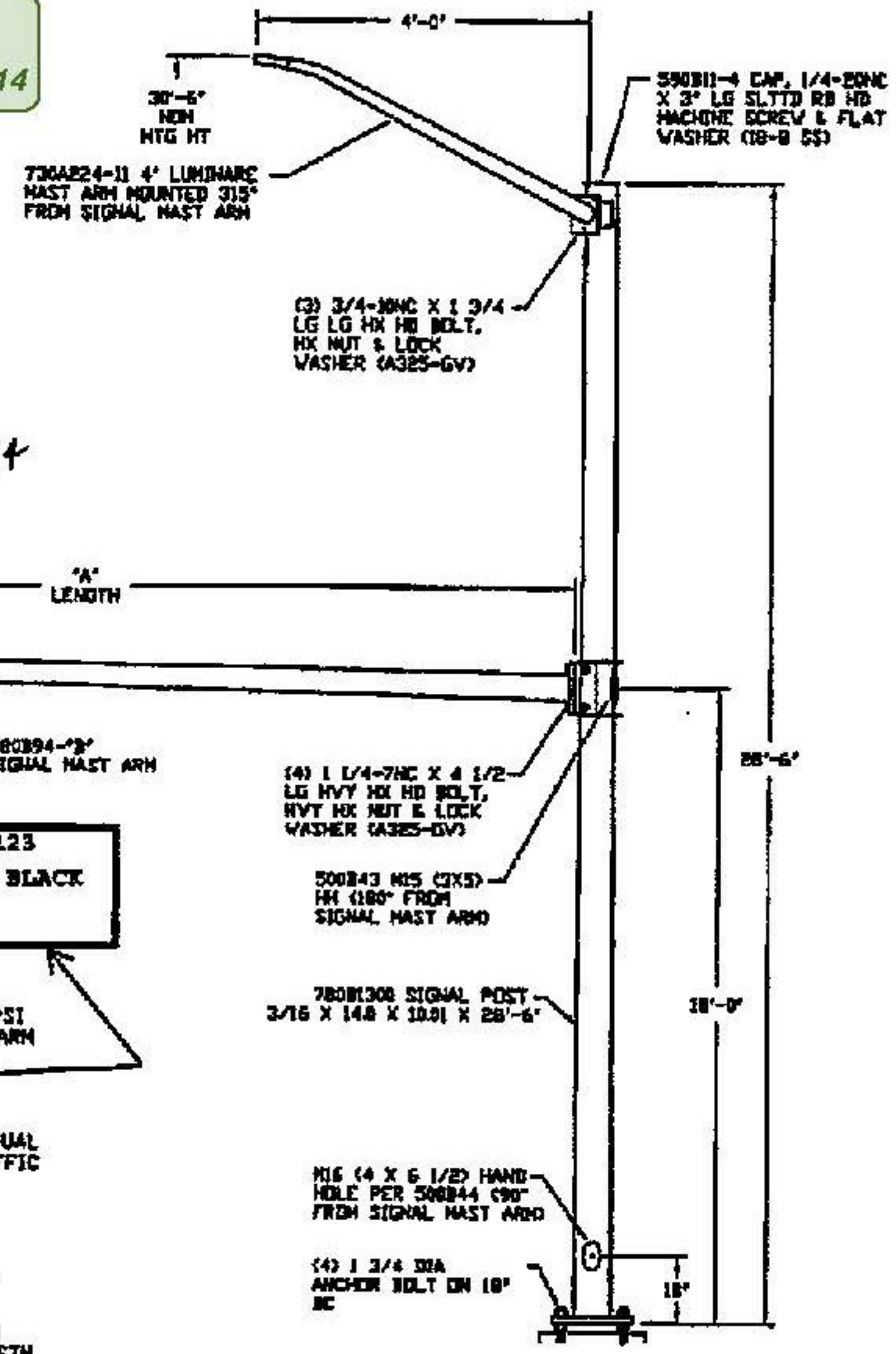
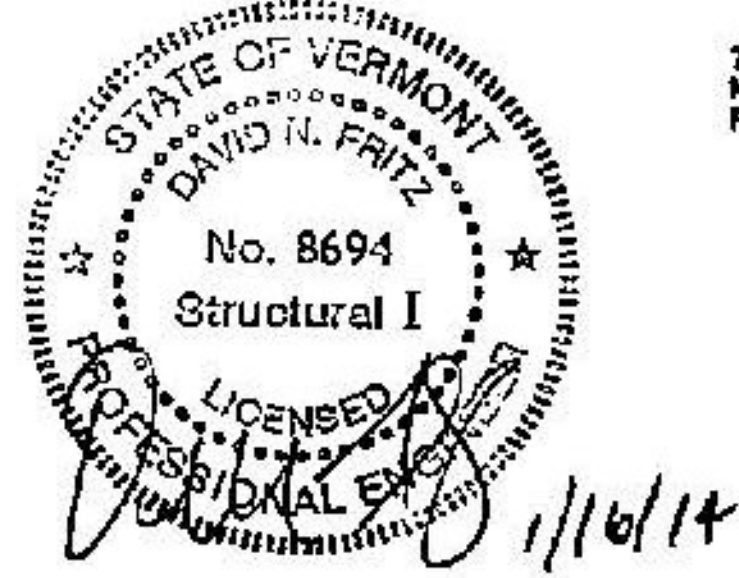


APPROVED
By Derek Lyman at 8:57 am, Feb 11, 2014



FINISH - HOT DIP GALVANIZED PER ASTM A123 WITH TOP COAT PAINTED MILLERBERND FLAT BLACK MILLERBERND #PT-1-17-FTD-993-FR

- NOTE:
1. MATERIAL-HIGH STRENGTH LOW ALLOY STEEL 55,000 PSI MIN YIELD PER ASTM A572 OR A501 POST AND MAST ARM MOUNTING PLATE MATERIAL PER ASTM A36
 2. FINISH-
 3. DESIGN CRITERIA-2009 AASHTO STANDARD FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS. WIND LOAD 90 MPH FATIGUE CATEGORY 2, NATURAL WIND GUSTS, TRUCK GUST
 4. POST AND MAST ARM TO BE ROUND TAPERED TUBE FABRICATED WITH ONE SUBMERGED ARC LONGITUDINAL SEAM WELD.
 5. HEX HEAD BOLTS AND NUTS (UNLESS SPECIFIED) ASTM A325 GV A153 FOR SIZES 1/2 THRU 1 1/2 DIA AND ASTM A354BC GV A157 FOR SIZES OVER 1 1/2 DIA

QTY	PILE NO	MAST ARM		MILLERBERND PART NUMBER
		'A' LG	'B' P/N	
1	MP2D	30'	P30C1	RE4HA-P30C1-190-J4-306/315-VT

PO#3250-2139 / VT DOT: STP.0284(17) RICHMOND / US ROUTE 2, VT ROUTE 117

US ROUTE 2, OFF-RAMP (RAMP D) MILLERBERND #51660	DWN: DOUG F. DATE: 10-30-13 CHK: REBEKAH SCALE: NTS	RE4HA-P-190-306-J315-VT ROUND SIGNAL STANDARD	Millerbernd MANUFACTURING CO. WINSTED, MN	RE4HA-P-190-306-J315(VT)
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REV 12-20-13 VAS DESIGN BY LINDSEY P-F
12/20/13 REV TO ADD SIGNATURE FROM DNL