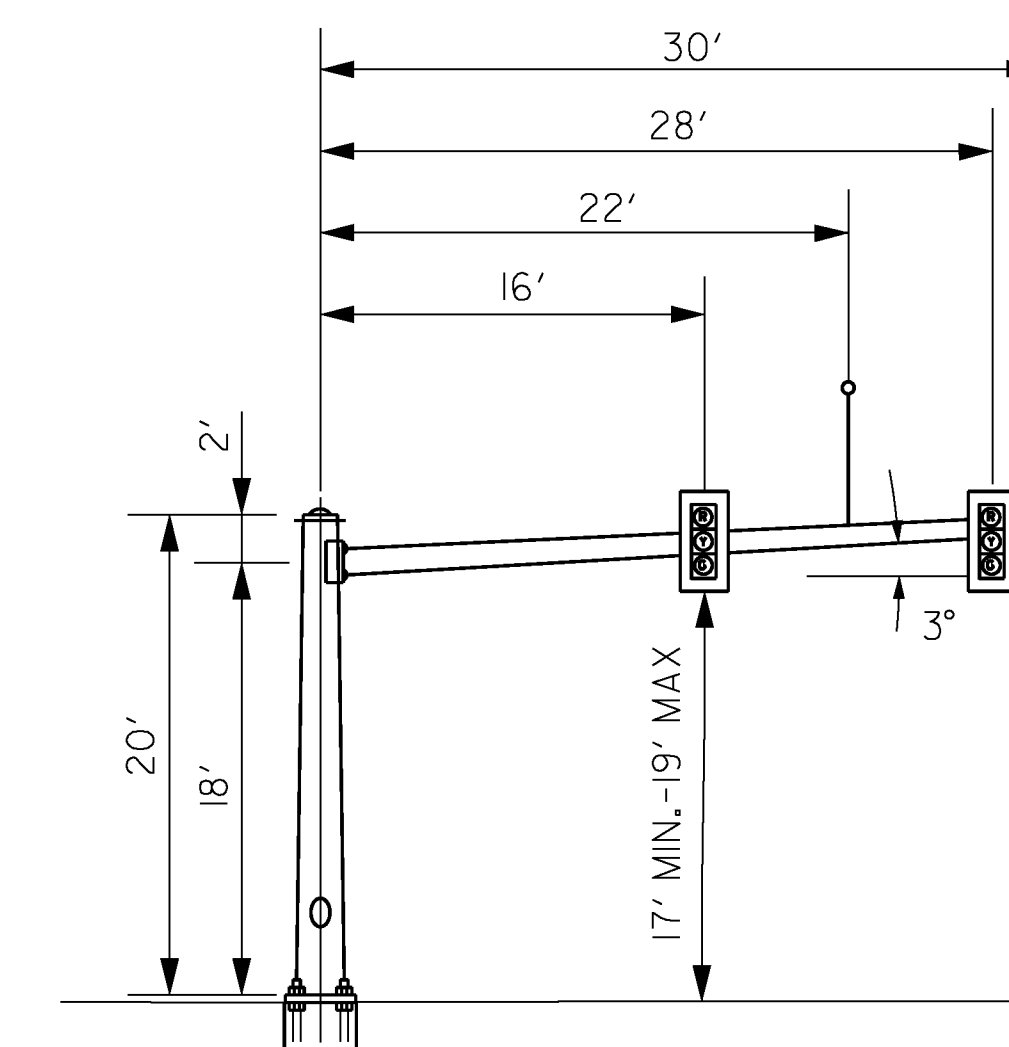


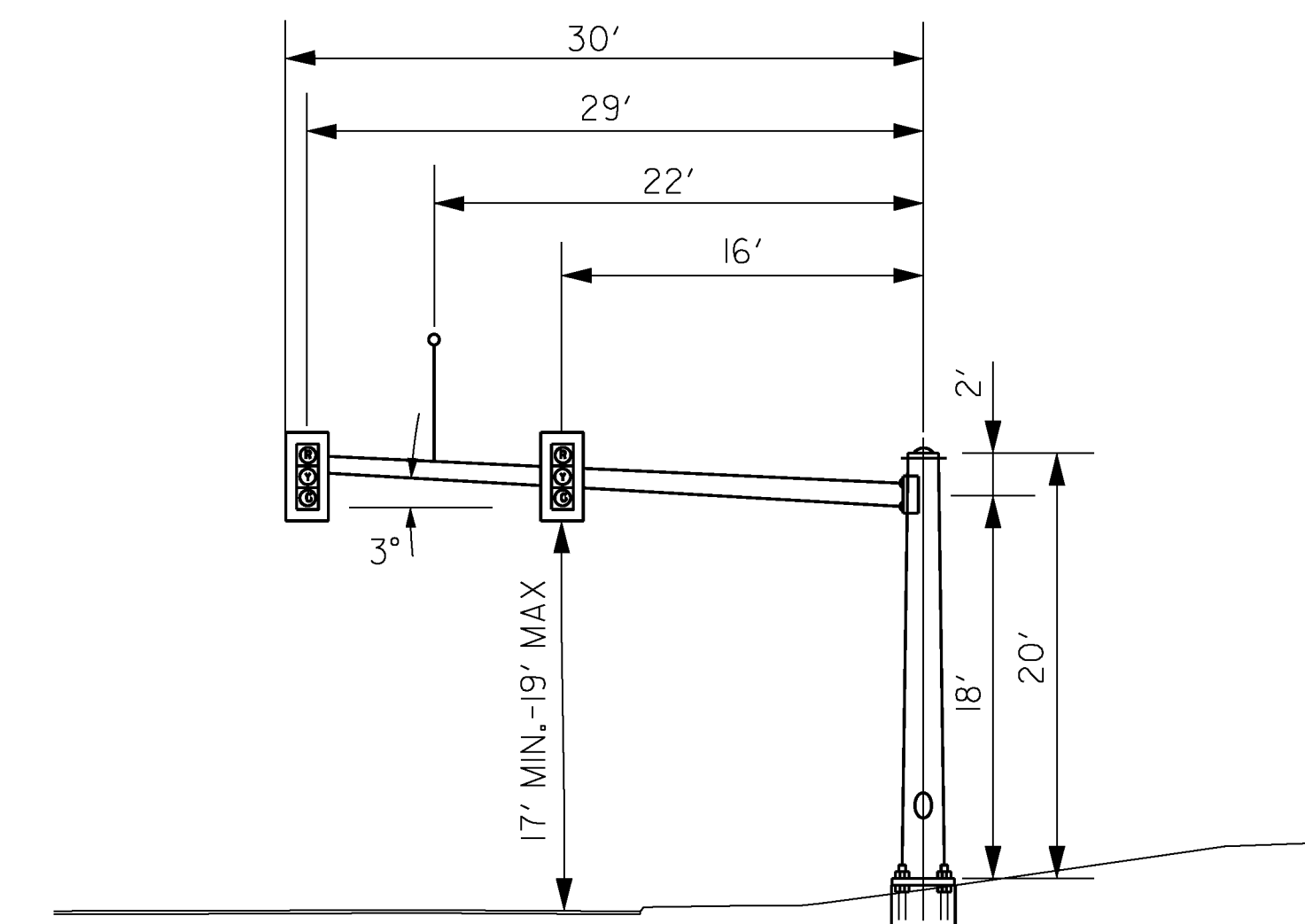
CANTILEVER SIGNAL AND SIGN SUPPORT NOTES

1. ALL MATERIALS AND CONSTRUCTION SHALL CONFORM TO THE STATE OF VERMONT AGENCY OF TRANSPORTATION'S "STANDARD SPECIFICATIONS FOR CONSTRUCTION", DATED 2006.
2. OVERHEAD SIGN/SIGNAL SUPPORTS SHALL CONFORM TO AASHTO'S PUBLICATION ENTITLED "STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS", DATED 2009, OR ITS LATEST REVISIONS.
3. ADDITIONAL DESIGN CRITERIA ARE AS FOLLOWS:
 CONCRETE FC = 1400 PSI F'C = 3 500 PSI, CLASS B
 REINFORCING FS = 24 000 PSI (GRADE 60)
 FOOTING SOIL PRESSURE; REFER TO GEOTECHNICAL OFFICE MEMORANDUM (SEE SPECIAL PROVISIONS)
 WIND LOAD AND ICE LOAD PER AASHTO "STANDARD SPECIFICATIONS"
4. ANCHOR BOLTS
 FOUR STAINLESS STEEL ANCHOR BOLTS WITH TWO HEXAGON NUTS, ONE WASHER AND ONE LOCK WASHER PER BOLT SHALL BE FURNISHED WITH EACH POLE. SEE SUBSECTION 714.09.
5. FLANGE BOLTS
 ALL FLANGE BOLTS AND HEX NUTS SHALL BE HIGH STRENGTH STEEL AND SHALL CONFORM TO AASHTO M 164, TYPE 1BOLTS, GALVANIZED PER AASHTO M 232 M/M 232 SPECIFICATION, THE FLANGE BOLTS SHALL BE CAPABLE OF RESISTING 133% OF THE FULL DESIGN STRESS OF THE TUBE AT ITS YIELD STRENGTH STRESS.
6. HORIZONTAL AND VERTICAL MEASURES
 STEEL TUBES SHALL BE FORMED AND WELDED WITH ONE CONTINUOUS LONGITUDINAL WELD ONLY. AFTER FORMING AND WELDING THEY SHALL BE COLD ROLLED TO ENSURE UNIFORMITY OF SIZE AND SMOOTHNESS OF WELD. THEY SHALL HAVE A MINIMUM YIELD STRENGTH OF AT LEAST 48 KSI. THERE SHALL BE NO TRANSVERSE WELDING EXCEPT AT THE FLANGE CONNECTIONS AND POLE BASE PLATES, WHERE THE TUBES SHALL TELESCOPE THE FLANGES AND PLATES AND BE CONTINUOUSLY WELDED BOTH SIDES INSIDE AND OUT TO WITHSTAND THE FULL TRANSFER OF THE BENDING STRENGTH TO THE BOLTS. OPTIONALLY, THE MEMBERS MAY BE A SERIES OF TWO OR THREE DIFFERENT DIAMETER PIPES WELDED TOGETHER.
7. GALVANIZING
 ALL STEEL COMPONENTS, EXCEPT CONCRETE REINFORCING AND STAINLESS STEEL HARDWARE AND FLANGE FASTENERS, ARE TO BE HOT DIPPED GALVANIZED IN ACCORDANCE WITH AASHTO M 111/M 111AFTER FABRICATION. THE ASSEMBLIES SHALL BE DESIGNED AND FABRICATED TO PERMIT GALLON ALL INTERIOR AND EXTERIOR SURFACES AND SHALL BE FREE OF POCKETS AND OTHER STRUCTURAL OBSTRUCTIONS THAT WILL NOT PERMIT PROPER DEPOSITION OF ZINC COATING.
8. WELDING
 A. ALL DESIGN DETAILS, WORKMANSHIP, PROCEDURES AND INSPECTION SHALL CONFORM WITH SUBSECTION 506.10.
 B. ALL WELDS SHALL BE AT LEAST AS STRONG AS THE MATERIAL(S) BEING WELDED.
9. FOOTINGS
 A. FOOTINGS SHALL BE DESIGNED TO RESIST LOADS EQUAL TO OR GREATER THAN THE MAXIMUM LOADS THAT THE POLE IS DESIGNED FOR.
 B. FOUNDATIONS SHALL BE DESIGNED IN ACCORDANCE WITH THE RECOMMENDATIONS AND REQUIREMENTS SET FORTH IN THE GEOTECHNICAL REPORT.
 C. ANY BACKFILL PLACED ADJACENT TO THE FOOTING SHALL BE GRANULAR MATERIAL MEETING THE REQUIREMENTS FOR GRANULAR BACKFILL FOR STRUCTURES, SUBSECTION 704.08. CONCRETE FOR FOOTING SHALL CONFORM TO THE REQUIREMENTS OF CONCRETE, CLASS B, SECTION 541, STRUCTURAL CONCRETE. GROUT MATERIAL SHALL BE NON-SHRINKING MORTAR CONFORMING TO SUBSECTION 707.03 (MORTAR TYPE IV).
 D. SIGNALS/SIGNS SHALL BE MOUNTED AND LEVELED AND POLES SHALL BE PLUMB PRIOR TO PLACING GROUT UNDER POLE BASE.
10. FABRICATION DRAWINGS (6 COPIES OF EACH) SHALL BE SUBMITTED TO THE STATE OF VERMONT, AGENCY OF TRANSPORTATION, PROJECT MANAGER FOR APPROVAL, PRIOR TO FABRICATION. THE FABRICATION DRAWINGS SHALL INCLUDE THE FOLLOWING INFORMATION AND SHALL BE STAMPED BY A REGISTERED PROFESSIONAL ENGINEER IN THE STATE OF VERMONT:
 - A. DETAILED DRAWING OF EACH COMPONENT OF THE STRUCTURE.
 - B. MATERIAL SPECIFICATIONS FOR EACH COMPONENT OF THE STRUCTURE, EITHER BY COMPLETE SPECIFICATION OR REFERENCE TO APPLICABLE ASTM STANDARDS.
 - C. NOTATION OF PROJECT NAME, PROJECT NUMBER, ROUTE NUMBER AND POLE NUMBER TO BE INCLUDED ON EACH SHEET.
 - D. DETAILS FOR LOCATION OF SIGNS/SIGNALS AND ATTACHMENT HARDWARE FOR THE SUPPORT STRUCTURE.
10. (CONTINUED)
 - E. ALL ELEVATIONS AND DIMENSIONS NECESSARY TO PROVIDE A COMPLETE SET OF RECORD PLANS.
 - F. DEAD LOAD DEFLECTION AND CAMBER INFORMATION.
 - G. WELDING DETAILS AND PROCEDURES ARE REQUIRED FOR ALL WELDS. PROCEDURES SHALL BE SUBMITTED FOR APPROVAL WITH REFERENCE TO EACH WELD IDENTIFIED ON THE FABRICATION DRAWINGS (SEE SUBSECTION 506.10).
11. EACH OVERHEAD TRAFFIC SIGNAL/SIGN SUPPORT SHALL BE GROUNDED. THE GROUND SHALL CONSIST OF:
 - A. AN INTERNAL GROUND LUG OPPOSITE THE HAND HOLE.
 - B. A 6 AWG (MIN.) SOFT DRAWN COPPER GROUNDING ELECTRODE CONDUCTOR.
 - C. A 5/8 INCH X 8 FT (MIN.) COPPER CLAD GROUNDING ELECTRODE.
 THE RESISTANCE TO GROUND SHALL BE 25 OHMS OR LESS. ADDITIONAL GROUNDING ELECTRODES MAY BE REQUIRED (MINIMUM SPACING SHALL BE 6 FT). WHEN A POWER SERVICE, METER AND DISCONNECT ARE ATTACHED TO A POLE, THERE SHALL BE A CONTINUOUS GROUND WIRE FROM THE METER AND DISCONNECT WHICH MAY RUN INTERNAL TO THE UPRIGHT, THROUGH THE 1/2 INCH FLEXIBLE TUBING IN THE CONCRETE BASE TO THE REQUIRED GROUNDING ELECTRODE(S). THE GROUND WIRE FROM THE POLE GROUNDING LUG, CONTROLLER CABINET AND/OR LUMINAIRE MAY ATTACH TO THIS CONTINUOUS GROUNDING ELECTRODE CONDUCTOR FROM THE SERVICE METER AND DISCONNECT. THE CONTRACTOR SHALL PERFORM A RESISTANCE TO GROUND TEST ON THE CONTINUOUS GROUNDING ELECTRODE CONDUCTOR FROM THE SERVICE METER AND DISCONNECT AND PROVIDE A WRITTEN STATEMENT TO THE AREA ELECTRICAL INSPECTOR THAT THE GROUNDING ELECTRODE CONDUCTOR IS CONTINUOUS FROM THE SERVICE METER AND DISCONNECT AND THE RESISTANCE TO GROUND IS 25 OHMS OR LESS.
12. THE COST OF OVERHEAD TRAFFIC SIGN SUPPORTS, INCLUDING ALL HARDWARE, SIGN BRACKETS, AND FOOTING, SHALL BE INCLUDED IN THE UNIT BID PRICE FOR ITEM 677.13. THE COST OF TRAFFIC CONTROL SIGNAL SYSTEMS INCLUDING ALL HARDWARE, BRACKETS, FOOTINGS, LUMINAIRE AND LUMINAIRE ARMS SHALL BE INCLUDED IN ITEM 678.15. THE COMPONENTS SHALL CONFORM TO ALL APPLICABLE PROVISIONS OF SECTIONS 677, 678, AND 679.
13. HORIZONTAL MEMBERS SHALL BE CAMBERED AND THE VERTICAL POLES BACKRACKED (WHERE APPLICABLE) TO THE ANTICIPATED DEAD LOAD DEFLECTION PLUS THE CAMBER, IF ANY, SPECIFIED ON THE PLANS.
14. AN EQUIVALENT ALTERNATE DESIGN MAY BE SUBSTITUTED FOR THE DETAILS AND MATERIALS SHOWN.
15. THE DETAILS OF DESIGN FOR THE STRUCTURE AND FOOTINGS ARE TO BE SUPPLIED BY THE CONTRACTOR AND/OR BY THE MANUFACTURER. THE STRUCTURE SHALL BE DESIGNED TO RESIST THE MAXIMUM LOADING AS OUTLINED IN THE AASHTO STANDARD SPECIFICATIONS (SEE NOTE 2). ALL DETAILS OF THE STRUCTURE AND THE FOOTING SHALL BE CHECKED AND STAMPED BY A PROFESSIONAL ENGINEER REGISTERED IN THE STATE OF VERMONT PRIOR TO SUBMITTAL OF THE FABRICATION DRAWINGS TO THE VERMONT AGENCY OF TRANSPORTATION, PROJECT MANAGER.
16. IN ADDITION TO THE FABRICATION DRAWINGS OUTLINED IN NOTE 10, THE CONTRACTOR SHALL SUBMIT ALL DESIGN CALCULATIONS TO THE VERMONT AGENCY OF TRANSPORTATION, PROJECT MANAGER, SHOWING THE FOLLOWING INFORMATION FOR EACH OF THE VERTICAL AND HORIZONTAL COMPONENTS OF THE STRUCTURE AND FOOTING.
 - A. THE DESIGN AXIAL AND SHEAR FORCES AND BENDING AND TORSIONAL MOMENTS.
 - B. THE DESIGN AXIAL, BENDING AND SHEAR STRESSES AND THE COMBINED STRESS RATIO.
 - C. VIBRATION AND FATIGUE CALCULATIONS AS SET FORTH IN SECTION 9 OF THE AASHTO PUBLICATION REFERENCED IN NOTE 2.
 - D. THE ALLOWABLE AXIAL, BENDING, AND SHEAR STRESSES.
 - E. ITEMS A, B, D - SHALL BE SHOWN FOR EACH OF THE GROUP LOADINGS (I, II, III) AND FOR THE BASIC WIND LOAD APPLIED TO THE TWO CASES OUTLINED IN THE AASHTO STANDARD SPECIFICATIONS (SEE NOTE 2) SECTION 1.2.5.
 - F. FAILURE TO SUPPLY THE PROPER DESIGN INFORMATION SHALL BE CAUSE FOR REJECTION OF THE STRUCTURE.
 - G. A MINIMUM OF FOUR (4) WEEKS SHALL BE REQUIRED FOR REVIEW BY THE VERMONT AGENCY OF TRANSPORTATION.
17. THE CONTRACTOR/MANUFACTURER SHALL BE RESPONSIBLE FOR COMPLETION OF THE STRUCTURE AND FOOTING DATA ON THE DETAIL SHEET(S).
18. FOR INSTALLATIONS WHERE BOTH "EXISTING" AND "FUTURE" CONDITIONS ARE SHOWN, THE SUPPORTS SHALL BE DESIGNED FOR THE MORE SEVERE OF THE TWO LOADING CONDITIONS. THE INFORMATION OUTLINED IN NOTE 16 ABOVE SHALL BE PROVIDED FOR BOTH THE LOADING CONDITIONS.
19. THE TRAFFIC SIGNALS SHALL BE MOUNTED TO THE ARM OR POLE USING A FIXED MOUNT SYSTEM AS SHOWN ON STANDARD E-171B, UNLESS OTHERWISE NOTED ON THE CROSS SECTION SHEET.
20. BASE PLATES SHALL BE STAMPED WITH THE VERTICAL POLE DIAMETER, HEIGHT, YIELD STRENGTH, GAUGE AND THE HORIZONTAL MEMBER DIAMETER, LENGTH, YIELD STRENGTH, GAUGE. ALTERNATELY, THE INFORMATION MAY BE STAMPED ON A METAL TAG RIVETED TO THE POLE NEAR THE HANDHOLE.
21. SEE STANDARD E-171A FOR ADDITIONAL NOTES.
22. CONTRACTOR SHALL VERIFY ALL GROUND ELEVATIONS.



APPROX. GROUND ELEV. = 274.53

**MP1
LOOKING NORTH**



APPROX. GROUND ELEV. = 274.53

**MP1
LOOKING WEST**

NOTE: SEE SHEETS 54 AND 55 FOR ADDITIONAL INFORMATION AND SIGN SUPPORT CROSS-SECTIONS.

PROJECT NAME: WINOOSKI
 PROJECT NUMBER: NH 089-3(65)

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|--------------------------------|-----------------------|
| FILE NAME: z94a198+rfbdr2.dgn | PLOT DATE: 2/22/2010 |
| PROJECT LEADER: KEN UPMAL | DRAWN BY: J.WILTSHIRE |
| DESIGNED BY: J.SOBEL | CHECKED BY: D.FLYNN |
| TRAFFIC SIGNAL DETAILS SHEET 2 | SHEET 52 OF 67 |