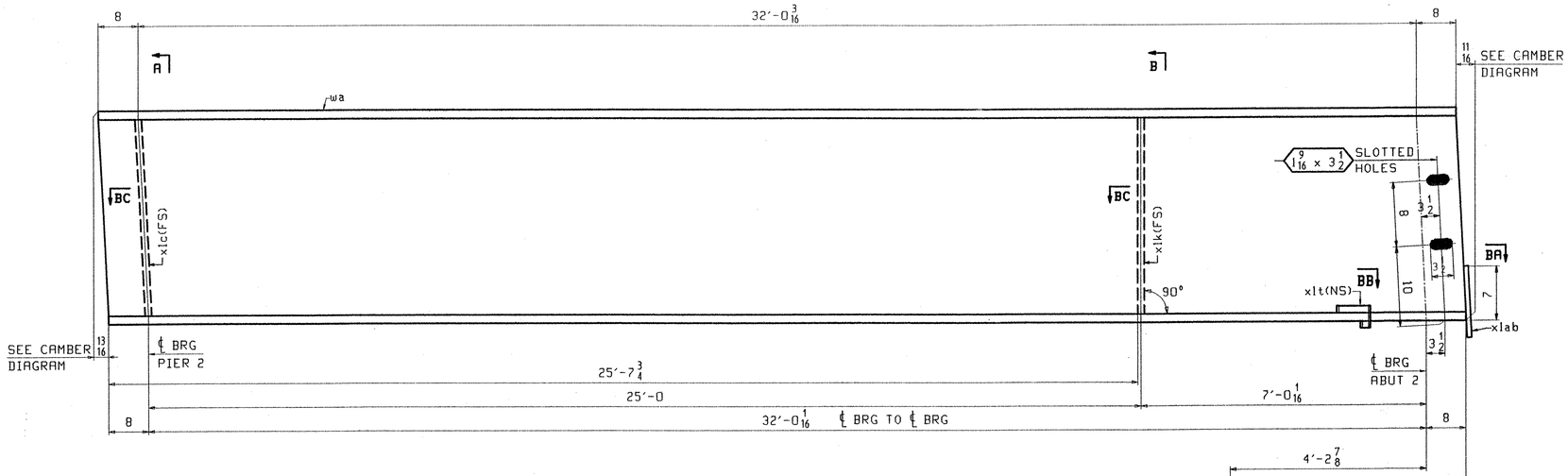
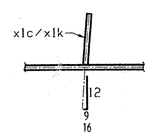
ABM INFO		SHIP	BILL OF MATERIAL						JOB NO.	DRAWING NO.	REV.
										9	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT	LENGTH INCHES	REMARKS	WT	PROCUREMENT NOTES	
		9G6C	1		STRINGER				2872		
1	E		1	wa	W 27x84	33	$4\frac{7}{8}$	(M270-50WT2) (H2-3)			
2	H		1	x1c	PL $\frac{1}{2}$x8	2	$1\frac{1}{2}$	FIE			
2	D		1	x1k	PL $\frac{1}{2}$x5	2	$1\frac{1}{2}$				
2	N		1	x1t	PL $\frac{1}{4}$x3	0	$7\frac{1}{2}$				
2	L		1	x1ab	PL $\frac{1}{4}$x$9\frac{1}{4}$	2	2				

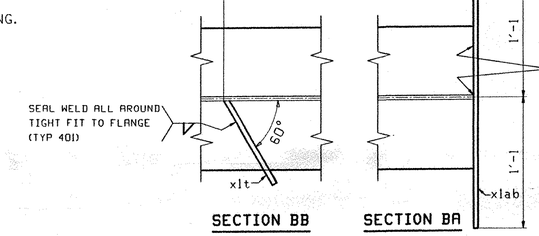


ONE - STRINGER - 9G6C

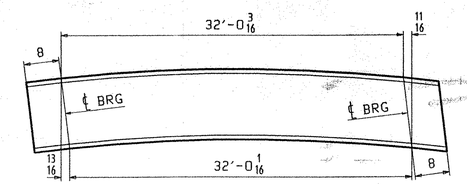
FOR STRINGER STANDARD DETAILS SEE DRAWING X1.
FOR CAMBER DIAGRAM SEE DRAWING C1.
FOR GENERAL NOTES SEE DRAWING GN1.
H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.



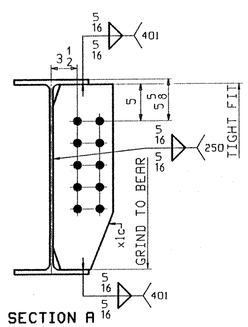
SECTION BC



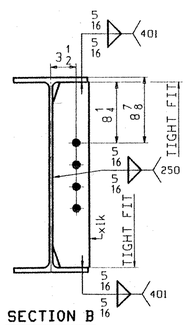
SECTION BB SECTION BA



ORIENTATION DIAGRAM
SEE DWG C1



SECTION A



SECTION B

APPROVED 4-8-04

OUT FOR APPROVAL	3-18-04									
OUT FOR APPROVAL										
ISSUED TO SHOP	6-7-04									
FIELD & OFFICE										
REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER

MATERIAL:	ELECTRODES:	HOLES:	SHOP BOLTS:
M270-50W		$\frac{15}{16}$"Ø	

SURFACE PREP. & PAINT:
SEE DRAWING GN1
ALL STEEL WITHIN 6'-0 OF PIERS 1 & 2 SHALL BE PAINTED IN ACCORDANCE WITH THE NOTES ON GN1.

DESCRIPTION: STRINGER - 9G6C	DRAWN BY	DATE
JOB: CENTER ST (ALT VT 122) OVER THE PASSUMPSIC RIVER BRIDGE NO. 2, PROJ BHO 1447(26) LYNDON, VT (CALEDONIA COUNTY) CONTRACTOR: AUSTIN CONSTRUCTION	JTB	02/20
	CHKD BY	
	LF	03/15
	APPROV BY	
	SUPERVISOR	W. J. GATTI
PROJ NO. BHO 1447 (26)	Q.A.	
CUSTOMER: VERMONT A. O. T.		

TENSOR 2425

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179

JOB NO.	DRG. NO.
227	9
	REV. △

06658