LEG DIMENSION SHALL BE 5/16".

PROCEDURE QUALIFICATION RECORD NUMBER SAW-01-2009

Vermont Agency of Transportation

RECEIVED

CK'D BY WDL OK'D BY JWC

11:43 am, Jul 11, 2011

RESUBMIT APPROVED
BY CWC, Proj. Mgr. DATE 07/19/11