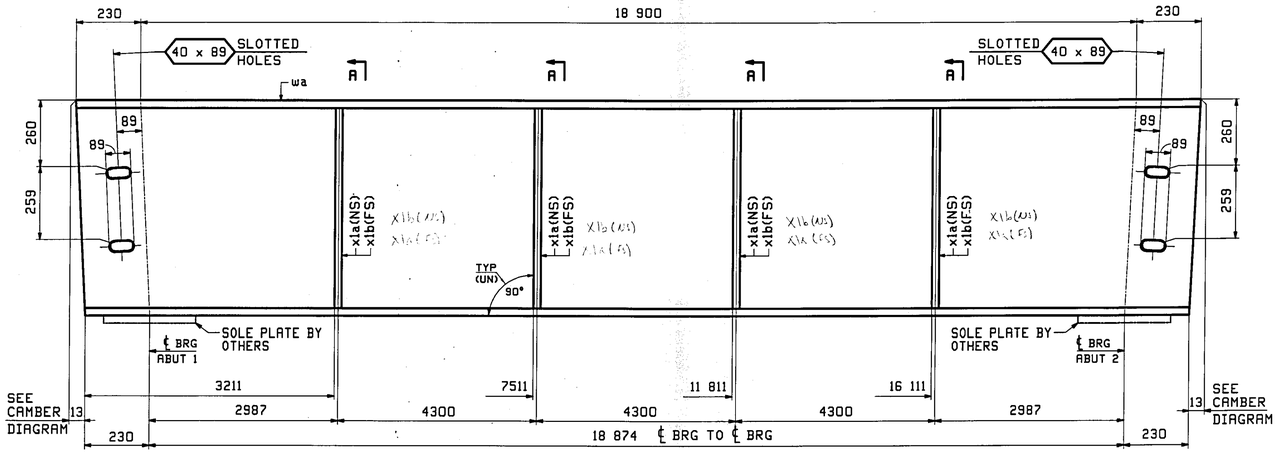
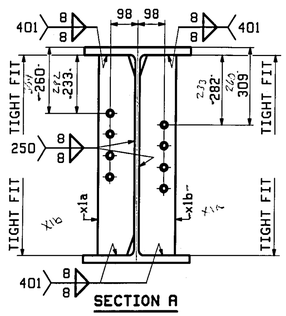
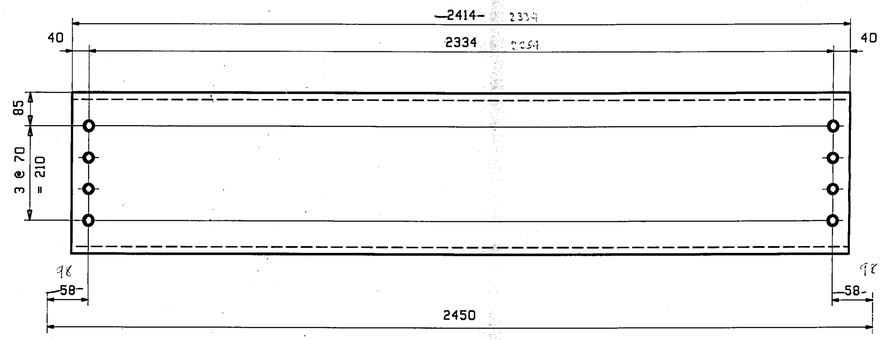


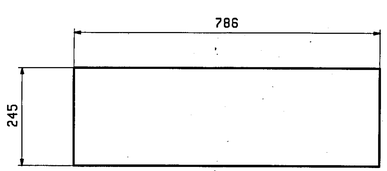
ONE - STRINGER - ~~3S3~~ 3S4



SECTION A

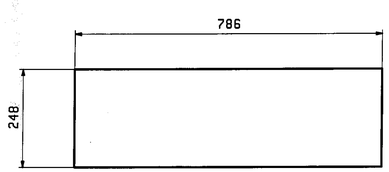


16 ~ INT. DIAPHRAGMS - 3D1



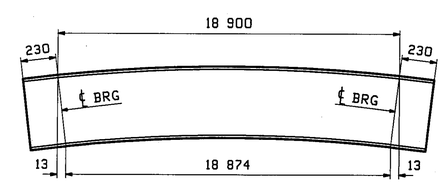
5 ~ BLOCKOUT PLATE - 3M1

@ ABUT 1



5 ~ BLOCKOUT PLATE - 3M2

@ ABUT 2



ORIENTATION DIAGRAM - 2S2-&-2S3- 3S4

FOR CAMBER SEE DWG C1

BILL OF MATERIAL

ABM INFO PAGE	LINE	SHIP MARK	QTY	MARK	MATERIAL	LENGTH m	LENGTH mm	REMARKS	WT	PROCUREMENT NOTES
		3S3	1		STRINGER				7080 kg 15620 lbs	
1	B		1	wa	W 760x257	19	360	M270M-345T2 (H2-3)		
1	E		4	x1a	PL 13x130	0	719			
1	E		4	x1b	PL 13x130	0	719			
1	J		16	3D1	C 380x50.4	2	414			
1	M		5	3M1	PL 6x245	0	786			
1	M		5	3M2	PL 6x248	0	786			

JOB NO. 407 | DRAWING NO. 3 | REV.

1. BILL OF MATERIALS ARE CREATED FROM DRAWINGS

NOTES:

FOR STRINGER STANDARDS SEE DRAWINGS X1.
FOR CAMBER DIAGRAM SEE DRAWING C1.
FOR GENERAL NOTES & WELD PROCEDURES SEE DRAWING GN1.
H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.

RECEIVED
CK'D BY D.K. CK'D BY
JUN 15 2009
RECEIVED AS APPROVED AS NOTED
BY W.Y. DATE 7/22/09

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0					JUN 11 2009	

MATERIAL:	SURFACE PREP. & PAINT:	HOLES:	SHOP BOLTS:
M270M-345 (UN)	AS NOTED ON GN1	15/16Ø (UN)	NONE

DESCRIPTION: STRINGER - 3S4 & DIAPH 3D1

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179
TENSOR 2880

STRUCTURE:	ROUTE NO: VT 15 BRIDGE NO: BR 67 COUNTY OF CALEDONIA	DRAWN: VWJ	DATE: 06/02
		CHKD: PCP	DATE: 06/06 2009
LOCATION:	TOWN OF HARDWICK	JOB NO.	DWG NO.
PROJ NO.	BHF 030 - 2 (18)S	407	3
CUSTOMER:	BLOW & COTE, INC.		REV. △

WVJ Sat, Jun 6, 2009 01:30:05 PM /users/jobs/2880/3 Rev0