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Bonding Procedure

The bonding process for laminating PTFE to the fabric pad is as follows:

The fabric pad surface to be bonded is prepared for lamination. A two-part structural grade epoxy is then applied per the manufacture's instructions. The PTFE is cut slightly oversize to account for the possible drift. The PTFE is then applied to the fabric pad and put into a vacuum press at the appropriate pressure for the necessary time period.

Once the fabric pad PTFE is removed from the press, the PTFE is trimmed to plan size and the pads are submitted for quality control review.

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VTRANS
RECEIVED
CK'D BY _____ OK'D BY JWC
JAN 30 2007
RESUBMIT _____ APPROVED ✓
BY _____ DATE 2-5-07

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