BILL OF MATERIAL

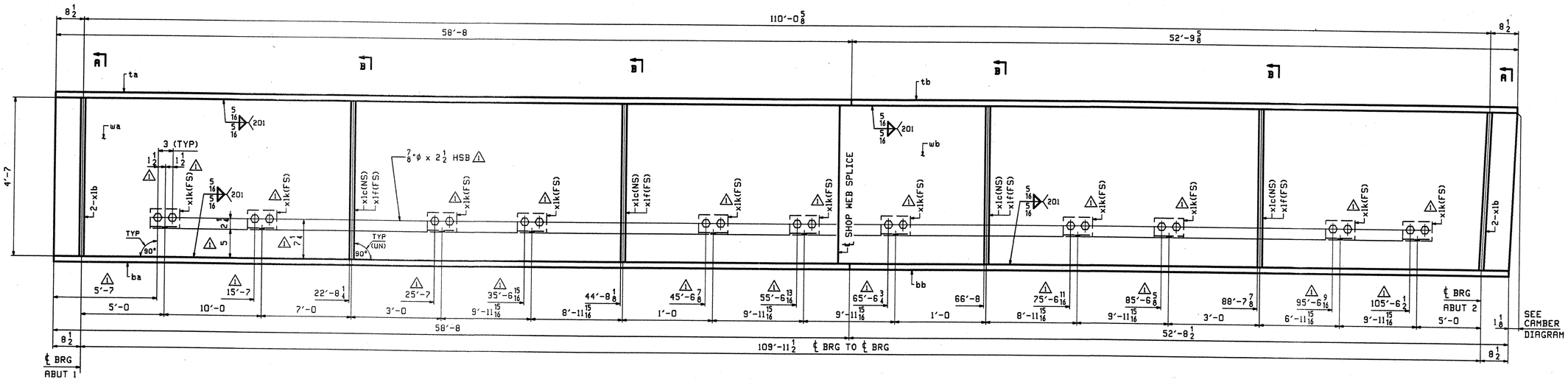
ABM INFO PAGE	ABM INFO LINE	SHIP MARK	QTY	MARK	MATERIAL	LENGTH FT	LENGTH INCHES	REMARKS	WT	PROCUREMENT NOTES
2	B		4	x1b	PL $\frac{3}{4}$x7$\frac{1}{2}$	4	7	(A709-50W) MIF		
2	C		4	x1c	PL $\frac{1}{2}$x7$\frac{1}{2}$	4	7	(A709-50W)		
2	C		4	x1f	PL $\frac{1}{2}$x7$\frac{1}{2}$	4	7	(A709-50W)		
2	E		11	x1k	L 4x4x$\frac{3}{8}$	0	6	(A709-36)		
4	B		22		$\frac{7}{8}$ ø HSB	0	$2\frac{1}{2}$	(A325-3)		
4	D		22		$\frac{7}{8}$ ø HSW			(F436W)		

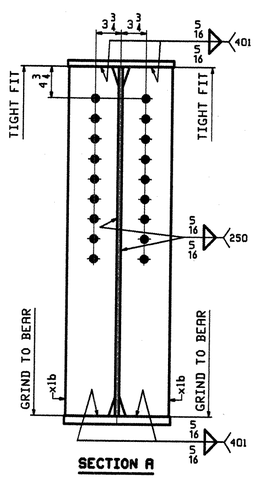
JOB NO. 328 — DRAWING NO. 2 — REV. △1

BILL OF MATERIAL

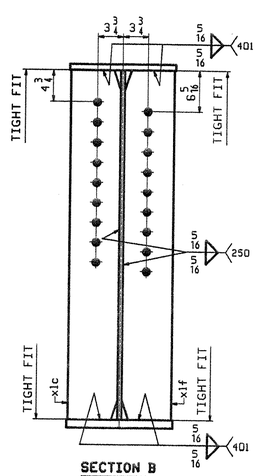
ABM INFO PAGE	ABM INFO LINE	SHIP MARK	QTY	MARK	MATERIAL	LENGTH FT	LENGTH INCHES	REMARKS	WT	PROCUREMENT NOTES
		2G2	1		GIRDER				26827	
1	E		1	wa	PL $\frac{5}{8}$x55	56	$3\frac{11}{16}$	(M270-50WT2) (H2-3)		
1	G		1	wb	PL $\frac{5}{8}$x55	55	$2\frac{11}{16}$	(M270-50WT2) (H2-3)		
1	J		1	ta	PL $\frac{7}{8}$x16	58	8			
1	L		1	tb	PL $\frac{7}{8}$x16	52	$9\frac{5}{8}$			
1	A		1	ba	PL $1\frac{1}{4}$x16	58	8	(M270-50WT2) (H2-3)		
1	C		1	bb	PL $1\frac{1}{4}$x16	52	$8\frac{1}{2}$	(M270-50WT2) (H2-3)		

JOB NO. 328 — DRAWING NO. 2 — REV. △1





SECTION A

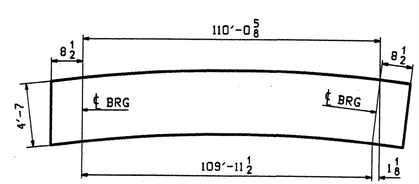


SECTION B

ONE - GIRDER - 2G2

FOR GIRDER STANDARDS SEE DRAWING X1.
FOR CAMBER & FLANGE DIAGRAMS SEE DRAWING C1.
FOR GENERAL NOTES SEE DRAWING GN1.
H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.

RECEIVED
JUL 24 2007
APPROVED
DATE 7/27/07



ORIENTATION DIAGRAM
FOR CAMBER SEE DWG C1

OUT FOR APPROVAL	6-14-07								
OUT FOR APPROVAL	7-20-07								
ISSUED TO SHOP									
FIELD & OFFICE									
△1 APPROVAL COMMENTS	7-5 2007	JTB	ELC						
REV. REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER

MATERIAL: A709-50W (UN)
ELECTRODES:
HOLES: $\frac{15}{16}$"ø (UN)
SHOP BOLTS: NONE
SURFACE PREP. & PAINT: SEE DRAWING GN1

DESCRIPTION: GIRDER - 2G2
JOB: TOWN HIGHWAY #3 OVER WILLOUGHBY RIVER
BRIDGE NO. 61
TOWN OF BARTON, VILLAGE OF ORLEANS
COUNTY OF ORLEANS, VERMONT
CONTRACTOR: JA McDONALD
TENSOR 2722
PROJ NO. BRO 1449(29)
CUSTOMER: VERMONT AOT

DRAWN BY	JTB
DATE	06/07
CHKD BY	
ELC	06/07
APPROV BY	
SUPERVISOR	W. J. GATTI
Q.A.	
JOB NO.	328
DRG. NO.	2
REV.	△1

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179

096 SS