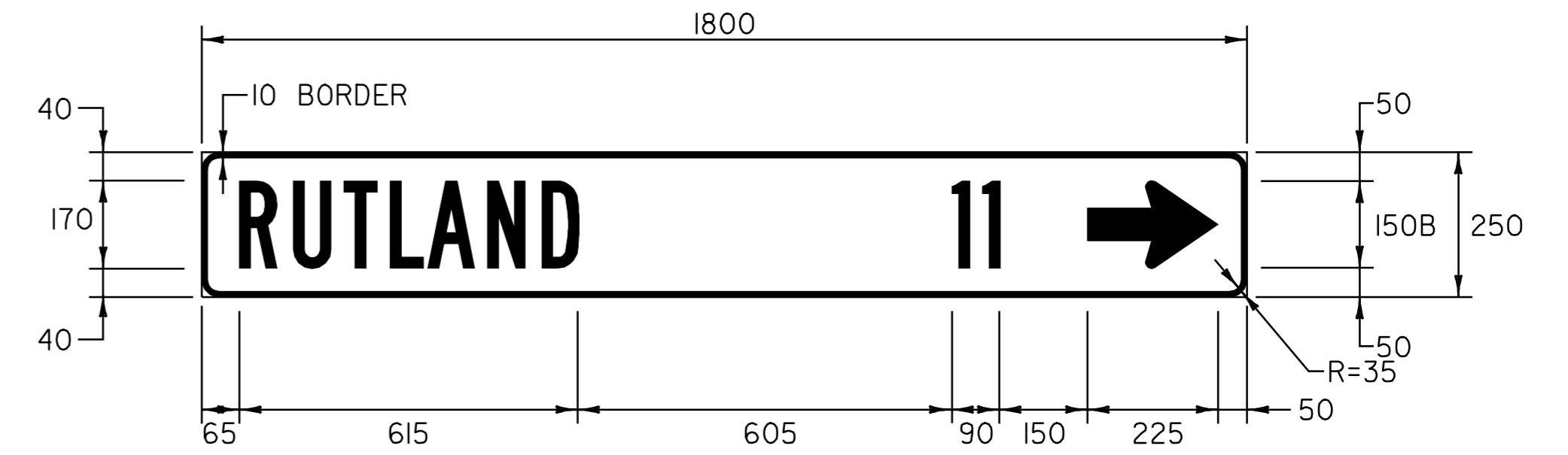


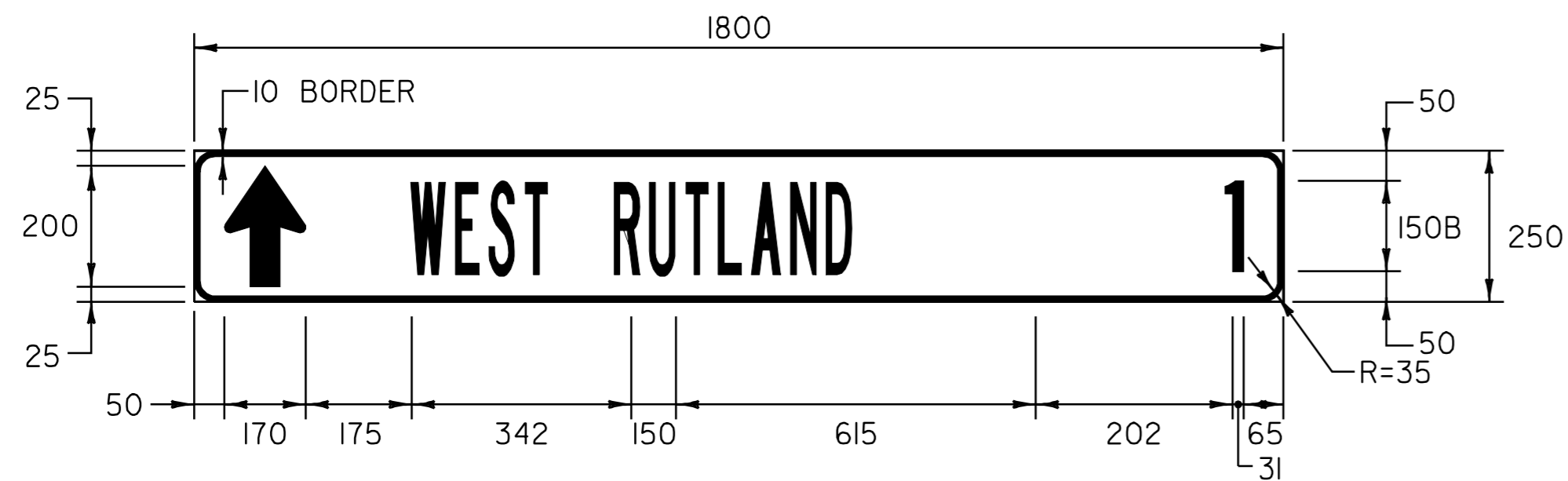
COLOR: WHITE BORDER & TEXT (REFLECTIVE)  
GREEN BACKGROUND (REFLECTIVE)

MATERIAL: PER VAOT STANDARD E-I23M  
SIGN - U.S. BUSINESS ROUTE 4  
STA. 600+500.0, LT



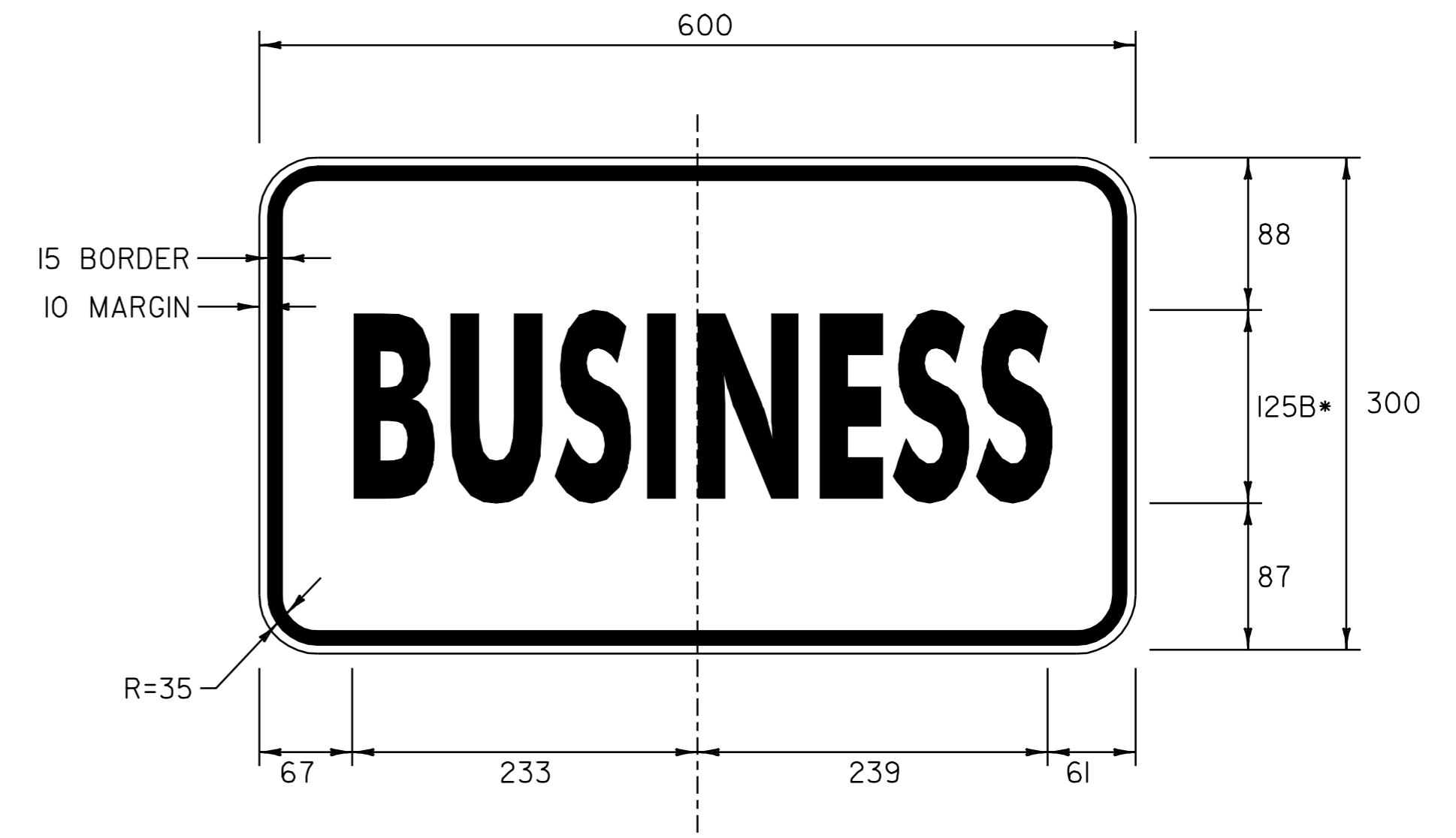
COLOR: WHITE BORDER & TEXT (REFLECTIVE)  
GREEN BACKGROUND (REFLECTIVE)

MATERIAL: PER VAOT STANDARD E-I23M  
SIGN - CASTLETON STATE HIGHWAY  
STA. 500+110.0, RT



COLOR: WHITE BORDER & TEXT (REFLECTIVE)  
GREEN BACKGROUND (REFLECTIVE)

MATERIAL: PER VAOT STANDARD E-I23M  
SIGN - U.S. BUSINESS ROUTE 4  
STA. 600+438.0, RT



COLOR: BLACK BORDER & TEXT  
WHITE BACKGROUND

MATERIAL: PER VAOT STANDARD E-I36AM  
\* 40% REDUCTION IN SPACING  
SIGN - U.S. BUSINESS ROUTE 4  
STA. 600+115.0, RT  
STA. 600+151.0, RT  
STA. 600+379.0, RT

ALL DIMENSIONS IN MILLIMETERS EXCEPT WHERE OTHERWISE INDICATED.

NOTE:

TEXT LAYOUT DIMENSIONS ARE BASED ON THE "LETTER & NUMERAL WIDTHS & SPACE" TABLES FOUND IN THE "STANDARD HIGHWAY SIGNS" BOOKLET. MINOR VARIATIONS IN TEXT DIMENSIONS ARE ACCEPTABLE BASED ON INDIVIDUAL MANUFACTURER'S LETTER FABRICATION. SIGNIFICANT CHANGES THAT AFFECT SIGN APPEARANCE SHALL BE BROUGHT TO THE ATTENTION OF THE VAOT'S TRAFFIC AND SAFETY DIVISION BEFORE FABRICATION.

DATUM	
VERTICAL	N/A
HORIZONTAL	N/A

**TRAFFIC SIGN  
DETAIL  
SHEET 19**

SURVEYED BY	N/A	DATE	N/A
DRAWN BY	E.C.D.	DATE	8/98
SQUAD LEADER	T.P.K.		
DESIGN FILE NO.	/pave/96b154/pbl54.dgn		
IPARM FILE	pbl54d37.i	DATE PLOTTED	N/A
PROJ. NAME	FAIR HAVEN - RUTLAND		
PROJ. NO.	NH 9727(I)S		
SHEET	65 OF 119		SHEETS