



20 ~ INTERMEDIATE CROSSFRAMES ~ 6CF1

BILL OF MATERIAL						JOB NO.	DRAWING NO.	REV.	
						6	6		
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH	REMARKS	WT	PROCUREMENT NOTES
						m			
		6CF1	20		CROSSFRAME				208 154
2	Q		40	a6	L 127x127x12.7	1		930	
2	R		40	b6	L 127x127x12.7	1		100	
2	T		40	c6	PL 14x240	0		300	
2	U		40	d6	PL 14x300	0		400	
2	S		20	f6	PL 14x330	0		500	

OUT FOR APPROVAL	8/30/02								
OUT FOR APPROVAL									
ISSUED TO SHOP									
FIELD & OFFICE									

REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	MATERIAL:										
	M270M-345W										

SURFACE PREP. & PAINT:  
 -STEEL WITHIN 1500 OF ABUT. 2 END OF GIRDERS SHALL BE PAINTED (SEE GNI)  
 -ALL OTHER STEEL SHALL BE BLAST CLEANED AND LEFT UNPAINTED.

DESCRIPTION:	INT. CROSSFRAMES	DRAWN BY:	DATE
JOB:	US Route 5 over Northern Vermont RR	PHG	08/23
	BRIDGE NO. 161	CHKD BY:	
	BARTON, VERMONT (ORLEANS COUNTY)	JB	08/27
	CONTRACTOR: WINTERSET	APPROV BY:	
		SUPERVISOR	H. J. GATTI
PROJ NO.	AC STP 0113 (58) S	Q.A.	
CUSTOMER:	VERMONT AGENCY OF TRANSPORTATION		
	<b>CASCO BAY STEEL STRUCTURES, INC.</b>	JOB NO.	DRG. NO.
	75 SPRING HILL ROAD	163	6
	SACO, MAINE 04072		
	PHONE (207) 282-7360		
	FAX. (207) 282-1179	REV.	△

RECEIVED  
 OK'D BY: *LWS* OK'D BY: *RSY*  
 SEP 04 2002  
 RESUBMIT APPROVED BY: *LWS*  
 BY: *CPW* DATE: 9/17/02

NOTE:  
 FOR GENERAL NOTES SEE DWG. GNI.