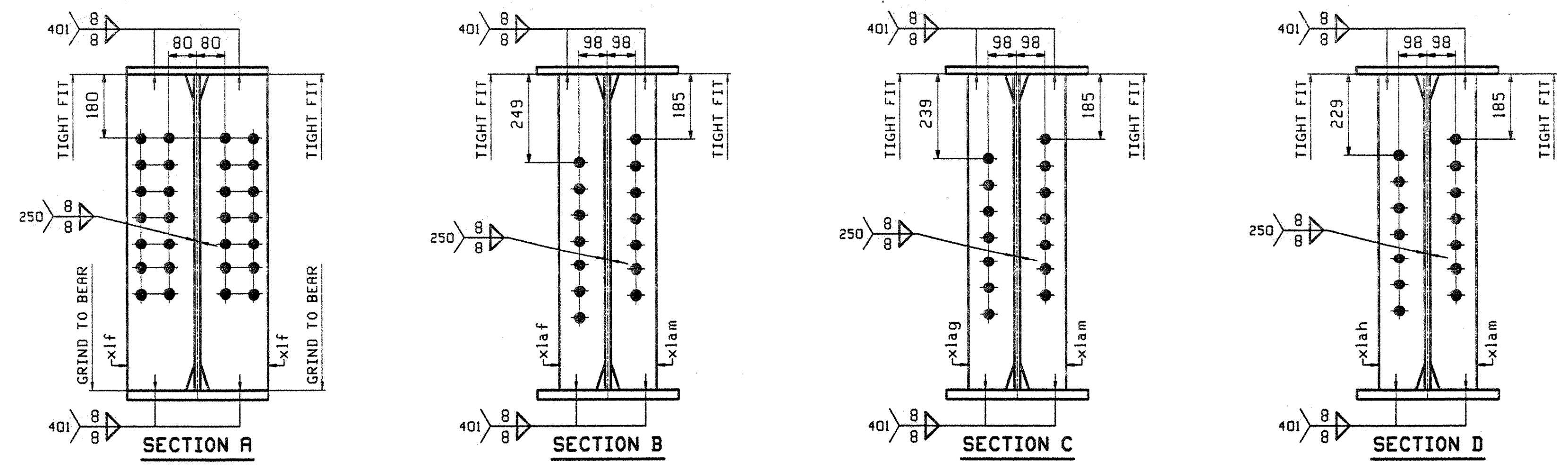
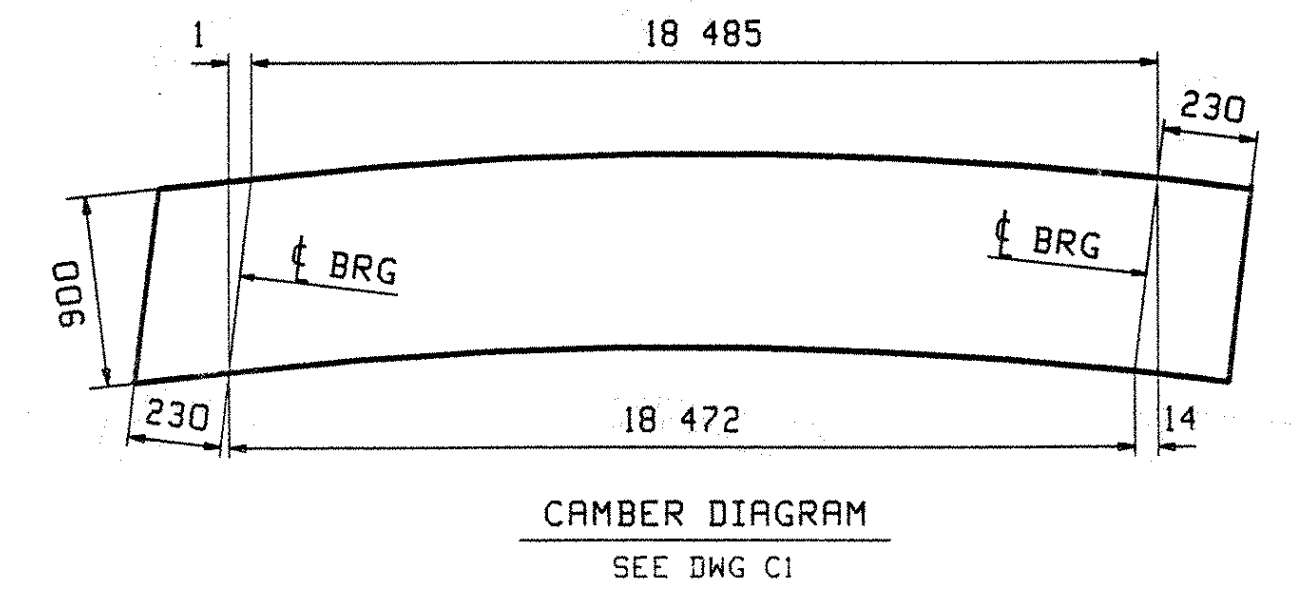


ABM INFO		BILL OF MATERIAL				JOB NO.	DRAWING NO.	REV.	
PAGE	LINE	MARK	QTY	MARK	MATERIAL	LENGTH	REMARKS	WT	PROCUREMENT NOTES
		7G7	1		GIRDER				5095 lb 11232 in
1	N		1	wa	PL 16x968	18 946	(M270M-345HT2)	(H2-3)	
2	J		1	ta	PL 22x400	18 343			
1	L		1	ba	PL 22x400	18 332	(M270M-345HT2)	(H2-3)	
1			4	laf	PL 16x130	01 900			
1			3	xiam	PL 14x130	01 900			
3	C		1	xlag	PL 14x130	01 900			
3	C		1	xlah	PL 14x130	01 900			

ONE - GIRDER - 7G7

FOR GIRDER STANDARD DETAILS SEE DRAWING XI.
 FOR CAMBER DIAGRAM SEE DRAWING C1.
 FOR GENERAL NOTES SEE DRAWING GNI.
 H2-3 DENOTES MATERIAL SUBJECT TO CHARPY V-NOTCH TESTING.

NOTE "A"
 BOTTOM FLANGE SHALL BE TRULY AT A RIGHT ANGLE TO THE
 WEB FOR A LENGTH AS NOTED ON EITHER SIDE OF BEARING.



OUT FOR APPROVAL	4/14/03										
OUT FOR APPROVAL											
ISSUED TO SHOP											
FIELD & OFFICE											
REV.	REMARKS	DATE	DWN	CHK	APP	Q.A.	NO.	DIA.	LGT	TYPE	WASHER
	MATERIAL:	ELECTRODES:		HOLES:		SHOP BOLTS:					
	M270M-345W			24mm (15/16")φ							
SURFACE PREP. & PAINT:											
-ALL STEEL SHALL BE BLAST CLEANED AND LEFT UNPAINTED.											
DESCRIPTION: GIRDER - 7G7										DRAWN BY	DATE
JOB: US 5 OVER WHETSTONE BROOK										JTB	03/20
BRIDGE NO. ?										CHKD BY	
BRATTLEBORO, VERMONT (WINDHAM COUNTY)										EPE	04/07
CONTRACTOR: RENAUD BROTHERS										APPROV BY	
PROJ NO. BHF 2000(17)										SUPERVISOR	M. J. GATTI
CUSTOMER: VERMONT AGENCY OF TRANSPORTATION										Q.A.	
CASCO BAY STEEL STRUCTURES, INC.										JOB NO.	DRG. NO.
75 SPRING HILL ROAD SACO, MAINE 04072										194	?
PHONE (207) 282-7360 FAX. (207) 282-1179										REV.	△

V.A.O.T.
 RECEIVED
 OK'D BY S.S. OK'D BY JTB
 4/15/03 APR 15 2003
 RESUBMIT APPROVED X
 BY DATE