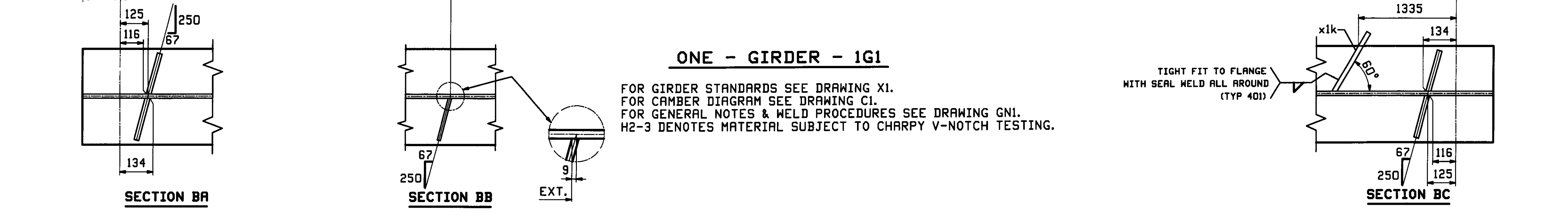
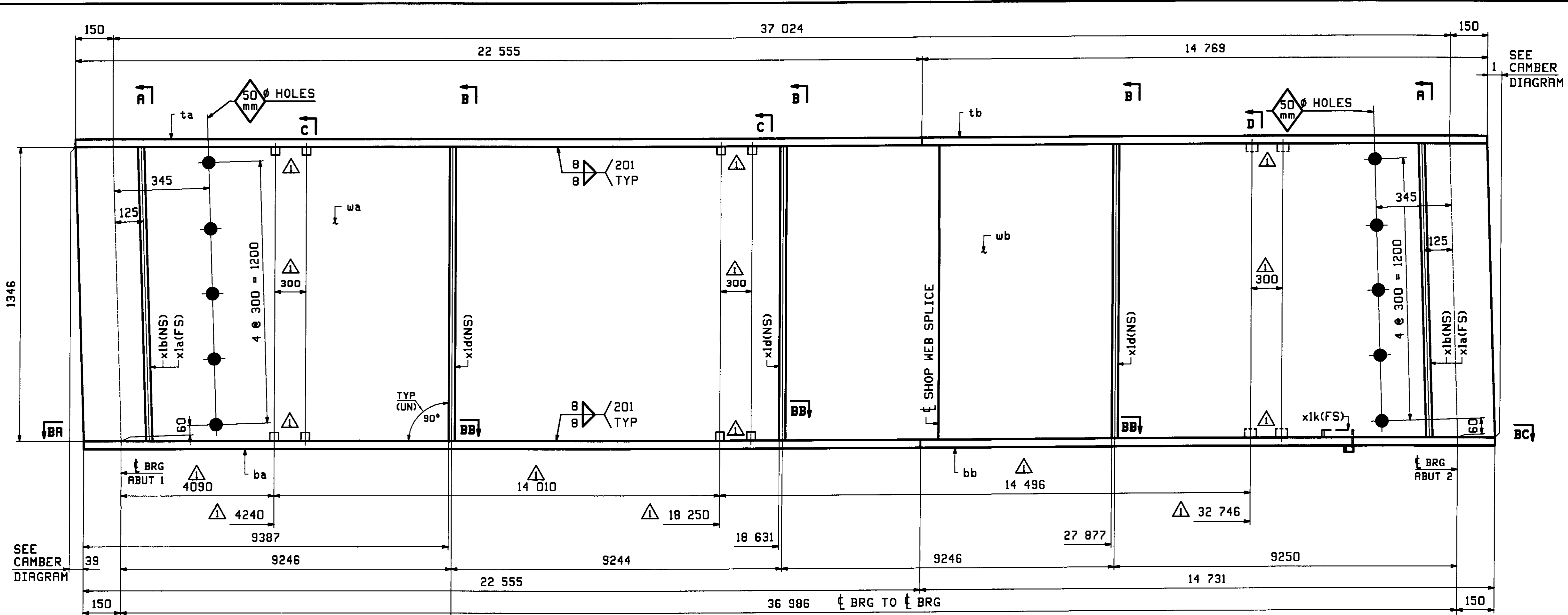
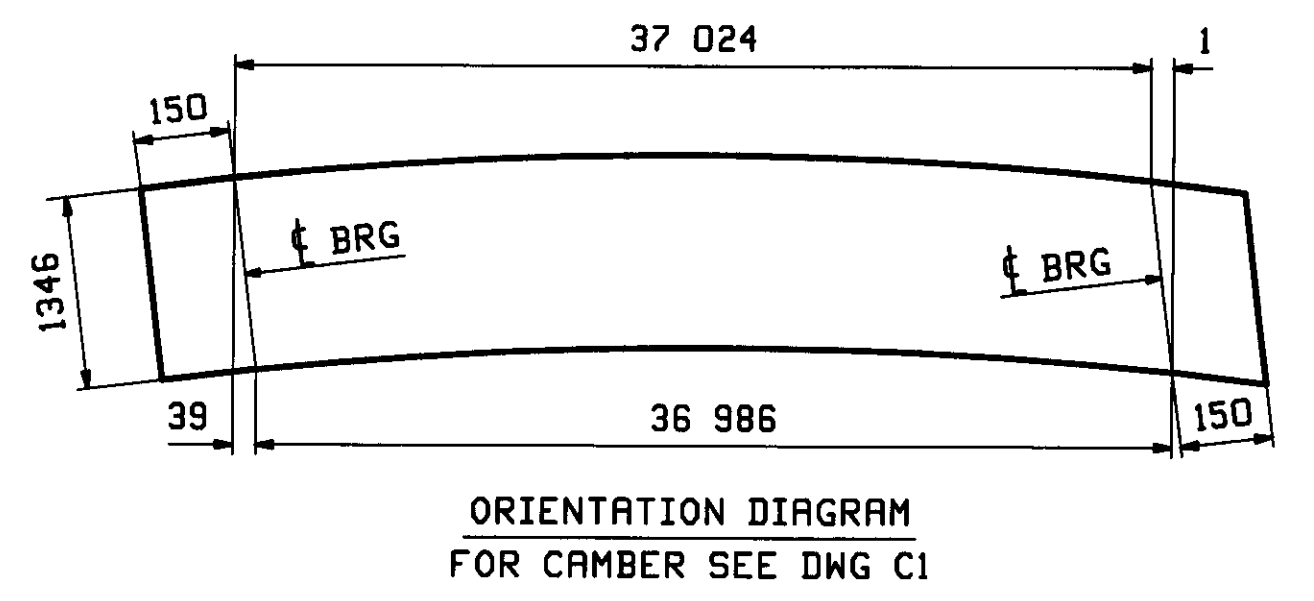
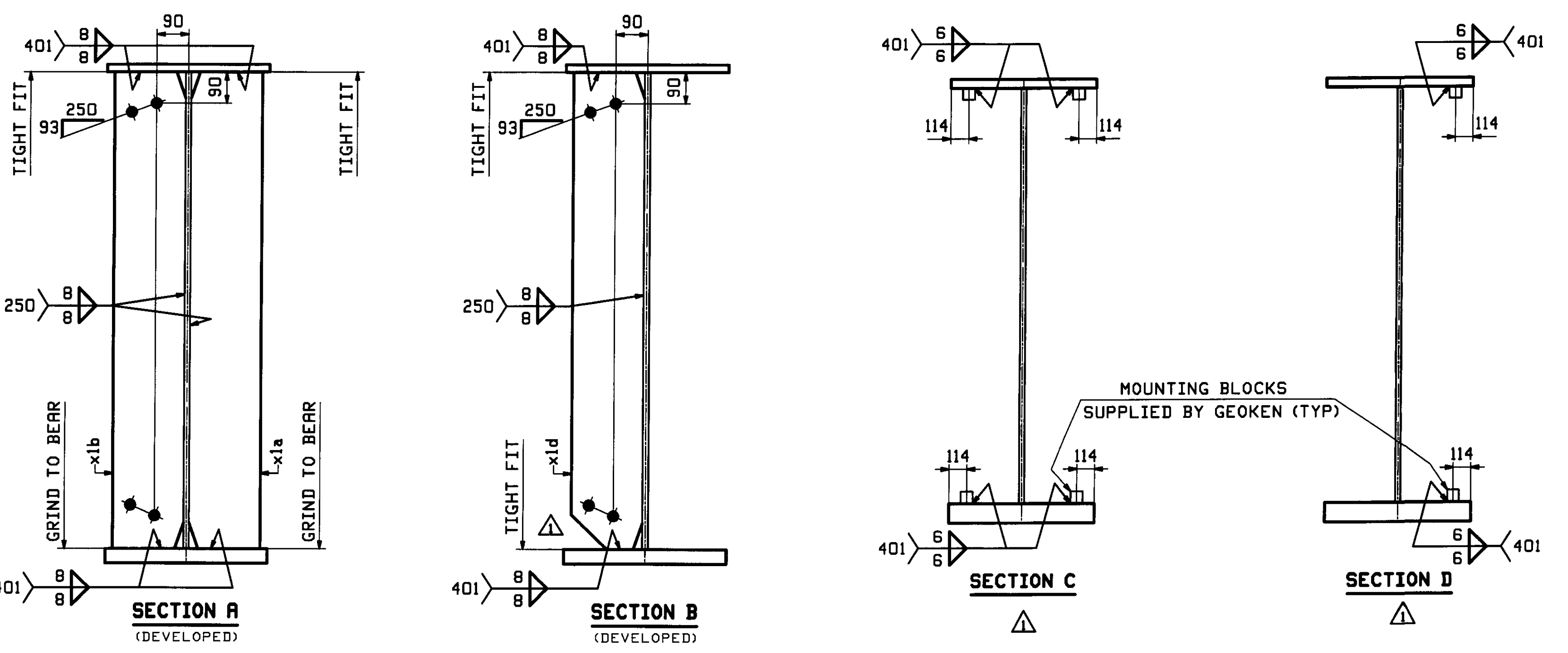


JOB NO.		DRAWING NO.		REV.		
400		1		1		
ABW INFO	SHIP	BILL OF MATERIAL		REMARKS	HT	PROCUREMENT NOTES
PRG	LINE	MARK	QTY	MARK	MATERIAL	LENGTH
		IG1	1		GIRDER	
1	J		1	wa	PL 16x1346	22 900
1	L		1	wb	PL 16x1346	14 444
1	E		1	ta	PL 22x458	22 555
1	G		1	tb	PL 22x458	14 769
1	A		1	ba	PL 41x458	22 555
1	C		1	bb	PL 41x458	14 731
2	B		2	x1a	PL 19x200	1 346
2	B		2	x1b	PL 19x200	1 346
2	C		3	x1d	PL 13x200	1 346
2	D		1	x1k	PL 6x91	0 308



ONE - GIRDER - IG1
 FOR GIRDER STANDARDS SEE DRAWING X1.
 FOR CAMBER DIAGRAM SEE DRAWING C1.
 FOR GENERAL NOTES & WELD PROCEDURES SEE DRAWING GNI.
 H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.



RECEIVED
 CKD BY JFL OKD BY
 MAY 2009
 APPROVED BY KMH DATE 6/1

5/19 2009	APPROVAL COMMENTS & ADDED MOUNTING BLOCKS	ZAD	ELC	MAY 27 2009		
0				APR 15 2009		
REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
		MATERIAL SURFACE PREP & PAINT SEE GNI				SHOP BOLTS NONE
		HOLES 15/16" (UN)				
DESCRIPTION: GIRDER - IG1						
CASCO BAY STEEL STRUCTURES, INC. 75 SPRING HILL ROAD SACO, MAINE 04072 PHONE (207) 282-7360 FAX. (207) 282-1179						
STRUCTURE: U.S. ROUTE 2 OVER WINOOSKI RIVER PRINCIPAL ARTERIAL BRIDGE NO. 74 COUNTY OF WASHINGTON					DRAWN	DATE
					JTB	04/03
					CHKD	DATE
					ELC	04/06
LOCATION: TOWN OF EAST MONTPELIER, VERMONT					JOB NO.	DWG NO.
PROJ NO. BRP 028-3 (36)					400	1
CUSTOMER: WINTERSET, INC						REV. 1

E.L.C. P.L. Rev. 22, 2008 08/04/08 IN. /mm (1/8"/32mm) (1/16"/4mm) (1/32"/1mm) (1/64"/0.5mm)