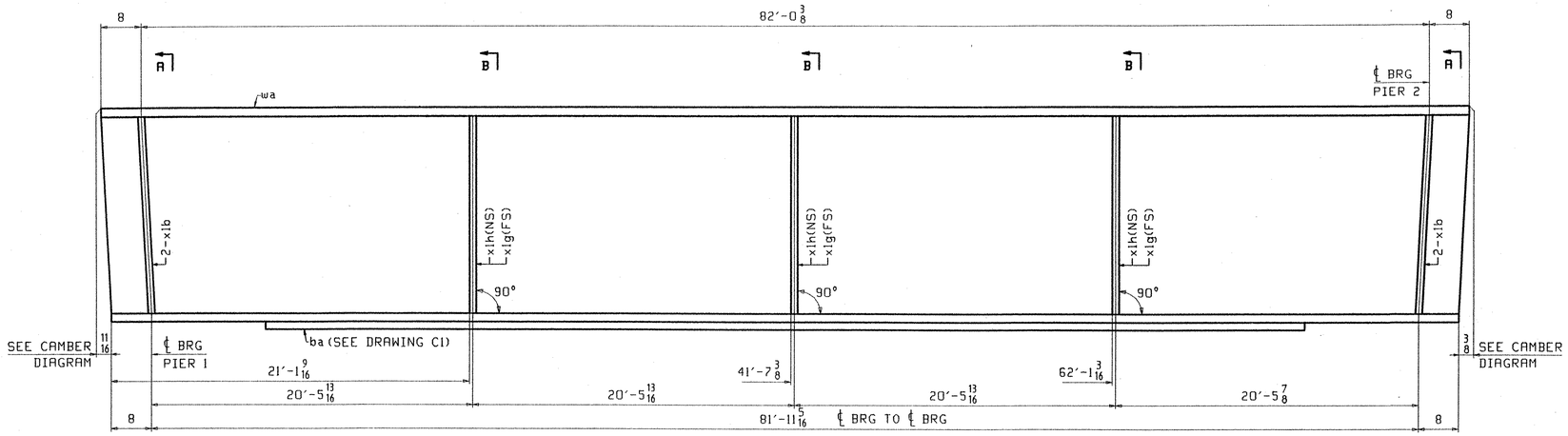
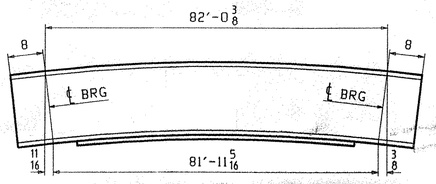


ABM INFO		SHIP	BILL OF MATERIAL					JOB NO.	DRAWING NO.	REV.
									5	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH FT	LENGTH INCHES	REMARKS	WT	PROCUREMENT NOTES
		5G2B	1		STRINGER				13757	
		5G3B	1		STRINGER				13757	
		5G4B	1		STRINGER				13757	
		5G5B	1		STRINGER				13757	
1	A		4	wa	W 36x135	83	4 3/8	(M270-50WT2) (H2-3)		
1	G		4	ba	PL 1x9	72	0	(M270-50WT2) (H2-3)		
2	G		16	x1b	PL 1/2x8	2	9 7/8	FIE		
2	C		12	x1h	PL 1/2x5	2	9 7/8			
2	C		12	x1g	PL 1/2x5	2	9 7/8			

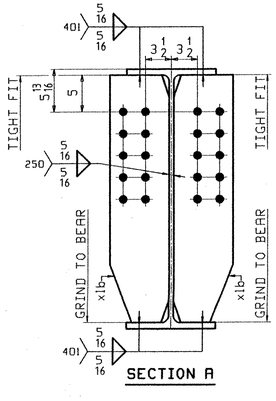
ONE - STRINGER - 5G2B
ONE - STRINGER - 5G3B
ONE - STRINGER - 5G4B
ONE - STRINGER - 5G5B

ALIKE EXCEPT FOR MARK

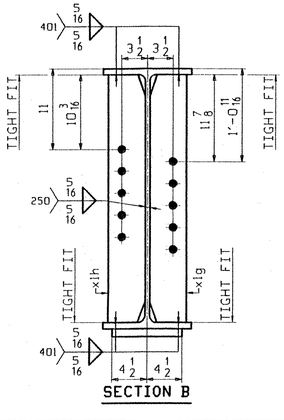
FOR STRINGER STANDARD DETAILS SEE DRAWING X1.
FOR CAMBER DIAGRAM SEE DRAWING C1.
FOR GENERAL NOTES SEE DRAWING GN1.
H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.



ORIENTATION DIAGRAM
SEE DWG C1



SECTION A



SECTION B

APPROVED 4-8-04

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	OUT FOR APPROVAL	3-18-04									
	OUT FOR APPROVAL										
	ISSUED TO SHOP	6-7-04									
	FIELD & OFFICE										

MATERIAL: M270-50W
ELECTRODES:
HOLES: 15/16"ø
SHOP BOLTS:

SURFACE PREP. & PAINT:
SEE DRAWING GN1
ALL STEEL WITHIN 6'-0 OF PIERS 1 & 2 SHALL BE PAINTED IN ACCORDANCE WITH THE NOTES ON GN1.

DESCRIPTION: STRINGERS - 5G2B, 5G3B, 5G4B, 5G5B

JOB: CENTER ST (ALT VT 122) OVER THE PASSUMPSIC RIVER
BRIDGE NO. 2, PROJ BHO 1447(26)
LYNDON, VT (CALEDONIA COUNTY)
CONTRACTOR: AUSTIN CONSTRUCTION

TENSOR 2425

PROJ NO. BHO 1447 (26)

CUSTOMER: VERMONT A. O. T.

	DRAWN BY	DATE
	JTB	02/20
	CHKD BY	
	LF	03/15
	APPROV BY	
	SUPERVISOR	W. J. GATTI
	Q.A.	

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179

JOB NO.	DRG. NO.
227	5
	REV. △

06255