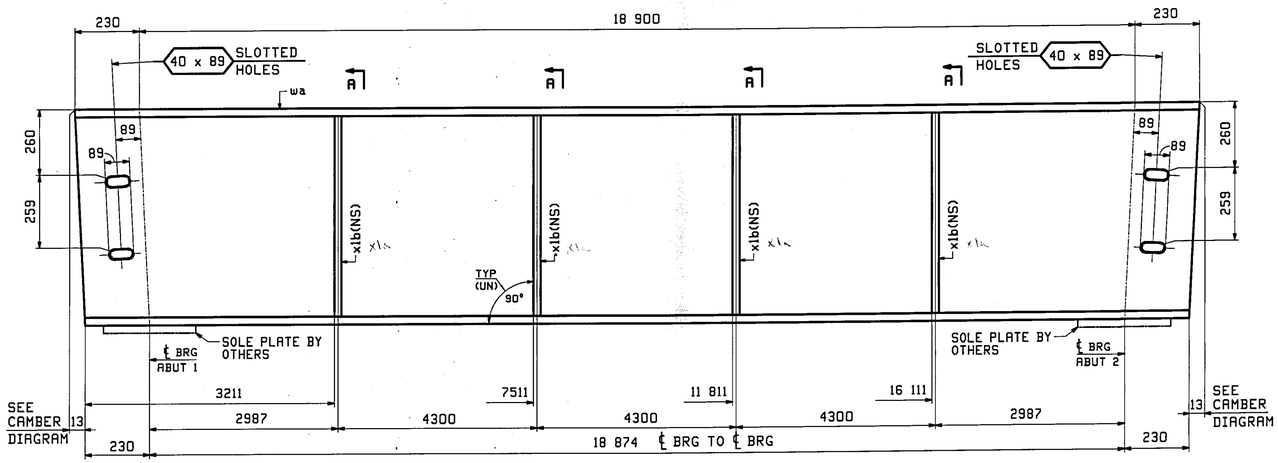
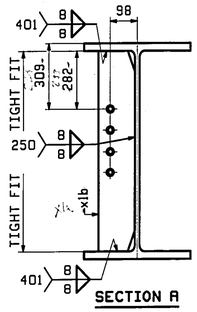
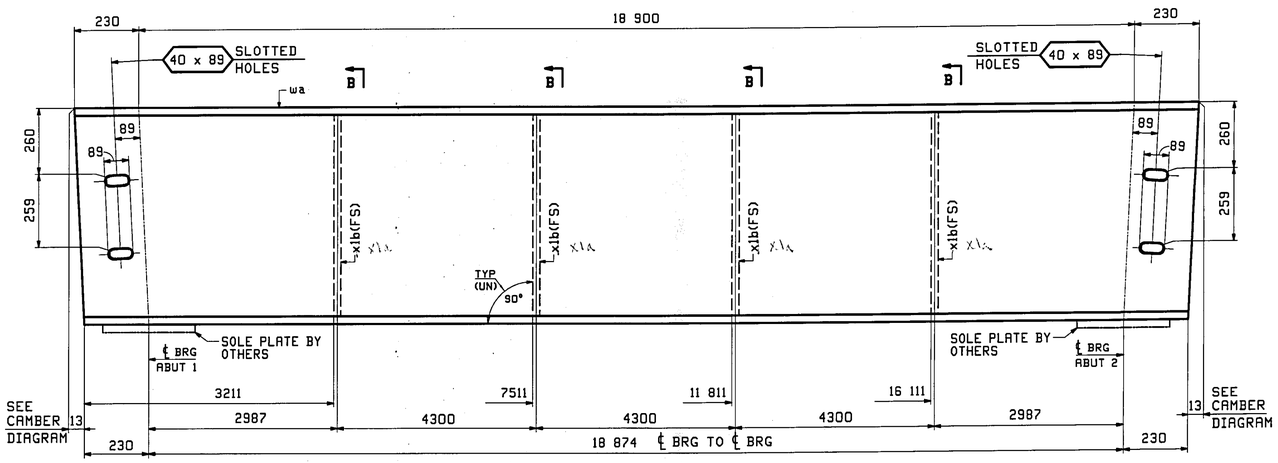


ONE - STRINGER - 1S1

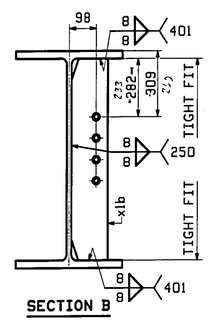


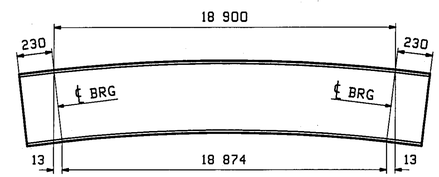
ABM INFO		SHIP	BILL OF MATERIAL					JOB NO.	DRAWING NO.	REV.
								407	1	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH m	LENGTH mm	REMARKS	WT	PROCUREMENT NOTES
		1S1	1		STRINGER				5014 kg (11053 lb)	
		1S5	1		STRINGER				5014 kg (11053 lb)	
1	B		2	wa	W 760x257	19	360	M270M-345T2 (H2-3)		
1	E		8	x1b	PL 13x130	0	719			

THE ... DIMENSIONS NOT CHECKED OR CORRECTED.



ONE - STRINGER - 1S5





ORIENTATION DIAGRAM - 1S1 & 1S5
FOR CAMBER SEE DWG C1

RECEIVED
OK'D BY DSK OK'D BY
JUN 15 2009
APPROVAL AS NOTED
BY Wy Syd DATE 7/22/09

NOTES:
FOR STRINGER STANDARDS SEE DRAWINGS X1.
FOR CAMBER DIAGRAM SEE DRAWING C1.
FOR GENERAL NOTES & WELD PROCEDURES SEE DRAWING GN1.
H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.

REV.	DATE	REMARKS	DWN	CHK	APVL	SHOP
0				JUN 11 2009		

MATERIAL:	SURFACE PREP. & PAINT:	HOLES:	SHOP BOLTS:
M270M-345 (UN)	AS NOTED ON GN1	15/16 Ø (UN)	NONE

DESCRIPTION: STRINGERS - 1S1 & 1S5

CASCO BAY STEEL STRUCTURES, INC.
75 SPRING HILL ROAD SACO, MAINE 04072
PHONE (207) 282-7360 FAX. (207) 282-1179
TENSOR 2980

STRUCTURE:	ROUTE NO: VT 15 BRIDGE NO: BR 67 COUNTY OF CALEDONIA	DRAWN: VWJ	DATE: 06/02
		CHKD: PCP	DATE: 06/06 2009
LOCATION:	TOWN OF HARDWICK	JOB NO.	DWG NO.
PROJ NO.	BHF 030 - 2 (18)S	407	1
CUSTOMER:	BLOW & COTE, INC.		REV. △

VWJ Sat, Jun 6, 2009 07:35:51 AM /users/jobs/2980/1.dwg