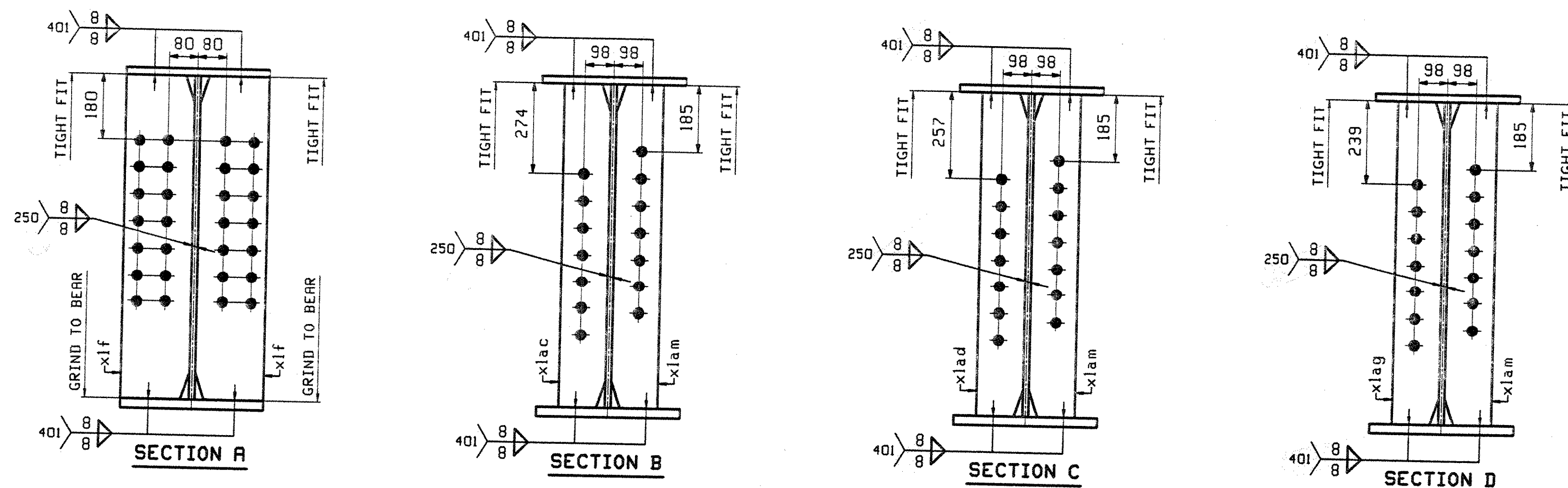
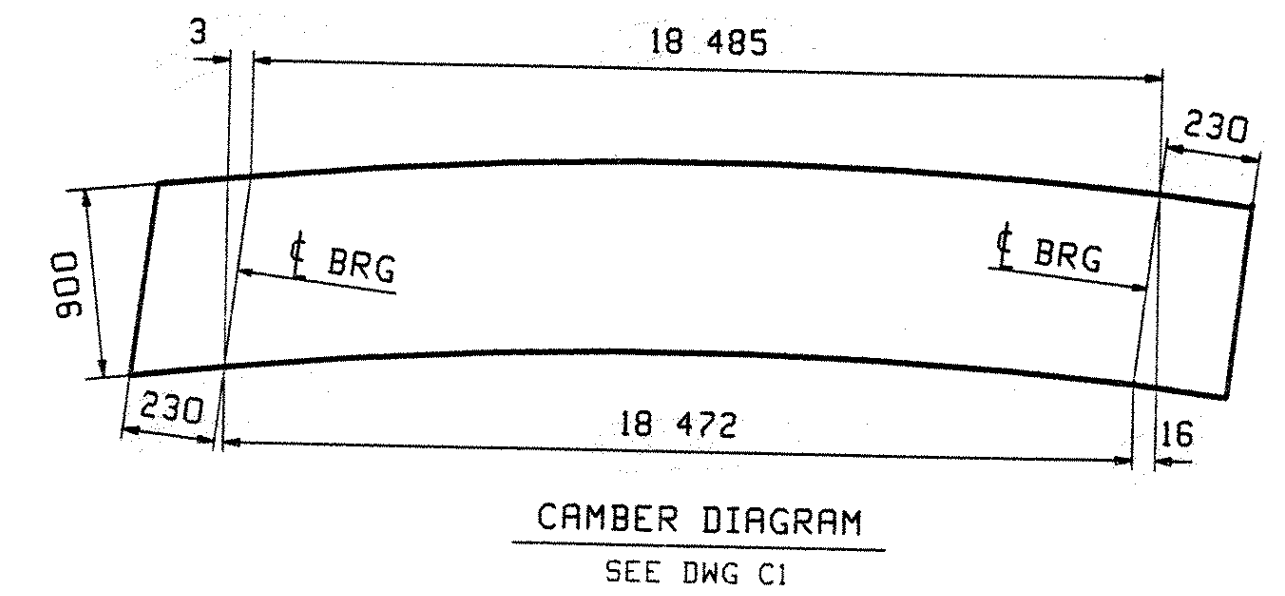


ONE - GIRDER - 8G8

FOR GIRDER STANDARD DETAILS SEE DRAWING XI.
 FOR CAMBER DIAGRAM SEE DRAWING C1.
 FOR GENERAL NOTES SEE DRAWING GNI.
 H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.

NOTE "A"
 BOTTOM FLANGE SHALL BE TRULY AT A RIGHT ANGLE TO THE
 WEB FOR A LENGTH AS NOTED ON EITHER SIDE OF BEARING.

JOB NO.		DRAWING NO.		REV.	
8		8			
REV.	DATE	BY	CHK	APP	Q.A.
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					
13					
14					
15					
16					



OUT FOR APPROVAL	4/14/03										
OUT FOR APPROVAL											
ISSUED TO SHOP											
FIELD & OFFICE											
REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	MATERIAL:										
	M270M-345W										
	ELECTRODES:										
	HOLES:										
	24mm (15/16")										
	SHOP BOLTS:										
SURFACE PREP. & PAINT:											
-ALL STEEL SHALL BE BLAST CLEANED AND LEFT UNPAINTED.											
DESCRIPTION: GIRDER - 8G8										DRAWN BY	DATE
JOB: US 5 OVER WHETSTONE BROOK										JTB	03/20
BRIDGE NO. 7										CHKD BY	
BRATTLEBORO, VERMONT (WINDHAM COUNTY)										EPE	04/07
CONTRACTOR: RENAUD BROTHERS										APPROV BY	
										SUPERVISOR	M. J. GATTI
PROJ NO. BHF 2000(17)										Q.A.	
CUSTOMER: VERMONT AGENCY OF TRANSPORTATION											
CASCO BAY STEEL STRUCTURES, INC.										JOB NO.	DRG. NO.
75 SPRING HILL ROAD SACO, MAINE 04072										194	8
PHONE (207) 282-7360 FAX. (207) 282-1179										REV.	△

V.A.O.T.
 RECEIVED
 OK'D BY S.S. 4/15/03
 APR 15 2003
 RESUBMIT _____ APPROVED _____
 BY _____ DATE _____