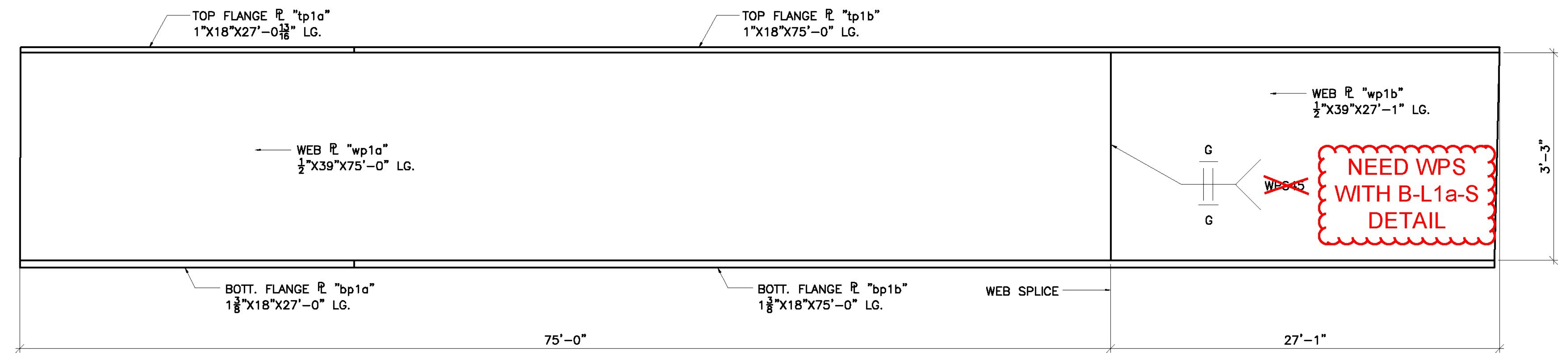
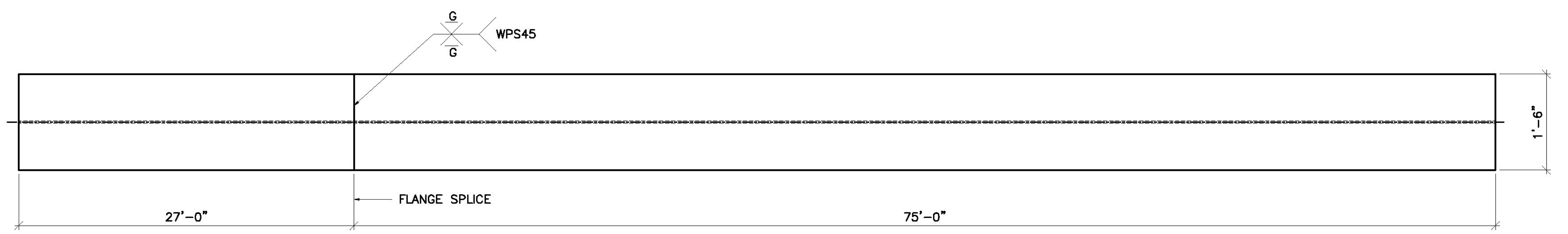


TOP VIEW




ELEVATION VIEW



BOTTOM VIEW

NEED WPS WITH B-L1a-S DETAIL

FINISH				
MATERIAL	ASHTO M270 (ASTM A709) GRADE 50			
HOLES	15/16" U.O.N.			
ELECTRODES				
WELDS	PER WPS			
SURFACE PREP				
		NO	DATE	DESCRIPTION
REVISIONS				
		<b>ADVANCED RESOURCES &amp; CONST. ENTERPRISES, INCORPORATED</b> <small>P.O. BOX 120 KINGFIELD, ME. 04947          PHONE: (207) 265-2646 - FAX: (207) 265-4054</small>		
DRAFTER	JAC	FLANGE & WEB SHOP SPLICES		PROJECT NO.
DATE	11/12/12	STATE OF VERMONT, TOWN OF JOHNSBURY, BRIDGE NO. 106		BRF 028-4(25)S
CHECKED	JS	COUNTY OF CALEDONIA, US ROUTE 2 - PRINCIPAL ARTERIAL		DWG. NO.
JOB #	12-175	G.C. WINTerset, INC.		S1

Vermont Agency of Transportation  
RECEIVED

CK'D BY D. PETERSON OK'D BY C. CARLSON  
08/20/2012

RESUBMIT \_\_\_\_\_ APPROVED AS NOTED  
BY C. CARLSON DATE 12/14/2012

J.A.C. DRAFTING/S&B/12/12